

Specializing in wholesale British motorcycle
spares since 1974

TRIUMPH, NORTON, BSA

Toll Free Order line: 800-634-3250
Info line: 951-940-5411
Fax/Info line: 951-940-5414
Hours: Mon-Fri 8:30-5:00 PST

TERMS AND CONDITIONS

GENERAL POLICY

We serve only legitimate power sports businesses serving the public in areas of vintage motorcycle sales, service and/or parts and accessories. We do not engage in retail sales and reserve the right to qualify any account seeking to purchase from this catalog.

HOURS OF OPERATION:

Monday- Friday 8:30 AM – 5:00 PM Pacific Standard Time, closed Saturday and Sunday

TERMS: NET, COD, Credit or Debit card or CASH WITH ORDER.

All orders will be shipped COD unless a valid credit or debit card number is submitted with order or arrangements have been made for an open account. Dealers desiring an open account should request an application form and allow 7 to 10 days for processing. Open accounts are due by the 10th of the following month. Interest will be charged on past due balances at a rate not to exceed the applicable state legal maximum or 1.5% per month, whichever is less. All sales are final on discontinued and closeout items.

CREDIT DEPARTMENT:

Questions regarding statements or returns should be directed to our Accounts Receivable Department at:
1-951-940-5411.

SHIPMENT:

FOB origin. We will ship by the most reasonable means according to the size and weight of your order unless given special instructions. Since ownership of product transfers at the FOB point, claims for damaged, lost or short shipments must be made directly to the carrier, and the amount must not be deducted from statement balance.

FREIGHT POLICY & GUIDELINES FOR THE CONTINENTAL UNITED STATES:

JRC offers free freight on all orders exceeding \$400.00 in shipped value billed at regular dealer price. JRC Engineering INC reserves the right to select the most economical method of shipping. Dealer may request an "expedited shipment" for your order utilizing UPS next day, 2-day or 3-day air program. If the order qualifies for free ground freight, the dealer will be given credit for the ground portion of the freight charge. Expedited shipments are limited by type of product, weight and size of product. General Freight Guidelines for shipments outside the Continental United States: Generally all orders are shipped FOB our warehouse.

Exceptions:

- COD and additional handling charges are based on current published carrier guidelines and are the responsibility of the dealer.
- Some product is not eligible for free freight due to weight and/or size, or special handling requirement (i.e., drop shipments, etc).
- Hazardous material may be subject to a Hazardous Material charge of \$20.00 per ground package requiring papers under 49 C.F.R. Section 172.200. Any hazardous material charges are the dealer's responsibility. No hazardous material will be shipped via air.

DAMAGES:

All goods are carefully packed and in good condition when shipped. Claims must be made with the carrier, not with JRC Engineering INC. Please count the number of packages delivered as sometimes they will be separated by the carrier.

RETURNS:

- Returns must be shipped according to the instructions of the JRC Engineering INC. customer service representative
- Returns should be shipped to: JRC Engineering INC. 3110 Indian Ave. Unit E, Perris, California 92571 USA
- Shortages and discrepancies must be reported within 15 days of receipt
- Return freight and Restocking fees will not be charged on returned goods found to be defective or not as ordered
- Any current products returned that are not defective (customer convenience returns) are to be shipped back freight prepaid and are subject to a 10% -20% restocking charge based on the invoice date.
- Any customer with excessive returns (over 5% of year-to-date sales or previous 12 months sales) will be subject to the maximum restocking charge
- Damaged or used product not subject to warranty as well as product not originally purchased from JRC Engineering INC. will be returned to the dealer freight collect
- Closeout and discontinued product will not be accepted for return or credit.
- Items returned in new condition with marked or damaged packaging that is not saleable will be subject to a repackaging fee of up to 35%.

PRICES:

JRC Engineering INC. reserves the right to change prices between Price List or Catalog printings if we receive price changes from our vendors. We further reserve the right to charge current price regardless of the price on our web. Please be aware that the web site may take up to 2 weeks to reflect current pricing.

GENERAL PROVISIONS:

- (a) These terms govern all our sales, and may not be changed except with our written consent. Failure to return goods within 30 days of invoice date shall constitute acceptance by you of these terms.
- (b) We make no warranty as to products distributed by us, express or implied, including without limitation any warranties or merchantability and fitness for a particular purpose. We will however, pass on all warranties made by the manufacturer, who has sole responsibility for performing such warranties.
- (c) The manufacturer shall be solely responsible for any damage to person or property arising from the design, manufacture and testing of its products, and we accept no liability for such damages.
- (d) We shall not be liable for indirect or consequential damages.
- (f) If legal action is used to collect a past due account, the prevailing party shall be entitled to its attorneys fees and costs in addition to any other relief it may receive.

ATTENTION CALIFORNIA USERS-PROPOSITION 65 WARNING:

Products in this catalog may contain chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

JRC ENGINEERING HISTORY AND MISSION STATEMENT:

JRC Engineering INC. started in 1974 as John's Racing Cycles in Costa Mesa California. The founder John Calicchio was working at Award motors in Costa Mesa as their Triumph mechanic when he had the opportunity to acquire the local Suzuki/Bultaco agency. John was an active flat track racer at the time and was able to use his contacts to move his Bultaco agency to the number two spot in sales for the USA. As the British Motorcycle industry began its slide into history John recognized the opportunity to supply parts for the still large community of Triumph cycle owners. The Triumph parts business began as an addition to the new cycle agency but soon eclipsed it. John sold his interest in the Cycle shop to concentrate on the Triumph spares business and JRC Engineering was established. A number of exclusive products were developed including forged alloy connecting rods and then novel Mikuni carburetor kits for Triumph machines. A move from rented premises to a wholly owned building in Fountain Valley cemented JRC as a premier supplier of quality spares. JRC sponsored a number of events for British motorcycle enthusiasts including an annual ride that was the event to attend in the 1980's. John produced a cycle based on the Red Line Frame and Triumph engine called the "JRC Special".

In 1983 with the demise of Triumph Engineering in England and the subsequent closing of the distributor in Placentia California JRC was successful in acquiring the complete assets of the USA distribution hub for Triumph motorcycles. This included all importer records and inventory. JRC was awarded distribution rights to the new Bonneville 750 being produced in Newton Abbot by Les Harris. Insurance issues prohibited the final import of machines however and bike sales were suspended indefinitely. John had been very active in the fledgling computer business and his other business Data Business Systems. The computer business had begun to occupy the majority of his time. A decision was made to sell the motorcycle business to concentrate on computer sales and manufacture. The motorcycle business was offered to JRC dealers but the price was prohibitive for most. The vast majority of the inventory was sold off and the business was mothballed.

British Parts Old & New in Whittier California was one of JRC's larger customers at the time of closing. The owner, Bill Getty, contacted John and arrangements were made to acquire the remaining assets of JRC Engineering. This included all the original shelving and records of the old Triumph Motorcycles America Company as well as remaining inventory, vendor and dealer lists. With the assistance of UK vendors JRC was restocked with new production inventory and resumed sales within 5 months of the initial shutdown. The new owners were greatly assisted by John Healy of Coventry Spares in understanding the ins and outs of importing and wholesale supply, for which the owners are forever grateful. JRC re-opened in Riverside California in a 3000 square foot warehouse. Sales for that first year were better than expected and the company has experienced substantial growth from that initial day in January 1988. Noteworthy was the employment of Neil Midgley, the spares manager formerly of LF Harris, who was very helpful in establishing a system to warehouse the products JRC distributed. In addition we were well served by John Calicchio's software system, still in service today. We moved from our original building in 1993 to a 5000 foot building in Perris California. We still use that facility for overstock storage while our latest building, secured in 2012, is located in the heart of Perris' industrial development area. From an initial inventory of 2000 items our inventory has expanded to over 13,000 part numbers sourced in over a dozen countries. The owners still ride and race Triumph and Norton motorcycles and have an extensive collection of machines and memorabilia.

Mission Statement: It is our desire to supply the best possible replacement spares for your customers British motorcycles. We endeavor to emulate the original Triumph Engineering model of dealer support and supply as if the original Meriden Company was still actively supplying spares to Triumph dealers. We believe in the British motorcycles produced by the greatest British motorcycle factories of the 40's, 50's and 60's and the iconic machines produced by enthusiasts for enthusiasts in the 70's and 80's. It is our sincere hope that you will find your British motorcycle experience gratifying and exciting. We look forward to another 40 years of serving the needs of British cycle enthusiasts throughout the world.

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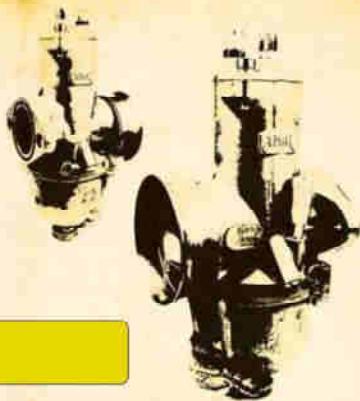
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Classic British Motorcycle Spares



AMAL Concentric Carburetors



600 Series Carburetors

L626	26mm L/H AMAL Concentric Carburetor
R626	26mm R/H AMAL Concentric Carburetor
L626/R626A	26mm L/H & R/H AMAL Premier Carburetor
626/66	27mm AMAL Concentric Carburetor for TRI/BSA 3 cyl R/H
626/67	27mm AMAL Concentric Carburetor for TRI/BSA 3 cyl L/H
626/68	27mm AMAL Concentric Carburetor for TRI/BSA 3 cyl CTR
626/66/7/8A	27mm AMAL Premier Carburetor for TRI/BSA 3 cyl (SET 3)



900 Series Carburetors

L928	28mm L/H AMAL Concentric Carburetor
R928	28mm R/H AMAL Concentric Carburetor
L930	30mm L/H AMAL Concentric Carburetor
R930	30mm R/H AMAL Concentric Carburetor
L932	32mm L/H AMAL Concentric Carburetor
R932	32mm R/H AMAL Concentric Carburetor
932/36	32mm L/H AMAL Concentric Carburetor for Norton 850
932/35	32mm R/H AMAL Concentric Carburetor for Norton 850

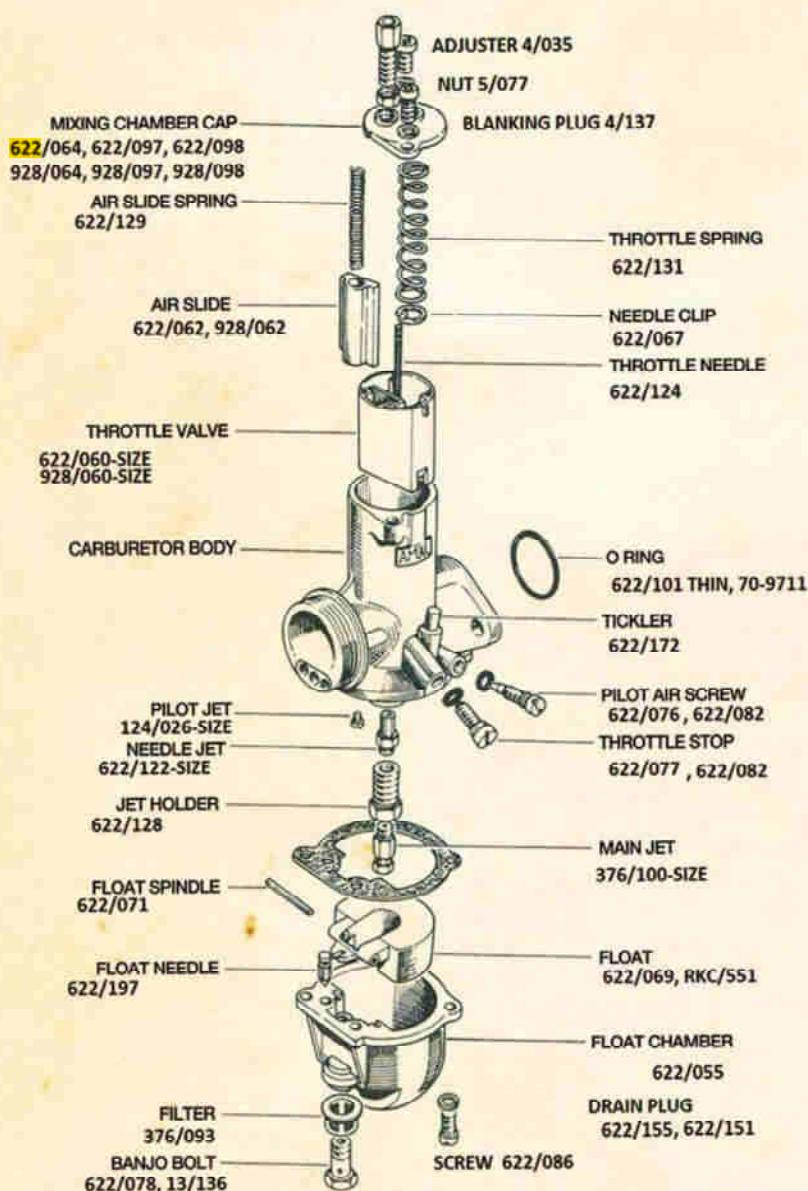


Premier Series Carburetors

L930A	30mm L/H AMAL Premier Carburetor
R930A.....	30mm R/H AMAL Premier Carburetor
L932A.....	32mm L/H AMAL Premier Carburetor
R932A.....	32mm R/H AMAL Premier Carburetor
930/31A	30mm L/H AMAL for Norton 750
930/30A	30mm R/H AMAL for Norton 750
932/36A	32mm L/H AMAL for Norton 850
932/35A	32mm R/H AMAL for Norton 850

Premier series carburetors feature a hard anodized aluminum slide, updated pilot air circuit, and stay-up type float.



**MKI EXPLoded VIEW****MKI EXPLoded VIEW****Concentric Carburetor Slide Options****600 SERIES THROTTLE SLIDE**

- 622/060-2 Throttle Slide 600 #2
 622/060-2.5 Throttle Slide 600 #2.5
 622/060-3 Throttle Slide 600 #3
 622/060-3.5 Throttle Slide 600 #3.5
 622/060-4 Throttle Slide 600 #4

**600/900 SERIES THROTTLE SLIDE**

- Throttle Slide 622/060-3.5A Hard Anodized #3.5
 Throttle Slide 928/060-3A Hard Anodized #3
 Throttle Slide 928/060-3.5A Hard Anodized #3.5

**900 SERIES THROTTLE SLIDE**

- 928/060-3 Throttle Slide 900 #3
 928/060-3.5 Throttle Slide 900 #3.5
 928/060-4 Throttle Slide 900 #4

**900 SERIES CHROME SLIDE**

- Throttle Slide 928/060-3C Chrome 900 #3
 Throttle Slide 928/060-3.5C Chrome 900 #3.5
 Throttle Slide 928/060-4C Chrome 900 #4

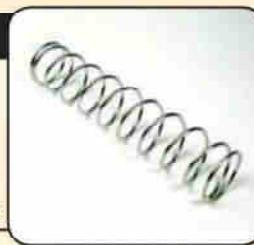


AMAL Concentric Carburetor Spares



NEEDLE CLIP

622/067 Needle Clip



CARBURETOR SPRINGS

622/131 Throttle Return Spring
622/129 Choke Slide Return Spring
622/134 Choke Spring Guide Tube
928/103 Choke Spring Guide Tube



THROTTLE NEEDLES

622/124 Throttle Needle T600/900
622/124T Throttle Needle Taiwan
622/278 Throttle Needle - T160
928/104 ... Throttle Needle - Norton



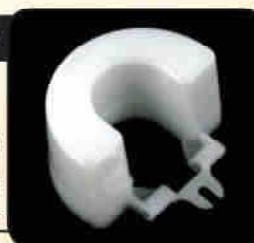
NEEDLE JETS

622/122-105..... Needle Jet 105
622/122-106..... Needle Jet 106
622/122-106J.... Needle Jet 106(Japan)
622/122-107..... Needle Jet 107
622/122-109..... Needle Jet 109



FLOAT BOWL GASKET - CONCENTRIC

Float Bowl Gasket
622/073..... Bowl Gasket MK1
622/291..... Bowl Gasket MK1.5
622/086 Retaining Screws



FLOAT - AMAL CONCENTRIC

Float
622/069 OE Nylon Float - Concentric
622/071 Float Spindle



STAY-UP FLOAT KIT - CONCENTRIC

Stay-Up Float Kit - Concentric
RKC/551



VITON FLOAT NEEDLE

622/197 Viton Float Needle
622/197T Float Needle - Taiwan
622/197AI..... Float Needle- Alloy



AIR SCREW

622/076..... Air Screw
622/082 O-Ring Seal



IDLE SCREW

622/077 Idle Screw
622/082 O-Ring Seal



AMAL Concentric Carburetor Spares



TICKLER KIT - DRY FINGER

622/172 ... Tickler Kit - Dry Finger



BANJO BOLT

622/078 Banjo Bolt
13/163 Washer - Banjo Bolt



DRAIN PLUG METALLIC

622/155 Drain Plug Slot Chrome
622/155A Drain Plug Hex Cad
622/155B Drain Plug Hex Brass
622/151... Drain Plug Fiber Washer



JET HOLDER

622/128 Jet Holder



CARBURETOR TOPS - 600/900

622/064	600 Series Carb Top - 2 Adjusters
622/097	600 Series Carb Top - 1 Adjuster - 1 Ferrule
622/098	600 Series Carb Top - 2 Ferrules
928/064	900 Series Carb Top - 2 Adjusters
928/097	900 Series Carb Top - 1 Adjuster - 1 Ferrule
928/098	900 Series Carb Top - 2 Ferrules



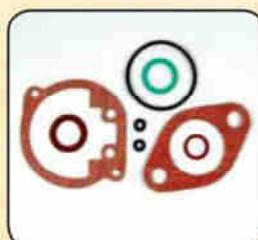
CONVERSION KIT - LATER NEEDLE

Conversion Kit
622/235 - Later Needle



CARB TOP FITTINGS

4/137 Plug - Carb Top
4/035 Adjuster
5/077 Adjuster Nut



GASKET SETS - MK1

622/208 Amal Gasket Set
622/208R..... Amal Gasket Set - Copy



CONCENTRIC CARB KIT

622/238 Concentric Carb Kit



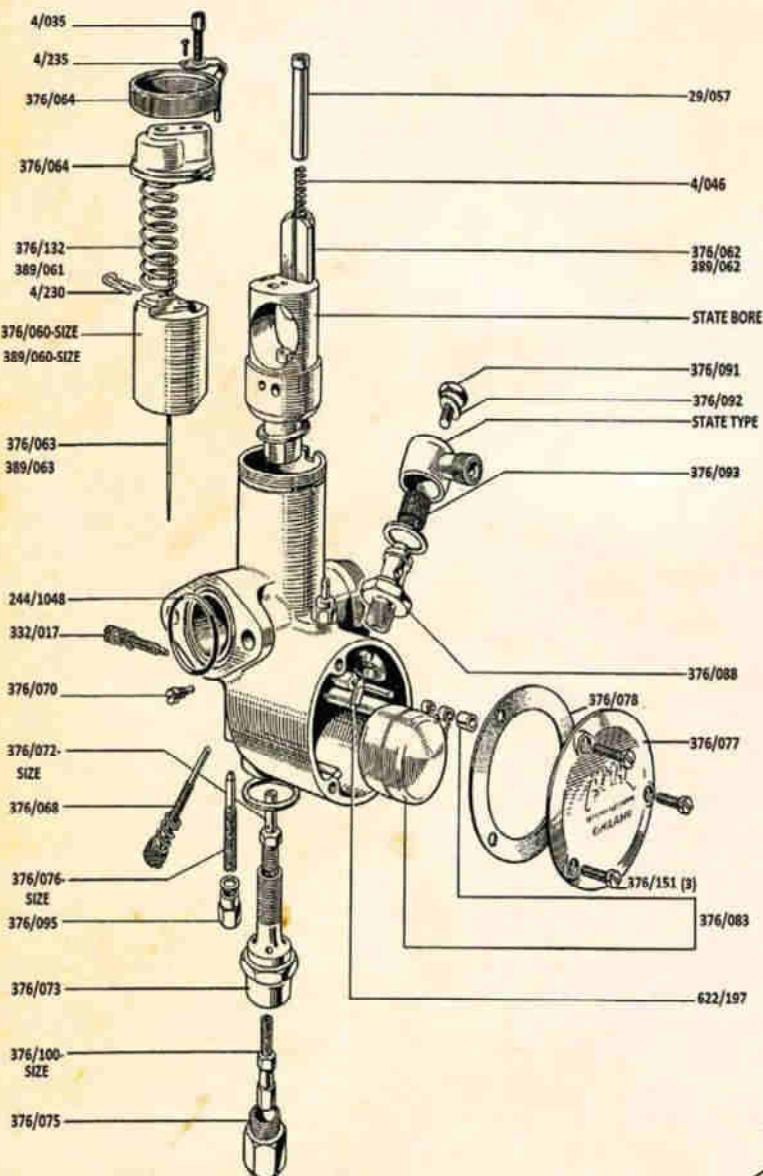
CONCENTRIC REPAIR KITS WITH FLOAT

RKC/561 Concentric Repair Kit With Stay-Up Float
RKC/6/900/4M Concentric Repair Kit With OE Nylon Float



AMAL Monobloc Carburetors

MONOBLOC CARBURETOR EXPLDED VIEW



AMAL MONOBLOC CARBURETORS



376/16	AMAL Monobloc Carb - 1" Bore
376/17	AMAL Monobloc Carb - 1 1/16" Bore
389/18	AMAL Monobloc Carb - 1 1/8" Bore
389/18.5	AMAL Monobloc Carb - 1 5/32" Bore
389/19	AMAL Monobloc Carb - 1 3/16" Bore
389/51	AMAL Monobloc Carb - Chopped Float 1960 T120

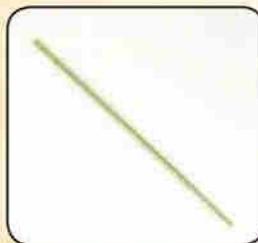


AMAL Monobloc Carburetor Spares



THROTTLE SLIDES - 376/389 MONOBLOC

376/060-2.5	Throttle Slide 2.5 - 376 Monobloc
376/060-3	Throttle Slide 3 - 376 Monobloc
376/060-3.5	Throttle Slide 3.5 - 376 Monobloc
376/060-4	Throttle Slide 4 - 376 Monobloc
389/060-3C	Throttle Slide 3 - 389 Monobloc Chrome
389/060-3.5	Throttle Slide 3.5 - 389 Monobloc
389/060-4	Throttle Slide 4 - 389 Monobloc



THROTTLE NEEDLES 376/389

Throttle Needle 376/063	376 Monobloc
Throttle Needle (D) 389/063	389 Monobloc



NEEDLE JETS 376/389

376/072-105	Needle Jet - #105
376/072-106	Needle Jet - #106
376/072-107	Needle Jet - #107



PILOT JETS 376/389

376/076-15.....	Pilot Jet #15
376/076-20.....	Pilot Jet #20
376/076-25.....	Pilot Jet #25
376/076-30.....	Pilot Jet #30
376/076-35.....	Pilot Jet #35



MONOBLOC FLOAT SPARES

Monobloc Float 376/083	With Bushing
376/085	Spindle - Float
376/088	Float Needle Seat
622/197.....	Viton Tip Float Needle



MONOBLOC FLOAT BOWL SPARES

Monobloc Float 376/078	Bowl Gasket
376/077...Cover - Float Chamber	
Monobloc Cover 376/151.....	Screw Kit



THROTTLE VALVE SPARES

4/230.....	Needle Clip
Throttle Return	
376/132	Spring 376
389/061... Throttle Return Spring 389	
Throttle Air Valve	
389/062	(Choke Slide 389)



FUEL BANJO SPARES

Fiber Washer 376/092	- Banjo Bolt Monobloc
376/091.....	Banjo Retaining Bolt
376/093	Banjo Filter Element



MONOBLOC GASKET SETS

Washer Set 376/376	- 376 Monobloc
Washer Set 376/389	- 389 Monobloc



MONOBLOC REPAIR KITS

Repair Kit Rkc/376	- 376 Monobloc
Repair Kit Rkc/389	- 389 Monobloc





AMAL MKII Carburetor Spares



PLUNGER ASSEMBLY MANUAL

Plunger
2622/079 Assembly Manual



COLD START KIT CABLE TYPE

Cold Start Kit
2622/149 Cable Type



NEEDLE JET - MKII

2928/031-105...Needle Jet - MKII



NEEDLE JETS - MKII

Needle Jet
2928/079 - 105 2-Stroke
Needle Jet
2928/122-106 - 106 MKII



THROTTLE SLIDES - MKII

2928/060-2.5..... Throttle Slide - 2.5 MKII
2928/060-3..... Throttle Slide - 3 MKII
2928/060-3.5..... Throttle Slide - 3.5 MKII
2928/060-4..... Throttle Slide - 4 MKII



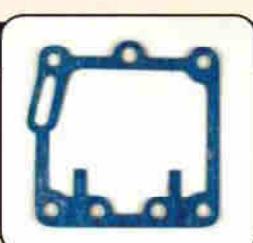
BRASS THROTTLE SLIDES - MKII

2928/170-3 Brass Throttle Slide - 3 MKII
2928/170-3.5 Brass Throttle Slide - 3.5 MKII



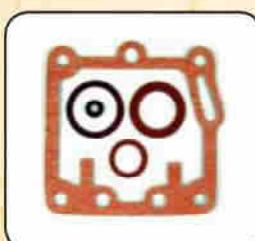
FLOAT NEEDLE - MKII

622/149 Float Needle - MKII



BOWL GASKET - MKII

2622/070 Bowl Gasket - MKII
Float Bowl
2622/086 Retaining Screw



WASHER SET - MKII

2622/144 Washer Set - MKII



MKII THROTTLE NEEDLES

2622/124 2A1 Throttle Needle
2928/030 2C3 Throttle Needle
2928/124 2D2 Throttle Needle





THROTTLE OPENINGS

1st. MAIN If at full throttle the engine runs "heavily" the main jet is too large. If at full throttle by slightly closing the throttle or air valve the engine seems to have better power, the main jet is too small.

With a correctly sized main jet the engine at full throttle should run evenly and regularly with maximum power. If running open pipes increase the main jet size. The greater the altitude, the smaller the main jet required.

2nd. PILOT JET With engine idling too fast with the twist grip shut off and the throttle shut down on to the throttle adjusting screw, and ignition set for best slow running: (1) Screw out throttle adjusting screw until the engine runs slower and begins to falter, then screw pilot air adjusting screw in or out to make engine run regularly and faster. (2) Now gently lower the throttle adjusting screw until the engine runs slower and just begins to falter, adjust the pilot air adjusting screw for best slow running. If this 2nd adjustment made the engine run too fast, go over the job again a third time. Erratic slow running is often caused by air leaks, so verify there are none at the flange.

3rd. THROTTLE CUT-AWAY If, as you take off from the idling position, there is objectionable spitting from the carburetor; slightly richen the pilot mixture by screwing in the air screw sufficiently. If this is not effective, screw it back again, and fit a throttle with a smaller cut-away. If the engine jerks under load at this throttle position and there is no spitting, either the jet needle is much too high or a larger throttle cut-away is required to cure richness.

4th. NEEDLE The needle controls a wide range of throttle opening and also the acceleration. Try the needle in the lower position, with the clip in the groove at the top; if acceleration is poor and with air valve partially closed the results are better, raise the needle by two grooves; if much better try lowering needle by one groove and leave it where it is best. If mixture is still too rich with clip in the groove nearest the top - the needle jet probably needs replacement.

RICHNESS	WEAKNESS
<ul style="list-style-type: none"> Black smoke in exhaust. Petrol spraying out of the carburetor. Heavy, lumpy running. 	<ul style="list-style-type: none"> Spitting in carburetor. Erratic slow running. Overheating Acceleration poor.
TO CURE RICHNESS	TO CURE WEAKNESS
<ul style="list-style-type: none"> Fit smaller main jet. Screw out pilot air screw. Fit a slide with larger cut-away Lower needle one or two grooves 	<ul style="list-style-type: none"> Fit larger main jet Screw pilot air screw in. Fit a slide with smaller cutaway Raise needle one or two grooves.
BANGING IN EXHAUST	
This may be caused by too weak a pilot mixture when the throttle is closed, it may also be caused by too rich a pilot mixture and an air leak in the exhaust system. If the banging happens when the throttle is fairly wide open, the trouble will be ignition not carburetion. Exhaust pipes discolored or blistered by incorrect tuning will not be accepted as a valid warranty claim!	

E10 Modern Fuel

The use of ethyl alcohol mixed with petrol up to concentration of 10% (E10) has been common practise in the USA. The addition of ethanol to petrol has an effect on both the performance of an engine and also its interaction with the different materials it comes into contact with. Ethanol is alcohol produced from corn or grain. Ethanol readily attacks brass, rubber, and plastics (including fiberglass) resulting in a deterioration of these materials.

A fuel's ability to vapourise has an effect on performance and on emissions. The addition of ethanol has the effect of lowering the temperature at which the fuel vapourises thereby improving combustion and cold starting but can increase the possibility of a vapour lock. In addition to hydrogen and carbon ethanol also contains oxygen. The replacement of hydrocarbons with oxygen has the effect of weakening the air-to-fuel ratio. This lowers emissions, lowers mpg and raises NOx in vehicles without a three way catalyst.

The addition of ethanol causes fuel to become hygroscopic (absorbs water). This has several different effects. It becomes acidic and conductive causing both a chemical reaction with certain materials and galvanic reaction causing corrosion. As water is heavier than petrol then a layering effect can occur with stored fuel having a higher water content settling to the bottom where fuel pick-ups are located.

This means drain your carb and tank before extended storage periods (more than 30 days). Otherwise write down the jets sizes somewhere, they will be unreadable once they have sat in fuel where the water has settled out. Finding fuel without alcohol will be difficult in some states. In some states aviation fuel 100LL can be used when needed. This would probably be frowned upon by some.



AMAL Jets & Banjos



PILOT JETS - CONCENTRIC MK I & MK II

124/026-15	Pilot jet, concentric #15
124/026-20	Pilot jet, concentric #20
124/026-25	Pilot jet, concentric #25
124/026-30	Pilot jet, concentric #30
124/026-35	Pilot jet, concentric #35
124/026-40	Pilot jet, concentric #40
124/026-50	Pilot jet, concentric #50



MAIN JETS - AMAL MONOBLOC - MK II

376/100-120	Main Jet 120	376/100-240	Main Jet 240
376/100-130	Main Jet 130	376/100-250	Main Jet 250
376/100-140	Main Jet 140	376/100-260	Main Jet 260
376/100-150	Main Jet 150	376/100-270	Main Jet 270
376/100-160	Main Jet 160	376/100-280	Main Jet 280
376/100-170	Main Jet 170	376/100-290	Main Jet 290
376/100-180	Main Jet 180	376/100-300	Main Jet 300
376/100-190	Main Jet 190	376/100-310	Main Jet 310
376/100-200	Main Jet 200	376/100-320	Main Jet 320
376/100-210	Main Jet 210	376/100-330	Main Jet 330
376/100-220	Main Jet 220	376/100-340	Main Jet 340
376/100-230	Main Jet 230	376/100-350	Main Jet 350



PREMIER PILOT JETS

622/502-15	Pilot Jet 15
622/502-17	Pilot Jet 17 (factory)
622/502-19	Pilot Jet 19
622/502-21	Pilot Jet 21
622/502-23	Pilot Jet 23



FUEL FILTER - UNDER BANJO

Fuel Filter
376/093

- Under Banjo



DOUBLE BANJO - 150 DEGREE

Double Banjo
376/139

- 150 Degree



DOUBLE BANJO - 55 DEGREE

Double Banjo
376/410

- 55 Degree



DOUBLE BANJO - 180 DEGREE

Double Banjo
376/419

- 180 Degree



SINGLE BANJO - METAL

376/097A

Single Banjo - Metal

376/097

Single Banjo - White Nylon





Please specify application otherwise factory jetting will be supplied!

Factory Jetting:26mm
115/38



26 & 30MM FLAT SLIDE CARBURETORS - 2" FLANGE

*For use on British bikes with 2" center manifolds

- | | |
|--|--------------------------------------|
| JRC-26..... | 26mm Flat Slide Carburetor 2" Flange |
| JRC-30..... | 30mm Flat Slide Carburetor 2" Flange |
| Common Jetting Specs. It's a place to start mate! (main/pilot/needle position) | |
| 30mm T120:130/35/cnt TR6:135/35/cnt T140:130/40/top TR7:140/40/top | |
| 30mm NOR750:132/35/p11-32 center NOR850: same as NOR750 | |
| 30mm A65L:130/30/cnt A65T:118/35/cnt B44:135/30/cnt B50MX:140/35/bot | |
| 26mm T100R:110/30/cnt T100C:115/30/cnt TRI/BSA 250:110/25/cnt T20:90/25/top | |
| 26mm T150/160:110/30/top | |

Factory Jetting:30mm
114/38



Factory Jetting:32mm
142/42



32 & 34MM CARBURETORS - 38MM SPIGOT

- | | |
|---|--|
| JRC-32L..... | 32mm Carburetor Flat Slide 38mm Spigot |
| JRC-32R | 32mm Carburetor Flat Slide 38mm Spigot |
| JRC-34L..... | 34mm Carburetor Flat Slide Spigot L/H |
| JRC-34R | 34mm Carburetor Flat Slide Spigot R/H |
| JRC 14-308..... Norton Single Carb Kit 750/850 Specify 32 or 34 | |
| 32mm NOR 750 Kit:135/20/center Angled For Norton Commando | |
| 34mm NOR 850 Kit:135/20/center | |

Factory Jetting:34 mm
142/45



NEW ROYAL ENFIELD CARBURETOR - 58MM FLANGE

Supplied with jet kit:132,135,138,142 main 25 pilot.



JRC-30A New Royal Enfield Carburetor 58mm Flange

Factory Jetting:26
115/38



26 & 30MM FLAT SLIDE CARBURETORS - 38MM SPIGOT

- | | |
|---------------|---|
| JRC-26A | 26mm Flat Slide Carburetor 38mm Spigot |
| JRC-30E..... | 30mm Flat Slide Carburetor, 79-82 Tri 38mm Spigot |

Factory Jetting:30
140/38



26 & 30MM FLAT SLIDE CARBURETORS - 35MM SPIGOT

- | | |
|---------------|--|
| JRC-26B | 26mm Flat Slide Carburetor 35mm Spigot |
| JRC-30B..... | 30mm Flat Slide Carburetor 35mm Spigot |



JRC SUPERIOR CARBURETOR TUNING GUIDE

JRC Superior carburetors are only pre-jetted if the application is specified upon ordering. If no application was given it was supplied with factory specs. Jetting is done for the stock motorcycle not taking into account any modifications that you bike may now have. Jetting also varies by state depending on fuel formulation.

The following is a guide line for JRC Superior PWK carburetors. Perform jetting in the order given below.

1) Correct Float Level

The correct float height for the PWK 28-34mm range is 19mm.

Measure float height from the bottom of the carburetor float to the float chamber gasket surface. When checking the float height the float must be resting but not compressing the spring loaded pin in the float needle. If adjustment is needed do so by gently bending the metal tab the rests on the float needle pin. When it comes to removing the float chamber invert the carburetor so the floats do not foul the overflow tube in the float chamber. If you have a problem with fuel overflowing the carburetor it is possible that the float is being held open by the brass tube that sticks out of the float chamber. Bending this tube or float gently should rectify this problem. You should be able to hear the float flopping when you lightly shake the carb up and down. If fuel continues to flow the float height is incorrect or there is debris in your fuel tank. Readjust or in the latter install an inline filter.



2) Idle Speed

Set the idle speed to proper rpm by adjusting the Idle Speed Screw (Pilot Air Screw). Turning the screw in and out controls the amount of air to the Idle or Slow Circuit. This screw is located on the left side towards the air cleaner end . Turn the screw out leans the mixture and out richens the mixture. This portion of tuning in for when the throttle slide in the closed position .

3) Off Idle To 1/4 Throttle

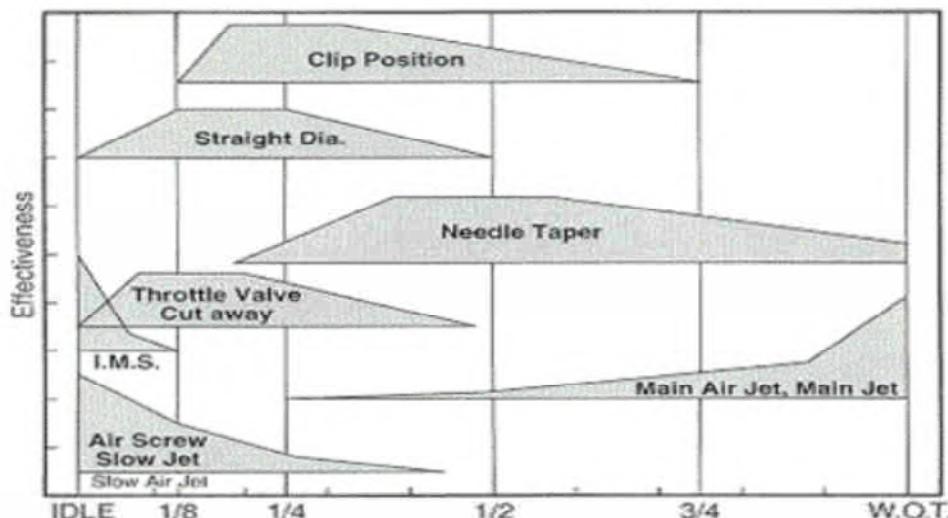
The Slow Jet is most effective in this throttle range. When you want a richer mixture in this range use a larger Slow Jet (higher number is larger jet). The opposite holds true for a leaner mixture. The Slow Speed can be adjusted by manipulating the Pilot Air Screw and the Pilot Jet size. Turning the screw out leans the mix, in richens the mix. If this screw has to be turned out more than three turns go to a smaller pilot jet. Start with the screw all the way in.

