Ignition switch lock replacement  Lucas 30608, 31899, 30552, 35351 two and 4 position switches 1967-1983

Lucas key lock and tumbler assembly

- Spring loaded pin holds the tumbler in the switch
- Lock and Tumbler align with the recesses in the ignition switch body
- When installed and the switch is in the on position the lock pin engages the switch under the hole in the body.
- Special tool fashioned from a paper clip to remove old lock from switch
- When the switch is in the off position and key removed the lock pin is not visible through the access hole. The bent end of the paperclip allows you to depress the lock pin without drilling an additional hole.
- Note: Pin is about here directly in line with the key slot
- It may take some practice to find the pin and depress it
- Position of the Pin inside the switch body. Line up the bent end of the paperclip with the pin
- Pull the old lock out with the key or with a small screwdriver
- By sanding the tumblers flush with the lock you can use your old tumbler with the new key
- Modified tumblers will now work with the “wrong” key and will still work with the original key should it turn up.