4) 1/4 to 3/4 Throttle

The Throttle Needle Clip position and the Main Jet are the effective means for adjusting this range. There are other needles and slides on the market but we have not really seen a need for these other means of tuning. The Needle Clip and Main Jet are so effective in this range that alternative slides ans needles are not really necessary.

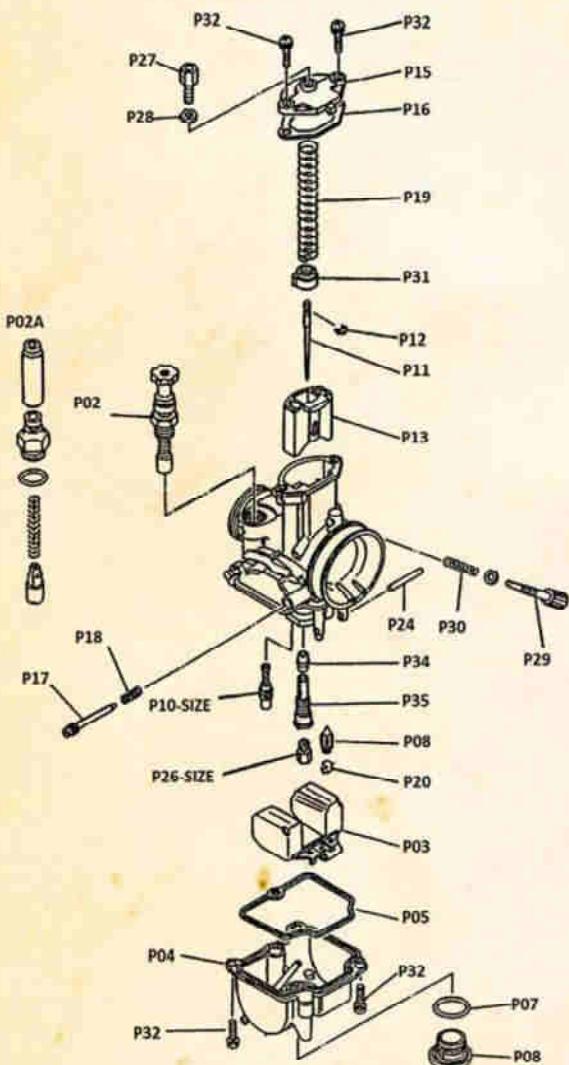
If the engine runs too rich above 1/4 throttle raise the clip to the next higher groove. This lowers the needle in the needle jet leaning the mixture. Always start this portion of tuning with the clip in the middle position.

The Main Jet is effective from 1/2 to above 3/4 throttle. Increasing the size enriches the mixture. It always better to be little rich than lean. It is also best to only change one component at a time.





JRC CARBURETOR EXPLODED VIEW



JRC CARBURETOR EXPLODED VIEW



COLD START PLUNGER

P02 Cold Start Plunger
P02A....Cold Start - Cable Type



FLOAT FOR JRC CARBS

P03 Float For JRC Carbs



FLOAT CHAMBER COMPLETE

P04 ... Float Chamber Complete
P05 Float Chamber O-Ring
P06 Drain Plug
P07 Drain Plug O-Ring



FLOAT NEEDLE & SPRING

P08 Float Needle
P20 Float Needle Spring



PILOT JETS

P10-15	Pilot Jet #15
P10-20	Pilot Jet #20
P10-25	Pilot Jet #25
P10-30	Pilot Jet #30
P10-35	Pilot Jet #35
P10-38	Pilot Jet #38
P10-40	Pilot Jet #40
P10-42	Pilot Jet #42
P10-45	Pilot Jet #45
P10-50	Pilot Jet #50



THROTTLE NEEDLES

- | | |
|--------------|------------------------------|
| P11..... | Throttle Needle
- 26/30mm |
| P11/32 | Throttle Needle
- 30/34mm |



NEEDLE CLIP

- | | |
|----------|-------------|
| P12..... | Needle Clip |
|----------|-------------|



THROTTLE SLIDE - #3

- | | |
|-----------|---------------------|
| P13 | Throttle Slide - #3 |
|-----------|---------------------|



TOP COVERS

- | | |
|--------------|------------------------------------|
| P15..... | Top Cover - 26/30mm
Adjuster |
| P15A | Top Cover - 26/30mm
No Adjuster |
| P15/32 | Top Cover - 32/34mm
Adjuster |



TOP COVER GASKETS

- | | |
|-------------|--------------------|
| P16 | Top Gasket 26/30mm |
| P16/32..... | Top Gasket 32/34mm |



IDLE ADJUSTER

- | | |
|-----------|---------------------------|
| P17 | Idle Adjuster |
| P18..... | Air Screw Springs - Small |



IDLE ADJUSTER THUMB SCREW

- | | |
|------------|------------------------------|
| P17a | Idle Adjuster
Thumb Screw |
| P18 | Air Screw Spring
- Small |



THROTTLE SPRINGS

- | | |
|-----------|--|
| P19..... | Throttle Return Spring
- 26 - 34mm Standard |
| P19s..... | Throttle Return Spring
- 26 - 34mm Heavy |



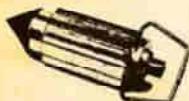
JET BLOCK WITH O-RING

- | | |
|-----------|-----------------------|
| P21 | Jet Block With O-Ring |
|-----------|-----------------------|



FLOAT SPINDLE

- | | |
|-----------|---------------|
| P24 | Float Spindle |
|-----------|---------------|



JRC Carburetor Spares

FOR JETTING SPECS SEE PAGE 13



MAIN JETS

P26-80	Main Jet - 80	P26-122	Main Jet - 122
P26-85	Main Jet - 85	P26-125	Main Jet - 125
P26-90	Main Jet - 90	P26-128	Main Jet - 128
P26-95	Main Jet - 95	P26-130	Main Jet - 130
P26-98	Main Jet - 98	P26-132	Main Jet - 132
P26-100.....	Main Jet - 100	P26-135	Main Jet - 135
P26-105.....	Main Jet - 105	P26-138	Main Jet - 138
P26-110.....	Main Jet - 110	P26-140	Main Jet - 140
P26-112.....	Main Jet - 112	P26-142	Main Jet - 142
P26-115.....	Main Jet - 115	P26-145	Main Jet - 145
P26-118.....	Main Jet - 118	P26-148	Main Jet - 148
P26-120.....	Main Jet - 120	P26-150	Main Jet - 150



CABLE ADJUSTER

P27	Cable Adjuster
P27A.....	Cable Adjuster Short
P27B.....	Cable Adjuster Curved
	Lock Nut For
P28	Cable Adjuster



THROTTLE STOPS

P29.....	Throttle Stop - 26/30MM
P29/32 ...	Throttle Stop - 32/34MM



THROTTLE STOP SPRING

P30	Throttle Screw
	Spring Large



THROTTLE RETAINING PLATE

P31.....	Throttle Retaining Plate
----------	--------------------------



TOP/FLOAT CHAMBER SCREW

P32 ..	Top/Float Chamber Screw
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VENTURI BODY PLUG

P33	Venturi Body Plug
-----------	-------------------



SPRAY TUBES

P34	Spray Tube - 26/30MM
P34/32 ...	Spray Tube - 32/34MM

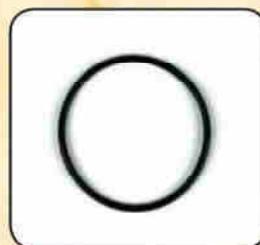


NEEDLE JETS

P35	Needle Jet - Standard
P35-.06	Needle Jet - Lean

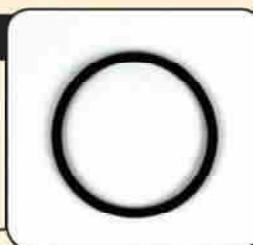


Manifold Spares



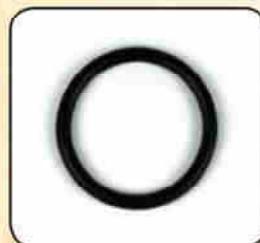
O-RING (THIN) CONCENTRIC

O-Ring
622/101(Thin) Concentric



O-RING (THICK) CONCENTRIC

70-9711... O-Ring (Thick) Concentric



O-RING - MONOBLOC FLANGE

O-Ring
244/1048..... - Monobloc Flange



PHENOLIC INSULATOR

70-2968... 30mm Phenolic Insulator



INSULATOR BLOCK

70-4918 30mm
Insulator Block
70-4918/32 32mm
Insulator Block
70-8981..... 3 Cyl
Insulator Block



CARB INLET GASKET

70-4919... 30mm Carb Inlet Gasket



T100C INLET MANIFOLD GASKETS

70-2967 Gasket - Inlet Manifold to Head 500 Triumph to 66
70-6772 Gasket - Inlet Manifold to Head 500 Triumph to 67 on



TR6/TR7 INLET MANIFOLD GASKET

70-5660..... Gasket - Inlet Manifold Tri TR6/TR7



INLET MANIFOLDS

70-2913 Inlet Manifold 6T - Preunit
Spares: 70-2920 to 6T head(4), 70-2973 to TR6 head (4), 70-1553 to Carb 6T, 70-70-2962 to Carb TR6, S151 Carb Nut, 37-0103 Manifold Nut
70-757B Inlet Manifold T100c 28mm
Spares: 21-1876 Stud to Head(4), 21-1877 Manifold Nut, S151 Monobloc Carb nut, 70-1310 Carb Nut Concentric to 68, 14-1301 Carb Nut 69-74





Manifold Spares



T120 MANIFOLD SETS

- 70-3940 Manifold Set 60-62 T120 No Bolts
 Spares: 70-3847 Jam Nut, 57-0224 Carb Nut Thin, 82-2603 Carb Mount Bolt
 70-5349/50A Manifold Set 64-67 T120 No Bolts
 Spares: 70-4608 Jam Nut, 57-0224 Carb Nut Thin, 82-2603 Carb Mount Bolt, 70-4791 Carb Balance Tube
 70-9550/51 Manifold Set 69-72 650 With Bolts
 Spares: 21-1932 Jam Nut, 14-1302 Carb Nut, Bolt Part of Manifold, 70-6916 Balance tube barb



MANIFOLD SET 69-72 STAINLESS

- Manifold Set
 70-9550/1S 69-72 Stainless
 70-9555....Carb Bolt Cup Washer
 70-9554....Carb Bolt Rubber Washer



TRIUMPH INLET MANIFOLDS

- 71-2811.....L/H T120 Manifold 71-72
 71-2812.....R/H T120 Manifold 71-72
 71-3339.....L/H T140 Manifold 73-78
 71-3338.....R/H T140 Manifold 73-78
 71-2813.....Mount Stub Shouldered
 71-3313.....Balance Tube Barb



DUAL MANIFOLD SET TR6 HEAD

- Dual Carb Angled
 JRC 0061A Manifold Set TR6



DUAL CARB MANIFOLD TR6 HD

- Dual Carb
 JRC 0061 Manifold TR6 Head



NORTON 2-1 INLET MANIFOLDS

- JRC 14-308....Norton Carb Kit 2-1 -
 Specify 32-34mm 750/850 Commando
 Kit= Carb, Manifold, Throttle, & Cable
 Norton 2-1 Inlet
 JRC 14-309Manifold Mikuni
 Norton 2-1 Inlet
 JRC 14-309A.....Manifold Amal
 JRC 14-715.....Rubber Mount Flange



TRIUMPH 2-1 MANIFOLD

- JRC Manifold
 JRC 14-310 TR6/TR7 Mikuni
 Use With JRC Carb on Oil in Frame Single Carb
 Models.
 71-7555.....Triumph 2-1 Manifold
 TR6/TR7 Amal



CURVED MANIFOLDS 2"

- Curved Manifold
 2930/114 30mm 2"
 Curved Manifold
 2932/114 32mm 2"
 Curved Manifold
 2934/114 34mm 2"



STRAIGHT MANIFOLDS 2"

- Straight Manifold
 2930/116 30mm 2"
 Straight Manifold
 2932/116 32mm 2"



CARBURETOR MOUNTING RUBBER SPIGOT

- 2622/123.....Carb Mounting Rubber 35mm Spigot
 2928/123.....Carb Mounting Rubber 38mm Spigot
 2928/123ACarb Rubber Mk2 Genuine Amal



Air Cleaners



AIR INLET RUBBER NORTON

Air Inlet
062537 ... Rubber Norton MK1/2
Air Inlet
064180 Rubber Norton MK3



AIR INLET RUBBER 76-79 T140

Air Inlet
71-7019 Rubber 76-79 T140
Air Inlet
71-7166 Foam 79 T140 MKII



AIR INLET RUBBER 65 T120

Air Inlet
70-5268 Rubber 65 T120



AIR INLET RUBBER OIF

Air Inlet
83-2623/4 Rubber Set 71-72 A65
Air Inlet
83-2626 Rubber 71-74 Triumph



T160 AIR BOOT

83-5434 T160 Air Boot



T150 AIR BOOT

82-9563 T150 Air Boot



AIR INLET RUBBER TRI OIF

Air Inlet
83-2625 Rubber TR6 71-72
Air Inlet
83-5161 Rubber TR7 73-on



NORTON AIR FILTER ELEMENTS

060563... Air Filter Norton MK2A/3
060673 Air Filter Norton 69-74



FILTER ELEMENT BSA & TRI OIF

60-3072..... Air Filter 71-82 Uk
60-3072T.... Filter 71-82 Taiwan
60-4265 .. Filter 76-82 W/Baffle



NORTON AIR FILTER

060673B...Norton Air Filter Assembly
750/850 Dual Carb K&N



AIR FILTER - TRIDENT

70-9138 Air Filter Element 3-Cylinder TRI/BSA
60-2567..... Air Filter Assembly - Trident
82-9562 Grommet - Air Box to Carb Sleeve
70-9586..... Threaded Sleeve - Carb to Air Box
70-9060..... Rubber Carb Gantry to Cylinder Head





Air Cleaners



AIR FILTER TRIUMPH D SHAPE

- 82-3315... Air Filter 52-53 Preunit
Triumph D Shape
82-3857...Air Filter 54-59 Preunit
Triumph D Shape
82-4698... Air Filter 60-62 Preunit
Triumph D Shape
82-4550.....Air Filter Triumph T20S
Sport - D Shape



AIR INLET RUBBER TRIUMPH

- 82-4672...(A)...Air Boot Triumph T110
82-3858...(B)...Air Boot Triumph 6T
T110 Duplex
82-5038...(C)...Air Boot Triumph T20
SS/M Round Filter



AIR FILTER TRIUMPH

- 82-4673.....Air Filter Assembly
Triumph T110 60-62



AIR FILTER ASSEMBLY 64-65 T120

- Air Filter Assy.
82-5262 64-65 T120 (Large)
82-5267.....Air Filter Element



T160 AIR BOX

- 83-5096 Air Box Assembly
- No Element
82-9562 Grommet
- Air Box to Carb Sleeve
70-9586.....Threaded Sleeve
- Carb to Air Box



AIR FILTER T160

- 83-5092.....Air Filter Element T160
Uk Made
83-5092T...Air Filter Element T160
Taiwan



AIR FILTER ADAPTOR RING

- 82-5958
70-7632.....
71-1860.....
71-2086
- Air Filter Adaptor Ring 389
Air Filter Adaptor Ring 900
Air Filter Adaptor Ring 900
Air Filter Adaptor Ring 376/600



AIR FILTER - GAUZE

- 82-6866T Air Filter Gauze
Taiwan
82-6866 Air Filter Gauze
Uk Made



AIR FILTER – PAPER

- Air Filter
82-4811E..... Paper Uk Made
82-4811...Air Filter Paper Taiwan



VOLKS PANCAKE AIR FILTER ACCESSORIES

- 82-4810 Retaining Clip - Perforated Chrome Band
83-1536A.....Dished End Cap Pancake Cleaners



Air Cleaners & Velocity Tubes



CHROME CONE FILTERS

83-1536R/26	Chrome Cone Filter For 626 AMAL (39mm)
83-1536R.....	Chrome Cone Filter For 900 AMAL (42mm)
P39	Chrome Cone Filter JRC 26/30mm Carb (48mm)
83-1536R/32	Chrome Cone Filter JRC 32/34mm Carb (54mm)



CHROME SHIELD FILTER (48MM)

83-1536S ... Chrome Shielded - Air Filter (48mm)



FILTER ASSEMBLY OFFSET - K&N

83-1537KN.....Pancake Filter 900 - Concentric (without adapter sleeve)
44mm Offset Inlet



FILTER ASSEMBLY CENTER

82-6433	Filter Assembly Center 376/600 UK with Gauze Element
82-6433T	Filter Assembly Center 376/600 Taiwan with Paper Element
83-1536	Filter Assembly Center 900 UK with Gauze Element
83-1536T	Filter Assembly Center 900 Taiwan with Paper Element

*NOTE: JRC Carbs require 83-1536T with removable adaptor sleeve. Center mount filters usually fitted to dual carb machines with Concentrics.

83-1536C.....Filter Assembly Center 900 Concentric Only Taiwan (Paper Element) - Thread on
83-1536D.....Filter Assembly Center 900 Concentric Only - Dished Back Taiwan (Paper Element) - Thread on



FILTER ASSEMBLY OFFSET

83-1609	Filter Assembly Offset 600 UK with Gauze Element
83-1609T	Filter Assembly Offset 600 Taiwan with Paper Element
83-1537	Filter Assembly Offset 389/900 UK with Gauze Element
83-1537T	Filter Assembly Offset 389/900 Taiwan with Paper Element
83-1537A	Filter Assembly Offset 389/900 Taiwan with Dished Cap

*NOTE: JRC Carbs require 83-1537T with removable adaptor sleeve.



AIR FILTER CLAMP

82-4810.....Air Filter Clip - Holds Filter Together



ALLOY VELOCITY TUBES WITH SCREEN

Velocity Tube 376/600
JRC 295Alloy W/Screen

Velocity Tube 389
JRC 296.....Alloy W/Screen

Velocity Tube 900
JRC 297.....Alloy W/Screen



ALLOY VELOCITY TUBES NO SCREEN

Velocity Tube
JRC 296A... 389 X 2 1/4 No Screen

Velocity Tube
JRC 297A.....900 Alloy No Screen



VELOCITY TUBE JRC CARB 26/30MM CLAMP ON

Velocity Tube JRC Carb
P39A 26/30mm Clamp on





Fuel Lines



PETCOCK NUT FOR FUEL ELBOW

82-3182 Triumph 1/4 BSPP Petcock Nut For Fuel Elbow
82-3182A Triumph 1/4 BSPP Petcock Nut For 90' Elbow



STRAIGHT FUEL ELBOW OE

Straight
82-3334 Fuel Elbow OE



90 DEGREE FUEL ELBOW OE

90 Degree
82-3335 Fuel Elbow OE



45 DEGREE FUEL ELBOW OE

82-3353 45 Degree Fuel Elbow OE



90 DEGREE FUEL ELBOW WITH NUT

JRC 73019 90' Fuel Elbow W/Nut 3/16, 1/8 Bspp
JRC 73019B 90' Fuel Elbow W/Nut 1/4, 1/8 Bspp
JRC 73050 90' Fuel Elbow W/Nut 1/4, 1/8 Bspp
JRC 73051 90' Fuel Elbow W/Nut 1/4, 1/4 Bspp



FUEL BARB STRAIGHT 1/4, 1/4 BSPP

Use with 82-3182A Fuel Nut (Larger id).

JRC 73027 Fuel Barb Straight 1/4, 1/4 Bspp



FUEL T JUNCTION WITH NUT 1/4 BSPP

JRC 73052 Fuel T Junction W/Nut 1/4 Bspp



Fuel Lines



FUEL T FITTINGS

- Fuel T Fitting
JRC 73053.....1/4 Metal
P42.....Fuel T Fitting - 1/4 Nylon
P43.....Fuel T Fitting - 5/16 Nylon



FUEL LINE ASSEMBLIES

- 82-8133 Fuel Line Assy 1968 T120
82-4450 .. Fuel Line Assy TR6 68-70
82-9267 Fuel Line Assy 5TA-3TA
83-3154 Fuel Line Assy For T150
83-3927 Fuel Line Assembly T120



FUEL LINE ASSEMBLIES

- 83-3507..... Fuel Line Assy
TR6-7 /A65T
82-8409 Fuel Line Assy
BSA A65 1968



FUEL LINE ASSEMBLIES

- 061440.....Fuel Line Assy
Norton Commando



FUEL LINE FERRULES

- JRC 73021 Fuel Ferrule for 1/2 OD Hose (298)
JRC 73021A..... Fuel Ferrule for 7/16 OD Hose (299)



FUEL LINE FERRULE

Fits JRC 300 Fuel Line



FERRULE CRIMPING TOOL OE SQ

Bsa/Norton Style

Ferrule Crimping Tool
JRC 20-017..... OE Square Crimp



FERRULE CRIMPING TOOL ROUND

Triumph Style

JRC 20-017AFurrule Crimping Tool Round Ring Crimp

Part #	Description
JRC 298	Clear PVC Fuel Line 5/16 X 1/2 5'
JRC 299	Clear PVC Fuel Line 1/4 X 7/16 5'
JRC 300	Clear PVC Fuel Line 5/16 X 9/16 5'





Petcocks

SEALING WASHER - COPPER/RUBBER	PETCOCK STATO SEALING WASHER	
Triumph Sealing Washer 70-7351A - Copper/Rubber	Triumph Petcock 70-7351..... Stato Sealing Washer	
PETCOCK STEEL WASHER TRIUMPH	TANK BLANKING PLUG 1/4 BSPP	
Petcock Steel 83-0002 Washer Triumph	Triumph Tank Blanking Plug 82-3329 1/4Bspp	
PETCOCK ADAPTERS		
24-8504 27-8436..... 68-8024A	Petcock Fiber Washer - BSA Tank Petcock Adapter W/Screen 3/8-1/8 Bspp Petcock Adapter 3/8 -1/4 Bspp	
REPLACEMENT PLUNGER WITH CORK (BSA)		
JRC 73102 JRC 73102A JRC 73107.....	Plunger with Cork Pull/Turn (BSA) Plunger with Cork Push/Pull (BSA) Plunger Cork (BSA)	
PUSH/PULL PLUNGER UPDATE KIT (BSA)		
JRC 73102B	Brass Push/Pull Plunger with O-Rings (BSA)	
Part #	PETCOCK REPAIR & OTHER SPARES	Description
83-0006	Petcock Jam Nut Triumph Tank - 1/4X19 British Standard Pipe	
DIE-1/4X19Bspp		Die To Fit Triumph Petcock
TAP-1/8X28Bspp	Tap for AJS/Matchless Tank - 1/4x28 British Standard Pipe	
TAP-1/4X19Bspp	Tap to fit Triumph/Norton Tank - 1/4x19 British Standard Pipe	
TAP-3/8X19Bspp	Tap to fit BSA Tank - 3/8x19 British Standard Pipe	
JRC 73105	Petcock Cork .53 diameter x .25 long (Flat)	
JRC 73106	Petcock Cork .31 diameter x .36 long	
JRC 73107	Petcock Cork for BSA Petcock Plunger	



Petcocks



**PETCOCK BRASS
1/8 TANK 1/4 OUT**

Petcock Brass
JRC 730701/8 Tank, 1/4Out



PETCOCK PUSH BAR 1/8 TANK 1/4

Petcock Push Bar
JRC 698L.....1/8 Tank, 1/4

Petcock Push Bar
JRC 698LR1/8 X 1/4 Repo



PETCOCK PUSH BAR 1/4X1/4

Petcock
JRC 698APush Bar 1/4 X 1/4
Petcock Push Bar
JRC 698Ar 1/4 X 1/4 Repo



PETCOCK 1/4X1/4 PUSH/PULL

Petcock 1/4 X 1/4
JRC 73074.....Push/Pull



PETCOCK BSA 90 DEGREE 3/8 BSPP X 1/8 PULL

68-8024Petcock BSA 90 Degree 3/8 BSPP X 1/8 Pull

BSA Petcocks – Part #	Description
65-8216A	Petcock Push Bar Reserve India
65-8216	Petcock Push Bar Requires Banjo
42-8075	Petcock Push/Pull Requires Banjo



PETCOCK WITH FLAG UK

60-4511.....Petcock with Stand Pipe UK
60-4512Petcock without Stand Pipe UK



PETCOCK WITH FLAG MAIN TAIWAN

60-4511T.....Petcock with Stand Pipe Taiwan
60-4512TPetcock without Stand Pipe Taiwan





Petcocks



BAP PETCOCK UK 1/4 BSPP

Bap Petcock Main UK
60-7266BAP

BAP Petcock Reserve UK
60-7267BAP



PETCOCK 90 DEGREE MAIN/RES 1/4 BSPP

Petcock R/H 90° Main/Res 1/4Bp
60-7266R

Petcock L/H 90° Main/Res 1/4Bp
60-7267L



PETCOCK 3TA/5TA PUSH/PULL

Petcock 3TA/5TA
Double Push/Pull
82-1717 Plungers UK Made



PETCOCK PREUNIT TRIUMPH UK

Petcock Preunit Triumph Uk
82-3057



PETCOCK TRIUMPH UK

83-2800 Standpipe Uk
83-2801 Petcock Without Standpipe Uk



PETCOCK TRIUMPH TAIWAN

83-2800T Petcock With Stand Pipe Taiwan
83-2801T Petcock Without Stand Pipe Taiwan



TSX PETCOCK 16MM

60-7508 Tsx Petcock Main L/H 16mm
60-7509 Tsx Petcock Reserve R/H 16mm



PETCOCK CUSTOM 3/8X18NPT

JRC 67140 Petcock Custom 3/8 X 18npt





TANK - NORTON ROADSTER - BARE - TAIWAN

062701.....Tank - Norton Roadster - Emgo Taiwan



TANK - NORTON INTERSTATE BARE - INDIA

064830Tank - Norton Interstate Bare - India



TRIUMPH 650 63-70 2.5 GAL -TAIWAN

83-1798RTank - Triumph 650 63-70 2.5 Gallon - No Parcel Grid Lugs
..... - Emgo Taiwan



TANK - TRIUMPH T140 BARE - TAIWAN

83-4772Tank - Triumph T140 Bare - Taiwan



TANK - 2.5 GALLON SINGLE CAP

Tank - 2.5 Gallon
Tank-7 ... Single Cap - Deep Tunnel



TANK - HARLEY
2.5 GALLON - INDIA

Tank - Harley 2.5 Gallon
Tank-8 - India - Deep Tunnel





Tank Filler Caps & Necks



**GAS CAP - TRIUMPH
WINGED FLIP TOP**

Gas Cap - Triumph
82-1034 Winged Flip Top



**GAS CAP - TRIUMPH
FLAT TOP UK MADE**

Gas Cap - Triumph
82-3220 Flat Top Uk Made



**GAS CAP - TRIUMPH
FLAT TOP TAIWAN**

Gas Cap - Triumph
82-3220A.....Flat Top Taiwan



**GAS CAP - TRIUMPH
DOME TOP UK MADE**

Gas Cap - Triumph
83-3875..... Dome Top Uk Made

Locking Gas Cap - Triumph
83-3875L..... Dome Top Uk Made



GAS CAP - TAIWAN COPY

Gas Cap
83-3875T Taiwan Copy



**GAS CAP - NORTON
FLIP TOP UK MADE**

Gas Cap - Norton
060681E Flip Top Uk Made

Locking Gas Cap - Norton
065831..... Flip Top Uk Made



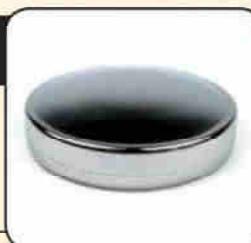
GAS CAP - NORTON FLIP TOP TAIWAN

060681 Gas Cap - Norton Flip Top Taiwan
060681R..... Gas Cap - Norton Flip Top India
060681B Rubber Gasket - Norton Filler



**GAS CAP - BSA
WINGED FLIP TOP**

Gas Cap - BSA
68-8083 Winged Flip Top



**GAS CAP
- HARLEY/CUSTOM TANK**

Gas Cap
Cap-2 - Harley/Custom Tank



Tank Filler Caps & Necks



TRIUMPH REPLACEMENT FILLER NECK

83-3875A Triumph Replacement Filler Neck



CUSTOM REPLACEMENT FILLER NECK (CAP-2)

JRC 91642 Custom Replacement Filler Neck (Cap-2)



CORK FILLR CAP GASKETS

Cork Gasket
82-4047 - 2 Inch (Oil Cap)

Cork Gasket
82-4048 - 2.5 Inch (Gas Cap)



OIL CAP - PRE UNIT TRIUMPH

Oil Cap
70-0370 - Pre Unit Triumph



OIL CAP - PRE UNIT TRIUMPH

Oil Cap
82-3658 - Pre Unit Triumph



OIL CAP - NO DIP OR VENT TRIUMPH

Oil Cap - No Dip
82-3216 Or Vent Triumph



TRIUMPH OIL CAPS WITH DIP STICK

82-9075 Chrome Oil Cap with Dip Stick - UK
82-9075T Chrome Oil Cap with Dip Stick - Taiwan
82-9659 Anodized Oil Cap with Dip Stick - UK



OIL CAP - WITH STICK TRI OIL IN FRAME

71-3463 Oil Cap - With Stick Tri Oil In Frame





Tank Badges and Hardware

Tank Badge Screws on Page 31-32



KNEE PAD BOLT - TRIUMPH PLATE TYPE

57-0361 Knee Pad Bolt - Triumph Plate Type
82-1953 Knee Pad Screw - Triumph Pre Unit



TANK BADGE - EARLY TRIUMPH

Tank Badge
82-1823 - Early Triumph



TRIUMPH TANK BADGE SET - 56-65 US TANK

Tank Badge Set
82-4127/8 - 56-65 Triumph



TANK BADGE SET - UK TANK 4 GAL 56-65

82-4766/7 Tank Badge Set - Uk Tank 4 Gal 56-65



TRIUMPH TANK BADGE SET - 66-68

Tank Badge Set
82-6887/8 - 66-68 Triumph



TRIUMPH TANK BADGE SET - 69-ON PAINTED

Tank Badge Set
82-9700/1T - 69-On Painted
Taiwan



TANK BADGE - T140 UK TANK

60-2569 Tank Badge - T140 UK Tank
83-5361 Tank Badge - T140D

Tank Top Rubbers on Page 34-35



TANK TOP BADGE - SILVER/SILVER TRIUMPH

Tank Top Badge
83-4776S - Silver/Silver
Triumph



TANK TOP BADGE - RED/BLACK TRIUMPH

Tank Top Badge
83-4776B - Red/Black
Triumph



Tank Badges and Hardware



Tank Top Rubbers on Page 34-35

 TANK TOP BADGE - SILVER/GOLD TRIUMPH	 TANK TOP BADGE - SILVER JUBILEE TRIUMPH		
Tank Top Badge - Silver/Gold Triumph 83-4776G	Tank Top Badge - Silver Jubilee Triumph 83-7093		
 TANK TOP BADGE - BLACK/GOLD TRIUMPH	 TANK BADGE - BSA GREEN SS 4 Inch Diameter 42-8105- BSA Green SS		
 TANK BADGES - BSA GOLDSTAR 4 Inch Diameter 65-8193 65-8228 65-8228B 67-8116	Tank Badge Set - BSA Red/Gold - Goldstar Tank Badge - BSA Red/Silver - Gold Star Tank Badge - BSA Black/Silver - Gold Star Tank Badge - BSA Black/Gold - Gold Star		
TANK BADGE S- BSA A10 3 Inch Diameter 65-8220 BSA A10 Red/Gold 65-8220B .. BSA A10 Black/Silver			
 TANK BADGE - BSA 3 Inch Diameter 41-8004..... Tank Badge - BSA Silver/Gold			
 BSA BADGES - TEARDROP 40-8014/5 - Red/Gold Plastic Tank Badge Set 40-8122/3... - Black/Silver Plastic Tank Badge Set 82-9695/6..... BSA Metal	 BSA TANK BADGE SCREWS 68-8090 A65 Plastic Badge 82-8250 A65 Metal Badge		
 TRIUMPH TANK BADGE SCREWS 82-1915..... Tank Badge Screw - Triumph Flat Head Large 82-3113..... Tank Badge Screw - Triumph PU Small Head 82-3497..... Tank Badge Screw - Triumph Cub Flat Badges 82-4468..... Tank Badge Screw - Triumph Cub Small Badges			





Tank Badges and Hardware



TRIUMPH TANK BADGE SCREWS - CAST BADGES

82-4129	Chrome Tank Badge Screw - 2BA X 1/2
82-7888.....	Chrome Tank Badge Screw - 2BA X 3/8
83-1339	Chrome Tank Badge Screw 2BA X 3/4
TAP-2BA	Tap for Triumph Tank Badge Holes



TANK STUD 5/16 UNF - TRIUMPH FRONT

Tank Stud 5/16 UNF
21-1883 - Triumph Front



TANK REPAIR TOP HAT - 63-70 TRIUMPH

Tank Repair Top Hat
21-1883A..... - 63-70 Triumph



BOLT - BSA TANK MOUNTING

Bolt - BSA
68-8081 Tank Mounting

Bolt - Triumph
83-4930 Tank Mounting



TANK BOLT - TRIUMPH

Tank Bolt CEI
82-0966 - Preunit (4)

Tank Bolt CEI
82-1808 - Unit Front (2)



TANK MOUNT CUP WASHER

82-3814..... Tank Mount
Cup Washer



TANK BOLT REAR - TRIUMPH

82-5337 Tank Bolt Rear
- Triumph Early 5/16X26

82-7388 Tank Bolt Rear
- Triumph Late 5/16X24



UNDER TANK REFLECTORS

57161E....Reflector - Amber Lucas
Under Tank (82-8194 Bracket)
57161A....Rubber - For Lucas
Reflector
57162....Reflector - Amber Lucas
With Screw (BSA Type)



REFLECTOR BRACKETS

82-8194....Reflector Bracket -
Triumph Mount under Tank Type

83-2903....Reflector Bracket - BSA
Type Screw on (not pictured)



TRIUMPH TANK PARCEL GRIDS

4 Bar Tank Top Grid
82-3917 - Triumph 54-66

5 Bar Tank Top Grid
82-2933 - Triumph Preunit



TRIUMPH PARCEL GRID SCREWS

Parcel Grid Screw
82-2936 - Chrome
Parcel Grid Screw
82-2936S - Stainless



Tank Badges and Hardware



**TANK BRACKET
- 2 GAL PETROL**

Tank Bracket 2 Gal Petrol
68-8176

Tank Bolt
21-5662 5/16Bsf X 5/8 Bsa



**TRIUMPH PREUNIT
TANK MOUNTS**

Tank Mount PU 650
82-1841

Tank Mount PU 500
82-3900



**TANK MOUNT STRAPS
TRIUMPH 650**

Tank Mount Front 63-70 T120
83-1798B

Tank Mount - Rear
82-3372..... Pre-Unit Triumph



TIE STRIP - T140 FUEL TANK

Tie Strip T140 Fuel Tank
83-4395



TRIUMPH TANK MOUNT - 60-62

82-4658 Tank Mount Yoke Only - 60-62
82-4658A Tank Mount Kit - 60-62 Triumph



TANK MOUNT KIT - PRE UNIT TRIUMPH 50-59

00 0087 Tank Mount Kit - Pre Unit Triumph 50-59
00 0089 Tank Mount Kit - Pre Unit Triumph 4 Bolt



**TANK MOUNT KIT
- TRIUMPH 63-67**

00 0088 - Triumph 63-67



**TANK MOUNT KIT
- TRIUMPH 68-70 (74)**

Tank Mount Kit
00 0091 - Triumph 68-70 (74)



TANK MOUNT KIT - OIF TRIUMPH

83-3318 Tank Trim Bead - Chrome OIF
83-3318A Tank Mount Kit - OIF Triumph





Tank Rubbers & Knee Pads



TANK TOP PLUG - BSA DEEP

40-8107 Tank Top Plug - BSA Deep



TANK TOP PLUG - BSA LOGO

42-8010 Tank Top Plug - BSA Logo

42-8010A Tank Top Plug - BSA Plain



TANK BADGE RUBBER PAD - BSA TEAR DROP

40-8124 Tank Badge Rubber Pad - BSA Tear Drop
68-8152 Tank Badge Rubber Pad - BSA Tear Drop



TANK SADDLE RUBBER - BSA FRONT 4 GAL

68-8017 Bsa Front 4 Gal



TANK SADDLE RUBBER - BSA REAR

82-9134 Tank Saddle Rubber - BSA Rear



TANK SADDLE RUBBER - BSA FRONT 2 GAL

82-9920 Tank Saddle Rubber - BSA Front 2 Gal



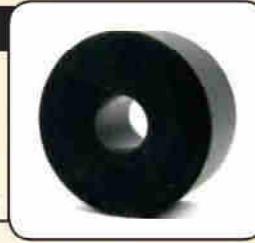
TANK RUBBER BUSH OIF BSA/TRI

83-0260 Tank Rubber Bush Oif BSA/Tri
68-8054 Tank Rubber Bush -BSA



TANK RUBBER - THIN

82-0967 Tank Rubber - Thin



TANK RUBBER - THICK

82-5228 Tank Rubber - Thick



Tank Rubbers & Knee Pads



TANK RUBBER - SINGLE SPIGOT

82-5229 Tank Rubber
- Single Spigot



TANK RUBBER - DUAL SPIGOT

82-5336 Tank Rubber
- Dual Spigot



TANK MOUNTING RUBBER

82-9064 Tank Mounting
Rubber



TANK SPIGOT RUBBER

82-9543 Tank Spigot Rubber



TANK TOP PLUG - PLAIN

83-3068 Tank Top Plug - Plain
83-3068A Tank Top Plug - Triumph Logo



TANK RUBBER -TOP TANK BADGE TRIUMPH OIF

97-5061 Tank Rubber -Top Tank Badge Triumph OIF



TANK STEADY RUBBER OIL IN FRAME TRI/BSA

83-4931 Tank Steady Rubber Oil In Frame Tri/BSA



**TANK SADDLE RUBBER MOUNT
71-82 TRIUMPH**

Tank Saddle
Rubber Mount
71-82 Triumph

83-4932 - Norton



**TANK RUBBER RUBBER
- NORTON**

Tank Rubber Rubber
060648 - Norton





Tank Rubbers & Knee Pads



OIL TANK RUBBER - BSA

Oil Tank
68-8315 Rubber - BSA



TRIUMPH OIL TANK RUBBERS

Large Oil Tank Rubber
82-6039 - Triumph Bottom

Small Oil Tank Rubber
82-6673 - Triumph Top



OIL TANK RUBBER MOUNT - NORTON

Oil Tank Rubber Mount
060636 - Norton

Oil Tank Rubber Mount
060636T - Norton Taiwan



KNEE PADS - BSA A10

Knee Pads
65-8205/6 - BSA A10



KNEE PADS - TRIUMPH - PREUNIT/T20 - CLIP ON TYPE

82-1605/6E Knee Pads - Triumph - Uk Made - Clip On Type
82-1605/6 Knee Pads - Triumph - Taiwan - Clip On Type



KNEE PAD PLATE SET - TRIUMPH (CLIP ON 82-1605/6)

57-0361 Bolt - Knee Pad Plates
82-3915/6 Knee Pad Plate Set - Triumph



KNEE PADS - PREUNIT TRIUMPH - SCREW ON TYPE

82-1953 Screw - Knee Pad Mounting
82-2551/52E Knee Pads - Pu Triumph - UK
82-2551/52 Knee Pads - Pu Triumph - India
82-2551/52T Knee Pads - Pu Triumph - Taiwan



KNEE PADS - TRIUMPH 65-67 THIN GLUE ON

Knee Pads
82-5401/2 ... - Triumph - 65-67 Uk

Knee Pads - Triumph
82-5401/2T - 65-67 Taiwan



KNEE PADS - TRIUMPH 68-70 THICK GLUE ON

Knee Pads
82-8192/3 - Triumph - 68-70 Uk

Knee Pads - Triumph
82-8192/3T - 68-70 Taiwan

Part

Description

82-6968 Thin Oil Tank Rubber at Mounting Straps



Tank Styling Strips

TANK STRIP - 57-59 650 TRI.



82-3967 Tank Strip - 57-59 650 Tri.

TANK STRIP - 3TA/5TA TO 65



82-4398 Tank Strip - 3TA/5TA To 65

TANK STRIP - UK TANK 63-67



82-5398 Tank Strip - Uk Tank 63-67

TANK STRIP - TRI 650 64-67



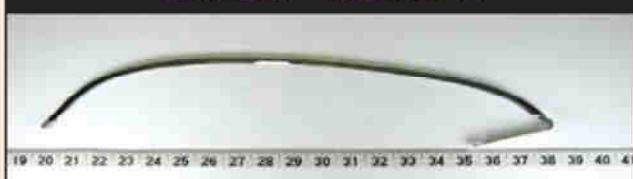
82-5564 Tank Strip - Tri 650 64-67

TANK STRIP - TRI 500 66-68



82-7395 Tank Strip - Tri 500 66-68

TANK STRIP - TRI 500 68-74



83-0007 Tank Strip - Tri 500 68-74

TANK STRIP - TRI 650 68-70



83-0031C Tank Strip - Tri 650 68-70
83-0031T Tank Strip - Emgo Tank

TANK STRIP - 4 GAL 68-70



83-0032 Tank Strip - 4 Gal 68-70

TANK TRIM T150



83-2034

Tank Trim T150



Ordering Info: 1.800.634.3250 • www.jrcengineering.com • E-Mail: jrcengineering@aol.com



Tank Styling Strips



**TANK MOUNT KIT
- OIF TRIUMPH**

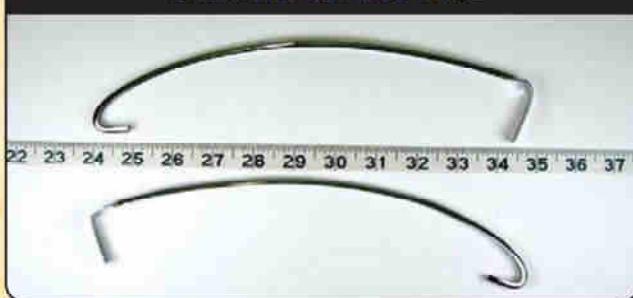
83-3318A OIF Triumph



PETROL TANK BEADING HOLDER

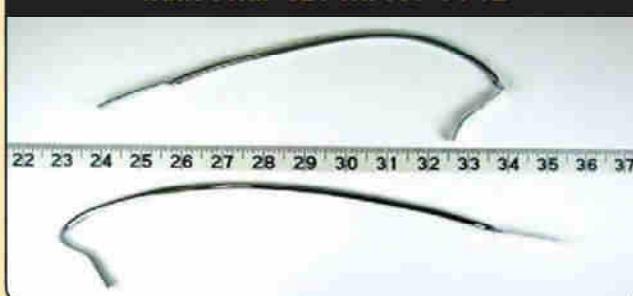
83-3318 Petrol Tank Beading Holder

TANK STRIP SET BSA 4 GAL



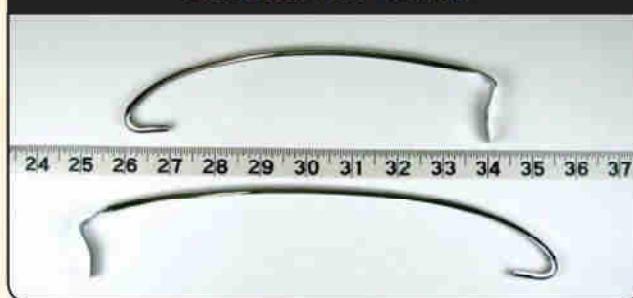
68-8038/9 Tank Strip Set BSA 4 Gal

TANK STRIP SET TRI 650 71-72



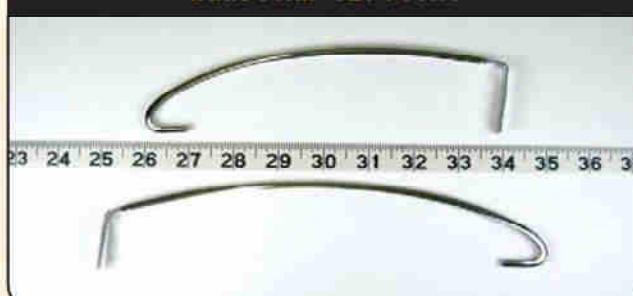
83-3134/5 Tank Strip Set Tri 650 71-72

TANK STRIP SET BSA A65



68-8158/9 Tank Strip Set BSA A65

TANK STRIP SET 71 A75



83-3146/7 Tank Strip Set 71 A75



STYLING STRIP HOOK

83-0008 Styling Strip Hook

Nut -Styling Hook

97-0919 - 4BA Plain



Tank Bands - Rigid 4 Gal

82-3080/1 Tank Bands - Rigid 4 Gal

82-3081/2 Tank Bands - Pre 56 500/650

82-3281/2 Tank Bands - 4Gal To 56 T110



82-3083/4 Tank Bands- 3 Gal TR6/T110

82-3919/20 Tank Bands - 1956 TR5/6

**JRC
ENGINEERING**

Classic British Motorcycle Spares

Electrical - Ignitions

**FOLLOW INSTRUCTIONS: 12V IGNITIONS :TWINS USE (2) 6V COILS IN SERIES - SINGLES USE (1) 12V COIL



**VAPE IGNITION 12V
BRITISH BIKES - CZECH**

JRC 17-1000British Bikes - Czech



**VAPE MAGNETO
REPLACEMENT
IGNITION 12V**

JRC 17-135Vape Magneto Replacement Ignition 12V



**SPARX IGNITION 12V
BRITISH BIKES
- TAIWAN**

JRC 17-120British Bikes - Taiwan
JRC 17-120RSparx IGN Trigger Rotor Only
JRC 17-120SSparx IGN Pick-Up Plate Only



**TRI-SPARK IGNITION
3 CYLINDER - AUSTRALIA**

Uses (3) 12V Coils - Not Provided Sold Separately

JRC 17-127Tri-Spark Ignition 3 Cylinder - Australia



**TRI-SPARK IGNITIONS
2 CYL AUSTRALIA**

JRC 17-128ATri-Spark - Triumph Twin Clockwise
JRC 17-128BTri-Spark - BSA/ Norton Twin Anti/Clock



**BOYER MICRO-POWER
IGNITION KITS**

**Use Only The Provided Coil!
Ignition Box Will Be Damaged

JRC 35281Boyer Micro-Power Triumph
JRC 35284Boyer Micro-Power Norton
JRC 35286Boyer Micro-Power BMW Pre 79
JRC 35303Boyer Micro-Power Yamaha XS650





Electrical - Ignitions

**FOLLOW INSTRUCTIONS: 12V IGNITIONS :TWINS USE (2) 6V COILS IN SERIES - SINGLES USE (1) 12V COIL



BOYER IGNITIONS - MICRO MK IV

- JRC 3564 Boyer Ignition - Indian Enfield
- JRC 3575 Boyer Ignition - Norton
- JRC 3576 Boyer Ignition - Tri/BSA Twin
- JRC 3577 Boyer Ignition - Triple Use 6 Volt Coil
- JRC 3578 Boyer Ignition - BSA & Triumph Singles
- JRC 3579 Boyer IGN Distributor Singles 6 Volt
- JRC 3583 Boyer Ignition - GT380-750



BOYER IGNITION BOXES - REPLACEMENTS

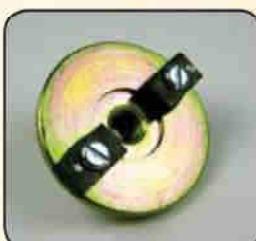
- JRC 3575A Boyer Box - Norton
- JRC 3576A Boyer Box - Triumph BSA
- JRC 3577A Boyer Box - Trident
- JRC 3578A Boyer Box - BSA Singles
- JRC 3576MA ... Boyer Box - Micro-Digital BSA,Nor,Tri



BOYER IGNITIONS - MICRO-DIGITAL

*Requires Resistor Plug Caps -
JRC 35212!

- JRC 35103 Boyer Micro-Digital - Yamaha XS650
- JRC 35165 Boyer Micro-Digital - Suzuki GSX750
- JRC 3575M Boyer Micro-Digital - Norton Twin
- JRC 3576M Boyer Micro-Digital - BSA & Tri Twin
- JRC 3577M Boyer Micro-Digital - BSA & Tri Triple
- JRC 3586 Boyer Micro-Digital - BMW Pre 79
- JRC 3597 Boyer Micro-Digital - BMW 79-80



BOYER PICK-UP ROTOR - BRITISH BIKES

- JRC 3576R Boyer Pick-Up Rotor - British Twins
- JRC 3577R Boyer Pick-Up Rotor - British Triples



SRM LUCAS MAGNETO CONVERSION TO BOYER*

*Product requires magneto body,
not supplied. Units designed to run
on 12vdc, NOT self-generating.

- MAGKIT - 1 SRM - K2F Magneto Boyer Ignition
- MAGKIT - 2 SRM - M01 Magneto Boyer Ignition



PAZON - MAGNETO REPLACEMENT

- JRC PAMT1..... Pazon - Magneto Replacement 12V
- JRC PAMT1-6 Pazon - Magneto Replacement 6V



BOYER PICK-UP PLATES

- JRC 35103S.... Boyer Pick-Up Plate - XS650 Yamaha
- JRC 3577SBoyer Pick-Up Plate - British Triple
- JRC 3576S Boyer Pick-Up Plate - British Twin



PAZON - BRITISH BIKES

- JRC PA1..... Pazon - British Singles 12V
- JRC PA1-6 Pazon - British Singles 6V Side Points
- JRC PA2 Pazon - British Unit Twins 12V
- JRC PA2-6..... Pazon - British Twins 6V Side Points



Boyer Testing

Scratching Box Leads

With the spark plug laying on the cylinder head, Scratch the Black/Yellow and Black/White leads from the ignition control box on each other. Please Note: This test ASSUMES the battery, wiring, connections, switches and grounds are in working order. Although a lot is attributed by other web sites to this test, it is very possible for the box to be in perfect working condition and you will not see a spark at the plug. If the battery, wiring, fuses, switches, grounds, ignition coils and Boyer control box are in good working order the spark plug should fire a series of rapid sparks. If the spark plug doesn't fire it could mean the ignition box has failed. It could also mean the box is not properly wired into the motorcycle, a coil has failed, or the motorcycle's electrical system is not able to supply enough electricity to run the ignition. Low battery voltage - (charge battery), high resistance battery (sulfated should be replaced), compromised charging system, corroded: connections, fuse holder, electrical switches or bad grounds cause more problems than failing boxes. Note" Turning the ignition switch On and Off will fire the spark plug on most Boyer ignitions, it WILL NOT with the Triumph/BSA and Norton ignitions. The box does not turn on until it receives a trigger voltage from the timing plate.

Timing Plate:

Connect a Ohm Meter's leads to Black/Yellow and Black/White wires. Turn Ohm meter on and read resistance, 137 Ohms is a typical resistance for the Triumph and Norton timing plate. The resistance of individual coils should be approximately the same. If one coil measures 66 ohms the other should also measure 66 ohms. If there is no reading on meter, the individual coil resistances vary greatly, or reading substantially lower than expected: Broken wire or coil wire insulation failure. Replace Timing Plate

Magnetic Rotor:

Hold each magnet of the Rotor up to a wide flat surface. Each individual magnet should be able to support the entire weight of the rotor. If either of the magnets will not hold the weight of the rotor: Replace Rotor.

Loose Magnetic Rotor

Magnetic Rotor has come loose in camshaft taper. Socket head bolt has broken loose or was too long and bottomed in camshaft before securing rotor. Check socket head screw to see if it is tight. If socket head bolt is tight and the rotor still turns freely shorten screw bolt. After making sure bolt is proper length, a drop of BLUE Loctite can be used to secure the screw. Never use RED Loctite in this application.



Continued next page.

Securing Wires

If you experienced broken wires, especially with a Norton, securing the wire leads to the plate securing stud with a small Tie-Wrap will relieve the tension on the wire. On Norton, extra slack in the wire is required between the motor and the frame to absorb the movement of the isolastic motor mounts. Form a "J" loop with the wire where it goes from the motor to the frame

Timing Plate Wires

The polarity of the timing plate wires is important. The Black/Yellow and Black/White wires must be connected color to color. Is the Black/Yellow wire on the timing plate connected to the Black/Yellow in the wiring harness. Is the Black/Yellow wire on the Ignition box connected to the Black/Yellow in the wiring harness. When these wires are connected incorrectly, the ignition advance feature will not work. It will be fixed at full advance. Also, the box will fire 70° from where you want it to. instead of the ignition firing as the magnet approaches the coil pegs , it will fire the same distance away, after it has passed the coil pegs. Thus you will have to move the rotor in the camshaft 70° in the direction of rotation to get the timing correct.

Checking Coil Primary Resistance

6 volt Lucas, PVL coils will have 1.9 ohms resistance, Two of these Taiwan 6 volt coils in series will have approx. 3.8 ohms resistance Two 12 volt Taiwan coils in series will have approx. 9 ohms resistance. Over tightening coil brackets can cause the coil's primary windings to short (the meter will show a lower resistance than expected). This will cause the coil to draw a lot of current through the control box. It is common for the box to fail to work after such an event.

12 volt Lucas or PVL coils will have 3.8 ohms resistance

Primary and secondary coil resistance varies with the brand and model of coil. Refer to manufacturer for resistance readings of your coil.

The condition of the battery in the ohm meter will effect ohm meter readings. If there is any doubt about the condition of the battery it should be replaced before testing coils.

Special thanks to John Healy



Coils



E.T COIL - HIGH TENSION

E.T Coil - High Tension
45149 12in Twin

E.T. Coil - High Tension
45149C 24in Cub



COIL CLIP - ET COIL

45149A Coil Clip - ET Coil



COIL - ET TYPE COPY JAPAN

Coil - ET Type
45149R Copy Japan



COIL - LUCAS INDIA LARGE MA

Coil - 12V
45110 Lucas India Large

Coil - 6V
45152 Lucas India Large



IGNITION COILS - TAIWAN SMALL

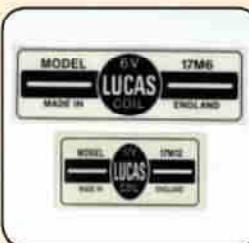
JRC SPX028 Ignition Coil - 4 Volt For 3 CYL
45275T Ignition Coil - 6V Taiwan
45276T Ignition Coil - 12V Taiwan



IGNITION COILS - PVL GERMANY

Ignition Coil
45275 - 6V German PVL

Ignition Coil
45276 - 12V German PVL



17M6 LUCAS COIL STICKER

17M6 Lucas
45275/Sticker Coil Sticker

17M12 Lucas
45276/Sticker Coil Sticker



TRI-SPARK IGNITION COILS

Tri-Spark IGN
JRC 17-TS6V Coil 6Volt

Tri-Spark IGN
JRC 17-TS12V Coil 12Volt



IGNITION COILS - DUAL LEAD

CAN BE USED WITH BLACK BOX
BOYER IGNITIONS OR POINTS!

JRC 3500A Ignition Coil - Dual Taiwan
JRC 3504 Ignition Coil - Dual Ht Boyer 12V

PVL MICRO COIL USE ONLY WITH BLUE BOX BOYER OR
PAZON SMART FIRE (FINNED METAL BOX).

JRC 3508 Ignition Coil - Dual Ht For Digital Boyer



IGNITION COIL - DUAL LEADS

Ignition Coil
- Dual Leads
JRC 3500 Harley





Coils



COIL BRACKET W/CON MOUNT

Coil Bracket with
54419974 Condenser Mount



COIL BRACKET

70-6389 Coil Bracket



LH & RH COIL BRACKETS

LH & RH
82-6943/4 Coil Brackets



COIL BRACKET 1970 650

83-1533Coil Bracket 1970 650



COIL CLIP - LARGE COIL

423947 Coil Clip - Large Coil



COIL MOUNT TRAY T140

83-7041.... Coil Tray - T140 Triumph



Plug Caps & Leads



**CHAMPION PLUG CAP
- NORTON PLASTIC**

067961.....Champion Plug Cap - Norton Plastic
067961C Clip - Champion Plug Cap



**CHAMPION PLUG CAP
- BSA RUBBER**

19-7621 Champion Plug Cap - BSA Rubber



SPARK PLUG CAP - UK MADE

60-0105Spark Plug Cap - UK Made



**CHAMPION PLUG CAP
- TRIUMPH RUBBER**

60-0262 Champion Plug Cap
- Triumph Rubber



Plug Caps & Leads



**SPARK PLUG CAP
- LODGE TYPE**

Spark Plug Cap
60-0297 Lodge Type



PLUG CAP - BAKELITE LODGE

Plug Cap
60-0297A Bakelite Lodge



RESISTOR PLUG CAP - 5K OHM

Resistor Plug Cap
JRC 35212 - 5K OHM



PLUG LEAD - COMMANDO

062263... Plug Lead - Commando



PLUG LEAD - CHAMPION CAP

451554	(B).....	Plug Lead - Boot At Coil Tower - Lucas
421863	(A).....	Ignition Wire Clip At Coil Tower - Lucas
067961A	(C).....	Plug Lead - Champion Cap



PLUG LEADS - 10 INCH PRE OIL IN FRAME - USA

60-2207..... Plug Lead - 10 Inch Copper USA
60-2207R Plug Lead 10 Inch Resistor



PLUG LEADS - 24 INCH OIL IN FRAME & 3 CYLINDER - USA

60-3923A Plug Lead - 24 Inch Copper USA
60-3923R Plug Lead - 24 Inch Resistor



**UNIVERSAL PLUG
LEAD SET- COPPER**

Universal Plug
JRC 0084 Lead Set- Copper



**UNIVERSAL PLUG
LEAD SET - RESISTOR**

Universal Plug
JRC 0084R Lead Set - Resistor





AC Charging



LUCAS STATORS - SINGLE PHASE

- 47204 Lucas Stator - 6V - 3 Wire Single Phase (6 Poles)
 47205 Lucas Stator - 12V - 2 Wire Single Phase (6 Poles)



LUCAS STATORS

- Lucas Stator - 12V
 47239 - 2 wire Norton MK3 (Electric Start)
 Lucas Stator
 47244 - 12V 3 Wire Three Phase (9 Poles) 205W



TAIWAN STATORS

- Emgo Stator - 12V
 47205T - 2 Wire Single Phase 12 Amp
 Emgo Stator - 12V
 47205/16 - 2 Wire Single Phase 16 Amp
 Emgo Stator
 47244T - 12V 3 Wire Three Phase (9 Poles) 205W



TAIWAN ENERGY TRANSFER STATOR (5 WIRE)

ROTOR SOLD SEPERATE

- Energy Transfer Stator
 47149 Emgo 5 Wire



LUCAS ALTERNATOR ROTOR - LATEST TYPE UK

- Lucas
 Alternator Rotor
 54202299..... - Latest Type UK



ALTERNATOR ROTOR - TAIWAN COPY

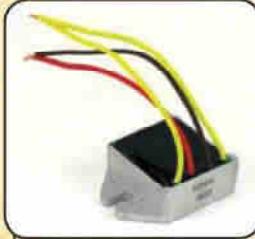
- Alternator Rotor
 54202299T..... - Taiwan Copy



SOLID STATE RECTIFIER - ONLY 6 OR 12V

"This is a rectifier only! Must be used with a zener diode!"

- Solid
 State Rectifier
 JRC 17-101 - Only 6 Or 12V



TYMPANIUM 1 PHASE REG/RECT 12V 200W

- JRC 17-102... Tympanium 1 Phase Reg/Rect 12V 200W



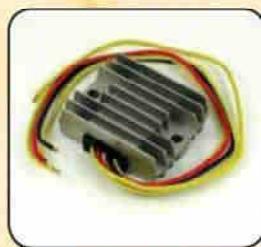
PODTRONICS 1 PHASE - 3 PHASE 12V 200W

- JRC 17-104PB Podtronics
 1 Phase Power Box
 "Power Boxes are polarity sensitive!
 Damage will result if polarity is not
 observed!"

- Podtronics 1 Phase
 Reg/Rect 12V 200W
 JRC 17-105 Podtronics 3 Phase Reg/Rect 12V
 3 PHASE BOX REQUIRES A BATTERY! WILL NOT CHARGE WITHOUT



1950-1978 FACTORY BIKES WERE POSITIVE EARTH - 1979
 ON NEGATIVE EARTH.



**SPARX REG/RECT
1 PHASE 12V 200W**

JRC 17-109 Sparx 1 Phase Reg/Rect 12V 200W



**SPARX POWERBOX 1
PHASE REG/RECT 12V 200W**

**Power Boxes are polarity sensitive!
Damage will result if polarity is not
observed!**

Sparx Powerbox 1 Phase Reg/Rect 12V 200W



3 PHASE HI OUTPUT ALTERNATOR KITS - 12V 200W

3 PHASE BOX REQUIRES A BATTERY! WILL NOT CHARGE WITHOUT

JRC 17-111.....

Taiwan 3 Phase Hi Output Alternator Kit 12V 200W

JRC 17-111A.....

Sparx Stator Mount Kit T140

JRC 17-111B.....

Lucas 3 Phase Alternator Kit 12V 200W



**TRI-SPARK 3 PH ALT
(STATOR/REGULATOR)**

Tri-Spark 3 Ph ALT

JRC 17-132.... (Stator/Regulator)



**TRI-SPARK 3 PH REGULATOR
WITH CAPACITOR**

**Power Boxes are polarity sensitive!
Damage will result if polarity is not
observed!**

Tri-Spark

3 Ph Regulator

JRC 17-133..... With Capacitor



SPARX ALTERNATOR KITS - XS650 YAMAHA

3 PHASE BOX REQUIRES A BATTERY! WILL NOT CHARGE WITHOUT

JRC 17-130.....

Sparx Alternator Kit - XS650 Yamaha - 3 Phase (battery required)

JRC 17-131.....

Sparx Alternator Kit - XS650 Yamaha - Single Phase



**2MC CAPACITOR
- BATTERY ELIMINATOR**

FOR USE ON ALTERNATOR BIKES!

54170009T... Sparx Capacitor with Spring - Taiwan
54170009...Mallory Capacitor without Spring - USA

* Polarity-sensitive product; catastrophic failure will
result if polarity is not observed



**SOLID STATE HEATSINK
REG/RECT 12V 200W**

Solid State Heatsink
JRC 17-112.... Reg/Rect 12V 200W



BOYER POWERBOXES

Boyer Powerbox
JRC 3570..... 1 Phase 12V

Boyer Powerbox
JRC 3571 3 Phase 12V

**Power Boxes are polarity sensitive!
Damage will result if polarity is not
observed!**

1950-1978 FACTORY BIKES WERE POSITIVE EARTH - 1979
ON NEGATIVE EARTH





AC Charging

Alternator hints and tips:

The alternator system fitted to British bikes from the 1960 season is a very clever way to extract the most electrical power from the least amount of space while not having to completely redesign the primary drive. BSA fitted alternators to the B33 singles toward the end of production and to all machines in the range after 1962. Triumph used an alternator on the 5T for 1954 on and the Thunderbird from 1956. All Triumph models used alternators from 1960 on. The alternator consists of a permanent magnet rotor attached to the crankshaft and a series of 6 (single phase) or 9 (three phase) stator coils surrounding this rotor attached to the inner primary cover or directly to the main crankcase. There are a number of problems with these units but happily all are easily remedied. First let's look at the problems.

The early stators had open windings insulated from the steel ring they are mounted on by heavy card stock and a coating of varnish. With time and vibration these coils tend to work loose. This movement chafes through the insulation and shorts the coil to ground. For this reason it is advisable to replace these open stators with the later epoxy coated units. It is false economy to reuse an open stator, they will fail.

Rotors can and do become demagnetized. A rotor should always be stored with keeper shoes encasing the magnets to preserve its magnetic properties. You may store the rotor in the stator for the same protection. A rotor that has been left open for years may have lost a substantial portion of its magnetism. You can spend a load of time chasing charging issues if this occurs. In my opinion a new rotor should be used anytime the old one has been left out for any extended period. Another issue with rotors is that they may become loose on their centers. You can check for this by clamping the rotor between two spacers in a vice and trying to turn the magnet portion. If there is any detectable play the rotor is no longer usable. These can not be fixed, don't even try. If the rotor comes apart while the engine is running you will destroy your primary drive and risk locking the rear wheel or bending the crankshaft. Never hit a rotor with a hammer to drive it on to the crankshaft. This will also demagnetize the rotor. Check the condition of the keyway also. A loose key or a rotor loose on its center will rumble just like bad main bearings.

On later stators check the condition of the wires where they exit the epoxy coating. It is not unknown for the wires to be broken here inside the plastic insulation. It is very difficult to repair this, replacement is a better option.

A static test can be carried out on a stator as follows. With the stator removed from the machine and the rotor not in the stator do the following test. Using a 12 volt automotive battery charger connect the terminals of the charger to the 2 leads of the stator. In the case of a 3 wire stator connect the Green/black and Green/yellow in common as one lead and the Green/white as the other. Using a flat blade screw driver check for magnetism at the poles inside the stator. There should be equal and substantial pull from each pole. If not the stator is defective. Using a VOM check for continuity between the 2 or three leads of the stator. There should be good continuity between all of the stator leads and no continuity to the outer steel ring of the stator. If one of the wires is open, that is there is no continuity or if there is continuity between any wire and the steel body of the stator then replacement is the only option.

After installing your alternator it is most important there be clearance between the rotor and stator. Check for clearance using stainless steel feeler gauges. There must be a minimum of .007" clearance. Rotate the crankshaft 33 degrees and check again. Do this one more time so you will have checked clearance at 3 different crankshaft positions. If the rotor rubs the stator it will lose magnetism and possibly overheat and come apart. If there is a tight spot try loosening the securing nuts and pushing the stator gently and retighten the nuts. If the tight spot moves when you rotate the motor either the crankshaft is bent or the rotor is loose on its center and about to fail. Test again with a new rotor to see what component is at fault. Do not try to turn the rotor undersize to gain clearance.

When routing the stator wires you must account for primary chain deflection. It is embarrassing to run out of electricity because your stator wires are cut through by the primary chain.

Be sure to separate the stator wires from the points wires if you are using electronic ignition. The AC pulse in the stator lead will bleed over to the points lead and trigger rogue sparks from the ignition. This can be difficult to diagnose and cause all kinds of tuning issues. Mount the regulator/rectifier away from the black box of the ignition.

The rectifier used by Lucas converts the AC current from the alternator to DC current to run the lights, ignition and charge the battery. It consists of a series of diodes mounted to heat sinks. When installing the rectifier it must be open to the cooling air. In addition the center stud must be grounded. Be sure when tightening the rectifier securing nut to hold the bolt head on the top of the unit rather than holding it by the fins. If you rotate the fins on the bolt it is easy to damage the insulators between the plates and ruin the rectifier. A simple test of the unit can be made with a volt ohm meter. The 2 outer spades where the harness connects should have good continuity in only one direction with the spade between them. If there is no continuity or if there is continuity in both directions the rectifier needs to be replaced. The rectifier is polarity sensitive and will be ruined if connected to a power source backwards, even for a very short time.

The Zener diode is a brass looking affair mounted to a heat sink, usually under the tank or at the front of the bike. The diode acts like a pop off valve shunting excess current to ground in the form of heat. It is most important that the diode be in the cooling air flow and on a proper aluminum heat sink. Apply a bit of dielectric grease between the diode and heat sink to keep corrosion from interfering with heat transfer. Zener diodes are polarity sensitive so if you connect them backwards they will be quickly ruined. A simple test of a diode can be done as follows. Using a volt ohm meter check for continuity across the Diode. There should be some continuity in one direction and none in the other. If there is continuity in both directions then the diode needs replacing. Next using a 12 volt automotive battery charger connect the positive lead to ground on the motorcycle or to the mounting stud on the diode. Set your volt-ohm meter on the 10 volt scale and connect the positive lead of the meter to the spade on the diode and the negative lead to the negative charger lead. You should have a reading of $\frac{1}{2}$ to 1 volt as the diode becomes conductive over 13.5 volts. If no reading then the diode may be open and needs replacement.

Don't overlook the Lucas connectors where the harness plugs into the stator leads. I can't tell you how many times I have found charging issues due to corrosion at the connectors. They are under the battery so are often bathed in battery acid and engine oil, not the best combination. Use dielectric grease here also to insure a clean connection.

Testing output on a running machine in this way. You will need an ammeter for the first test. Any old automotive unit will do or a Pep Boys cheapo replacement type. Connect leads to the ammeter and install alligator clips on the ends. Add this cheap tool to your tool box, it's very handy. Remove the center Brown/blue wire from the rectifier. Connect the ammeter in series with the rectifier and the brown/blue wire that was plugged on to that terminal. Start the bike. The ammeter should show a discharge of 1-2 amps at idle speed. The needle should move to charge as you increase engine RPM to 2000 rpm. The needle should show a charge of 1-2 amps at 2200 rpm. Now switch the lights on. There should dip in charge rate followed by moving back to positive above 2200 RPM. If the needle shows no charge recheck all connections or components. If it takes 3000RPM or more to begin showing a charge then the Rotor may be demagnetized or the stator may have 2 dead coils. Check the stator coils as described above.

You may want to consider replacing the Lucas rectifier/zener diode with one of the solid state units on the market.

DC Charging



REGULATORS FOR LUCAS GENERATORS

**POLARITY MUST BE OBSERVED

JRC 17-106 Regulator - 6V DC Pos Earth - Podtronic
JRC 17-106R Regulator - 6V DC Pos Earth - Taiwan
JRC 17-107 Regulator - 6V DC Neg Earth - Podtronic
JRC 17-107R Regulator - 6V DC Neg Earth - Taiwan
JRC 17-108 Regulator - 12V DC Pos Earth - Podtronic
JRC 17-108R Regulator - 12V DC Pos Earth - Taiwan
JRC 17-108N Regulator - 12V DC Neg Earth - Podtronic



FIELD COILS LUCAS GENERATOR

Converting to 12V Requires that Both Field Coil and Armature be Used Along with 12V Regulator.

200188 Field Coil - 6V E3H Generator
200731 Field Coil - 6V E3L Generator
200731-12V Field Coil - 12V E3L Generator
116940 Screw - Field Coil Shoe



REGULATORS - DC GEN - BOYER

JRC 35206 Regulator - 6V DC Pos Earth - Boyer
JRC 35306 Regulator - 6V DC Neg Earth - Boyer
JRC 35406 Regulator - 12V DC Pos Earth - Boyer
JRC 35407 Regulator - 12V DC Neg Earth - Boyer



ARMATURE - BSA A10/ VELOCETTE

200752 Armature - 6V BSA A10/Velocette
200752-12V Armature - 12V BSA A10/Velocette



ARMATURE - TRIUMPH 6V E3L

200712 Armature - Triumph 6V E3L
200712-12V Armature - Triumph 12V E3L

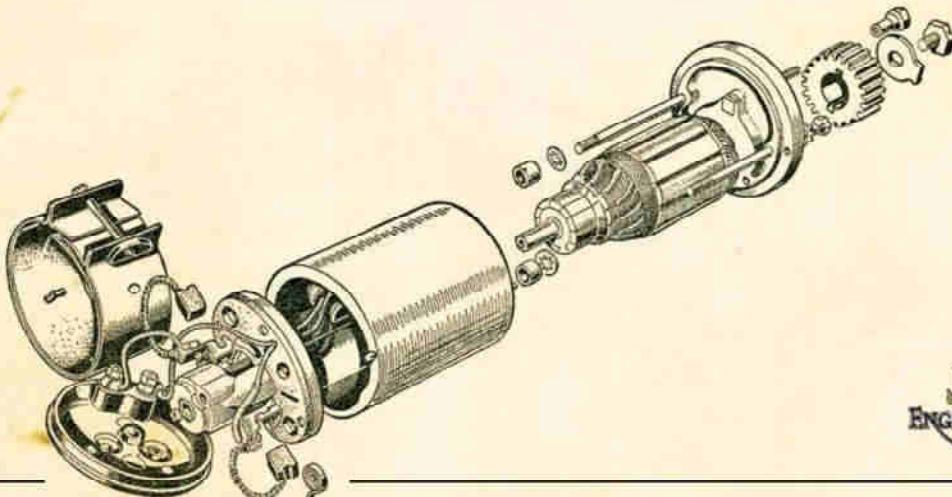


ARMATURE - LUCAS MAGDYN (GEN)

200754 Armature - 6V Magdyno
200754-12V Armature - 12V Magdyno

PAINT-INSUL-CLR Clear Insulating Varnish 18oz Aerosol
PAINT-INSUL-RED Red Insulating Varnish 18oz Aerosol

LUCAS GENERATOR EXPLODED VIEW



JRC
ENGINEERING



DC Charging

	LUCAS GENERATOR TERMINAL		LUCAS GENERATOR BRUSH
	Lucas Terminal - Generator and 188818 Regulator		Generator Brush 200737 - Uk Made
			Generator Brush 200737R - Taiwan
	DYNO BRUSH PLATE		LOCK TAB - DRIVE GEAR
	200738 Dyno Brush Plate		188378 Lock Tab - Drive Gear
	OIL SEAL LUCAS GENERATOR		DYNO TO CASE CORK GASKET
	Oil Seal 188614 Lucas Generator		Dyno To Case 70-2226 Cork Gasket
	BEARING - GENERATOR COMMUTATOR E3L, E3LM, E3LN COMMUTATOR END 8mm X 22mm X 7mm Bearing - Generator 189210 Commutator		BEARING - GENERATOR MSR1 E3A, E3B, E3D, E3M COMMUTATOR END 8mm X 27mm X 7mm Bearing - Generator 189284 Msr1
	BEARING - GENERATOR E3H, E3L, E3N DRIVE END 15mm X 35mm X 11mm 189307 Bearing - Generator		KEY- GENERATOR PINION 189386 Key- Generator Pinion
	SOCKET - GENERATOR WIRE 200229 - Generator Wire		DYNO END CAP 200354 Dyno End Cap



Ordering Info: 1.800.634.3250 • www.jrcengineering.com • E-Mail: jrcengineering@aol.com



**DYNO COVER BAND
- OLD STYLE**

Dyno Cover Band
200522..... - Old Style



DYNO COVER BAND & CORK

Dyno Cover Band
200609..... & Cork
Cork Liner
200609A..... For Cover Band



DYNO PLASTIC END CAP

200826....Dyno Plastic End Cap



DYNO END CAP E3L

200902.....Dyno End Cap E3L



DYNO WIRE RETAINING PLATE

Dyno Wire
200829.....Retaining Plate



WIRE RETAINING PLATE

200908..... Wire Retaining Plate



RUBBER COVER - DYNO WIRES

Rubber Cover
200830..... - Dyno Wires



RUBBER FOR GENERATOR COVER

Rubber For Generator
200895..... Cover



BUSH RETAING STRAP

460055.....Bush Retaing Strap



DYNO STRAP FOR PREUNIT

70-2414.....Stud Dyno Fixing to
Triumph Timing cover
70-2228.....Nut Dyno Fixing to
Triumph Timing cover
70-2230....Dyno Strap For Preunit



MAGDYN0 GENERATOR STRAP

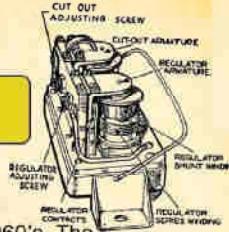
Magdyno
460056.....Generator Strap



SCREW - GENERATOR STRAP

Screw - Generator
112454 Strap

DC Charging



The Lucas two brush Dynamo (generator) was fitted to most British motorcycles from the late 1930's through the early 1960's. The dynamo is a cylindrical affair located on the front of an A10 or on top of the Magdyno on most B models. Understanding how the Dynamo works will make your British motorcycling experience more satisfying and riding at night practical. The Dyno works in this manner. Battery voltage is monitored by the voltage control box. When battery voltage drops below 6.3 volts a set of contacts in the regulator close and sends battery voltage to the field coil of the dynamo. This creates an electro magnetic field in the field coil. As the armature windings rotate through the magnetic field current is induced in the armature windings. This is transmitted to the regulator where another set of contacts that regulate current to the battery and electrical system. There are two basic types of Lucas dynamo. The model E3H, easily identified by the single large screw securing the pole shoe. The E3H puts out 45 watts and is stamped on the case with E3H. The later 60 watt unit is the E3L. The field coil is secured by 2 screws on these. It is important to know what type you have in order to select the appropriate load your dynamo can service. If you install a 45W headlamp and 21W tail lamp with a 40W dynamo it will be unable to keep up with the demand resulting in dim lights and a discharged battery. BSA recommended 6 volt 24watt headlamp and 6 volt 3 watt tail lamp bulbs along with 1.3 watt instrument bulb for a total of 28.3 watts with the 40W dynamo. As you can see the demand is less than supply so the battery remains charged and the lights are relatively bright. The same can be said for the 60 watt unit but you may run 36W headlamp and 6W tail lamp and 2W instrument light with sufficient current to keep the battery fully charged. This would be the first place to look if your battery is becoming discharged during use. The E3M uses a bushing on the commutator end while the E3L uses a miniature ball bearing. It is vital these bearings lubricated. The drive end of the Dynamo has a bearing as well. The Unit must be dismantled to grease this bearing. On A10 and Triumph Dynamos there is an oil seal that keeps grease in the bearing. After long service it is a good idea to renew this seal (Lucas # 188614) and grease this bearing. Magdyno units have a slinger to keep grease in the bearing. It is also vital that the Dynamo case be well grounded to the engine cases. If the dynamo case has been painted remove a small patch of paint to ensure a good ground.

You can test Dynamo output in this way. We assume positive ground for the following tests; reverse the connections for negative ground systems. Remove the D and F connections at the dynamo and bridge the dynamo terminals with a short piece of wire. Using a volt-ohm meter on the 50 volt scale, or a 6v bulb with test leads, connect the negative terminal to the bridge wire on the dynamo and the positive terminal to the dynamo body. Reverse connections for negative ground bikes such as Vincent and pre 1950 British machines. Start the machine and bring to a high idle. The volt meter should rise quickly to 7-10 volts or the bulb should light brightly. DO NOT REV the engine to get higher output. It is possible to damage the dynamo with it wired in this way if the engine RPM exceeds 2000. If no reading is obtained try cleaning the commutator with contact cleaner or WD40. Do not use flammable cleaners such as carburetor spray. You may use a bit of very fine emery cloth to clean corrosion from the segments also. Next disconnect the jumper wire and "flash" the field by momentarily flashing a jumper wire from the negative battery terminal (pos.ground) to the F terminal of the Dynamo. Do not hold the jumper wire there but just arc it quickly 2-3 times. This will remagnetize the pole shoe of the Dynamo. The Dynamo depends on residual magnetism in the field shoe to start the magnetic field. After sitting for long periods it is possible that the field shoe will have lost its magnetism and this will restore it. Reconnect the jumper wire and check again for output. Note; Some pattern armature brushes have proven to build up a non conductive layer on the working face, they may look fine but will not conduct current from the armature. Always fit genuine Lucas brush sets (Lucas #200737 for E3L). It is also possible that after very high mileage the mica insulators between the commutator segments will be standing proud of the brass segments. These may be eased down with a bit of hack saw blade until they are .020 inch below the commutator segments. If a reading of $\frac{1}{2}$ volt is registered it is possible the field winding has failed. If the reading is 1 $\frac{1}{2}$ - 2 volts it is possible the armature has failed. In either case the Dyno must be removed from the machine for further testing.

With the Dyno removed but with the jumper wire still in place try to "motor" the Dynamo. Clamp the Dynamo in a vise and then connect the positive terminal of a 12 volt battery to the Dynamo case. Connect the negative battery lead to the bridge wire between the Dynamo D and F terminals. The Dynamo should motor (spin) in the direction the unit turns on the machine. If the direction of rotation is reversed then swap the brushes in their holders and try the unit again. It should motor in the desired direction. If you needed to reverse the brushes it is possible the unit will now work. Refit to the machine and recheck output as described above. If output is still low you will need to dismantle the unit for further tests.

To dismantle remove the commutator end cover and remove the brushes. Check the condition of the brush springs. These should hold the brushes in firm contact with the commutator. Disconnect the field coil leads. Remove the two long bolts that hold the generator together. The commutator end and bearing housing should be a tight fit, gently pry it off. Slide the Dynamo body off the armature. Holding the armature securely remove the bolt or nut holding the drive gear/sprocket. The A10 uses a taper to hold the sprocket and can be very stubborn to remove. Use a gear puller for this. The Magdyno and most others are a straight shank with two keyways and are easily pried off. Remove the threaded ring under the drive gear and gently drive the armature out of the drive end cover. You can do a test of the field coil (the coil attached to the main body) by connecting a 6 volt battery in series with a 6v3w bulb and the field coil wires. If the bulb doesn't light the field is open and must be replaced. If the bulb is very bright when connected through the field then the field is internally shorted and must be replaced. The bulb should be a bit dimmer than when connected straight to the battery due to resistance in the field coil windings.

To test the armature a "growler" is needed, however a static test with a 6v3w bulb can help. Using the same 6 volt battery and 6v3w bulb, or a Volt-ohm meter, check for continuity between each commutator segment. The bulb should light brightly between any 2 segments. The bulb should not light between any segment and the armature body. If there are segments that fail the continuity test it is possible the field winding solder joint is at fault. Try re-soldering the wire where it joins the commutator segment. Failure of the bulb to light means the armature is faulty. If the bulb lights between any segment and the body of the armature it is internally shorted and replacement is needed. Do not attempt to straighten a bent armature or reattach loose commutator segments, it is false economy and will result in catastrophic failure. Reassembly is reverse of disassembly as they say. Make sure to fit the locking washers on the through bolts that hold the dynamo together. These tend to come lose and if they do the dynamo will be a complete write-off.

Bill Getty



**EXTENDED NUT
- MAGNETO MOUNTING BSA A10**

Extended Nut - Magneto
67-1259 Mounting BSA A10



STUD - MAGNETO MOUNTING

Stud - Magneto
70-2022 Mounting



**NUT - MAGNETO
MOUNTING FLANGE**

Nut - Magneto
82-1008 Mounting Flange



BASE PIN - BSA MAG DYN

Base Pin - BSA
BSA-B34BS Mag Dyno



**BEARING - MAGNETO DRIVE BALL
K1F, K1FC, K2F, K2FC, & KVF DRIVE END**

Bearing - Magdyno
189244 18mm x 40mm x 9mm



**BEARING - MAGDYN
15MM X 37MM X 8MM**

K1FC, K2F, K2FC, NC1, MO1 : CONTACT END
MO1, NC1: DRIVE END
Bearing - Magdyno
189294.... 15mm x 37mm x 8mm
189295..... Bearing - Magneto



**BEARING - MAGNETO & MAGDYN
15MM X 35MM X 8MM**

K1F, K2F, KN1, KVF, N1 & MO1 CONTACT END

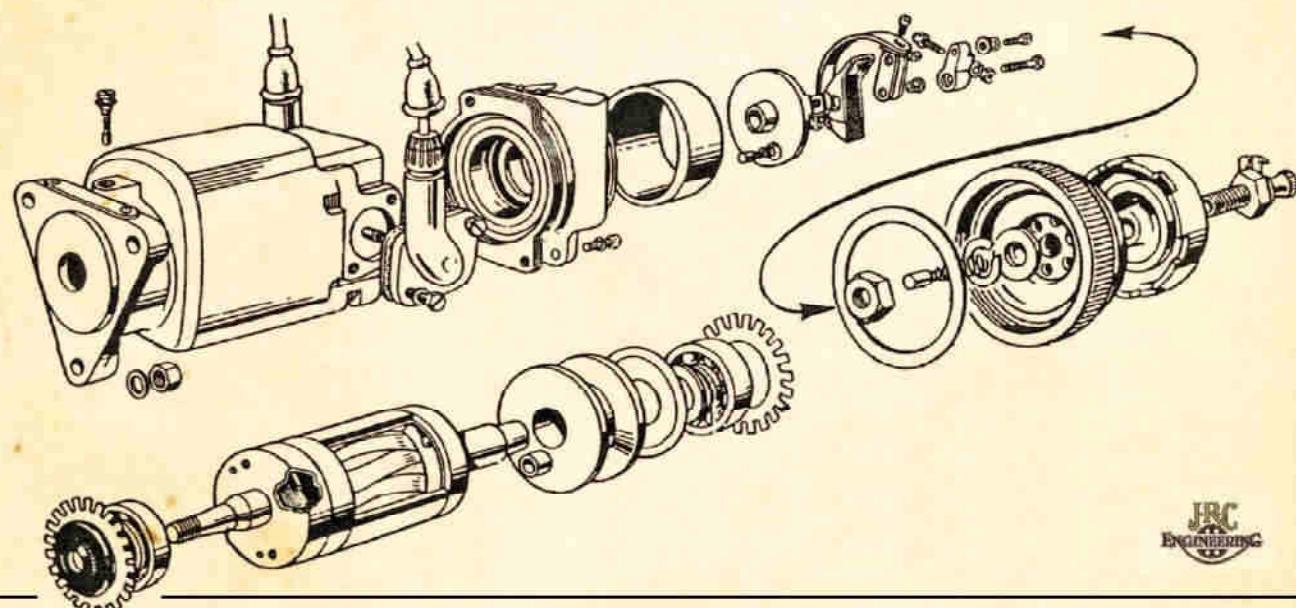
Bearing - Magneto
& Magdyno
189291.....15mm x 35 mm x 8mm



BEARING INSUL CUPS

463932 Insul Cup - Small
451379Insul Cup - Medium
459005..... Insul Cup - Large

LUCAS MAGNETO EXPLODED VIEW



**JRC
ENGINEERING**



Lucas Magneto Spares

PAINT-INSUL-RED.....Red Insulating Varnish 18oz Aerosol - OEM Lucas color for Orange Pickups



MAGNETO PICK UP

- 458865Magneto Pickup
- 458866Magneto Pickup
- 458346.....Gasket Mag Pickup



CLIP ON MAG PICKUP

- 458367Clip On Mag Pickup

PAINT-INSUL-RED.....Red Insulating Varnish 18oz Aerosol - OEM Lucas color for Orange Pickups



CLIP ON MAG PICKUP

- 458368..... Clip On Mag Pickup



MAG PICK UP - CLIP ON

- 459190.....Mag Pick Up - Clip On
- 410600Pickup Nut
- 459190.....Mag Pick Up - Clip On

PAINT-INSUL-RED.....Red Insulating Varnish 18oz Aerosol - OEM Lucas color for Orange Pickups



CLIP - PICK UP

- 458370..... Clip - Pick Up



MAGNETO PICKUP - SCREW TYPE

- Magneto Pickup
458876
- Screw Type
- Gasket -
458877K2F Mag Pick Up



MAGNETO PICKUP SCREWS

- 145074.....Pick Up Screw K2F
- 454694.....Pick Up Screw Magdyno



BRUSH AT PICK UP - SPLIT WASHER AT PLUG LEAD

- 185015.....Split Washer - Mag Pick Up
- 451260.....Brush - Mag Pick Up



PICK UP - MAGDYN

- 463066 Pick Up - Magdyno
- Gasket -
455622Magdyno Pick Up



PICK UP - MAGDYN

- 456794Pickup





OIL SEAL - LUCAS MAG K2F

Oil Seal
459002 Lucas Mag K2F



OIL SEAL - LUCAS MAGDYN

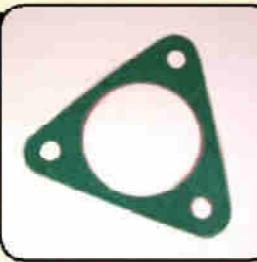
65-2316 Oil Seal - Lucas
BSA Magdyno



GASKET - MAGDYN GEAR COVER

460053 Screw - Magdyno
Gear Cover

Gasket - Magdyno
460053 Gear Cover



GASKET - MAGNETO FLANGE

Gasket
67-1258 - Magneto Flange



**SLIP RING - K2F MAGNETO
- CLOCK FIXED**

Slip Ring
- K2F Magneto
454496 - Clock Fixed



**SLIP RING - K2F MAGNETO
- ANTICLOCK FIXED**

Slip Ring
- K2F Magneto
455361 - Anticlock Fixed



**CAM RING - K2F MAGNETO
- ANTICLOCK FIXED**

Cam Ring
- K2F Magneto
458389 - Anticlock Fixed



**CAM RING - K2F MAGNETO
- ANTICLOCK MANUAL**

Cam Ring
- K2F Magneto
458725 - Anticlock Manual



SAFETY SPARK GAP SCREW

Safety Spark
Tracking Screw Gap Screw



**CONTACT SET
- LUCAS MAGNETO**

Contact Set
470609 Lucas Magneto



Lucas Magneto Spares



**CONTACT SET
- K2F LATE CLOCKWISE**

Contact Set - K2F
54440888 Late Clockwise



**POINTS SET - ALL LUCAS
MAG DYN**

Points Set - All Lucas
484098 Mag Dyno



**Contact Breaker
Assembly - K2f Magneto**

Contact Breaker
Assembly
492854 - K2f Magneto



CONTACT BREAKER - MAGDYNO

Contact Breaker
460051 - Magdyno



MAGDYN POINTS TAPPET

Magdyno
464092 Points Tappet



**BRIGHTSPARK CONDENSER
- BRASS PLATE ANTICLOCK**

Brightspark Condenser
JRC CO1 - Brass Plate Anticlock

Brightspark Condenser
JRC CO2 - Brass Plate Clockwise



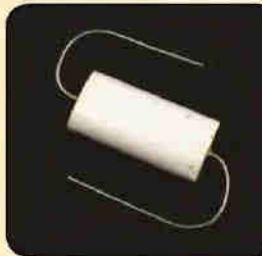
**BRIGHTSPARK CONDENSER
- STEEL PLATE EITHER**

Brightspark
Condenser
JRC CO3 - Steel Plate Either



**BRIGHTSPARK CONDENSER
- MAGDYN FACECAM**

Brightspark
Condenser
JRC CO4..... - Magdyno Facecam



CONDENSER - MODERN REPLACEMENT

458339R..... Condenser K2F - Modern Replacment (polypropylene)

464141R..... Condenser Magdyno - Modern Replacment (polypropylene)



ARMATURE - REWOUND - EXCHANGE

454385RW Armature - Rewound K2F - Exchange
459376RW Armature - Rewound K2FC - Exchange
464205RW Armature - Rewound Magdyno - Exchange





GEAR - FIBER DRIVE MAGDYNNO

Gear - Fiber
461435 Drive Magdyno



MAGDYNNO GEAR

463109 Magdyno Gear



**FIBRE GEAR MAG
AUTO ADVANCE COPY**

Fibre Gear Mag
JRC 146R ... Auto Advance Copy



**MAG GEAR ALLOY
- AUTO ADVANCE**

Mag Gear Alloy
70-2741 - Auto Advance



**MAG GEAR ALLOY
- MANUAL ADVANCE**

Mag Gear Alloy
70-2741A - Manual Advance

67-0540 Mag Gear Alloy
- BSA profile



**MAG GEAR STEEL
- MANUAL ADVANCE**

Mag Gear Steel
70-2741S - Manual Advance



**LUCAS ADVANCE GEAR
- ALLOY**

Lucas Advance Gear
47502A - Alloy

Advance Unit
47502R - Rebuilt (Fiber Gear)



MAGNETO NUT

170104 Magneto Nut
173974 Magneto Drive Nut



**NUT - LUCAS
ADVANCE FIXING - BSA**

Nut - Lucas
Advance Fixing
498303-BSA - BSA



**NUT - LUCAS
ADVANCE FIXING - TRIUMPH**

Nut - Lucas Advance
498303-Tri.....Fixing - Triumph

We recommend a qualified magneto specialist be advised for a complete rebuild. Call for a specialist in your region.



Lucas Magneto Spares



**WASHER & CLIP
- AUTO ADVANCE**

498394..... Washer & Clip - Auto Advance
460052..... Lock Tab - Mag Dyno



**MANUAL ADVANCE
CONTOL CABLE**

60-0100..... Manual Advance Contol Cable
65-8714..... Manual Advance Contol Cable
454969..... Advance Cable Plunger



COVER MAGDYN

460061..... Cover Magdyno



MAGNETO END COVER BSA ETC

Magneto
End Cover
458619

BSA ETC



**MAGNETO
END COVER - SINGLE**

Magneto End Cover
459199 - Single
455190..... Earthing Brush



**MAG END COVER
- COMPETITION W/EARTH**

Mag End Cover
459205..... - Competition W/Earth
Magneto
459269..... End Cover - Copy
455190..... Earthing Brush



END COVER K2FC

459315 End Cover K2FC
Sealing Ring
457681..... - Magneto Points
455190..... Earthing Brush



**MAGNETO BELT DRIVE KIT
- JOE HUNT OR LUCAS**

Magneto Belt Drive Kit
JRC 17-136 - Joe Hunt Or Lucas
JRC 17-136B Pulley For Lucas Magneto Taper
JRC 17-136 Belt Replacement Belt For Mag Drive



**FINNED COVER
FOR MAGNETO DRIVE**

JRC 17-136A Finned Cover For Magneto Drive

MAGNETO FLANGE TAGS

JRC 8896/RCC..... TAG RED COMPETITION ANTI-CLOCK
JRC 8896BC..... TAG BLACK CLOCKWISE
JRC 8896C..... TAG RED COMPETITION CLOCK
JRC 8896CC..... TAG BLACK ANTI-CLOCK
JRC 8896-SC..... SCREW FOR MAGNETO TAG

JRC 8896RB..... TAG LARGE RED RACING
JRC 8896RGB..... TAG LARGE GREEN RACING
JRC 8896RGS..... TAG SMALL GREEN RACING
JRC 8896RS..... TAG SMALL RED RACING



BTH Magneto Spares



MAGNETO PICK UP - BTH

Magneto
Pick Up
SKC.87159-G2..... - BTH

Pick Up
CR.87160-1 Lock Ring



POINT SET - BTH MAGNETO

Point Set
SKCZ9303-G1..... - BTH Magneto
Spring - BTH
SKC 6125-1..... Mag Points
Spring - Points
SKC 6214-1..... BTH Magneto



BTH ARMATURE - EXCHANGE

CY 50495-G1 BTH Armature
- Exchange
CZ.108979.....Oil Seal - Drive
End
CR.23290-1..... Safety Gap Screw



COVER - CONTACT BREAKER

CZ.61580-1Cover - Contact
Contact Breaker

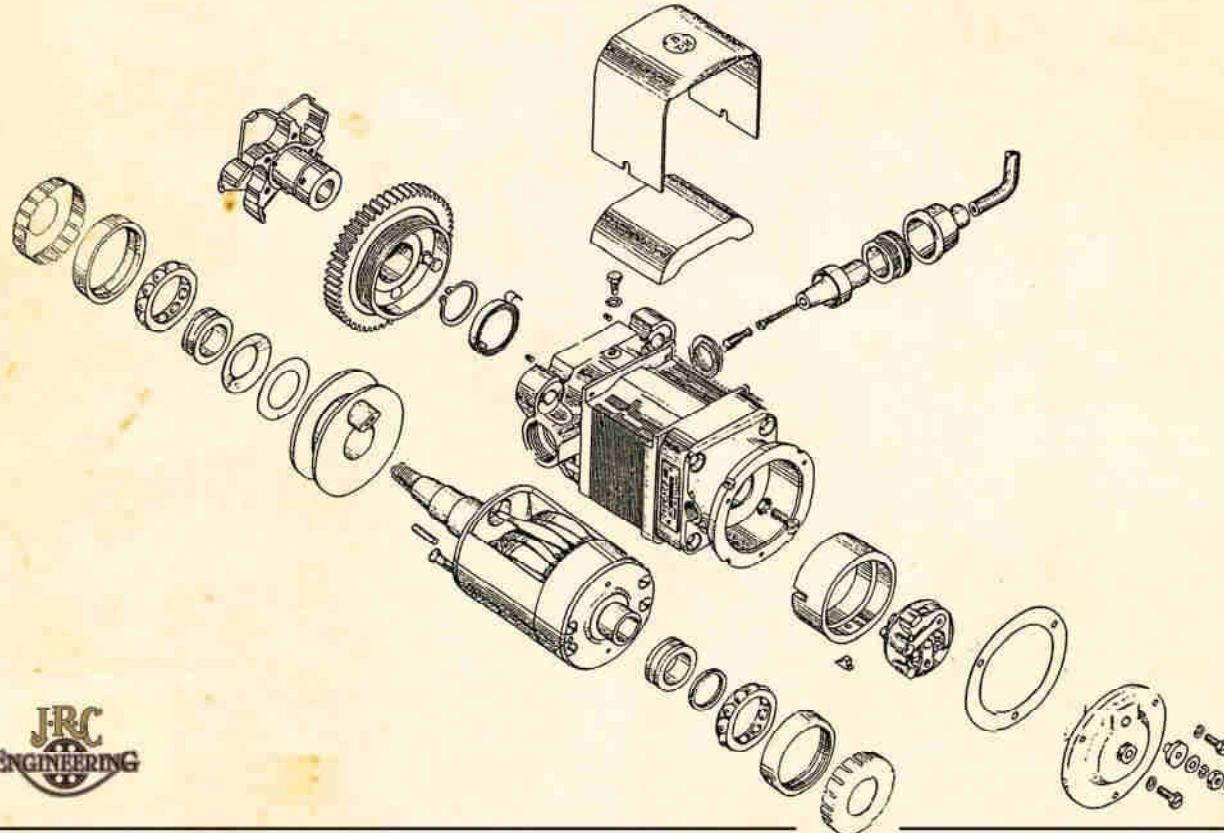
CR.28571-1 Screw - BTH
Contact Cover



BRIGHTSPARK CONDENSER - BTH

JRC CO5.....Brightspark Condenser - BTH

BTH MAGNETO EXPLODED VIEW





Points & Condensers



**DISTRIBUTOR CAP
TRI 58-62 - 18D2 REPO**

Distributor Cap
425049Tri 58-62 - 18D2 Repo



DISTRIBUTOR ROTOR - 18D2

423486Distributor Rotor - 18D2



**DISTRIBUTOR SHEATH
- 18D2**

70-3863 Distributor Sheath - 18D2



**ADVANCE SPRING SETS
- DISTRIBUTOR**

54410895 Advance Spring Set - 18D Distributor
54412731 Advance Spring Set - 15D Distributor
54412732 Advance Spring Set - 18D Amc/Norton



CONTACT SETS - DISTRIBUTOR

400415 Contact Set - Tri 5T/6T Dx Model
421106 Contact Set - T15/T20 53-57 15D1
425219 Contact Set - 57-62 18D2 Distributor



CONDENSERS - DISTRIBUTOR

Condenser - 57
421748 18D2 Distributor

Condenser - 58-62
54410823 18D2 Distributor



CONDENSERS - 4CA

Condenser - Japan
425377J 4CA-18D2

Condenser - India
425377R 4CA- 18D2



LUCAS CONDENSERS - 6CA

54420128 Lucas Condenser - Uk Made 6CA
54420128J Condenser - Japan 6CA
54420128R Condenser - India 6CA



CONDENSER PACK - INDIA

Condenser Pack
47638R - India

Condenser Cover
54418528R - India



CONDENSER - JAPAN 73-78

Condenser
60410181 - Japan 73-78

Points & Condensers



CONTACT SETS - JAPAN 63-72 - 4CA & 6CA

- Contact Set - Japan 54419827J 68-72 6CA
 Contact Set - Japan 54415803J 63-72 4CA



CONTACT SET - 3CYL LUCAS

- Contact Set 54419828 3Cyl Lucas
 Contact Set 54419828J 3Cyl Japan



CONTACT SET - JAPAN 73-78 8CA

- 60600271 Contact Set - Japan 73-78 8CA
 60600271E Contact Set - Lucas 73-78 8CA



CONTACT BREAKER - 4CA INDIA

- 47602 Contact Breaker - 4CA India
 169194 Points Nut
 82-1915 Points Screw To Plate



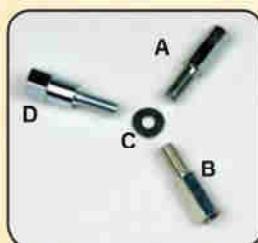
ECCENTRIC POINTS PIN (EACH)

- 54419220 Eccentric Points Pin (Each)



A/A ASSY(68-78)TRIUMPH

- 54425657 A/A Assy(68-78)Triumph
 54415642 AA Springs
 70-5451 Bolt - Cei - A/A Retaining
 70-8828 Bolt - Unf - A/A Retaining



POINTS PLATE PILLAR BOLT - SHORT

- 70-4747 (B).Points Plate Pillar Bolt - Short
 70-7680 (A) Points Plate Pillar Bolt - Long
 061281 (D) Points Plate Pillar Bolt - Norton
 70-2351 (C). Washer Points Plate



POINTS LEAD 2 & 3 CYL

- 54952857 Points Lead 2 Cyl
 54419327A Points Lead 3 Cyl



WEBCO COPY POINTS COVER

- JRC WEB1...Webco Points Cover Triumph Unit Twin



POINTS COVER EARLY - SHALLOW - CHROME

- 70-4571 Points Cover Early - Shallow - Chrome
 70-8737 Points Cover Late - Deep - Chrome
 70-8737S Points Cover Late - Deep - Stainless
 70-6519 Points Cover - 3 Cylinder - Chrome





Ignition Switches



IGNITION SWITCH - SIDE PANEL

34427R..... Ignition Switch - Side Panel
 54336176 Ignition Key - Up To 1965
 54336178 Ignition Switch - Cover



IGNITION SWITCH - 3 POSITION

Ignition Switch
 30552 - 3 Position
 Ignition Switch
 30552T - Sparx Taiwan



IGNITION SWITCH - 2 POSITION

Ignition Switch
 30608 - UK 2 Position
 Ignition Switch
 30608T - Taiwan



IGNITION SWITCH TAIWAN 79-ON

Ignition Switch
 35351T Taiwan 79-On



IGNITION KEY EARLY - HEAD LIGHT SW

Ignition Key Early
 318341 - Head Light Sw



KEYS AND TUMBLER - NICE COPY

Keys And Tumbler
 54315070R - Nice Copy



KEYS AND TUMBLER - TAIWAN

Keys And Tumbler
 54315070T - Taiwan



IGNITION SWITCH - 3 POSITION

Ignition Switch
 JRC 0093 - 3 Position



KEYS AND TUMBLER - UK

Keys And Tumbler
 54315070 - UK



IGNITION SWITCH BOOT

97-2262.....



IGNITION SWITCH MOUNT - CHROME

Ignition
 Switch Mount
 JRC Switch It - Chrome



Lighting Switches, Horns & Ammeters



LIGHTING SWITCH 88SA - TAIWAN

34289R.....	Lighting Switch 88SA - Taiwan
54330934.....	Knob -Lighting
54330934A	Knob - Lighting Washer And Screw
54330576.....	Chrome Plate Under Switch



LUCAS TYPE SWITCH

31315 Lucas Type Switch



ROTARY SWITCH COPY

31356..... Rotary Switch Copy



SWITCH COPY

31443R..... Switch Copy



**HI/LOW HORN SWITCH
- GREY WIRE LOOM**

Hi/Low Horn Switch
31563.....- Grey Wire Loom



**HI/LOW HORN BUTTON
BY EMGO**

31563T Hi/Low Horn Button By Emgo
380459..... Rubber Pad For 31563 Switch



SWITCH - SA41

31784

Switch - SA41



**HEADLAMP TOGGLE SWITCH
- 3 POS**

31788 Headlamp Toggle Switch - 3 Pos - Uk
31788T..... Headlamp Toggle Switch - Taiwan



HI-LOW SWITCH - MILLER TYPE

JRC 0087 Hi-Low Switch - Miller Type





Lighting Switches Horns & Ammeters



SWITCH - HI-LOW HORN

Switch - hi-low Horn
JRC 0088 - Hella type

Switch - hi/low/off
JRC 0089 Horn 7/8



WIPAC DUCON SWITCH COPY

Wipac Ducon
JRC 0091 Switch copy



WIPAC TRICON SWITCH COPY

JRC 0092 Wipac Tricon switch copy



SPARX LIGHTING SWITCHES 79 ON 750

33708 Sparx Lighting Switch L/H 79 on
33709 Sparx Lighting Switch R/H 79 on



SPARX LIGHTING SWITCH (60-7462)E-START

35317 Sparx lighting switch (60-7462)e-start



SPARX SWITCHES

39595 Sparx indicator switch (green wire)
39596 Sparx lighting switch (blue wire)



SWITCH HANDLE

39757A Switch handle



SWITCH LEVER HI/LOW

39949A Switch lever hi/low



SWITCH LEVER REPAIR KIT BLACK/RED - BLACK/BLACK

39595A/74 Switch lever repair kit Black/Red
39595/6A Switch lever repair kit 71-72 black



Lighting Switches, Horns & Ammeters



SWITCH LEVER REPAIR KIT 73ON BLACK/RED

39949/30781A Switch Lever Repair Kit 73On Black/Red
39949/51A Switch Lever Repair Kit 71-72 Black



BRAKE LIGHT SWITCH 54-59 TRIUMPH

31383 Brake Light Switch 54-59 Triumph



BRAKE LIGHT SWITCH 60-62 TRIUMPH

34279 Brake Light Switch 60-62 Triumph
34381 Brake Light Switch Copy



BRAKE LIGHT SWITCH ON CHAIN GUARD

54033234T Brake Light Switch On Chain Guard
317578 Brake Light Switch Clip
315738 Brake Light Switch Spring
82-5412 Brake Light Switch Clip
82-5413 Brake Light D Washer



BRAKE LIGHT SWITCH A65 CHINA

34448 Brake Light Switch A65 China



HYDRAULIC BRAKE LIGHT SWITCH

Hydraulic Brake Light
34619 Switch



BRAKE LIGHT SWITCH (COPY)

Brake Light Switch
34815 (Copy)



BRAKE LIGHT SWITCH - UNIVERSAL

Brake Light Switch
JRC 0086 - Universal



BRAKE LIGHT SWITCH MILLER TYPE

Brake Light Switch
JRC 00875 Miller Type





Lighting Switches Horns & Ammeters



CHROME HORN BUTTON

76204 Chrome Horn Button - 7/8 In
76210..... Chrome Horn Button - 1 In



HORN BUTTON - 7/8 INCH

JRC 572 Chrome
Horn Button - 7/8 In



CHROME HORN BUTTON

76207A.....Horn Button - Pre Unit
Triumph (screws in to bar, wire inside
bar)



HORN 6V - BLACK

JRC 11046.....Horn
6V - Black



HORN 12V

JRC 11047Horn 12V - Small



HORN 12V - LARGE LUCAS REPO

70216.....Horn 12V - Black
(Without Chrome Grill) UK

70216T.....Horn 12V - Chrome
- Emgo Taiwan



70216A...Horn Bracket Pre Oil in Frame 2 hole
70216B....Horn Bracket Oil in Frame 3 hole



**ALTETTE HORNS - COPY
TAIWAN 6 & 12V**

701404....Altette Horn 6V- Copy

701404-12V....Altette Horn 12V
- Copy

701404A.....Replacement
Chrome Rim

700168...Altette Horn Bracket Straight



703349...Altette Horn Bracket Curved

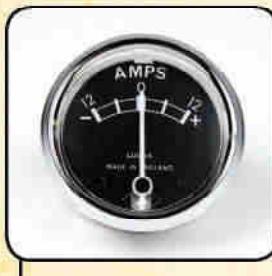


**AMMETER - LUCAS REPO
12-0-12 - TAIWAN**

36403Ammeter - Lucas Repo 12-0-12 - Taiwan

36403AAmmeter Non-Working Dummy

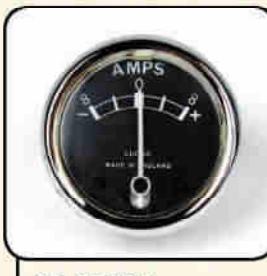
36403BAmmeter Bezel Only



**AMMETER - LUCAS REPO
8-0-8 & 12-0-12**

99-0567E.....Ammeter - Lucas 12-0-12 Uk Made

99-0567R.....Ammeter - Lucas 12-0-12 Copy



AMMETER - 8-0-8 LUCAS

99-0566A.....Ammeter - 8-0-8 Lucas

99-0566E.....Ammeter - 8-0-8 English

99-0566RAmmeter - Plus & Minus India



Headlamps, Hardware, Lens & Bulbs



**HEAD LAMP SHELL FLAT BACK
T150 69-70 TAIWAN**

With 5/16 Mounting Hole

Head Lamp Shell
Flat Back T150
99-1029T 69-70 Taiwan



**HEAD LAMP SHELL FLAT BACK
1971-72 TAIWAN**

With 7/16 Mounting Hole

Head Lamp Shell
Flat Back
99-1221T 1971-72 Taiwan



**FLAT BACK HEADLAMP
RUBBER**

99-1000 Flat Back Headlamp Rubber



**HEAD LAMP SHELL 7 INCH
WITH RIM 73-78 TAIWAN**

With 7/16 Mounting Hole

Head Lamp Shell 7 Inch
With Rim 73-78 Taiwan



**HEAD LAMP SHELL 7 INCH
WITH RIM NO HOLES**

99-7098T Head Lamp Shell 7 Inch
With Rim 79-82 Taiwan
7/16 Mounting Hole

99-7098T-5/16 Head Lamp Shell 7 Inch
With Rim 5/16 Mounting Hole



**HEAD LAMP SHELL 7 INCH
WITH RIM 63-70 TAIWAN**

With 5/16 Mounting Hole

Head Lamp Shell 7 Inch
With Rim 63-70 Taiwan



**HEAD LAMP SHELL 7 INCH
WITH RIM 1968-70 TAIWAN**

With 5/16 Mounting Hole

99-9969T Head Lamp Shell 7 Inch
With Rim 1968-70 Taiwan



**HEAD LAMP SHELL 7 INCH
BLACK NO HOLES CHROME RIM**

With 5/16 Mounting Hole

Head Lamp Shell 7 Inch
Black No Holes Chrome Rim



HEAD LIGHT GROMMET

862217 Head Light Grommet



HEAD LAMP BOLT

112201 Head Lamp Bolt, 5/16 Pair
22-0013 Head Lamp Bolt, 7/16 Ea





Headlamps, Hardware, Lens & Bulbs



HEAD LAMP RIM - REFLECTOR MOUNT

534343 Head Lamp Rim 5 3/4 Inch New Zealand
 553248T Head Lamp Rim 7 Inch Taiwan
 534296T Screw And Plate For Head Lamp Rim
 504665 Light Unit Fixing Wire



LIGHT UNIT 7 INCH LUCAS INDIA

Light Unit 7 Inch
 516798 Lucas India

516798L Light Unit 7 Inch Lucas India No Pilot
 516798R Light Unit 7 Inch No Logo India
 516798H Light Unit 7 Inch H-4 Halogen
 54522680 Light Unit 7 Inch Lucas 78-82 Uk Made



HEAD LAMP BULBS

446T ... Bulb 12V 48/48W - Lucas
 312Bulb 6V 32/20W - Lucas
 410Bulb 12V 45/40W - Late
 554602... Bulb Holder - Lucas
 JRC H4.....Bulb 12V 60/55W - Halogen
 JRC H4 PLUG.....Bulb Holder - H4
 JRC H3.....Bulb 12V - Halogen H3



HEADLAMP COMPLETE - LUCAS INDIA

DU42 Headlamp 6 1/2 Inch
 MU42 Headlamp 6 1/2 Inch

SSU700 Headlamp 7 Inch (blk)
 SSU700C Headlamp 7 Inch (crm)



SEALED BEAMS 12V

7In Sealed Beam
 JRC 75806 12V 60/55
 7In Sealed Beam
 JRC 75810 12V 75/75
 5 3/4 Sealed Beam
 JRC 84134 12V 37/60



LIGHT UNIT 6 1/2 INCH - LUCAS INDIA

5049484 Light Unit - 6 1/2 MU42
 5049484A Rim - 6 1/2 MU42
 5049484B Glass - 6 1/2 MU42
 509936 Clip - Headlamp Rim DU42



HEADLAMP ASSEMBLY - 6 INCH CUSTOM

JRC 64313....Headlamp Assembly -
 6 inch Custom (Honda cb900) H4



HEAD LAMP CHROME - CUSTOM MOUNT

JRC 84101 Head Lamp Chrome 5 3/4 Custom Side Mount
 JRC 84121 Head Lamp Chrome 4 1/2 Custom Bottom Mount
 JRC 84151... Head Lamp Chrome 5 3/4 Custom Bottom Mount



TRIANGLE HEAD LAMPS BOTTOM MOUNT

DEEP SHELL (THICK UNIT)

JRC 84164.....Triangle Head Lamp
 Chrome Bottom Mount Thick

SHALLOW SHELL (THIN UNIT)

JRC 84166 Triangle Head Lamp Chrome Bottom Mount
 JRC 84168 Triangle Head Lamp Black Bottom Mount



WARNING LAMP LENS - JEWELLED

281 Indicator Bulb - 12V 2W
 281LED LED Bulb Positive Ground



WARNING LAMP LENS - OIL IN FRAME

281 Indicator Bulb -
 12V 2W (Holder part of Harness)
 281LED LED Bulb Pos Grnd
 54361250 Lens - Blue Warning Lamp - Oil In Frame
 54363453 Lens - Amber Warning Lamp - Oil In Frame
 54363454 Lens - Red Warning Lamp - Oil In Frame
 54363455 Lens - Green Warning Lamp - Oil In Frame



38189 Lens - Red Jeweled - Warning Lamp Triumph
 38190 Lens - Amber Jeweled - Warning Lamp Triumph
 38191 Lens - Green Jeweled - Warning Lamp Triumph
 54140331....Washer - Rubber Sealing - Warning Lamp Lens 10PK

..... Lens - Blue Warning Lamp - Oil In Frame
 Lens - Amber Warning Lamp - Oil In Frame
 Lens - Red Warning Lamp - Oil In Frame
 Lens - Green Warning Lamp - Oil In Frame

Tail Lamps & Turn Signals



**TAIL LAMP ASSEMBLY
529 TAIWAN**

Tail Lamp Assembly
53256R 529 Taiwan



**TAIL LAMP ASSEMBLY
53-55 525 TAIWAN**

Tail Lamp Assembly
53269R 53-55 525 Taiwan



**TAIL LAMP ASSEMBLY
564 TAIWAN 59-67**

53454R Tail Lamp Assembly 564 Taiwan 59-67
573839R Tail Lamp Lens 564 Taiwan



TAIL LAMP LENS 564 LUCAS

573839 Tail Lamp Lens 564 Lucas



**TAIL LAMP ASSEMBLY
679 TAIWAN**

53973R Tail Lamp Assembly 679 Taiwan
54577109T Tail Lamp Lens 679 Taiwan



**TAIL LAMP 679 JRCENG
LUCAS TAIWAN**

53973A Tail Lamp 679 Jrceng Lucas Taiwan
54577109A Tail Lamp Lens Jrceng Lucas Taiwan



**TAIL LAMP ASSEMBLY
73-82 TAIWAN**

56513T Tail Lamp Assembly 73-82 Taiwan
54584930T Tail Lamp Lens Taiwan



**TAIL LAMP ASSEMBLY
73-82 NOS LUCAS**

56513 Tail Lamp Assembly 73-82 Nos Lucas
54584930 Tail Lamp Lens 73-82 Lucas



TAIL LAMP BULBS

380 12V Tail Lamp Bulb
380 LED 12V + Grnd LED Tail Lamp Bulb
384 6V Tail Lamp Bulb



TAIL LAMP SCREW

144921 Tail Lamp Screw to 72
99-9947 Tail Lamp Screw 73 on





Tail Lamps & Turn Signals

TAIL LAMP LENS NUT



575219..... Tail Lamp Lens Nut
83-4800 Tail Lamp Sleeve Nut

TAIL LAMP CASTING BSA



Tail Lamp Casting
68-6823 BSA

TAIL LAMP PLATE BSA



68-6835 Tail Lamp Plate BSA

TAIL LIGHT HOUSING 65-67 TRIUMPH



Tail Light Housing
82-6436 65-67 Triumph

TAIL LAMP HOLDER 57-66 TRIUMPH



Tail Lamp Holder
82-5924 57-66 Triumph

TAIL LAMP HOUSING 66-67



82-6847 Tail Lamp Housing
66-67 Triumph

NUMBER PLATE DECAL



60-0068... Triumph Rear Number Plate
Decal - Gold

60-0068A... Triumph Rear Number Plate
Decal - Blue (T100)

TAIL LAMP SUPPORT 68-69



82-6849 Tail Lamp Support
68-69 Triumph

TAIL LAMP SUPPORT 73-ON



83-5001 Plate Rear Lamp

TAIL LAMP HOUSING 69-70 TRIUMPH



Tail Lamp Housing
82-8139 69-70 Triumph

TRIANGLE REFLECTORS 68-70



99-1030.... Side Reflector - Red
Reproduction

82-8140.... Rubber Pad - Under Reflector

82-8195... Clip on Nut - Retains Reflector

Tail Lamps & Turn Signals



NORTON TAIL LIGHT FAIRING

061122....Norton 750 69-72 Tail Light Mount - Fiberglass
99-1162...Reflector - Round 2" T/L

063731....Norton 850 73-On Tail Light Mount - Fiberglass



NORTON TAIL LIGHT MOUNT

060646...Norton Tail Light Mounting Plate - Fastback



TAIL LAMP MILLER STOP

Tail Lamp
JRC 0101 Miller Stop



TAIL LAMP CATS FACE

Tail Lamp
JRC Coolcat Cats Face



SPARTA TAIL LAMPS

JRC 0094 Sparta Tail Lamp Chrome Led (Neg Grd)
JRC 0094A..... Sparta Tail Lamp Polished Alloy (Bulb)



SPARTA TAIL LAMP IN BLACK (BULB)

JRC 0094Blk Sparta Tail Lamp In Black (Bulb)



TAIL LAMP W/MOUNT

JRC 21510 Tail Lamp W/Mount



TAIL LAMP CUSTOM BLACK

Tail Lamp
JRC 21512.....Custom Black

Tail Lamp
JRC 21514.....Custom Chrome



TAIL LAMP - MILLER COPY

JRC 21590.....Tail Lamp -
Miller Copy 12V

JRC 21591Tail Lamp -
Miller Copy 6V



TAIL LAMP CUSTOM

Rigid Mount
JRC 21515.....Tail Lamp - Chrome
JRC 21515B.....Tail Lamp - Black
Adjustable Mount
JRC 21517.....Tail Lamp - Chrome
JRC 21518.....Tail Lamp - Black



TAIL LAMP - WIPAC S446

JRC 21595Tail Lamp -
Wipac S446



TAIL LAMP CUSTOM BLACK

JRC 21670....Tail Lamp - Tear Drop Chrome

JRC 21671....Tail Lamp - Tear Drop Black





Tail Lamps & Turn Signals



TAIL LAMP CATS EYE

JRC 21620 Tail Lamp Cats Eye



BULLET STOP LIGHT

JRC 73103 Bullet Stop Light

JRC 73103A Replacement Bulb



**TAIL LAMP - LUCAS
COPY 1930-50**

Mt110 Tail Lamp - Lucas Copy 1930-50



**TAIL LAMP - LUCAS
COPY 1951-53**

Mt211 Tail Lamp - Lucas Copy 1951-53



BAR END TURN SIGNAL

JRC 14550 Bar End Turn Signal



TURN SIGNALS - TAIWAN

56605T Turn Signal Short Stem - Taiwan
56606T Turn Signal Long Stem - Taiwan



TURN SIGNALS - LUCAS

56605 Turn Signal Short Stem - Lucas
56606 Turn Signal Long Stem - Lucas



TURN SIGNAL LENS

60600621 Turn Signal Lens - Lucas
60600621T Turn Signal Lens - Taiwan

382	Bulb - Turn Signal 12V 23W
35048T	Flasher - Turn Signal 12V
382 LED	LED Bulb - Turn Signal 12V + Grnd
35048LED	LED Flasher - Turn Signal 12V + Grnd





Triumph Wiring Harnesses



- 982221 Harness - 5T 46-49 - Panel In Tank
 994511 Harness - TR5 49-57 - Non Nacelle
 837141 Harness - 5T & 6T 54-57 - 6V Distributor
 831200 Harness - TR5 & TR6 56-59 - Non Nacelle
 836381 Harness - T100 T110 T120 54-59 - Nacelle
 54094162 Harness - 6T & 5T 59-62 Sw At Nac Coil Ign
 54944995 Harness - TR6 & T120 60-62 - Sw At Seat
 54933182 Harness - Triumph 63-65 6V - Twin Panel
 54936415 Harness - Triumph 63-65 12V - Twin Panel
 54938941 Harness - T120 & T100 66 12V
 54937097 Harness - T120TT & TR6C 66/67 E.T. Ign
 54950449 Harness - T120 & T100 67 12V Sw In Panel
 54953443 Harness - T120 & T100 68 - Zener Fork
 54953440 Harness - TR6C & T100C 68 Competition
 54957095E Harness - T120 & T100 69-70
 54957096E Harness - TR6C & T100C 69-70
 54959629 Harness - T120 & TR6 71-72 Oil In Frame
 54959535 Harness - Head Lamp T120 & TR6 71-72
 54959628 Harness - Main T100 71-72
 54959531 Harness - Head Lamp T100 70-72
 54961593 Harness - T140 & TR7 73-74
 54962258 Harness - T140 76-78 Disc Rear + Earth
 54965505 Main Harness - T140 79 3-Phase - Earth
 54955732 Harness - T150 69-70 S/W In Left Panel
 54961595 Harness - T150 73-75 Disc Models
 54962252 Harness - T160 75-77



LUCAS CONNECTORS

- 900269 Solder On Bullets
 900288 Single Connector
 850641 Double Connector - Common
 850844 10 Wire Connector



FUSE HOLDERS

- 54190387 Fuse Holder - OE Copy - UK Made
 54190387A Fuse Holder - Red Lead - Taiwan
 188218 Fuse - 35 Amp Surge

BSA WIRING HARNESSES

- | | |
|----------------|--|
| 19-0735 | Harness - BSA 54-62 A7 & A10 S Arm |
| 54939347 | Harness - A50 & A65 66-67 12V Sw At Fork |
| 54955258 | Harness - A50 & A65 69-70 12V |
| 54959629 | Harness - A50 & A65 71-72 Oil In Frame |
| 54959535 | Harness - Head Lamp A50 & A65 71-72 |
| 54955718 | Harness - BSA Unit Single Up To 71 |

NORTON WIRING HARNESSES

- | | |
|----------------|--|
| MC 382PB | Harness - ES2 Rigid & Plunger Mag-Dyno |
| 54935175 | Harness - Atlas 64-67 12V Mag & Alt |
| 54956250 | Harness - Commando 69-70 |
| 54961586 | Harness - Main Commando 71-74 |
| 54959633 | Harness - Head Lamp Commando 71-74 |
| 066396 | Harness - Main Commando Mk3 |
| 066438 | Harness - Head Lamp Mk 3 |

OTHER WIRING HARNESSES

- | | |
|----------------|---|
| 54953386.... | Harness - Tail Lamp (2 wires) 30 inches |
| | Harness - Lucas Dip |
| 54941009..... | - Triumph Gray Loom |
| | Harness - Wipac Dip |
| 54941009A..... | & Horn A50 & A65 |
| | Harness - Velocette S Arm |
| MC 5PB..... | Venom Lucas |
| MC 6PB.... | Harness - Velocette S Arm Venom Miller |

Classic British Motorcycle Spares



Engines

WHAT YEAR IS MY BIKE?

BSA

YEAR	A50	A65		MODEL LETTER
1962	A50-101	A65-101		
1963	A50-823	A65-1947		
1964	A50A-101	A65A-101		R = ROYAL STAR 500
1965	A50A-686	A65A-1134		W = WASP 500
1966	A50*-101	A65*-101	R,W,T,L,H,S	T = THUNDERBOLT
1967	A50*A-101	A65*A-101	R,W,T,L,H,S	L = LIGHTNING
1968	A50*B-101	A65*B-101	R,W,T,L,F,S	H = HORNET
1969	A50*C-101	A65*C-101	R,T,L,F	F = FIREBIRD
FIRST LETTER = MONTH		SECOND LETTER = YEAR		S = SPITFIRE
1969 ON	JAN (A) JUL (H) FEB (B) AUG (J) MAR (C) SEP (K) APR (D) OCT (N) MAY (E) NOV (P) JUN (G) DEC (X)	1969 (C) 1970 (D) 1971 (E) 1972 (F) 1973 (G)	R,T,L,F T,L,F,S	

NORTON

YEAR	ENGINE & FRAME #'s		MODEL CODE	PROCEEDS ENGINE #
1963	105000		18, 20	122 = MODEL 88
1964	108000	FIRST ATLAS 10800	18, 20	13 = MODEL 50
1965	111650		18, 20	14 = MODEL 99
1966	115870		18, 20	16 = NOMAD
1967	119760	FIRST PRODUCTION	18, 20	17 = JUBILEE
1968	124300	COMMANDO 126125	18, 20, 20M3	18 = ALL 650 TWINS
1969	130000		18, 20, 20M3	20 = ATLAS
1970	134700		20M3, 20M3S	20M3 = COMMANDO (DIST)
1971	141700		20M3, 20M3S	20M3S = COMMANDO
1972	200001	LAST 750	20M3, 20M3S	
1973	212278	COMMANDO 230935	20M3, 20M3S	
1973	300000	FIRST 850	20M3, 20M3S	
1974	307311		20M3, 20M3S	
1975	325000	MK3 ENGINE	20M3, 20M3S	
1975	125001	MK3 FRAME	20M3, 20M3S	



WHAT YEAR IS MY BIKE?**TRIUMPH**

YEAR	ENGINE #	FRAME #	
1937-1948	YEAR PREFIX		
1948	88864 - 102235	TF15001 - TF25000	
1949	102236 - 113386	TF25001 - TF33615	
DATE	T15/20	UNIT 350/500	PREUNIT 500/650
1950			1001N - 16160N
1951			101NA - 15808NA
1952			15809NA - 25000NA
1953			25000 - 32303
1954	101 - 8517		32304 - 44821
1955	8518 - 17388		44822 - 56699
1956	17389 - 26275		56700 - 70929
1957	26276 - 35846	H101 - H760	70930 - 82797
1958	35847 - 45311	H761 - H5484	0101 - 0944
1959	45312 - 59359	H5485 - H11511	0945 - 011165
1960	59360 - 69516	H11512 - H18611	011166 - 020075
1960			020076 - 029633
1961	69517 - 81889	H18612 - H25251	029634 - 030424
1962	81890 - 88346	H25252 - H27932	D101 - D7726
1963	88347 - 94599	H27933 - H32464	D7727 - D15788
1964	94600 - 99719	H32465 - H35986	D15789 - D20308
1965	99720 ON	H35987 - H40527	UNIT ENGINES >
1966	101 ON	H40528 - H49832	BEGIN
1967		H49833 - H57082	DU101 - DU5824
1968		H57083 - H67331	DU5825 - DU13374
1969		XC06297-HC24527	DU13375 - DU24874
	FIRST MONTH	SECOND YEAR	DU24875 - DU44393
1970	JAN (A)	1969 (C)	DU44394 - DU66245
1971	FEB (B)	1970 (D)	DU66246 - DU85903
1972	MAR (C)	1971 (E)	DU85904 - DU90282
1973	APR (D)	1972 (G)	JC00100 - HC60540
1974	MAY (E)	1973 (H)	JD24848 - ND60540
1975	JUN (G)	1974 (J)	NE01436 - HE30869
1976	JUL (H)	1975 (K)	GE27029
1977	AUG (J)	1976 (N)	JH15101 - GH36466
1978	SEP (K)	1977 (P)	JJ58014 - NJ60061
1979	OCT (N)	1978 (X)	R/H SHIFT >
1980	NOV (P)	1979 (A)	DK61000 - GK62248
1981	DEC (X)	1980 (B)	L/H SHIFT >
		1981 KDA	HN62501 - GN72283
		1982 EDA	GP73000 - JP84931
		1983 BEA	HX00100 - HX10747
			HA11001 - KA24999
			PB25001 - KB275
			KDA28001 ON





Fork Tools



FORK TOOL - TOP CAP SPANNER & NORTON SUMP

JRC 20-0031 Fork Tool - Top Cap Spanner & Norton Sump
60-0220 Fork Tool - Wrench Triumph
99-3611.....Fork Tool - Wrench Cub-Lightweight



FORK TOOL - BSA - PREUNIT TRIUMPH SEAL HOLDER

61-3005 Fork Tool - BSA Seal Holder
JRC 20-236A.....Fork Tool - Preunit Triumph Seal Holder



FORK TOOL - PREUNIT TRIUMPH SEAL HOLDER

JRC 20-236BFork Tool - Preunit Triumph Seal Holder



FORK TOOL - BSA SEAL HOLDER WRENCH

JRC 20-229Fork Tool - BSA Seal Holder Wrench



FORK TOOL - BSA OIL SEAL EXTRACTOR

Fork Tool - BSA
JRC 20-200....Oil Seal Extractor



FORK TOOL - TRIUMPH SEAL HOLDER 64-70

Fork Tool - Triumph
61-6017Seal Holder 64-70



FORK TOOL - TUBE PULLER KIT

Fork Tool
JRC 20-280..... - Tube Puller Kit



FORK TOOL - PUNCH FOR 97-1527 BUSH

Fork Tool - Punch
JRC 20-318.....For 97-1527 Bush





CLUTCH & PINION GEAR PULLERS



PULLERS - PINION - CLUTCH HUB

Puller - BSA A10

61-1903 Mag Pinion

Clutch Puller

60-0400 T20 Cub

61-3721 Clutch Puller - BSA Bantam



CLUTCH PULLER

- T150/A75 CLUTCH HUB

Clutch Puller - T150/A75

60-1860 Clutch Hub

60-1862 Clutch Puller - T150/A75 Shocker Absorber

CLUTCH PULLER - BSA SINGLES



- 61-3583 Clutch Puller - BSA Single 60 On
 61-1912 Clutch Puller - BSA Pre 67 (M To 48, A 60-65)
 61-3362 Clutch Puller - BSA Internal thread (A,B,C,M 49-59)



CLUTCH HUB PULLER - TRIUMPH 2 CYL ALL - BSA 67-ON

61-7014 Clutch Hub Puller - Triumph 2 Cyl - BSA 67-On



CRANK PINION PULLERS - 3 STYLES

Crank Pinion Puller
61-6019 3 Jaw - Norton StyleReplacement Jaw Set
61-6019J Pinion Puller61-6019/500 Crank Pinion & Cam Gear Puller Tri 500
 61-6019/Tri Crank Pinion Puller Serated - Triumph Style

CAM GEAR PULLERS

- JRC 20-130 Cam Gear Puller - Installer
 61-3256 Universal Puller - BSA/Tri
 61-6132 Puller - T140 Carnwheel
 JRC 20-230 Puller - Matchless Mag Gear

VALVE & CYLINDER HEAD TOOLS

Part #	Description
61-6008	Tappet Guide Punch



VALVE ADJUSTER TOOLS

Valve Adjuster
Triumph

JRC 20-049 650/750

Valve Adjuster Tool

JRC 20-049A Tri/BSA/Nor



VALVE COVER TOOLS TRIUMPH

Valve Cover Tool
JRC 20-308A Triumph +S/SValve Cover Tool
JRC 20-308B inspect Cvr Tool (Hex Stk)

JRC 20-308 Valve Cover Tool (Flat)





Tools



**CYLINDER HEAD
HOLDING TOOL**

JRC 20-086 Cylinder Head Holding Tool



**WRENCH - EXHAUST STUB
TRIUMPH**

JRC 20-117 Wrench - Exhaust Stub Triumph



**WRENCH - EXHAUST RING
NORTON**

Wrench
- Exhaust Ring
063968



**NORTON ROCKER
SHAFT PULLER**

Norton Rocker
JRC 20-184 Shaft Puller



**VALVE SPRNG COMPRESSOR
DUAL ADJ**

Valve Sprng
Compressor
Dual Adj
JRC 20-211.....



OHV SPRING COMPRESSOR STD

Ohv Spring
Compressor
Std
JRC 20-211A



VALVE GUIDE SERVICE TOOL

Valve Guide
Service Tool
JRC 20-175



V/GUIDE TOOL/HEAVY DUTY

V/Guide
JRC 20-175A Tool/Heavy Duty

BEARING PULLERS



**PULLER
- MAIN CRANK BEARING**

Puller
60-3677 - Main Crank Bearing



MAIN BEARING DRIFT

61-6021 Main Bearing Drift
Main Bearing
61-7017 Race Extractor




**PISTON RING CLAMPS
65-80MM**

Piston Ring Clamp
61-3682 65-70MM

Piston Ring Clamp
Z22 70-75MM

61-6135 Piston Ring Clamp 75-80MM


WRIST PIN EXTRACTOR

JRC 20-270 Wrist Pin Extractor

OIL SEAL INSTALLATION TOOLS


POINTS SEAL INST TOOLS

Points Seal
61-7013 Inst Tool Unf

Points Seal
61-7013BSF Inst Tool BSF


**OIL SEAL COLLAR TOOL
TRIUMPH**

Oil Seal Collar Tool
60-2221 500 Triumph

Oil Seal Collar Tool
61-7019 650/750 Triumph

CLUTCH TOOLS


**CLUTCH LOCKING TOOL
TRIUMPH**

Clutch Locking Tool
61-7018 Triumph


**NORTON CLUTCH
LOCKING TOOL**

Norton Clutch
JRC 20-239 Locking Tool


PRIMARY CHAIN ADJ TOOL

Primary Chain
61-7012 Adj Tool


**NORTON
CLUTCH COMPRESSOR**

Norton
JRC 20-168 Clutch Compressor

Norton
Clutch Compressor
JRC 20-168S Stainless


**CLUTCH SPRING
SCREWDRIVERS**

Clutch Spring
JRC 20-170 Adj. Screwdriver


CLUTCH ADJ. TOOL SMALL TYPE

Clutch Adj. Tool
JRC 20-170A Small Type


CLUTCH SPRNG TOOL T-HANDLE

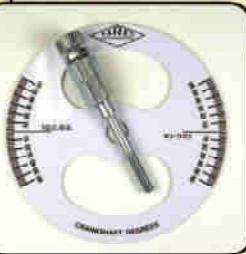
JRC 20-170T Clutch Spring Tool T-Handle





Tools

TIMING TOOLS



**IGNITION DISC
TIMING TOOL**

60-0605 Ignition Disc Timing Tool - Cei
60-0605Unf Ignition Disc Timing Tool - Unf



FLYWHEEL TDC TIMING TOOL

Flywheel Tdc Tool
61-7022 - Unf 68-On

Flywheel Tdc Tool
61-7022BSA - Bef Early

61-7022A Flywheel Tdc Tool - Unf/Bsf
60-1858 Tdc Tool T150/A75 - Pre 68
60-1859 Tdc Tool T150/A75 - 69 On



CONTACT BREAKER EXTRACTOR

JRC 20-190 Contact Breaker Extractor

WHITWORTH WRENCHES & SOCKETS



**COMBO WRENCH SET
WHITWORTH 8PC - CHINA**

Combo
Wrench Set
Whitworth 8Pc
JRC 20-160A - China



**OPEN END WRENCH SET
WHITWORTH - CHINA**

Open End
Whitworth Set
JRC 20-161 - China



SOCKET SET - 6PC 12PNT

Socket Set
JRC 20-164 - 6Pc 12Pnt



SOCKET SET - 8PC 12PNT

Socket Set
JRC 20-165 - 8Pc 12Pnt



SOCKET SET - 7 PC 6PNT

Socket Set
JRC 20-166 - 7 Pc 6Pnt



SOCKET SET - DEEP 8PC 12PNT

Socket Set
JRC 20-169 - Deep 8Pc 12Pnt



SOCKET SET - BA 9PC 6PNT

Socket Set
JRC 20-171 - Ba 9Pc 6Pnt



**SOCKET SET - 6PC 12PNT**Socket Set
JRC 20-172 8Pc 6Pnt**SOCKET SET - DEEP 6PNT**Socket Set
JRC 20-173 Deep 8Pc 6PntSocket Set
JRC 20-167 Deep 7Pc 6Pnt**ENGINE LOCKING TOOL**Engine
JRC 20-179 Locking Tool**PEG SPANNER
NORTON GEARBOX**Peg Spanner
JRC 20-186 Norton Gearbox**SOCKET - TRI GEARBOX SPROCKET NUT TOOLS**

61-6125 Socket (2pcs) 1/2 drive - Triumph 4 & 5 Speed Sprocket Nut

Use with Tommy bar:

JRC 20-224 Socket - Tri 4 Speed Sprocket Nut
JRC 20-225 Socket - Tri 5 Speed Sprocket Nut
JRC 20-226 Puller - Tri Universal - Sprocket

THREAD TOOLS

**WHITWORTH THREAD FILE**Whitworth
JRC 20-310 Thread File**TAP & DIE SETS - 26TPI
CYCLE THREAD**JRC 20-375 Tap & Die Set CEI
26tpi (1/4-3/8) wooden caseCEI-SET Tap & Die Set CEI
26tpi (1/4-1/2) plastic case

WHEEL TOOLS

**SPOKE WRENCH 6 WAY**Spoke Wrench
JRC 20-311 6 Way**PEG SPANNER
BEARING RETAINER**Peg Spanner
61-3694 Bearing Retainer

61-3694A Replacement pins

**WHEEL LOCK
RING TOOL NORTON**

063965 Wheel Lock Ring Tool Norton





Tools

OTHER TOOLS



FUEL LINE CRIMP TOOL - SQUARE CRIMP

OE BSA/NORTON STYLE

Fuel Line
Crimp Tool
JRC 20-017 - Square Crimp



FUEL LINE CRIMP TOOL - ROUND CRIMP

OE TRIUMPH STYLE

Fuel Line
Crimp Tool
JRC 20-017A..... - Round Crimp



PILOT JET DRILL #7

"USE TO CLEAN CONCENTRIC PILOT BUSH"

JRC Jet Drill Pilot Jet Drill #7



STEPPED DRILL BIT SET (3) - FOR DRILLING FENDERS

Stepped Drill
Bit Set (3)
- For Drilling
Fenders

JRC Step Drill.....Fenders



EVAPORUST - DERUSTER

Non Toxic Derusting Agent

Neutral PH - Sewer Safe - Citrus Based

Good For Gas Tanks - Paint Safe if no rust under it

JRC Er004 .. Evaporust - 32 Oz

JRC Er012Evaporust -1 Gal

JRC Er014 ...Evaporust - 5 Gal

JRC Rb015...Rustblock - 16 Oz



GAS TANK SEALER - RESISTANT TO MODERN FUEL

JRC TANK SEAL.....2 Part Epoxy
Resin (Pheno-Novolac) - Resists Fuel
1 Kit Does 2 Small Tanks or 1 Large
Made in USA by Caswell



Pistons

Always refer to factory specifications before boring cylinders. Only use experienced machine shops specializing in motorcycle machining. Typical piston to Cylinder clearance is: .0035-.0005 (thousandths).



Here are some tips to avoid running in problems. When installing piston rings any writing or markings face upwards toward the cylinder head. If the rings are chamfered it faces upwards toward the cylinder head.

Note factory ring end gap is no longer applicable. All new production rings have end gap specifications of (.015-.025). There should only be real concern if there is no ring end gap. In Oct 69 Triumph actually release a service bulletin changing the specifications to (.015-.020).

It is highly recommended that the oil be changed and "running in oil" be used with your new piston rings. Use a 30 weight non-detergent oil, available at JRC Engineering or any auto parts store. Do not use any specialty oils or Castro GTX. Your piston rings will never seat. Modern oil is alot different than the oils out only a decade ago. Oils continue to change due to more stringent emission standards, catalytic converters, and friction modifying molecules added for improving efficiency (energy conserving oils). In experience these modern oils lead to seizure and excessive smoking.

Apply only a small dab of oil to the thrust face (skirt) of each piston. Do not oil the rings or cylinders. Micro honed bores will also prevent proper ring seating. The cylinder should be finished with a 180 grit finsh. Use ring clamps to compress the piston rings and gently ease the cylinder down over the pistons.

Once assembled take your bike for a ride. Be ready to go, don't let the engine sit idling. Accelerate rather briskly through the gears. Keep the rpms between 3500-500 while accelerating. Don't lug or bog the engine to be easy on it. The object is to seat the new rings in the cylinder. Heat generated by the combustion process is transferred to the cylinder by the rings. In a new bore this process is inhibited until the rings seat. It is the combustion pressure behind the ring which forces the rings into contact with the cylinder wall. Therefore brisk acceleration actually helps heat transfer abd promotes longer engine life. After a few acceleration stints shut off the machine and let it cool doen for 10 minutes or so. Repeat the process a few times and then park the machine over night until completely cold. Recheck all base nuts and head bolts. Ride the motorcycle as normal for the first 300 miles avoiding long stretches of constant engine RPM. Re-torque all top end fasteners after 300 miles and reset the valve clearances. At 500 mile change the oil to Shell Rotella (Diesel oil) it still contains ZDDP for flat tappet engines. Recheck fasteners again at 1000 miles. If you have any questions contact us.



PISTON SETS WITH RINGS 47-57 500 TRIUMPH 63 MM

Piston set
500 standard

JRC 5TPU..... 47-57 - with rings

Piston set 500 +.020 47-57

JRC 5tpu/020..... - With rings

JRC 5tpu/040....Piston set 500 +.040 47-57 - With rings

JRC 5tpu/060....Piston set 500 +.060 47-57 - With rings



JCC PISTON SETS - NO RINGS 58-66 500 TRIUMPH 69 MM

Piston set 500 58-66
+.020 Taiwan

JRC 500/020T..... - no rings

Piston set 500 58-66

JRC 500/040T.....+.040 Taiwan - no rings

JRC 500/060T... Piston set 500 58-66 +.060 Taiwan - no rings

JRC 500/080T.. Piston set 500 58-66 +.080 Taiwan - no rings



JCC PISTON SETS - NO RINGS 67-74 500 TRIUMPH 69MM HIGH DOME

Piston set 500
standard taiwan

JRC 501/T.....- no rings

Piston set 500

JRC 501/020T.....+.020 Taiwan - no rings

JRC 501/040T....Piston set 500 +.040 Taiwan - no rings

JRC 501/060T....Piston set 500 +.060 Taiwan - no rings

JRC 501/080T.....Piston set 500 +.080 Taiwan - no rings



JCC PISTON SETS - WITH RINGS 650 TRIUMPH 71 MM IRON HEAD 7.5:1

Piston set
650 iron head

JRC 650/L.... standard 7:1 - with rings

JRC 650/020L. Piston set 650 iron head +.020 7:1 - With rings

JRC 650/040L. Piston set 650 iron head +.040 7:1 - With rings



JCC PISTON SETS - NO RINGS 650 TRIUMPH 71MM ALLOY HEAD 9:1

Piston set 650
standard Taiwan

JRC 650/T.....- no rings



HEPOLITE PISTON KITS - WTH RINGS 650 TRIUMPH 71 MM 9:1

Piston kit 650
standard Hepolite

JRC 650.....- with rings

JRC 650/020.... Piston kit 650 +.020 Hepolite - with rings

JRC 650/040.... Piston kit 650 +.040 Hepolite - with rings

JRC 650/060.... Piston kit 650 +.060 Hepolite - with rings



JCC PISTON SETS - NO RINGS T140 TRIUMPH 76 MM 8.5:1

Piston set t140
standard Taiwan

JRC 750/T.....- no rings



JCC PISTON SETS - WITH RINGS T140 TRIUMPH 76 MM 7.5:1

Piston kit T140
+.020 Taiwan

JRC 750/020L..... 7.5-1

JRC 750/040L..... Piston kit T140 +.040 Taiwan 7.5-1



JRC PISTON SETS - NO RINGS 750 TRIUMPH/BSA 3 CYL 67MM

JRC 751/T..... Piston set 3 Cyl - standard Taiwan

JRC 751/020T..... Piston set 3 Cyl - +.020 Taiwan

JRC 751/040T..... Piston set 3 Cyl - +.040 Taiwan

JRC 751/060T..... Piston set 3 Cyl - +.060 Taiwan

JRC 751/080T..... Piston set 3 Cyl - +.080 Taiwan



Pistons



GPM PISTON KITS - WITH RINGS A10 BSA 70MM

JRCBsaA10/020.....Piston Set Bsa A10 +.020 Italy
JRCBsaA10/040.....Piston Set Bsa A10 +.040 Italy



JCC PISTON SETS - NO RINGS A65 BSA 75 MM

Piston Set A65
Standard Taiwan
JRC Bsa650/T - No Rings

Piston Set
A65 +.020
Taiwan

JRC Bsa650/020T - No Rings

JRC Bsa650/040T ... Piston Set A65 +.040 Taiwan - No Rings
JRC Bsa650/060T ... Piston Set A65 +.060 Taiwan - No Rings
JRC Bsa650/080T ... Piston Set A65 +.080 Taiwan - No Rings



GPM PISTON KITS - WITH RINGS 250 TRIUMPH/BSA 67MM ITALY

JRC 250..... Piston Kit 250 Triumph/Bsa Standard
JRC 250/020 Piston Kit 250 Triumph/Bsa +.020
JRC 250/040 Piston Kit 250 Triumph/Bsa +.040



GPM PISTON KITS - WITH RINGS 200 TRIUMPH CUB 64MM ITALY

JRC 200/020..... Piston Kit 200 Triumph +.020
JRC 200/040..... Piston Kit 200 Triumph +.040
JRC 200/060..... Piston Kit 200 Triumph +.060



GPM PISTON KITS - WITH RINGS 441 BSA 79MM ITALY

JRC BsaB44/020 Piston Kit Bsa B44 +.020
JRC BsaB44/040 Piston Kit Bsa B44 +.040
JRC BsaB44/060 Piston Kit Bsa B44 +.060



GPM PISTON KITS - WITH RINGS B50 BSA 86MM ITALY

JRC BsaB50/020..... Piston Kit Bsa B50 +.020
JRC BsaB50/040..... Piston Kit Bsa B50 +.040



JCC PISTON SETS - NO RINGS 750 NORTON 73MM

JRCNor750/T Piston Set 750 Norton Standard Taiwan - No Rings
JRCNor750/020T Piston Set 750 Norton +.020 Taiwan - No Rings
JRCNor750/040T Piston Set 750 Norton +.040 Taiwan - No Rings
JRCNor750/060T Piston Set 750 Norton +.060 Taiwan - No Rings
JRCNor750/080T Piston Set 750 Norton +.080 Taiwan - No Rings



JCC PISTON SETS - NO RINGS 850 NORTON 77MM

JRCNor850/T Piston Set 850 Norton Standard Taiwan - No Rings
JRCNor850/020T Piston Set 850 Norton +.020 Taiwan - No Rings
JRCNor850/040T Piston Set 850 Norton +.040 Taiwan - No Rings
JRCNor850/060T Piston Set 850 Norton +.060 Taiwan - No Rings
JRCNor850/080T Piston Set 850 Norton +.080 Taiwan - No Rings



Piston Ring Sets

TRIUMPH RINGS 500 58-74 69MM (USA)



- JRC 500R/A Ring Set 500 Std - Hastings
- JRC 500R/020A Ring Set 500 +.020 - Hastings
- JRC 500R/040A Ring Set 500 +.040 - Hastings
- JRC 500R/060A Ring Set 500 +.060 - Hastings
- JRC 500R/080A Use JRC 650R/A 71mm Same Size

TRIUMPH RINGS 650 71MM - HASTINGS

- JRC 650R/A Ring Set 650 Std - Hastings
- JRC 650R/020A Ring Set 650 +.020 - Hastings
- JRC 650R/040A Ring Set 650 +.040 - Hastings
- JRC 650R/060A Ring Set 650 +.060 - Hastings
- JRC 650R/080A Ring Set 650 +.080 - Hastings

TRIUMPH RINGS T140 750 76MM - HASTINGS

- JRC 750R/A Ring Set 750 Std - Hastings - 1Pc Oil
- JRC 750R/020A ... Ring Set 750 +.020 - Hastings - 1Pc Oil
- JRC 750R/040A ... Ring Set 750 +.040 - Hastings - 1Pc Oil

TRI/BSA 3CYL RINGS 67MM - HASTINGS

- JRC 751R/A Ring Set T150 Std - Hastings
- JRC 751R/020A Ring Set T150 +.020 - Hastings
- JRC 751R/040A Ring Set T150 +.040 - Hastings
- JRC 751R/060A Ring Set T150 +.060 - Hastings
- JRC 751R/080A Ring Set T150 +.080 - Hastings

BSA RINGS A10 70MM - HASTINGS

- JRCBsaA10R/A Ring Set Bsa A10 Std - Hastings
- JRCBsaA10R/020A .. Ring Set Bsa A10 .020 - Hastings
- JRCBsaA10R/040A Use JRC 650R/A 71mm
- JRCBsaA10R/060A Use JRC 650R/020A 71.5mm

BSA RINGS A65 75MM - HASTINGS

- JRCBsa650R/A Ring Set Bsa A65 Std - Hastings
- JRCBsa650R/020A... Ring Set Bsa A65 .020 - Hasting
- JRCBsa650R/040A Use JRC 750R/A 76mm
- JRCBsa650R/060A Use JRC 750R/020A 76.5mm
- JRCBsa650R/080A Use JRC 750R/040A 77mm

BSA RINGS B44 79MM - HASTINGS

- JRCBsaB44R/A.....Ring Set B44 Std - Hastings
- JRCBsaB44R/020A.....Ring Set B44 +.020 - Hastings
- JRCBsaB44R/040A.....Ring Set B44 +.040 - Hastings
- JRCBsaB44R/060A.....Ring Set B44 +.060 - Hastings

BSA RINGS B50 86MM - HASTINGS

- JRCBsaB50R/A.....Ring Set B50 Std - Hastings
- JRCBsaB50R/020A.....Ring Set B50 +.020 - Hastings
- JRCBsaB50R/040A.....Ring Set B50 +.040 - Hastings

NORTON RINGS 750 73MM - HASTINGS

- JRCNor750R/A Ring Set Norton 750 Std - Hastings
- JRCNor750R/020A. Ring Set Norton 750 .020 - Hastings
- JRCNor750R/040A. Ring Set Norton 750 .040 - Hastings
- JRCNor750R/060A. Ring Set Norton 750 .060 - Hastings
- JRCNor750R/080A. Ring Set Norton 750 .080 - Hastings

NORTON RINGS 850 77MM - HASTINGS

- JRCNor850R/A..... Ring Set Norton 850 Std - Hastings
- JRCNor850R/020A.. Ring Set Norton 850 .020 - Hastings
- JRCNor850R/040A... Ring Set Norton 850 .040 - Hastings
- JRCNor850R/060A... Ring Set Norton 850 .060 - Hastings
- JRCNor850R/080A... Ring Set Norton 850 .080 - Hastings

TRIUMPH RINGS T140 750 76MM - TAIWAN

-
- JRC 750R/T Ring Set T140 Std/Bsa.040 - 3Pc Oil
 - JRC 750R/020T...Ring Set T140 +.020 - Taiwan - 3Pc Oil
 - JRC 750R/040T...Ring Set T140 +.040 - Taiwan - 3Pc Oil
 - JRC 750R/060T...Ring Set T140 +.060 - Taiwan - 3Pc Oil
 - JRC 750R/080T...Ring Set T140 +.080 - Taiwan - 3Pc Oil

TRIUMPH RINGS 500 47-57 63 MM

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- JRC R3850.....Ring Set 63mm 500 Pu 47-57
 - JRC R3850/020Ring Set 63mm 500 Pu 47-57
 - JRC R3850/040Ring Set 63mm 500 Pu 47-57

Piston Ring Sets

TRIUMPH RINGS 500 58-74 69MM (TAIWAN)

JRC 500R/T Ring Set 500 Std - Taiwan
 JRC 500R/020T Ring Set 500 +.020 - Taiwan
 JRC 500R/040T Ring Set 500 +.040 - Taiwan
 JRC 500R/060T Ring Set 500 +.060 - Taiwan

TRIUMPH RINGS 650 71MM - RIKEN TAIWAN

JRC 650R/T Ring Set 650 Std - Riken Taiwan
 JRC 650R/020T Ring Set 650 +.020 - Riken Taiwan
 JRC 650R/040T Ring Set 650 +.040 - Riken Taiwan
 JRC 650R/060T Ring Set 650 +.060 - Riken Taiwan
 JRC 650R/080T Ring Set 650 +.080 - Riken Taiwan
 JRC 650R/100T Ring Set 650 +.100 - Riken Taiwan

TRIUMPH RINGS T140 750 76MM - TAIWAN

JRC 750R/R Ring Set Std - Taiwan - 1Pc Oil
 JRC 750R/020R Ring Set .020 - Taiwan - 1Pc Oil
 JRC 750R/040R Ring Set .040 - Taiwan - 1Pc Oil
 JRC 750R/060R Ring Set .060 - Taiwan - 1Pc Oil
 JRC 750R/080R Ring Set .080 - Taiwan - 1Pc Oil

BSA RINGS A65 75MM - RIKEN TAIWAN

JRCBsa650R/T Ring Set A65 Std - Taiwan
 JRCBsa650R/020T Ring Set A65 +.020 - Taiwan
 JRCBsa650R/040T Use JRC 750R/R 76mm
 JRCBsa650R/060T Use JRC 750R/020R 76.5mm
 JRCBsa650R/080T Use JRC 750R/040R 77mm
 JRCBsa650R/080T Use JRC 750R/040R 77mm

TRIUMPH RINGS 650 71MM - HEPOLITE

JRC 650R Ring Set 650 Std - Hepolite
 JRC 650R/020 Ring Set 650 +.020 - Hepolite
 JRC 650R/040 Ring Set 650 +.040 - Hepolite

TRIUMPH RINGS 750 76MM - HEPOLITE

JRC 750R Ring Set T140 Std - 2Pc Oil
 JRC 750R/020 Ring Set T140 +.020 - 2Pc Oil
 JRC 750R/040 Ring Set T140 +.040 - 2Pc Oil

Valves

TRIUMPH 650 & 750 VALVES - 66-82

		HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
70-2904R	Exhaust Valve - Kibblewhite.	1.440	3.78	.310
70-2904B	Exhaust Valve - Black Kibblewhite.	1.440	3.78	.310
70-2904OS	Exhaust Valve - Oversize Kibblewhite.	1.500	3.76	.310
70-2904/Srm	Exhaust Valve - Plasma Hardened.	1.440	3.78	.310
70-2904E	Exhaust Valve - Uk Made.	1.440	3.78	.310
70-2904EB	Exhaust Valve - Black Uk Made.	1.440	3.78	.310

TRIUMPH 650 VALVES - PREUNIT

		HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
70-2903	Inlet Valve - 6T 49-62 - Uk.	1.438	3.66	.310
70-2904	Exhaust Valve - 6T 49-62 - Uk.	1.440	3.78	.310
70-2904	Exhaust Valve - 6T & T110 54-57 - Uk.	1.440	3.78	.310
70-3310	Inlet Valve - 6T & T110 54-57 - Uk.	1.500	3.79	.310
70-3310	Inlet Valve - TR6/T110/6T 58-66 - Uk.	1.500	3.79	.310
70-3927	Exhaust Valve - TR6/T110/6T 58-66 - Uk.	1.343	3.75	.342
70-3310	Inlet Valve - T120 59-63 - Uk.	1.500	3.79	.310
70-3927	Exhaust Valve - T120 59-63 - Uk.	1.343	3.75	.342

TRIUMPH 650 & 750 VALVES - 66-82

		HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
70-4603B	Inlet Valve - T120 & T140 - Black Kibblewhite.	1.600	3.85	.310
70-4603R	Inlet Valve - T120 & T140 - Kibblewhite.	1.600	3.85	.310
70-4603OS	Inlet Valve - T120 & T140 - Oversize.	1.660	3.83	.310
70-4603/Srm	Inlet Valve - T120 & T140 - Plasma Hardened.	1.600	3.85	.310
70-4603E	Inlet Valve - T120 & T140 - English.	1.600	3.85	.310
70-4603EB	Inlet Valve - T120 & T140 - Black Uk.	1.600	3.85	.310

TRIUMPH 500 VALVES - 49-74

		HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
70-1956	Inlet - Ex - 5T 46-59 - Ex T100 & TR5 51-59 - Uk.	1.312	3.865	.310
70-2969	Inlet Valve - T100 & TR5 51-59 - Uk.	1.437	3.891	.310
70-4012	Inlet Valve - T100 59-66 - Uk.	1.430	3.540	.310
70-4013	Exhaust Valve - T100 59-66 - Uk.	1.312	3.490	.310
70-6853B	Inlet Valve - T100 67-74 Black - Kibblewhite.	1.540	3.480	.310
70-6853OS	Inlet Valve - T100 67-74 - Oversize - Kibblewhite.	1.600	3.500	.310
70-6854B	Exhaust Valve - T100 67-74 Black - Kibblewhite.	1.325	3.425	.310
70-6854OS	Exhaust Valve - T100 67-74 Oversize - Kibblewhite.	1.375	3.445	.310

Valves



BSA 250 & A50 - EXHAUST VALVES



- 68-0662.....Exhaust Valve - Bsa 250 & A50 - Uk.....
68-0662/OS....Exhaust Valve - Oversize 250 & A50 Kibblewhite..
68-0662PExhaust Valve - Bsa 250 & A50 - Kibblewhite.....

	HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
68-0662.....Exhaust Valve - Bsa 250 & A50 - Uk.....	1.315	3.645	.3095
68-0662/OS....Exhaust Valve - Oversize 250 & A50 Kibblewhite..	1.354	3.645	.3095
68-0662PExhaust Valve - Bsa 250 & A50 - Kibblewhite.....	1.315	3.645	.3095

BSA A65 VALVES - 62-72



- 68-0663.....Exhaust Valve - Bsa A65 Uk.....
68-0663/OS....Exhaust Valve - Oversize Bsa A65 Kibblewhite....
68-0663/Srm...Exhaust Valve - Srm Plasma Hardened.....
68-0663RExhaust Valve - A65 Kibblewhite.....
68-0665.....Inlet Valve - Bsa A65 Uk.....
68-0665/OS....Inlet Valve - Oversize Bsa A65 Kibblewhite.....
68-0665/Srm...Inlet Valve - Srm Plasma Hardened

	HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
68-0663.....Exhaust Valve - Bsa A65 Uk.....	1.410	3.555	.3107
68-0663/OS....Exhaust Valve - Oversize Bsa A65 Kibblewhite....	1.469	3.535	.3107
68-0663/Srm...Exhaust Valve - Srm Plasma Hardened.....	1.410	3.555	.3107
68-0663RExhaust Valve - A65 Kibblewhite.....	1.410	3.555	.3107
68-0665.....Inlet Valve - Bsa A65 Uk.....	1.600	3.600	.3112
68-0665/OS....Inlet Valve - Oversize Bsa A65 Kibblewhite.....	1.659	3.580	.3112
68-0665/Srm...Inlet Valve - Srm Plasma Hardened	1.600	3.600	.3112
68-0665RInlet Valve - A65 Kibblewhite.....	1.600	3.600	.3112

BSA B44 VALVES EARLY & LATE



- 41-0024Inlet Valve - B44 66-67.....
41-0788Inlet Valve - B44 67-70.....
41-0023Exhaust Valve - B44 66-67.....
41-0789Exhaust Valve - B44 67-70.....

	HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
41-0024Inlet Valve - B44 66-67.....	1.468	3.475	.311
41-0788Inlet Valve - B44 67-70.....	1.537	3.623	.310
41-0023Exhaust Valve - B44 66-67.....	1.410	3.460	.3095
41-0789Exhaust Valve - B44 67-70.....	1.410	3.592	.3095

NORTON 750 & 850 VALVES - 68-75



- 064034R.....Inlet Valve - Norton Kibblewhite.....
064034/OSInlet Valve - Oversize Kibblewhite.....
065115RExhaust Valve - Norton Kibblewhite

	HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
064034R.....Inlet Valve - Norton Kibblewhite.....	1.500	4.065	.3107
064034/OSInlet Valve - Oversize Kibblewhite.....	1.560	4.055	.3107
065115RExhaust Valve - Norton Kibblewhite	1.300	4.015	.3107
065115/OS.....Exhaust Valve - Oversize Kibblewhite.....	1.360	4.005	.3107

EARLY TRIUMPH T150 VALVES 68-73



- 70-6422.....Inlet Valve - T150 Early Uk Made.....
70-6422/OSInlet Valve - Oversized Kibblewhite.....
70-6422BInlet Valve - T150 Black Coated.....
70-6423.....Exhaust Valve - T150 Early UK Made.....
70-6423/OSExhaust Valve - Oversized Kibblewhite

	HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
70-6422.....Inlet Valve - T150 Early Uk Made.....	1.530	3.975	.3097
70-6422/OSInlet Valve - Oversized Kibblewhite.....	1.590	3.950	.3097
70-6422BInlet Valve - T150 Black Coated.....	1.530	3.975	.3092
70-6423.....Exhaust Valve - T150 Early UK Made.....	1.315	3.915	.3092
70-6423/OSExhaust Valve - Oversized Kibblewhite	1.400	3.890	.3092
70-6423BExhaust Valve - T150 Black Coated.....	1.315	3.915	.3092

LATE TRIUMPH T150 VALVES 73-ON



- 71-3361.....Inlet Valve - T150 Late - Uk.....
71-3361/OS.....Inlet Valve - T150 Oversize - Kibblewhite.....
71-3361B.....Inlet Valve - T150 - Black Coated.....
71-3362.....Exhaust Valve - T150 - Uk.....
71-3362/OS.....Exhaust Valve - T150 - Oversize -Kibblewhite.....
71-3362BExhaust Valve - T150 - Black Coated.....

	HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
71-3361.....Inlet Valve - T150 Late - Uk.....	1.530	3.735	.3097
71-3361/OS.....Inlet Valve - T150 Oversize - Kibblewhite.....	1.590	3.710	.3097
71-3361B.....Inlet Valve - T150 - Black Coated.....	1.530	3.735	.3097
71-3362.....Exhaust Valve - T150 - Uk.....	1.315	3.680	.3092
71-3362/OS.....Exhaust Valve - T150 - Oversize -Kibblewhite.....	1.400	3.655	.3092
71-3362BExhaust Valve - T150 - Black Coated.....	1.315	3.680	.3092

BSA A50 & 250 INLET VALVES



- 70-8112Inlet Valve - A50 - Bsa & Tri 250 Uk.....
70-8112/OS.....Inlet Valve - Oversize Kibblewhite

	HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
70-8112Inlet Valve - A50 - Bsa & Tri 250 Uk.....	1.453	3.677	.3105
70-8112/OS.....Inlet Valve - Oversize Kibblewhite	1.493	3.660	.310

BSA B50 VALVES



- 71-1735Inlet Valve Bsa B50 Uk.....
71-1735/OS.....Inlet Valve - Oversize B50 Kibblewhite.....
71-1735PInlet Valve - Bsa B50 Kibblewhite.....
71-1736.....Exhaust Valve - Bsa B50 UK.....
71-1736/OS.....Exhaust Valve - Oversize Kibblewhite

	HEAD DIAMETER	STEM LENGTH	STEM DIAMETER
71-1735Inlet Valve Bsa B50 Uk.....	1.752	4.085	.3105
71-1735/OS.....Inlet Valve - Oversize B50 Kibblewhite.....	1.810	4.060	.310
71-1735PInlet Valve - Bsa B50 Kibblewhite.....	1.750	4.080	.310
71-1736.....Exhaust Valve - Bsa B50 UK.....	1.528	4.027	.310
71-1736/OS.....Exhaust Valve - Oversize Kibblewhite	1.590	4.005	.3095
71-1736PExhaust Valve - Bsa B50 Kibblewhite	1.530	4.025	.3095





Valve Guides & Springs

VALVE GUIDES

std=.501



TRIUMPH 650 & 750 VALVE GUIDES - BRONZE

71-3295R	Guide - In & Ex T120/140 Std Kibble White
71-3295/001R	Guide - In & Ex T120/140 +.001 Kibble White
71-3295/002R	Guide - In & Ex T120/140 +.002 Kibble White
71-3295/004R	Guide - In & Ex T120/140 +.004 Kibble White
71-3295/006R	Guide - In & Ex T120/140 +.006 Kibble White
71-3295/008R	Guide - In & Ex T120/140 +.008 Kibble White
71-3295/010R	Guide - In & Ex T120/140 +.010 Kibble White
71-3295/012R	Guide - In & Ex T120/140 +.012 Kibble White
71-3295/015.....	Guide - In & Ex T120/140 +.015 Kibble White

71-3295/015.....

std=.501



TRIUMPH 650 & 750 VALVE GUIDES - HIDURAL

Guide - In & Ex

71-3295E..... Std Hidural - Uk

71-3295/002E..... Guide - In & Ex +002 Hidurl - Uk
71-3295/004E..... Guide - In & Ex +004 Hidurl - Uk

std=.501



TRIUMPH 650 & 750 VALVE GUIDES - IRON

Guide - Iron
71-3295R/C

Std - Rowe

Guide - Iron
71-3295R/002C

+.002 - Rowe

71-3295R/004C	Guide - Iron +.004 - Rowe
71-3295R/005C	Guide - Iron +.005 - Rowe
71-3295R/006C	Guide - Iron +.006 - Rowe
71-3295R/010C	Guide - Iron +.010 - Rowe

std=.501



TRIUMPH 650 & 750 VALVE GUIDES - KIBBLE WHITE

Guide - In & Ex
Sealed Std

- Kibble White

71-3294..... Guide - In & Ex

Sealed +.002

71-3294/002

- Kibble White

71-3294/004... Guide - In & Ex Sealed +.004 - Kibble White
71-3294/006... Guide - In & Ex Sealed +.006 - Kibble White

71-3294/015Guide - In & Ex Sealed +.015 - Kibble White

71-3294/050... Guide - In & Ex Sealed +.050 - Kibble White

60-7363..... Seal - Valve Stem

std=.501



TRIUMPH 750 VALVE GUIDES - UK MADE

71-3294E	Guide - In T140 Std Hidural - Uk
71-3294/002E	Guide - In T140 +002 Hidural - Uk
71-3294/004E	Guide - In T140 +004 Hidural - Uk

std=.501



TRIUMPH 500 VALVE GUIDES - BRONZE

70-6301R	Guide - In & Ex T100 Std - Kibble White
70-6301/001R	Guide - In & Ex T100 +.001 - Kibble White
70-6301/002R	Guide - In & Ex T100 +.002 - Kibble White
70-6301/004R	Guide - In & Ex T100 +.004 - Kibble White
70-6301/006R	Guide - In & Ex T100 +.006 - Kibble White
70-6301/008	Guide - In & Ex T100 +.008 - Kibble White
70-6301/015.....	Guide - In & Ex T100 +.015 - Kibble White

std=.501



TRIUMPH 500 VALVE GUIDES - IRON

70-6301R/C

Guide - In & Ex T100 Iron Std - Rowe

70-6301R/002C

Guide - In & Ex T100 Iron .002 - Rowe

70-6301R/004C

Guide - In & Ex T100 Iron .004 - Rowe

std=.501



BSA & TRI 3 CYLINDER VALVE GUIDES - BRONZE

Add "S" to the end of the part number for
guides with a seal groove.

Guide Bsa

70-6420.....- Tri 3 Cyl Std

Guide Bsa

70-6420/001.....- Tri 3 Cyl +.001

Guide Bsa

70-6420/002..... Guide Bsa - Tri 3 Cyl +.002

Guide Bsa

70-6420/004..... Guide Bsa - Tri 3 Cyl +.004

Guide Bsa

70-6420/006..... Guide Bsa - Tri 3 Cyl +.006

Guide Bsa

70-6420/008..... Guide Bsa - Tri 3 Cyl +.008



Valve Guides & Springs



std=.501

BSA & TRI 3 CYLINDER VALVE GUIDES - SEALED



Guide Bsa
- Tri 3 Cyl Std
70-6420S Kibble White

Guide Bsa
- Tri 3 Cyl
70-6420/002S +.002 Sealed
70-6420/004S Guide Bsa - Tri 3 Cyl +.004 Sealed
70-6420/006S Guide Bsa - Tri 3 Cyl +.006 Sealed
70-6420/015S Guide Bsa - Tri 3 Cyl +.015 Sealed

unit std=.501



BSA VALVE GUIDES - BRONZE

Guide A50/65
71-2300 Std Kibble White

Guide A50/65
71-2300/002 +.002 Kibble White

Guide A50/65
71-2300/004 +.004 Kibble White

68-0809 Guide A50/65 Std Kibble White
68-0809/002 Guide A50/65 +.002 Kibble White
68-0809/004 Guide A50/65 +.004 Kibble White
68-0809/006 Guide A50/65 +.006 Kibble White
67-0031P Guide A7/10 Std Kibble White
67-0031/002 Guide A7/10 +.002 Kibble White
67-0031/004 Guide A7/10 +.004 Kibble White

std=.501

BSA & TRI UNIT SINGLE VALVE GUIDES



71-1627P Guide 250/441/500 Std Kibble White
71-1627/001P Guide 250/441/500 +.001 Kibble White
71-1627/002P Guide 250/441/500 +.002 Kibble White

750 std=.501

NORTON 750 & 850 VALVE GUIDES - BRONZE



850 std=.626

064125/004 Guide 850 Norton Inlet Std

062725 Guide 750 Norton Inlet Std
062725/002 Guide 750 Norton Inlet +.002
062725/004 Guide 750 Norton Inlet +.004
064124 Guide 850 Norton Inlet Std
064124/002 Guide 850 Norton Inlet +.002
064124/004 Guide 850 Norton Inlet +.004
064125 Guide 850 Norton Exaust Std
064125/002 ... Guide 850 Norton Exaust +.002
064125/004 Guide 850 Norton Exaust +.004

NORTON VALVE SPRINGS



Valve Spring Set

Norton 750/850 68-75

067070 Norton 750/850 68-75

BSA VALVE SPRINGS



Valve Spring Set
65-2494/5 - C15/B25/B44
Valve Spring Set
68-0475/0805 .. Bsa A65 62-66
Valve Spring Set
68-0930/71-1177 - A65 66-72



TRIUMPH VALVE SPRINGS

Valve Spring Set
99-3700 - Pre Unit Triumph
Valve Spring Set
99-7036 - 500 Triumph Unit
Valve Spring Set
99-7037 - 650/750 Triumph
Valve Spring Set
99-9954 - 3 Cylinder



KIBBLE WHITE VALVE SPRING KITS

Valve Spring Kit
JRC10-10050 - Bsa B50
Valve Spring Kit
JRC10-10300 ... - Bsa 250/441
Valve Spring Kit
Jrc 70-70030 ... - Triumph 500

Valve Spring Kit - Triumph 650
JRC70-70250 Valve Spring Kit - Triumph 750
JRC70-70350 Valve Spring Kit - 3 Cyl Bsa & Tri



VALVE KEEPER - TRIUMPH

71-3748 ... Valve Keeper - Triumph
71-1166 Valve Keeper - Bsa
067507 Valve Keeper - Norton



LASH CAPS

Lash Cap
JRC70-0816 - Pack 12
Lash Cap
JRC70-0816N - Pack 4



VALVE SPRING CUPS & CAPS - TRIUMPH

Valve Spring
Retainer Set
JRC70-450 - Kibble White
Valve Spring Retainer
70-3742 - T100
Valve Spring Retainer
70-1543 - T120/140





Valve Guides & Springs



VALVE SPRING CUPS

Measurement taken from inside of head to outer spring base.

Valve Spring Cup
70-1544 (thin .095) - To 65

Valve Spring Cup
70-6439 (thick .228) - 66-72

Valve Spring Cup
(medium .128) - 73-79

71-3296



VALVE ADJUSTERS

- | | |
|--|--------------|
| Tappet Adjuster
70-3223..... | T100 - Allen |
| Tappet Adjuster
70-1513A..... | T120 - Allen |
| 70-8783..... Tappet Adjuster T150 | |
| 68-0155 Tappet Adjuster A65 | |
| 067546..... Tappet Adjuster Norton 750/850 | |



VALVE ADJUSTERS

Tappet Adjuster Set
70-3223M T100 - Mushroom

Tappet Adjuster Set
70-1513M..... T120 - Mushroom

70-8783M T150 - Mushroom



VALVE CAPS

- | | |
|---|--------------------------------|
| Valve Cap
71-2744..... - Unit Triumph Taiwan | Valve Cap |
| 71-2744OS Oversized | - Unit Triumph |
| 71-2744E ... - Unit Triumph UK Made | Valve Cap |
| 71-2744R Valve Cap - Unit Triumph India | Valve Cap - Unit Triumph India |



VALVE CAP SET (4) - STAINLESS STEEL

Valve Cap Set
71-2744SS... (4) - Stainless Steel



VALVE CAP SET (4) - UNIT TRIUMPH STARBURST

Valve Cap Set (4)
- Unit Triumph
71-2744Star Starburst



VALVE CAP SET (4) - WEBCO FINNED BILLET ALLOY

Valve Cap Set (4)
- Webco Finned
70-2744A..... Billet Alloy

Valve Cap Set (4)
- Webco Finned
..... Billet Brass



VALVE CAP - PRE UNIT TRIUMPH - OE TYPE

70-1564..... Valve Cap - Pre Unit Triumph - OE Type



VALVE CAP SET (4) - PU STAR BURST

Valve Cap Set (4)
70-1564Star - Pu Star Burst



VALVE CAP SET (4) - WEBCO FINNED ALLOY

Valve Cap Set (4)
- Webco Finned
70-1564Web Alloy

Part

Description

- | | |
|--------------|--|
| 70-3751..... | Fiber Gasket - Unit Triumph Valve Caps |
| 70-1577..... | Fiber Gasket - Preunit Triumph Caps |

Ball Bearing Application Chart



BALL BEARINGS

OE PART NUMBER	TYPE	DIMENSIONS	REFERENCE NUMBER	APPLICATIONS
NM17822	Ball Race	30X72x19	6306	T/S Norton Atlas Main
040098	Ball Race	1.25X2.5x.625	(Rls9 1 1/4)	Norton Gearbox
040100	Ball Race	17X40x12	6203	Norton Wheel & Layshaft
060750	Ball Race	35X62x14	6007	
067604	Ball Race	25X52x15	6205 Rs	Norton Rear Drum
067688	Ball Race	25X52x15	4203 Double Row	Norton Steering
0700099	Ball Race	25X52x15	6205 Rs	Bearing
24-0732	Ball Race	25X62x17	6305	BSA Main
24-4217	Ball Race	.750X1.875x.562	Lj 3/4 C2 (Ls8)	
27-4027	Ball Race	1.125X2.5x.625	Lj 1 1/8 (Ls11)	
29-3857	Ball Race	30X62x16	6206	
29-6211	Ball Race	.625X1.812x.625	Mj 5/8 (Ms7)	
37-0653	Ball Race	20X47x14	6204	Wheel Bearing
37-1041	Ball Race	.875X2.0x.562	Lj 7/8 (Rls7)	
37-1340	Ball Race	20X47x14	6204 Rs	
37-2298	Ball Race	.875X2.0x.562	Lj 7/8 Rs	
37-2310	Ball Race	.875X2.0x.562	Lj 7/8 Rs	
37-2363	Ball Race	.875X2.0x.562	Lj 7/8 Rs	Bsa Wheel
37-7041	Ball Race	25X52x15	6205 Rs	Wheel Bearing
				Disc Brake
37-7042	Ball Race	20X47x14	6204 C3 Rs Sealed	Wheel Bearing
57-0448	Ball Race	1.25X2.5x.625	Rls9 1 1/4	Triumph 4 Speed
				High Gear
57-0530	Ball Race	15X35x11	6202	G Box T/S Mainshaft
57-0665	Ball Race	30X62x16	6206 C2	500 Tri
57-1070	Ball Race	25X52x15	6205	G Box High Gear
57-1469	Ball Race	17X47x14	6303 C2	500 Tri
57-3621	Ball Race	.75X1.875x.562	Lj 3/4 C2 (Ls8)	
57-3643	Ball Race	1.375X1.625x.500	Ina Sce 228	
57-3647	Ball Race	.500X1.125x.250	Klnj 1/2	T150 Clutch Rod
57-3717	Ball Race	17X40x12	6203 Rs Sealed	
60-3552 (S35-7)	Ball Race	.75X1.875x.562	Lj 3/4 C2 (Ls8)	Gbox T/S Mainshaft
60-3556	Ball Race	1.25X2.5x.625	(Rls9 1 1/4)	650/750 Tri
60-4167	Ball Race	30X72x19	6306 C3	G Box 4 Speed
65-2045	Ball Race	25X52x15	6205	High Gear
				T/S Crank T120 # On
65-5883	Ball Race	.875X2.0x.562		Main Bearing BSA
68-0023	Ball Race	1.25X2.5x.625	Lj 7/8	B&M Models
			Rls9 1 1/4	BSA Gear Box
70-1591	Ball Race	1.125X2.812x.812	Mj 1 1/8 C3	BSA High Gear
70-1591A	Ball Race	1.125X2.812x.812	Mj 1 1/8 Cn	Bearing
70-1592	Ball Race	1.0X2.5x.75	Mj 1	D/S Crank T120
70-1592A	Ball Race	1.125X2.5x.625		D/S Crank T150
70-3152	Ball Race	20X52x15	6304	T/S Main
70-8003	Ball Race	25X62x17	6305	T/S Late
70-8014	Ball Race	30X62x16	6206	Crank To Early
70-8151	Ball Race	.625X1.562x.437	Lj 5/8	Cases Pu Tri
70-9494	Ball Race	35X72x17	6207 C2	T20 Cub Main
89-3022	Ball Race	1.0X2.25x.625	Lj 1	Bearing
90-0011	Ball Race	.625X1.562x.437	Lj 5/8	Main Bearing
				BSA/Tri 250
				T/S Crank



Bearing Application Chart

ROLLER BEARINGS

70-2879 CYLINDRICAL ROLLER BEARING FOR BSA A50/65 AND TRIUMPH T120 (DRIVE SIDE) SPECIFY SPECIFIC CLEARANCES, DESPITE THE SAME PART NUMBER BEING LISTED TILL LATE IN THE T140 RANGE. 70-2879A IS CN OR C NORMAL CLEARANCE USED ON MACHINES TILL 72. 70-2879 IS A C2 CLEARANCE USED 73-ON.
 CYLINDRICAL ROLLER BEARING CLEARANCES: (RADIAL INTERNAL CLEARANCE) ROLLER TO OUTER RACE DISTANCE.
 C1 SMALLER THAN C2 C2 SMALLER THAN STANDARD (CN) CN STANDARD NO MARKINGS C3 LARGER THAN STANDARD

Oe Part Number	Type	Dimensions	Reference Number	Applications
NM17824	Roller Race	30X72x19	Nj 306 Em1	D/S Norton Atlas Main
063114	Roller Race	30X72x19	Nj 306 Em1	Norton Main
064118	Roller Race	30X72x19	Nj 306 Em1	Norton Main
067710	Roller Race	17X40x12		Norton Layshaft Roller
24-0724	Roller Race	25X62x17	Nf 305 (R325I) 05075-05185	Main Bearing BSA Single
37-1034	Roller Race	.750X47mmx15mm		Tapered Roller Triumph Wheel
60-4100	Roller Race	Od 2.5X.625	Rj 106	G Box 5 Speed High Gear
60-7362	Roller Race	30X72x19	Nup306et	Caged Roller T140 Main Late
67-0670	Roller Race	30X62x16	Nf 206	A10 Main
68-0625	Roller Race	1.125X2.812x.812	Mrja 1 1/8 Cn	D/S Crank 650 BSA Unit
70-2877	Roller Race	1.0X2.5x.75	Mmrjn1	Alloy T100 Triumph
70-2879	Roller Race	1.125X2.812x.812	Mrja 1 1/8 C2 (Rm11)	D/S Crank 750 Triumph Twin
70-2879A	Roller Race	1.125X2.812x.812	Mrja 1 1/8 (Cn)	D/S Crank 650 Triumph To 72
70-8780	Roller Race	25X52x15	N205	T/S Crank T150
70-9493	Roller Race	30X72x19	Nf 306	D/S Crank T100
70-9974	Roller Race	25X62x17	Nf 305	
97-4031	Roller Race	.750X1.781x.625	119496-11910	Tapered Oil Steering Bearing

RHP AND MANY OTHER CYLINDRICAL ROLLER BEARINGS ARE SUBJECT TO ANTI-DUMPING DUTY DEPOSIT OF AROUND 78%. THE FINAL RATE HAS NOT BEEN DETERMINED. WE WILL TRY TO ABSORB THESE COSTS WHEN EVER POSSIBLE.

NEEDLE BEARINGS



Oe Part Number	Type	Dimensions	Reference Number	Applications
064711	Needle Roller	25X32x20	Caged Fj 2520	
40-3292	Needle Roller	.625X.812X.500	B108 Needle	BSA Layshaft
42-3075	Needle Roller	.750X1.0x.750	B 1212 Needle	BSA Layshaft
57-1606	Needle Roller	.687X.875X.750	M11121 Needle	Closed Layshaft 650/750 Triumph
57-1614	Needle Roller	.687X.875X.750	B1112 Needle	Open Layshaft 650/750 Triumph
57-1897	Needle Roller	.625X.812X.750	B1012 Needle	Kick Start Shaft 500 Triumph
60-3511	Needle Roller	.812X1.062x.875	B1314 Needle	5 Speed High Gear Triumph
68-0034	Needle Roller	.750X1.0x.750	M12121 Needle	BSA Layshaft Bearing
70-7650	Needle Roller	.687X.875X.625	B1110 Needle	T150 Intermediate Gear
70-7850	Needle Roller	1.50X1.812x.775	Caged Needle	BSA B50 Big End
70-8005	Needle Roller	.625X.812X.500	B108 Needle	BSA Layshaft Kick Start
83-2245	Needle Roller	1.0X1.25x1.0	B1616 Needle	B50 Swing Arm

LOOSE BEARINGS

Oe Part Number	Type	Dimensions	Reference Number	Applications
60-2361	Ball	5/32 Diameter		
60-2362	Ball	3/16 Diameter		
60-2363	Ball	7/32 Diameter		
60-2364	Ball	1/4 Diameter		
60-2368	Ball	3/8 Diameter		
60-2370	Ball	7/16 Diameter		
24-0375	Roller	1/4X1/4		
26-0650	Roller	1/4X5/16		
57-0394	Roller	1/4 X .236		
57-2719	Roller	3/16		





TIMING SIDE BUSHINGS - BSA TRIUMPH UK MADE

70-4322	Bush - T100 Std To 68 - Alpha Uk
70-4322/010	Bush - T100 -.010 To 68 - Alpha Uk
70-4322/020	Bush - T100 -.020 To 68 - Alpha Uk
70-4322/030	Bush - T100 -.030 To 68 - Alpha Uk
68-0015	Bush - BSA A65 Std 62-65 - Alpha Uk
68-0015/010	Bush - BSA A65 -.010 62-65 - Alpha Uk
68-0015/020	Bush - BSA A65 -.020 62-65 - Alpha Uk
68-0657	Bush - BSA A65 Std 66-On - Alpha Uk
68-0647	Bush - BSA A65 -.010 66-On - Alpha Uk
68-0648	Bush - BSA A65 -.020 66-On - Alpha Uk



TIMING SIDE BUSHINGS BUSH - BSA A65 PM

Bush - BSA A65	
68-0657P	Std. P Machine
Bush - BSA A65 -.010	
68-0647P	- P Machine

68-0648P.....Bush - BSA A65 -.020 - P Machine



TIMING SIDE BUSHINGS BUSH - BSA A10 PM

Bush - BSA A10	
67-0790P.....	Std P.Machine
Bush - BSA A10	
67-0790/010P.....	.010 P.Machine
Bush - BSA A10	
67-0790/020P020 P.Machine
Bush - BSA A10 - .030	



ROD BEARINGS 500 UNIT TRIUMPH UK MADE

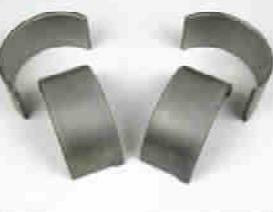
Rod Bearing Set	
70-3706.....	500 Std.
Rod Bearing Set	
70-3706/010	500 -.010
Rod Bearing Set	
70-3706/020	500 -.020

70-3706/030.....Rod Bearing Set 500 -.030
70-3706/040.....Rod Bearing Set 500 -.040

ROD BEARINGS 650/750 TRIUMPH UK MADE (56-ON)

Rod Bearing Set	
70-3586.....	650/750 Std
Rod Bearing Set	
70-3586/010	650/750 -.010
Rod Bearing Set	
70-3586/020	650/750 -.020

70-3586/030.....Rod Bearing Set 650/750 -.30
70-3586/040.....Rod Bearing Set 650/750 -.040



ROD BEARINGS MADE IN THE USA

70-3586A.....	Rod Bearing Set 650/750 Std Usa
70-3586/010A.....	Rod Bearing Set 650/750 -.010 Usa
70-3586/020A.....	Rod Bearing Set 650/750 -.020 Usa
67-1430	Rod Bearing Set BSA A50/65 Std.
67-1431	Rod Bearing Set BSA A50/65 -.010
67-1432	Rod Bearing Set BSA A50/65 -.020
67-1433	Rod Bearing Set BSA A50/65 -.030
67-1434	Rod Bearing Set BSA A50/65 -.040
67-1435	Rod Bearing Set BSA A50/65 -.050
67-1436	Rod Bearing Set BSA A50/65 -.060
67-1430A.....	Rod Bearing Set BSA A50/65 Std Usa
67-1431A.....	Rod Bearing Set BSA A50/65 -.010 Usa
67-1432A.....	Rod Bearing Set BSA A50/65 -.020 Usa
67-1433A.....	Rod Bearing Set BSA A50/65 -.030 Usa
67-1434A.....	Rod Bearing Set BSA A50/65 -.040 Usa
67-1435A.....	Rod Bearing Set BSA A50/65 -.050 Usa
064285	Rod Bearing Set Norton 750/850 Std
064286	Rod Bearing Set Norton 750/850 -.010
064287.....	Rod Bearing Set Norton 750/850 -.020
064288	Rod Bearing Set Norton 750/850 -.030
064289	Rod Bearing Set Norton 750/850 -.040
064285A.....	Rod Bearing Set Norton 750/850 Std Usa
064286A.....	Rod Bearing Set Norton 750/850 -.010 Usa
064287A	Rod Bearing Set Norton 750/850 -.020 Usa





Connecting Rods, Bearings & Bushings



SLUDGE TUBES - TRIUMPH

70-9492	Sludge Tube
70-3903	650/750 Triumph
70-3999	500 Triumph
70-3905H.....	650 Triumph
70-2800	Crank Plug 500 Triumph
70-9492	Crank Plug 750 Triumph



CON ROD BOLTS - TRIUMPH

70-2490.....	Con Rod Bolt 650 26Tpi
70-3705	Con Rod Bolt 500 - 250 Tri
70-6576	Con Rod Bolt 650



CON ROD NUTS - TRIUMPH

21-2016.....	Con Rod Nut 5/16 Unf
60-3761	Con Rod Nut 5/16 Star
70-2922.....	Con Rod Nut 5/16 Cei



ROD BOLT SETS (4) ARP USA

70-9914Arp	Rod Bolt Set T100/140 Arp Usa
70-6576Arp	Rod Bolt Set T120 Arp Usa
67-1536Arp.....	Rod Bolt Set A10/A65 Arp



CON RODS - TRIUMPH TWIN

70-6964.....	Con Rod Triumph 350 Twin
70-9525.....	Con Rod Triumph 650 Twin



T140 CON ROD

71-3006	T140 Con Rod
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SMALL END BUSH - T100

70-4003	Small End Bush - T100 Ream
70-4003A	Small End Bush - T100 Sized



SMALL ENDS

70-1511.....	Small End Bush - Tri 650 Uk
70-1511P	Small End Bush - Tri 650 Us
67-0298.....	Small End Bush - BSA 650 UK
67-0298P	Small End Bush - BSA 650 Us
67-0298/002	Small End Bush +.002 650 Us
70-1767	Wrist Pin Circlip 500 Triumph
70-6869	Wrist Pin Circlip 650 Triumph
71-3700	Wrist Pin Circlip 750 Triumph



ALPHA BIG ENDS

JRC AMC6.....	Alpha Big End - Ajs & Matchless
JRC B14/GS	Alpha Big End - BSA Goldstar
JRC B26	Alpha Big End - BSA B44 66-On
JRC B28	Alpha Big End - BSA B50 Alloy Cg
JRC N3	Alpha Big End - Norton 50/16/18
JRC T11	Alpha Big End - Tri Cub 64-67
JRC T8	Alpha Big End - Tri Cub 56-61
JRC T9	Alpha Big End - Tri Cub 62-63





CYLINDERS MADE IN THE UK

70-9719	Cylinder - Triumph 500 Iron
70-3332	Cylinder - Tri 650 Pu - 8 Bolt Iron
70-4546	Cylinder - Tri T120 63-65 - No Oil Feed
70-6304	Cylinder - Tri T120 - 9 Bolt Iron
71-4005	Cylinder - Tri T140 - 10 Bolt Iron



BIG BORE KIT - T120 BY AERCO - 650 TO 750

THIS KIT IS FOR UNIT CASES WITH 8 BOLT HEAD.

JRC 150	Big Bore Kit - T120 By Aerco - 650 To 750
JRC 150C	Head Gasket - Big Bore - 3/8 Middle Bolt
JRC 151	Piston Set - Std 76Mm Big Bore
JRC 151/020	Piston Set - +.020 76.5Mm Big Bore
JRC 151/040	Piston Set - +.040 77Mm Big Bore

FOR REPLACEMENT RINGS SEE PAGE 83

GASKET SETS RELATING TO BIG BORE INSTALLATION

650&750 Top Set	63-82 - No Hd Gskt
JRC 12-190	650 Top Set - 63-70
JRC 12-190T	Cu Hd Gskt (Taiwan)
650&750 Engine Set - 63-82	63-82
JRC 12-400	- No Hd Gskt
JRC 12-401	650 Engine Set (Taiwan)



TRIUMPH 650 HEAD BOLTS

70-0327ST.....	Head Bolt Set - 650 63-70
70-1596.....	Head Bolt - 650 Inner With Torque Stud
70-0327.....	Head Bolt - 650 Outer (3/8)
70-4771.....	Head Bolt - 650 Center (5/16)
82-2184.....	Washer - Cylinder Head Thick
70-2982.....	Bolt - Rocker Box - 1/4X26 - 2 (Cei)
21-1875.....	Bolt - Rocker Box - 1/4X20 - 2 (Unf)
70-2980.....	Stud - Rocker Box (Underside) Cei
14-1401	Stud - Rocker Box (Underside) Unc

TRIUMPH 500 HEAD BOLTS

70-3795.....	Head Bolt - 500 Inner With Torque Stud
70-3794.....	Head Bolt - 500 Inner No Torque Stud
70-4456.....	Head Bolt - 500 Outer Thick Head
82-2184.....	Washer - Cylinder Head Thick
70-3668.....	Screw - Rocker Box - 1/4X26
14-6609	Screw - Rocker Box - 1/4X20
70-3858.....	Stud - Rocker Box (Underside) Cei
14-1401	Stud - Rocker Box (Underside) Unc

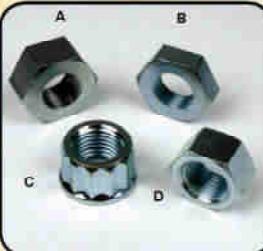
TRIUMPH 750 TWIN HEAD BOLTS

21-2200	Head Stud - 5/16X24 (Center)
21-2201.....	Head Stud - 3/8X24 (Main)
21-2204	Head Nut - T140 3/8X24
21-2205	Head Nut - T140 5/16X24 (Center)
21-2206	Bolt - Rocker Box
21-2197	Stud - T140
21-1875	Bolt - Rocker Box - 1/4 X 20 - 2





Engine - Cylinders, Gaskets & Seals



TRIUMPH CYLINDER BASE NUTS

21-0692	(C) Cylinder Base Nut - 12Point - 3/8X24 (Unf)
21-0692A.....	(G) Cylinder Base Nut - 12Point - 3/8X26 (Cei)
37-0076.....	(D) Cylinder Base Nut - Reduced Hex - 3/8X26
S152.....	(B) Cylinder Base Nut - Thin - 3/8X26
P0172A.....	(A) Cylinder Base Nut - Standard Hex - 3/8X26
21-2177	(B) Cylinder Base Nut - Oif In Frame
70-3446.....	Cylinder Base Washer - Early Models
70-8751	Dowel - Cylinder Base



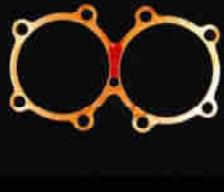
TRIUMPH T120 HEAD GASKETS

Head Gasket 70-4547	Copper OE - Uk
Head Gasket 70-4547/080 ...	Copper .080
Head Gasket 70-4547/120	Copper .120



TRIUMPH T140 HEAD GASKETS

Head Gasket 71-3681	- Copper - Uk
Head Gasket 71-3681A.....	- Copper - Us
Head Gasket 71-3681/080.....	- Copper .080
71-3681/120.....	Head Gasket - Copper .120



650 TO 750 TRIUMPH BIG BORE HEAD GASKETS

Head Gasket JRC150C.....	3/8 Center Hole
JRC150C/080.....	Head Gasket - 3/8 Center .080



650 BIG BORE HEAD GASKETS - 1/4 CENTER HOLE

Head Gasket JRC150C/021.....	- 1/4 Cntr Hole .021
Head Gasket JRC150C/032	- 1/4 Cntr Hole .032
JRC150C/040.....	Head Gasket - 1/4 Cntr Hole .040



8-BOLT TRIUMPH HEAD GASKETS

Head Gasket 70-3003	Alloy 500 Copper
Head Gasket 70-2248 ...	Pu 500 - Copper OE
Head Gasket 70-3614....	Pu 650 - Copper OE
70-3614/080	Head Gasket - Pu 650 - Copper .080



TRIUMPH 500 UNIT HEAD GASKETS

Head Gasket 70-4015	Copper - 59-66
70-4675	Copper - 67-74
70-4675A	Composition - Us



3 CYLINDER BSA/TRI HEAD GASKETS

Head Gasket 71-4250	Copper - Uk
71-3941	Composition - Uk



BSA HEAD GASKETS

Head Gasket 68-0828	Copper A50
68-0827.....	Copper A65



HEAD GASKET - COPPER - B44

41-0638 Head Gasket	- Copper - B44
70-8081 Head Gasket	- Copper - Bsa/Tri 250
71-1625.....	Head Gasket - Bsa B50

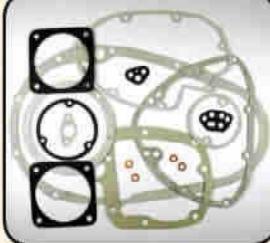


Engine - Cylinders, Gaskets & Seals



NORTON HEAD GASKETS

060400	Head Gasket Copper 750
065051C	Head Gasket Copper 850
065051	Head Gasket Composition



TRIUMPH UNIT GASKET SETS

500 Engine Set JRC 12-120	58-74 - No Hd Gskt
500 Top Set JRC 12-130	58-74 - No Hd Gskt
650&750 Top Set JRC 12-190	63-82 - No Hd Gskt
JRC 12-190T	650 Top Set - 63-70
JRC 12-191T.....750 Top Set - 73-82 - Composite (Taiwan)	Cu Hd Gskt (Taiwan)
JRC 12-400	650&750 Engine Set - 63-82 - No Hd Gskt



TRIUMPH UNIT GASKET SETS COPPER HEAD GASKET

650 Engine Set 63-72 Copper	
JRC 12-401	Head Gskt
750 Engine Set 73-82 Composite	
JRC 12-402.....	Head Gskt



PRE-UNIT TRIUMPH GASKET SETS

500 Engine Set JRC 12-802	39-57 5T (Iron Head)
500 Top Set JRC 12-802D..	39-57 5T (Iron Head)
500 Engine Set JRC 12-803	46-50 Iron Head
JRC 12-804	500 Engine Set - 51-53 Alloy
JRC 12-804D.....	500 Top Set - 49-56 Alloy
JRC 12-805	650 Engine Set - 49-55 6T (Iron Head)
JRC 12-805D.....	650 Top Set - 49-55 6T (Iron Head)
JRC 12-806	500 Engine Set - 51-58 T100/Tr5
JRC 12-806D.....	500 Top Set - 51-58 T100/Tr5
JRC 12-811	500 Engine Set - 56-59 T100
JRC 12-812.....	650 Engine Set - 56-62 T110
JRC 12-812D	650 Top Set - 60-62 T110/120
JRC 12-814.....	500 Engine Set - 58-66 T100
JRC 12-814D	500 Top Set - 58-66 T100
JRC 12-815.....	650 Engine Set - 59-62 T120
JRC 12-815D	650 Top Set - 59-62 T120
JRC 12-834	650 Engine Set - 56-62 T110



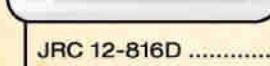
TRIUMPH UNIT GASKET SETS

650 Engine Set JRC 12-818	63-67 650
650 Top Set JRC 12-818D	63-67 650
500 Engine Set JRC 12-820.....	- 65-69 T100
JRC 12-820D	500 Top Set - 65-69 T100
JRC 12-828	500 Engine Set - 70-73 T100
JRC 12-828D	500 Top Set - 70-73 T100



TRIUMPH & BSA 3 CYLINDER GASKET SETS

750 Engine Set JRC 12-825.....	- T150/Rk3 69-72
750 Top Set JRC 12-825D	- T150/Rk3 69-72
750 Engine Set JRC 12-837.....	- T150/Rk3 73-74
JRC 12-837D	750 Top Set- T150/Rk3 73-74
JRC 12-839	750 Engine Set - T160
JRC 12-839D	750 Top Set - T160



NORTON GASKET SETS

JRC 12-267	750 Engine Set - Atlas 62-66
JRC 12-267D.....	750 Top Set - Atlas 62-66
JRC 12-266	750 Engine Set - Commando 68-73 (Composite Hd)
JRC 12-269	750 Engine Set - Commando 68-72 (Copper Hd)
JRC 12-269D	750 Top Set - Commando 68-72
JRC 12-270	850 Engine Set - Commando 73-74
JRC 12-270D	850 Top Set - Commando 73-74
JRC 12-271.....	850 Engine Set Commando 75 E-Start
JRC 12-271D	850 Top Set - Mk3 Commando 75





Engine - Cylinders, Gaskets & Seals



BSA GASKET SETS

JRC 12-325	650 Engine Set - A-10 56-62 (Sandwich Hd Gskt)
JRC 12-325D	650 Top Set - A-10 56-62
JRC 12-325C	650 Engine Set - A10 56-62 (Copper Hd Gasket)
JRC 12-330	650 Engine Set - A65 62-66
JRC 12-330D	650 Top Set - A65 62-66
JRC 12-334	650 Engine Set - A65 67-70
JRC 12-334D	650 Top Set - A65 67-70
JRC 12-338	650 Engine Set - A65 71-On
JRC 12-338D	650 Top Set Bsa A65 71On
JRC 12-332	441 Engine Set - B44 66-70
JRC 12-332D	441 Top Set - B44 66-70
JRC 12-339	500 Engine Set - B50 71-73

TRIUMPH INDIVIDUAL GASKETS

Part #	Description
Triumph Rocker Box Gaskets - Iron Head	
70-1650	Rocker Box Gasket - Iron Head
70-1650W	Rocker Box Gasket - Wire
70-3552.....	Rocker Box Gasket - 56-62 650
70-3552W	Rocker Box Gasket - 56-62 Wire
Triumph Rocker Box Gaskets - 500 Unit	
70-9511C.....	Rocker Box Gasket - Copper Pr
70-9511W.....	Rocker Box Gasket - Wire Usa
70-9511W/T.....	Rocker Box Gasket - Wire Taiwan
Triumph Rocker Box Gaskets - 650 63-70	
70-9348.....	Rocker Box Gasket - 650 63-70 Usa
70-9348C	Rocker Box Gasket - Copper Pr
70-9348W	Rocker Box Gasket - Wire Usa
70-9348W/T	Rocker Box Gasket - Wire Taiwan
Triumph Rocker Box Gaskets - Oif 71-82	
71-2599	Rocker Box Gasket - Oif 71-82
71-2599A	Rocker Box Gasket - Aluminium
71-2599C	Rocker Box Gasket - Copper Pr
71-2599E	Rocker Box Gasket - 71-On Wire
71-2599W/T	Rocker Box Gasket - Wire- Taiwan
71-2574.....	Valve Cover Gasket - 71-72 4 Hole
71-3673.....	Valve Cover Gasket - 73-82 6 Hole
3 Cylinder Rocker Box Gaskets	
70-8773	Rocker Box Gasket - White Usa
70-8773A.....	Rocker Box Gasket - Aluminum
70-8773C.....	Rocker Box Gasket - Copper Pr
70-8773E	Rocker Box Gasket - Wire Uk
70-8773W	Rocker Box Gasket - Wire Usa
Triumph Cylinder Base Gaskets	
70-3798.....	Base Gasket - 350/500 Usa
70-6309.....	Base Gasket - 650/750 Usa
70-6309C	Base Gasket - 650/750 Copper
70-6309W	Base Gasket - 650/750 Wire
70-6496E.....	Base Gasket - 3 Cylinder Uk

GASKET - TIMING COVER PREUNIT TRIUMPH



Gasket
Timing Cover
70-2218G.....Preunit Triumph

GASKET - TIMING COVER 500 UNIT TRIUMPH



Gasket
- Timing Cover
JRC 0064 500 Unit Triumph

GASKET - TIMING COVER UNIT 650/750 TRIUMPH



Gasket
Timing Cover Unit
71-7263..... 650/750 Triumph

TRIUMPH PRIMARY GASKETS

Part #	Description
57-0503	Primary Gasket - 3T 46-50
57-0504	Primary Gasket - Dyno Models
57-1057	Primary Gasket - 5T/6T Alternator
57-1189.....	Primary Gasket - T110 1954-59 S/A
57-1226	Primary Gasket - T120 59-62
57-1477	Gasket - Primary To Case
71-1456.....	Primary Gasket - 350/500
71-7009	Primary Gasket - 650/750
71-7009A.....	Primary Gasket - 650/750 Thick
71-7009N.....	Primary Gasket - 650/750 Narrow
71-1457	Gasket - Rotor Cover
71-1419	Gasket - Clutch Window
71-1453.....	Primary Gasket - Inner 3 Cyl
71-1454.....	Primary Gasket - Outer 3 Cyl
70-4871	Primary Gasket - Late T20 Cub



Engine - Cylinders, Gaskets & Seals



PRE-UNIT TRIUMPH GEARBOX



- Gasket - Gear Box
57-1531G Inner Cover
Gasket - Gear Box
57-1534G Outer Cover

GASKET GEARBOX T100



- Gasket
Outer Gearbox
JRC 0066 T100
Gasket - Inner Gearbox
JRC 0065 T100

TRIUMPH 650/750 GEARBOX GASKETS



- Gasket
Gearbox Inner
(W X-Over)
57-7012
Gasket
Gearbox Inner
(No X-Over)
71-3096
Gasket - Gearbox Outer Cover
71-1448
Gasket - Gearbox Outer T150
71-1447

GASKET - TIMING COVER NORTON



- Gasket
Timing Cover
061092 Norton

NORTON 750/850 GEARBOX GASKETS



- Gasket - Gearbox
040030 Inner - Norton
Gasket - Gearbox
040055 Outer - Norton
Gasket - Gearbox
040057 Inspection

Part # Description

BSA INDIVIDUAL GASKETS

Bsa Rocker Box Gaskets

- 68-0144 Rocker Cover Gasket - A65 63-66
71-1431 Rocker Cover Gasket - A65 66-70
71-2207 Rocker Cover Gasket - A65 71-On
71-1426 Rocker Box Gasket - B25
71-1427 Rocker Box Gasket - B44

Bsa Cylinder Base Gaskets

- 70-7823 Base Gasket - A65 Pre-66
71-1433 Base Gasket - A65 66-On
70-7727 Base Gasket - B44
70-7728 Base Gasket - Bsa/Tri 250

Bsa Primary Gaskets

- 66-7514 Primary Gasket - M20
42-7507 Primary Gasket - A10
42-7509 Gasket - A10 Primary To Case
71-1432 Primary Gasket - A50/65
71-1418 Primary Gasket - Unit Single
71-1419 Gasket - Clutch Window

NORTON INDIVIDUAL GASKETS

Part

Description

Norton Rocker Cover Gaskets

- 067551 Gasket - Inlet Rocker 750/850
067554 Gasket - Exhaust Rocker 750/850

Norton Cylinder Base Gaskets

- 067869 Base Gasket - 750
063812 Base Gasket - 850

NORTON PRIMARY GASKETS

Part

Description

Triumph Engine Oil Seals

- 99-9956 Oil Seal Kit - 650 Triumph 63-72
99-9957 Oil Seal Kit - 750 Triumph 73-82
70-3876T Oil Seal - Crank - D/S Unit 500/650 To 69
97-1461 Oil Seal - Crank - D/S Preunit
70-4568 Oil Seal - Crank T/S Feed/Points - Unit

57-0946T Oil Seal - Hi Gear - 650 1950-71 - Taiwan
57-0946M Oil Seal - Hi Gear - 650 1950-71 - Metal
60-3512 Oil Seal - Hi Gear - T140 5 Speed
57-1478 Oil Seal - Hi Gear - 500 Unit
60-3510 Oil Seal - Hi Gear - 3 Cyl 5 Speed
70-3833 Oil Seal - Clutch Window - 500 Unit
70-4578 Oil Seal - Clutch Window - Early 650
70-7565 Oil Seal - Clutch Window - Late 650
60-3500 Oil Seal - Clutch Window - 5 Speed

Norton Engine Oil Seals

- JRC 620 Oil Seal Kit - 750/850 Norton
048023 Oil Seal - Crank Timing Side
063609 Oil Seal - Points
067567 Oil Seal - Crank Drive Side
Nrmt272 Oil Seal - Oil Pump
67-0674 Oil Seal - Hi Gear

BSA Engine Oil Seals

- 99-9958 Oil Seal Kit - A50/65 Bsa
99-9958B Oil Seal Kit - B25/44/50 Bsa
67-3067 Oil Seal - A10 Gearbox Hi Gear
68-0026 Oil Seal - Points A65 Early
67-0674 Oil Seal - Crank D/S A65
57-0946 Oil Seal - Hi Gear A65



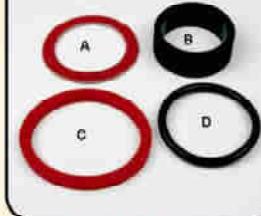


Push Rods, Tappets, Cam Followers & Oil Feed



PUSH ROD TUBE SEALS TRIUMPH

- 70-3547 Push Rod Tube Seal - Thin (C)3/32
 70-1496 Push Rod Tube Seal - Thick (A)3/16
 70-4752 Push Rod Tube Seal - Medium (B)1/8



PUSH ROD TUBE SEALS TRIUMPH

- (C) Push Rod Tube Seal 70-3540 T20 (Top)
 (D) Push Rod Tube Seal 70-3758 T100/T20 (Bottom)
 Push Rod Tube 71-1190 (A) Gasket - 3 Cylinder
 70-1497 (A) Push Rod Tube - Gasket - Pre-Unit
 71-1283 (D) Push Rod Tube - O-ring - (Hi-Temp)
 70-7310 (D) Push Rod Tube - O-ring (Internal)



PREUNIT TRIUMPH PUSH ROD TUBES

- 70-2273 Push Rod Tube - 46-47 Preunit
 70-1505 Push Rod Tube - 48-56 Preunit



TRIUMPH 500 UNIT PUSH ROD TUBES

- (A) Push Rod Tube 70-3755 T100 59-63
 (B) Push Rod Tube 70-4751 T100 64-69
 (B) Push Rod Tube 70-9512 500 69-70
 (B) Push Rod Tube - 500 71-74
 71-4000 (B) Pushrod Tube - 3 Cyl



TRIUMPH 650 PUSH ROD TUBES

- (C) Push Rod Tube 70-3646 T110/120 1957-64
 Push Rod Tube (D) - Seal Cup 70-4746... (Use With 70-6000)
 70-6000 (B) Push Rod Tube - T120 65-67
 70-9349 (A) Push Rod Tube - T120 68-73



TRIUMPH 750 PUSH ROD TUBES

- (A) Push Rod Tube 71-3329A T140 Alloy 73-79
 (B) Push Rod Tube 71-3329 T140 Chrome
 71-1707 (C) Sleeve - Push Rod Tube (Wedding Band)
 71-7191 (A) Push Rod Tube - T140 1980 On



PUSH RODS TRIUMPH

- 70-4008 Push Rod - 500
 70-2620 Push Rod - 650
 71-3330 Push Rod - T140
 71-1238 Push Rod - T150
 71-3974 Push Rod - T160
 70-3372 ... Push Rod - T20 (6 7/16)



PUSH ROD SET - RACING

- Push Rod Set - 650 Racing 70-2620P Prec Machine
 Push Rod Set - 750 Racing 71-3330P Prec Machine

NORTON & BSA PUSHRODS

Part #	Description
067940/41	Push Rod Set - Norton 750/850
68-0370	Push Rod - A65 Inlet
68-0372	Push Rod - A65 Exhaust



TRIUMPH CAM FOLLOWERS

- Cam Follower 70-3753 In & Ex 500
 Cam Follower 70-4040 In & Ex Radius 500
 Cam Follower 70-3059R Inlet Radius 650
 Cam Follower - Inlet 650/750 71-7008
 Cam Follower - Exhaust 650/750 70-8801
 Cam Follower - T-150 71-3213
 Cam Follower - T160 71-3976



Push Rods, Tappets, Cam Followers & Oil Feed



TRIUMPH TAPPET BLOCKS

Tappet Block In & Ex 37-65	
70-1477.....(Lrg Od Flange)	
Tappet Block 70-4676.....Inlet 66-68	
Tappet Block 70-5861.....Exhaust 66-68	
70-9352Tappet Block - Inlet 69-81	
70-9353Tappet Block - Exhaust 69-81	
70-7563.....O-Ring - Tappet Block	
97-0200Bolt - Tappet Block Securing	



TRIUMPH CAMS

Camshaft - Inlet T120 With	
70-3134Vent Hole To 69	
70-3275.....Camshaft - In/Ex Preunit 6T/T110	
70-3325Camshaft - In/Ex Preunit Sports T110	
70-9989Camshaft - Exhaust T120 To 69	
71-1063.....Camshaft - Inlet 1970 On	
71-7016.....Camshaft - Inlet - T140	
71-7017.....Camshaft - Exhaust - T140	
71-7017R.....Camshaft - Exhaust - T140 Hi-Lift	
70-1558Cam Key	

ALLOY T100 TRIUMPH TAPPET BLOCKS

Part #	Description
Gs36	Tappet Block - Alloy Standard
Gs36/005.....	Tappet Block - Alloy +.005
Gs36/025.....	Tappet Block - Alloy +.025

BSA CAMS

Part #	Description
67-0356	Camshaft - A10sr Bsa SRM
67-0357	Camshaft - A10 Spitfire SRM
68-0473	Camshaft - A65 Spitfire SRM
68-0474	Camshaft - A65 Race By SRM

BSA TWIN CAM BUSHINGS

Part #	Description
68-0025	Cam Bushing - A50/65 Gear Side - Lipped
70-3824	Cam Bushing - A50/65 Breather Side

TRIUMPH TWIN CAM BUSHINGS

Part #	Description
00-0090	Cam Bush Set - T140
00-0092	Cam Bush Set - Preunit
70-2260	Cam Bushing - L/H Short For Breather - Uk
71-0286	Cam Bushing - R/H Lipped - Uk
71-0286P	Cam Bushing - R/H Lipped - P Machine
71-0287	Cam Bushing - L/H Short - Uk
71-0287P	Cam Bushing - L/H - P Machine
71-0288	Cam Bushing - L/H Long - Uk

OIL PUMPS



OIL PUMP - PU TRIUMPH UK MADE

Oil Pump Pu Triumph	
70-3072	Uk Made
70-1537	Gasket - Pu Triumph Oil Pump
70-0495	Sliding Block - Oil Pump



OIL PUMP - TRIUMPH UK MADE 2 CYL

Oil Pump - Triumph	
70-9421E	Uk Made 2 Cyl
Oil Pump - Triumph	
70-9421T	Taiwan 2 Cyl
Gasket- Unit Triumph	
71-3910.....	Oil Pump
70-3732.....	Nut Cei - Conical Seat For Oil Pump
21-1906	Nut Unf - Conical Seat For Oil Pump
70-3887.....	Lock Washer - Oil Pump Body



OIL PUMP - TRIUMPH UK MADE 2 CYL - 4 VALVE

Oil Pump - 4 Valve	
71-7317.....	- Triumph Uk Made
71-3910.....	Gasket - Triumph Oil Pump
70-0495	Sliding Block - Oil Pump
14-7007.....	Allen Fixing Screw - 1 1/4 UH
14-7008.....	Allen Fixing Screw - 1 1/2 UH



OIL PUMPS - BSA SRM

42-0115	Oil Pump - Bsa A7/10 SRM
68-0941	Oil Pump - Bsa A50/65 SRM
67-0642	Drive Gear - Bsa A7/10
68-0050	Drive Gear - Bsa A50/65





Push Rods, Tappets, Cam Followers & Oil Feed



OIL PRESSURE VALVE NORTON - SRM

Pressure Valve
066195A..... Norton - SRM



OIL PRESSURE VALVES - SRM

- 70-1670Fiber Washer - Valve/Case
- 70-8754Fiber Washer - Pressure Body
- 70-2795Pressure Valve - Preunit Triumph Indicator - SRM
- 71-2370/SRMPressure Valve - Preunit & Unit - Bsa & Triumph
- 70-6595Pressure Valve - Bsa & Triumph 3 Cyl



OIL SEAL - TIMING COVER OIL FEED

- Oil Seal
Timing Cover
70-4568..... Oil Feed
- Circlip
70-4569..... For Oil Seal
- Bush - Pu Tri T/S Crank - Oil Feed
70-0378.....

Contact us for timing cover machining for seal on pu Triumph



TIMING COVER - OIL PRESSURE SWITCH

****NOTE EARLY SWITCH IS FOR TAPERED THREADS ONLY! USING THE INCORRECT SWITCH WILL RESULT IN A DAMAGED TIMING COVER!!****
**** NOTE EARLY 1969 COVERS USED TAPERED THREADS CARE MUST BE TAKEN WHEN REPLACING THAT THE THREADS MATCH****

- 60-3719Switch - Oil Pressure - 70 To 82
- 60-2133Switch - Oil Pressure - 68 Only
- 71-2930Rubber Boot - Pressure Switch



ANTI- SUMP VALVE

- Anti-Sump Valve
In Line (Feed)
JRC Asump..... With Window
- Anti- Sump Valve
In Line (Feed) Cnc
JRC Asump Uk.....



OIL FEED LINE NUTS

- Nut - Rocker Feed
70-1435Dome Chrome
- Nut - Rocker Feed
70-1435/SDome Stainless
- Nut - Rocker Feed
70-1435ADome Cad Plate
- 70-1335Copper Washer - 3/8 X 5/8



BOLT - ROCKER FEED - T100

- Bolt
Rocker Feed
70-3809.....T100
- Nut
Rocker Feed
97-0400..... Dome T100
- Copper Washer - 5/16
82-1880.....



ROCKER FEED PIPE TRIUMPH - OE

- Rocker Feed Pipe
70-4159Triumph 650 - Long
- Rocker Feed Pipe
70-7576Triumph 500 - Long
- Rocker Feed Pipe
70-3244Triumph 200
- 71-2428Rocker Feed Pipe - Triumph 650 71-72
- 71-3550Rocker Feed Pipe - Triumph Oif - Short



BILLET ALUMINIUM ROCKER FEEDS

- Billet Finned
rocker Feed
42-0046/SRM.....B33 - SRM
- Billet Finned
rocker Feed
42-0139/SRM... A7/A10 - SRM
- Billet Finned Rocker Feed
70-6349/SRM.....T120 - SRM
- Billet Finned Rocker Feed
71-3550/SRM.....T140 - SRM



BILLET FINNED ROCKER FEED TRIUMPH - 2 CYL

- Billet Finned
Rocker Feed
JRC 0029Triumph 63-82 2 Cyl
- Billet Finned
Rocker Feed
JRC 0029ATriumph Preunit



Push Rods, Tappets, Cam Followers & Oil Feed



OIL LINE - HERRING BONE 9/32 (1 METER)

- Oil Line
 Herring Bone
 JRC 73009 9/32 (1 Meter)
 Clamp - Oil Line
 70-6848 Feed To Engine
 70-6849 Clamp - Oil Line - Feed To Rockers



SUMP FILTERS

- | | |
|-----------------------|---------------------------------|
| SRM Billet Sump Plate | |
| 70-0486A | Preunit Triumph |
| | Gasket - Preunit |
| 70-0487 | Triumph Sump |
| | Filter Screen - |
| 70-0529 | Preunit Triumph |
| 83-3642 | Filter Screen - |
| | Tri & BSA 71-72 |
| 83-4783 | Filter Screen - Tri & BSA 73-On |



SRM BILLET SUMP PLATE A10/A65

- | |
|--------------------------|
| SRM Billet Sump Plate |
| 67-1286/SRM..... A10/A65 |
| SRM Billet Sump Plate |
| 71-2933/SRM..... B25/B44 |
| Filter Screen - BSA |
| 71-1126 |
| Gasket - BSA Sump |
| 71-1424 |



FINNED SUMP KIT OIF TRIUMPH & BSA

- | | |
|---------------------------------|-------------------|
| Finned Sump Kit | |
| 71-3316F | Oif Triumph & BSA |
| Gasket - Oil In Frame | |
| 99-1179 | Triumph & BSA |
| Filter - Oil In Frame Tri & BSA | |



OIL FILTER KIT - PRE OIL IN FRAME BIKES

- | | |
|-----------------|----------------------------|
| Oil Filter Kit | |
| Pre Oil | |
| JRC Rs009 | In Frame Bikes |
| 70-6571 | Replacement Filter Element |



FILTER - SUMP TRIUMPH 650 UNIT

- | | |
|---------------|------------|
| Filter - Sump | |
| Triumph 650 | |
| 70-5312 | Unit Early |
| Filter - Sump | |
| Triumph 650 | |
| 70-9336 | Unit Late |
| Copper Washer | |



SUMP PLUGS TRIUMPH 500

- | | |
|--------------------------------|-------|
| Sump Plug | |
| 70-1564Triumph 500 Early | |
| Sump Plug | |
| Triumph 500 | |
| 70-9501 | 68-On |
| Fiber Washer | |
| Sump Plug | |
| 70-1577 | |
| Filter Screen | |
| 70-3722 | |
| Sealing Washer - Filter Screen | |
| 70-3723 | |
| Spring - Filter Screen | |
| 70-3724 | |



FILTER MOUNT - SPIN ON TYPE NORTON

- | | |
|---------------|---------------------------------------|
| 063139 | Filter Mount - Spin On Type - Norton |
| 063371 | Filter Cartridge - Spin On - Champion |
| 063371T | Filter Cartridge - Spin On - Emgo |



OIL TANK FILTER 500 & 650 TRIUMPH

- | | |
|------------------------------|-------------------------------|
| Oil Tank Filter | |
| 82-3179 ...500 & 650 Triumph | |
| Nut - Spigot | |
| 82-3182 | Retaining |
| 82-3655 | Spigot - Oil Feed |
| | Oil Tank Filter |
| 82-3179A | - 500 & 650 Triumph With Barb |
| 82-1713 | Fiber Washer - At Oil Tank |



BREATHER T FITTINGS

- | | |
|--------------------|---------------------------------------|
| Breather T Fitting | |
| 70-5370 | 63-67 Triumph |
| Breather T Fitting | |
| 70-5370L | 68-69 Triumph |
| Breather T Fitting | |
| 83-1610 | 70 On Triumph |
| 83-1613 | Breather Hose Smaller Black - Triumph |
| | Breather Hose Large Gray 12In |
| 71-1149 | 70 On Primary |
| | Breather Hose - Gray D Shaped |
| 83-1614 | Triumph Fender |

Cover Hardware

ENGINE COVER ALLEN SCREW KITS

Part #	Description
JRC 11-100	Allen Kit - BSA Single To 68 - Cei
JRC 11-103	Allen Kit - BSA Single 69-74 - Unc
JRC 11-103S	Allen Kit - BSA Single 69-74 - Stainless
JRC 11-105	Allen Kit - Triumph T20 Cub
JRC 11-120	Allen Kit - Triumph 500 60-68 - Cei
JRC 11-130	Allen Kit - Triumph 500 69-74 - Unc
JRC 11-130S	Allen Kit - Triumph 500 69-74 - Stainless
JRC 11-140	Allen Kit - Triumph Preunit T120
JRC 11-141	Allen Kit - Triumph Preunit 55-58 6T/60-2
JRC 11-150	Allen Kit - Triumph 650 63-68 - Cei
JRC 11-150S	Allen Kit - Triumph 650 63-68 - Stainless
JRC 11-160	Allen Kit - Triumph 650 68-74 - Unc
JRC 11-161S	Allen Kit - Triumph T140 Stainless
JRC 11-170	Allen Kit - BSA/Triumph 3-Cyl 69-74
JRC 11-180	Allen Kit - Triumph T-160
JRC 11-190	Allen Kit - Norton 70-74
JRC 11-191	Allen Kit - Norton 75 Mk3
JRC 11-210	Allen Kit - BSA A50/65 63-68 - Cei
JRC 11-220	Allen Kit - BSA A50/65 69-72 - Unc

FASTENER SIZES & THREAD

Triumph , Norton, BSA, and other British bikes use Whitworth fasteners in CEI, BSF, & BSW threads. In 68 Triumph and others started to change to Unified thread. British Standard Cycle (BSC or CEI) 60 degree angle: 3/16x32, 1/4x26, 5/16x26, 3/8x26, 7/16x26, 1/2x26, 9/16x26, 5/8x26, 3/4x26
 British Standard Whitworth(BSW): 1/8x40, 3/16x24, 1/4x20, 5/16x18, 3/8x16, 7/16x14, 1/2x12, 9/16x12, 5/8x11, 3/4x10, 7/8x9, 1x8
 British Standard Fine (BSF)WW: 3/16x32, 7/32x28, 1/4x26, 9/32x26, 5/16x22, 3/8x20, 7/16x18, 1/2x16, 9/16x16, 5/8x14, 3/4x12, 7/8x11
 Unified National Coarse (UNC): #10x24, #12x24, 1/4x20, 5/16x18, 3/8x16, 7/16x14, 1/2x13, 9/16x12, 5/8x11, 3/4x10, 7/8x9, 1x8
 Unified National Fine (UNF): #8x36, #10x32, 1/4x28, 5/16x24, 3/8x24 7/16x20, 1/2x20, 9/16x18, 5/8x18, 3/4x16, 7/8x14, 1x12
 British Standard Pipe Parallel (BSPP): 1/8x28, 1/4x19, 3/8x19, 1/2x14 (1/8=.406 od) (1/4=.531 od) (3/8=.687 od) (1/2=.843 od)
 Whitworth wrenches = Stamped with bolt shank size not across flats

TRIUMPH PATENT PLATES

Part #	Description
70-1595	Patent Plate - Speed Twin
70-1678.....	Patent Plate - Tiger 100
70-2876.....	Patent Plate - Trophy
70-2909.....	Patent Plate - 650 Twin
70-2910	Patent Plate - Tiger 110
70-4016	Patent Plate - Patent #S
60-4255	Rivit - Patent Plate Securing

BRASS PATENT PLATES

Part #	Description
	
70-4016A.....	Patent Plate - Bonneville
70-4016B.....	Patent Plate - Patent #S - Brass
70-4016C	Patent Plate - Brass/Black Text
60-4255B.....	Rivit - Patent Plate Securing

TIMING COVERS - TRIUMPH

Part #	Description
71-7318	Timing Cover - 650/750 Triumph Unit
71-7318F	Timing Cover - 650/750 Triumph Unit - Finned
71-7263.....	Gasket - Timing Cover 650/750 Triumph Unit
JRC Web1	Points Cover - Finned Webco Copy
71-1462	Gasket - Points Cover

For Other Points Covers See Page 59

Part #	Description
	Timing Cover
70-3677A.....	Triumph Preunit - Tach Drive
70-2218F	Timing Cover - Triumph Preunit
70-2218G... ..	Gasket -Timing Cover - Triumph Preunit

PRIMARY COVERS - TRIUMPH

Part #	Description
	Primary Cover
57-1727	Triumph 650 63-67 - Taiwan
70-9245	Primary Cover - Triumph 650 67-74 - UK
70-9249	Primary Cover - Triumph 500 68-74 - UK
71-7465	Primary Cover - Triumph 750 L/H Shift - UK
71-7009	Gasket - Primary Cover Unit 650
71-1456	Gasket - Primary Cover Unit 500
57-2440	Cover - Rotor Inspection
71-1457	Gasket - Rotor Inspection
57-2166	Plug - Clutch Adjust & Fill - To 74
71-3895	Plug - Clutch Adjust & Fill - 74 On - T140

TRIUMPH BILLET ALUMINUM PRIMARY SETS

Part #	Description
	Primary Set
57-0480/3	Rigid Preunit Triumph - Billet
	Primary Set
57-1186/90.....	S/Arm Preunit Generator- Billet
	Primary Set
57-1600/1.....	S/Arm Preunit Alternator - Billet
	Spacer
57- 0087	Behind Primary On Footrest Stud





GEARBOX PARTS



TRIUMPH TWIN CLUTCH PLATES

57-4763A Clutch Plate - Friction - Alloy

Clutch Plate
57-4763T Friction - Taiwan
Clutch Plate
Friction
57-4763H USA Made



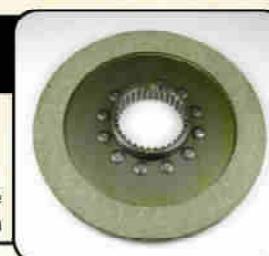
CLUTCH PLATE - BARE STEEL

57-1363 Clutch Plate - Bare Steel
Clutch Plate
Bare Steel
57-1363R India
Clutch Plate - Bare Steel - Taiwan



TRIUMPH TWIN CLUTCH CONVERSION

JRC 213 Clutch Kit - 7 Plate Conversion



BSA - TRIUMPH 3 CYL CLUTCH DISC

57-3709 Clutch Plate - As Original - Eu
Clutch Plate
57-3709/D Sintered Bronze



BSA - TRI SINGLE CLUTCH PLATES

57-2726A Clutch Plate - Friction - Alloy
57-2726R Clutch Plate - Friction - India
57-1315 Clutch Plate - T20 Steel - Uk
57-1503 Clutch Plate - T20 Friction - Uk

Clutch Plate
57-2725 Bare Steel - Uk
Clutch Plate
57-2726 Friction - Taiwan



NORTON 750/850 CLUTCH PLATES

061339 Clutch Plate - 750 Commando
063741 Clutch Plate - 850 Sintered Bronze
060746 Clutch Plate - Bare Steel
043192 Clutch Plate - Norton Atlas



BSA CLUTCH PLATES

65-3824 Clutch Plate - Bare Steel - A10
65-3857 Clutch Plate - Friction - A10
67-3241 Clutch Plate - Bare Steel - A10
68-3221 Clutch Plate - Bare Steel - A50/65 63-65

TRIUMPH CLUTCH CHAIN WHEELS



CHAIN WHEEL - PRE UNIT - STEEL

57-1549 Chain Wheel - Pre Unit - Steel - Uk
57-1549A Chain Wheel - Pre Unit - Alloy
57-1549T Chain Wheel - Pre Unit - Taiwan



CHAIN WHEEL - 500/650 63-72 STEEL

57-1570 Chain Wheel - 500/650 63-72 Steel - Uk
57-1570A Chain Wheel - 500/650 63-72 Alloy - Uk
57-1570T Chain Wheel - 500/650 63-72 - Taiwan



Clutch Spares



CHAIN WHEEL - T140 73-82 STEEL

Chain Wheel T140 73-82 57-4640.....Steel - Uk
Chain Wheel T140 73-82 57-4640A..... - Alloy - Uk
57-4640T.....Chain Wheel - T140 73-82 - Taiwan



BSA CLUTCH CHAIN WHEELS

Chain Wheel 57-2773 BSA A50/65 - Uk
42-3223 Chain Wheel - BSA A10 - Uk



T160 PRIMARY CHAIN KIT

JRC 237.....T160 Primary Chain Kit - Use (2) 428 Chains To Replace OE Chain Which Is N.L.A.



TRIUMPH BELT DRIVES BY AERCO

JRC 138.....	Belt Drive T160 - Run In Oil - Uk
JRC 139.....	Belt Drive T150 - Run In Oil - Uk
JRC 140.....	Belt Drive T120 - 63-70 Run In Oil - Uk
JRC 141.....	Belt Drive T140 - 73-82 Run In Oil - Uk
JRC 141A.....	Belt Drive T140 - Alloy Run In Oil - Uk
JRC 144.....	Belt Drive Pu Tri - S/Arm 54-62 - Uk
JRC 145.....	Belt Drive Pu Tri - S/Arm 54-62 Alloy
JRC 145A.....	Belt Drive Pu Tri - Rigid To 54 - Uk
	Belt Drive Pu Tri - Rigid To 54 - Alloy

CLUTCH HUBS AND SHOCK ABSORBERS



SHOCK ABSORBER - TRIUMPH

Shock Absorber 99-99064 Spring - Triumph
Shock Absorber 57-4435.....3 Spring - Triumph



Clutch Rubber Set 57-1472/3K - 4 Spring
Clutch Rubber 57-1472.... - 4 Spring (4 Required)
Clutch Rubber 57-1473.... - 4 Spring (4 Required)



TRIUMPH CLUTCH HUB PARTS

Thrust Washer 57-1735 - Early - Uk Made
Thrust Washer - Early
57-1735P - Prec Machine
Thrust Washer
57-3931 - Late - Uk Made
57-3931A Thrust Washer - Late - Lfh
57-3929.....Clutch Hub - Triumph 650 Unit
57-3930.....Clutch Hub - Triumph 500 Unit
57-0394.....Clutch Roller - 1/4 X 1/4 (Takes 20)
60-4253 Key - Mainshaft At Clutch Hub

57-1041 Clutch Spider - 4 Spring
57-1722/3K Clutch Rubber Kit - 3 Spring
57-1722.....Clutch Rubber - 3 Spring Large
57-1723.....Clutch Rubber - 3 Spring Small
57-1132.... Clutch Rubber Set - Triumph 200 Cub (6Pc)
57-2723.....Clutch Rubber - Bsa/Tri Single (Milk Dud)

CLUTCH CENTER WASHERS & NUTS

PART #	DESCRIPTION
57-1047.....Nut - Clutch Center - Triumph To-67	
57-1045Washer - Clutch Center - Triumph To-67	
21-0586 ... Nut - Clutch Center - Triumph Lock Nut 68-On	
57-4794Waser - Clutch Center - Triumph 68-On	



TRIUMPH LOCK TABS

57-1046	Tab Washer - Clutch Hub - 500/650 To 67
57-2240	Tab Washer - Main Shaft - G Box Cover Side
57-1347	Tab Washer - Clutch Hub - T20
70-3975	Tab Washer - Alternator Rotor Nut



Clutch Spares



CLUTCH PRESSURE PLATES

- 57-4590 Pressure Plate - Twin - Steel
57-4590A Pressure Plate - Twin - Alloy



SRM PRESSURE PLATES

- Alloy Pressure Plate Srmpp1 - BSA/Tri 3 Spring Unit
Alloy Pressure Plate Srmpp2 - BSA/Tri 4 Spring Unit
Alloy Pressure Plate Srmpp3 - BSA/Tri 4 Spring Pu
Srmpp4 Alloy Pressure Plate - 3Ta/ 5Ta 3 Spring
Srmpp5 Alloy Pressure Plate - 3Ta/5Ta 4Spring



CLUTCH ADJUSTERS

- Clutch Button 57-0422 47-62 Triumph
Clutch Adjuster - Preunit Goes 57-0413 In Arm
57-2064 Clutch Adjuster - Slot 1/4 X 26
57-2729 ... Clutch Adjuster - Slot 1/4 X 28 BSA Single
57-2159 Clutch Adjuster - 3/8 X 26
57-2159B Clutch Adjuster - 3/8 X 26 - With Ball
57-2159H Clutch Adjuster - 3/8 X 26 - Allen



CLUTCH PUSH RODS

- Clutch Rod 57-1552 - Triumph Preunit
Clutch Rod 57-1970 - Triumph Unit 500
Clutch Rod - Triumph Unit 57-1736 650/750
57-1140 Clutch Rod - Triumph T20
57-2733 Clutch Rod - BSA/Tri Single
68-3229 Clutch Rod - BSA A50/65
040084 Clutch Rod - Norton Commando 750/850
57-3988 Bush - Clutch Rod

CLUTCH SPRINGS & HARDWARE



CLUTCH SPRING TRIUMPH

- Clutch Spring 57-0999..... 350/500 Triumph
Clutch Spring 57-1560 Preunit 4 Spring
Clutch Spring 57-1830 650 Unit Triumph
57-4644 Clutch Spring - T140 Triumph
57-1931 Spring Cup - Clutch Spring Twins
57-2526 Spring Nut - Steel
57-2526B Spring Nut - Brass
57-4754 Clutch Pin - Triumph/BSA Twin



CLUTCH SPRING - BSA/TRI SINGLE

- 57-2727 Clutch Spring - BSA/Tri Single
57-4121 Spring Cup - BSA/Tri Single
57-4198 Clutch Spring Nut - BSA/Tri Single

PRIMARY CHAIN TENSIONER BLADES



TENSIONER BLADES - PRIMARY CHAIN

- Tensioner Blade 68-0244 - BSA A50/65
Tie Rod - Primary Chain 70-4152 Tensioner
Tensioner Blade 70-6061 - Primary Chain Tri Duplex
70-6283... Tensioner Blade - Primary Chain Tri Duplex
70-9703 Adjuster - Primary Chain Tensioner



TENSIONER BLADE - PRIMARY CHAIN T150

- 57-3610 Tensioner Blade - Primary Chain T150
57-3614 Adjuster - Primary Chain Tensioner T150
57-3617 Tie Rod - Primary Chain Tensioner T150

PRIMARY CHAIN ADJUSTER PLUGS

PART #	DESCRIPTION
57-2259	Plug - Drain & Adjuster - 14Tpi
70-4922	Plug - Drain & Adjuster - 18Tpi - Short
70-6347	Plug - Drain & Adjuster - 18Tpi - Extended
57-1738	Fiber Washer - Drain Plug



Chains

PRIMARY DRIVE CHAINS

SINGLE ROW 428 CHAINS

PART #	DESCRIPTION
60-0120	Primary Chain - 49-53 78L - Renolds
60-0120A	Primary Chain - 49-53 116L - USA
60-0120R	Primary Chain - 49-53 90L - Regina
60-0301	Primary Chain - 54-62 70L - Renolds



DUPLEX PRIMARY CHAINS

Primary Chain - B44/50 72L
19-8683
Primary Chain - B44/50 72L
19-8683J
Japan
60-0951
Primary Chain - Tr25w 70L - Renolds
60-0358J
Primary Chain - T100 78L - Japan
60-0382 ...
Primary Chain - T20 Cub 62L - Renolds
60-0477
Primary Chain - T120 84L - Renolds
60-0477J
Primary Chain - T120 84L - Japan



TRIPLEX PRIMARY CHAINS

Primary Chain - A50/65 80L
19-8639
Renolds
Primary Chain - A50/65 80L
19-8639J
Japan
60-4125
Primary Chain - T140 84L - Renolds
60-4125J
Primary Chain - T140 84L - Japan
060366
Primary Chain - Norton 92L - Renolds
060366J
Primary Chain - Norton 92L - Japan
60-0699
Primary Chain - T150 82L - Renolds
60-0699J
Primary Chain - T150 82L - Japan

FINAL DRIVE CHAINS

RENOlds 520 CHAIN (5/8X1/4)

PART #	DESCRIPTION
110054/110	Renolds 520 Chain 110L
110054/120	Renolds 520 Chain 120L
110054/26	Master Link - Renolds 520
110054/30	Link & Half - Renolds 520

RENOlds 530 CHAIN (5/8X3/8)

PART #	DESCRIPTION
110056/107	Renolds 530 Chain - 107L
110056/110	Renolds 530 Chain - 110L
110056/120	Renolds 530 Chain - 120L
110056/26	Master Link - Renolds 530
110056/30	Link & Half - Renolds 530

REGINA 530 CHAIN (5/8X3/8) - ITALY

PART #	DESCRIPTION
110056/104R	Regina 530 Chain - 104L
110056/106R	Regina 530 Chain - 106L
110056/110R	Regina 530 Chain - 110L
110056/120R	Regina 530 Chain - 120L
110056/130R	Regina 530 Chain - 130L
110056/26R	Master Link - Regina 530
110056/30R	Link & Half - Regina 530

420 CHAIN (1/2X3/16) - TAIWAN

110044/120	Taiwan Chain 420 - 120L
110044/26	Master Link Taiwan 420 Chain
110044/30	Link & Half Taiwan 420 Chain

CYCLE CRAFT 530 CHAIN (5/8X3/8) - TAIWAN

PART #	DESCRIPTION
110056/100T	Classic 530 Chain - 100L
110056/102T	Classic 530 Chain - 102L
110056/104T	Classic 530 Chain - 104L
110056/106T	Classic 530 Chain - 106L
110056/107T	Classic 530 Chain - 107L
110056/110T	Classic 530 Chain - 110L
110056/111T	Classic 530 Chain - 111L
110056/120T	Classic 530 Chain - 120L
110056/130T	Classic 530 Chain - 130L
110056/26T	Master Link - Taiwan 530
110056/30T	Link & Half - Taiwan 530

CHAIN NUMBERS EXPLAINED CHART

SINGLE ROW CHAIN NUMBERS

Renolds #'S	Mc #'S	Dimensions	Roller Diameter
111044	N/A	1/2 X 1/8	.305
111046	415	1/2 X 3/16	.305
110044	420	1/2 X 3/16	.305
110046	428	1/2 X 5/16	.335
110054	520	5/8 X 1/4	.400
110056	530	5/8 X 3/8	.400

OTHER CHAIN NUMBERS

110500	8MM X 3MM	.5MM
110037	3/8 X 5/32	1/4
110038	3/8 X 7/32	1/4
116038	3/8 X 7/32	1/4

OTHER CHAINS

PART #	DESCRIPTION
67-0296.....	Dyno Drive Chain - BSA A10 110500X521
17699	Magneto Chain - Norton 110037X44I
18257	Magneto Chain - Norton 110037X42I
067689	Cam Chain - Norton Twin 110038X38I





PREUNIT TRIUMPH ENGINE SPROCKETS

70-3108/17	Engine Sprocket 17T
70-3108/18	Engine Sprocket 18T
70-3108/19	Engine Sprocket 19T
70-3108/23	Engine Sprocket 23T
70-3108/24	Engine Sprocket 24T
97-1461	Crank Shaft Seal - Preunit

GEARBOX SPROCKETS



PREUNIT TRIUMPH GEAR BOX SPROCKETS TO MID 63 650

57-0471/17	Gear Box Sprocket - 17T UK
57-0471	Gear Box Sprocket - 18T UK
57-0471/18T	Gear Box Sprocket - 18T Taiwan
57-0471/19	Gear Box Sprocket - 19T UK
57-0471/19T	Gear Box Sprocket - 19T Taiwan
57-0471/21	Gear Box Sprocket - 21T UK
57-0471/22	Gear Box Sprocket - 22T UK
57-0440	Nut - Gear Box Sprocket - Oe
57-0440A	Nut - Gear Box Sprocket - With Seal
70-3119	Lock Tab - Preunit Gear Box Sprocket



UNIT 500 TRIUMPH GEAR BOX SPROCKETS 59-74

57-1476/18	Gear Box Sprocket - 18T UK
57-1476/18T	Gear Box Sprocket - 18T Taiwan
57-1476/19	Gear Box Sprocket - 19T UK
57-1476/19T	Gear Box Sprocket - 19T Taiwan
57-1476/20	Gear Box Sprocket - 20T UK
57-1476/20T	Gear Box Sprocket - 20T Taiwan
57-1476/21	Gear Box Sprocket - 21T UK
57-1478	Oil Seal - 500 Gear Box
57-2536	Nut - Gear Box Sprocket
57-2056	Lock Tab - 500 Gear Box Sprocket



UNIT 650 TRIUMPH GEAR BOX SPROCKETS 63-71

57-1916	Gear Box Sprocket - 17T UK
57-1916T	Gear Box Sprocket - 17T Taiwan
57-1917	Gear Box Sprocket - 18T UK
57-1917T	Gear Box Sprocket - 18T Taiwan
57-1918	Gear Box Sprocket - 19T UK
57-1918T	Gear Box Sprocket - 19T Taiwan
57-1919	Gear Box Sprocket - 20T UK
57-1919T	Gear Box Sprocket - 20T Taiwan
57-1919/21	Gear Box Sprocket - 21T UK
57-1919/21T	Gear Box Sprocket - 21T Taiwan
57-1919/22	Gear Box Sprocket - 22T UK (Requires Fitting)
57-0946M	Oil Seal - 650 4 Speed Sprocket
57-0440	Nut - Gear Box Sprocket - Oe
57-0440A	Nut - Gear Box Sprocket - With Seal
57-2116	Tab Washer - 650 4 Speed Sprocket



TRIUMPH 5 SPEED SPROCKETS

57-4782/17	Gear Box Sprocket - 17T 5 Speed UK
57-4784	Gear Box Sprocket - 18T 5 Speed UK
57-4784T	Gear Box Sprocket - 18T 5 Speed Taiwan
57-4783	Gear Box Sprocket - 19T 5 Speed UK
57-4783T	Gear Box Sprocket - 19T 5 Speed Taiwan
57-4782	Gear Box Sprocket - 20T 5 Speed UK
57-4782T	Gear Box Sprocket - 20T 5 Speed Taiwan
57-4782/21	Gear Box Sprocket - 21T 5 Speed UK
57-4782/21T	Gear Box Sprocket - 21T 5 Speed Taiwan
57-4782/22	Gear Box Sprocket - 22T 5 Speed UK
60-3500	Oil Seal - 5 Speed Hi Gear (Internal)
60-3512	Oil Seal - 5 Speed Sprocket
60-3510	Oil Seal - 3 Cylinder 5 Speed Gear Box
57-4396	Nut - 5 Speed Sprocket Nut
57-4909	Lock Tab - Gear Box Sprocket - 5 Speed



BSA/TRIUMPH SINGLE GEAR BOX SPROCKETS 250/441/500

57-2765/12T	Gear Box Sprocket - 12T Taiwan
57-2765/13T	Gear Box Sprocket - 13T Taiwan
57-2765/14	Gear Box Sprocket - 14T UK
57-2765/14T	Gear Box Sprocket - 14T Taiwan
57-2765	Gear Box Sprocket - 15T UK
57-2765/15T	Gear Box Sprocket - 15T Taiwan
57-2701	Gear Box Sprocket - 16T UK
57-2701T	Gear Box Sprocket - 16T Taiwan
57-2766	Gear Box Sprocket - 17T UK
57-2766T	Gear Box Sprocket - 17T Taiwan
57-2766/18T	Gear Box Sprocket - 18T Taiwan
57-2766/19T	Gear Box Sprocket - 19T Taiwan
70-8015	Oil Seal - BSA/Tri Single Gear Box
57-1434	Nut - BSA/Tri Single Sprocket
57-2702	Lock Tab - Gear Box Sprocket



NORTON 750/850 AMC GEAR BOX SPROCKETS

040480	Gear Box Sprocket - 19T UK
040480T	Gear Box Sprocket - 19T Taiwan
060931	Gear Box Sprocket - 20T UK
060931T	Gear Box Sprocket - 20T Taiwan
060721	Gear Box Sprocket - 21T UK
060721T	Gear Box Sprocket - 21T Taiwan
060759	Gear Box Sprocket - 22T UK
060759T	Gear Box Sprocket - 22T Taiwan
063420	Gear Box Sprocket - 23T UK
063420T	Gear Box Sprocket - 23T Taiwan
063421T	Gear Box Sprocket - 24T Taiwan
67-0674	Oil Seal - Amc Gear Box Sprocket





Drive Sprockets Con't.



BSA GEAR BOX SPROCKETS

67-3064T	Gear Box Sprocket - 18T A10 Taiwan
67-3065T	Gear Box Sprocket - 19T A10 Taiwan
67-3065/21	Gear Box Sprocket - 21T A10 Srm
68-3093.....	Gear Box Sprocket - 18T A50/65 UK
68-3093T.....	Gear Box Sprocket - 18T A50/65 Taiwan
68-3078.....	Gear Box Sprocket - 19T A50/65 UK

68-3078T	Gear Box Sprocket - 19T A50/65 Taiwan
68-3073.....	Gear Box Sprocket - 20T A50/65 UK
68-3073T.....	Gear Box Sprocket - 20T A50/65 Taiwan
68-3089.....	Gear Box Sprocket - 21T A50/65 UK
68-3089T.....	Gear Box Sprocket - 21T A50/65 Taiwan
67-3067.....	Oil Seal - A10 Gear Box Sprocket
67-0674.....	Oil Seal - A50/65 Gear Box Sprocket
57-1434	Nut - Sprocket
57-2702	Lock Tab - Gear Box Sprocket

Gearbox Spares

TRIUMPH GEAR BOX BUSHINGS

HIGH GEAR BEARINGS

PART #	DESCRIPTION
57-1405	M/S Hi Gear Bush - 500 Unit
57-1515	M/S Hi Gear Bush - T20 Cub
57-1370.....	M/S Hi Gear Bush - 650 4 Speed
	M/S Hi Gear Needle Bearing
60-3511.....	- 750 5 Speed (2 Req)
60-3500	Seal - Hi Gear - 650/750 5 Speed



GEAR BOX BUSHINGS

Bushing - Kick Start	57-0023.....	650/750 Triumph
Bushing - Shift Shaft	57-0057.....	650 Triumph

TRIUMPH LAYSHAFT BEARINGS

PART #	DESCRIPTION
57-0290.....	Bushing - L/S - 46-49 Preunit
57-1367.....	Bushing - L/S - 50-62 Preunit
57-1897.....	Needle Bearing - 500 - In Kick Shaft
57-1606.....	Needle Bearing - 500/650/750 - Closed
57-1614.....	Needle Bearing - 650/750 - Open
57-1607.....	Thrust Washer - L/S 500/650/750

TRIUMPH MAIN SHAFT BEARINGS

PART #	DESCRIPTION
57-0665	Bearing - Hi Gear Main Shaft 500 Unit
57-1469.....	Bearing - Inner Cover M/S 500 Unit
60-3552A.....	Bearing - Inner Cover M/S 650/750
60-3556A.....	Bearing - Hi Gear M/S 4 Speed 650
60-4100.....	Bearing - Hi Gear M/S 5 Speed 750

TRIUMPH GEAR BOX SNAP RINGS

PART #	DESCRIPTION
	Snap Ring - 500 Unit
57-0280.....	M/S Inner Cover Bearing
37-0680...	Snap Ring - 500 Unit M/S Hi Gear Bearing
57-0280...	Snap Ring - 650 M/S Inner Cover Bearing
	Snap Ring - 5 Speed
57-4113.....	M/S Inner Cover Bearing
	Snap Ring - 4 & 5 Speed
70-0489.....	M/S Hi Gear Bearing

SHIFT LEVERS



57-1164.....	Shift Lever - BSA Unit - UK
57-1164T.....	Shift Lever - BSA Unit - Taiwan
57-1194.....	Shift Lever - Pu Tri - UK
57-1194T.....	Shift Lever - Pu Tri - Taiwan
57-3757-Nos	Shift Lever - 60 Tri - Nos
57-3757T.....	Shift Lever - 650 Tri - Taiwan
57-4561T.....	Shift Lever - 500 Tri - Taiwan
57-7010	Shift Lever - T140 - UK
67-3171.....	Shift Lever - BSA A10 Long
42-3017	Shift Lever - BSA A10 Short
061499	Shift Lever - Norton - Taiwan

SHIFTER RUBBERS

PART #	DESCRIPTION
29-3250	Shift Rubber BSA A10
57-0449	Shift Rubber - Closed Tri 56-67
57-0449A	Shift Rubber - Closed Logo - Taiwan
57-0449E	Shift Rubber - Closed - UK
57-2331.....	Shift Rubber - Open & Center Stand



SHIFT RUBBER

57-2450.....	Shift Rubber - UK
57-2450T....	Shift Rubber - Taiwan





**SHIFT RUBBER - NORTON
- TAIWAN**

Shift Rubber
040086R - Norton - Taiwan



**SHIFT SHAFT ASSEMBLY
- 650/750 TRI**

Shift Shaft Assembly
57-0408/9..... 4 Speed
Shift Shaft Assembly
57-4910..... 5 Speed

TRIUMPH SHIFT QUADRANTS

PART #	DESCRIPTION
57-0397	Shift Quadrant - Preunit
57-4117	Shift Quadrant - 4 Speed - 650
57-7052	Shift Quadrant - 5 Speed - 750

BSA SHIFT SHAFT ASSEMBLIES

PART #	DESCRIPTION
68-3079.....	Shift Shaft - BSA A50/65 To-67
68-3098	Shift Shaft - BSA A50/65 To-67
68-3294	Shift Shaft - BSA A50/65 68-On
68-3294A	Shift Shaft - Repair Piece Only

TRIUMPH GEAR BOX PLUNGERS

PART #	DESCRIPTION
57-3661	Plunger - Cam Plate Index - 500 Tri
57-0044.....	Plunger - Cam Plate Index - 650 Tri
57-4403.....	Plunger - Cam Plate Index - 5 Speed
57-0372	Housing - Index Plunger 4 Speed
57-3978.....	Washer - Alloy - Index Plunger Housing
57-1257.....	Washer - Fiber - Index Plunger Housing

SHIFTER SPRINGS

57-0404.....	Spring - Quadrant Return	
57-0405.....	Spring - Quadrant Plunger	
57-0406.....	Plunger - Shift Quadrant - 4 Speed	

**SPRING - SHIFT RETURN
- NORTON - BSA**



Spring - Shift Return
040479 - Norton 750/850
Spring - Shift Return
68-3125 - Bsa A50/65

**SPRING - SHIFTER RETURN
- 500 TRI**



Spring - Shifter Return
57-1877 - 500 Tri
57-4459 Spring - Index Plunger

TRIUMPH CAM PLATES

PART #	DESCRIPTION
57-4218	Cam Plate - 500 Unit
57-4055.....	Cam Plate - T120 - 4 Speed Unit
57-4360.....	Cam Plate - Early 5 Speed
57-4889.....	Cam Plate - T140 - 5 Speed

TRIUMPH SHIFT FORKS

PART #	DESCRIPTION
57-1480	Selector Fork - 500 Unit Mainshaft
57-1481	Selector Fork - 500 Unit Layshaft
57-0260B	Selector Fork - 650 4 Speed Mainshaft
57-0913	Selector Fork - 650 4 Speed Layshaft
57-2595.....	Roller - Selector Fork
57-4364.....	Selector Fork - 750 5 Speed M/S 4Th
57-4366.....	Selector Fork - 750 5 Speed L/S 3Rd
57-4660.....	Selector Fork - 750 5 Speed L/S 1St

KICK START LEVERS - BSA

KICK START LEVER FITS A10, A50, A65, B40, B44, B50	
57-2764.....	Kick Start Lever - BSA A10/65 Etc - Uk
57-2764T.....	Kick Start Lever - BSA A10/65 Etc - Taiwan
57-2704.....	Kick Start Cotter BSA
57-2759.....	Kick Start Rubber BSA Open

KICK START LEVER- 650/750 TRI

57-1270.....	Kick Start Lever - Folding Preunit Triumph 500/650 Kick Start Lever
57-7018.....	- 650/750 - Uk
57-7018T.....	Kick Start Lever - 650/750 - Taiwan
57-4356	Kick Start Cotter
57-4356/OS.....	Kick Start Cotter Over Size
57-2330.....	Kick Start Rubber - No Logo
57-2330B	Kick Start Rubber - Open Triumph
57-2330C	Kick Start Rubber - Closed Logo



Gearbox Spares



KICK START LEVERS - TRIUMPH

- 57-4941.....Kickstarter - Folding Late T150/ T160
57-3797T.....Kickstarter - Folding T100 57-64 - Emgo



KICK START LEVERS - NORTON

- 040434 Kickstarter - Pre Commando - Taiwan
061464 Kickstarter - Norton Commando - Taiwan
12-1018 Kickstarter - Norton Mk2A/3 - UK
033218T Kick Start Rubber - Norton



KICK START GEARS & QUADRANTS

- Kick Start Gear
57-0730....- Triumph 650/750
Kick Start
57-0731 Ratchet Gear
Spring - Kick Start Gear
57-1250 (57-0730)
57-1962 Pinion Washer - (57-0730)
57-1963 Pinion Sleeve - (57-0730)
57-4117 Kick Start Quadrant 650/750
57-0024 Kick Shaft - 650 Triumph Unit
57-0024A Kick Shaft - Triumph Preunit

PART #	DESCRIPTION
57-1956	Oil Seal - Kick Shaft 650/750 Triumph
57-1955	Seal Cup - Kick Shaft 650/750 Triumph
57-2239	Oil Seal - Kick Shaft 500 Triumph
57-2238	Seal Cup - Kick Shaft 500 Triumph
57-2641	Oil Seal - Kick Shaft BSA Unit Single

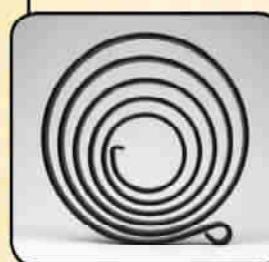
PART #	DESCRIPTION
57-1431.....	Kick Start Pawl - 500 Triumph Unit
57-1281.....	Kick Start Pawl - T20 Triumph
57-1282.....	Plunger - Kick Pawl 500 Triumph
57-1436.....	Spring - Kick Pawl
57-1426	Disc - K/S Pawl Retaining Triumph
062015	Kick Start Pawl - Norton

KICK START QUADRANT - BSA SINGLE



- 57-4341.....Kick Start Quadrant - B50 70-71
57-4639.....Kick Quadrant - B50 73 On
40-3267.....Kick Quadrant - BSA Single 63-67 5/8 Shaft

KICK START SPRINGS



SPRING - KICK START - TRI 650/750

- 57-0031.....Spring - Kick Start - Tri 650/750
57-0031E.....Spring - Kick Start - Tri 650/750



SPRING - KICK START T100 - T20

- 57-1441 ... Spring - Kick Start T100
Plate - Kick Start Spring
57-2002 T100
57-1162 Spring - Kick Start T20
57-1163 Plate - Kick Start Spring T20



SPRING - KICK START - BSA SINGLE

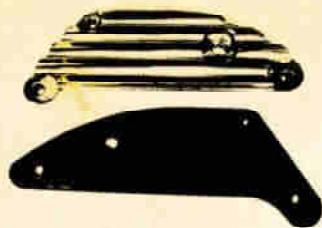
- 57-2687.....Spring - Kick Start - 250 BSA
57-4338Spring - Kick Start - B50



SPRING - KICK START BSA

- 67-3174 Spring - Kick Start A10
Spring - Kick Start
68-3053 A50/65
68-3054 Plate - Kick Start Spring A50/65
66-3058 Spring - Kickstart Bsa M20





Classic British Motorcycle Spares

Engine Plates

FRAME SPARES

— TRIUMPH MOTOR MOUNT BOLT KITS —

PART #	DESCRIPTION
JRC MMk01	Engine Mount Kit 54-59 - Pu
JRC MMk02	Engine Mount Kit 60-62 - Pu
JRC MMk03	Engine Mount Kit 63-64 - T120
JRC MMk04	Engine Mount Kit 65-67 - T120
JRC MMk05	Engine Mount Kit 68 - T120
JRC MMk07	Engine Mount Kit 69-70 - T120
JRC MMk09	Engine Mount Kit 73-On - T140
JRC MMk10	Engine Mount Kit 57-64 - T100
JRC MMk11	Engine Mount Kit 65-68 - T100
JRC MMk12	Engine Mount Kit 69 - T100
JRC MMk13	Engine Mount Kit 70 - T100
JRC MMk14	Engine Mount Kit 71-74 - T100
JRC MMk18	Engine Mount Kit Ss Rigid - Pu
JRC MMk19	Engine Mount Kit Ss 54-62 - Pu

— TRIUMPH ENGINE PLATES —

	ENGINE PLATES - 650	ENGINE PLATE SET - FINNED BILLIT ALUMINIUM
	Engine Plate - Rear Right 82-5908 - 650 65 To 70 Engine Plate - Rear Left 82-6066 - 650 65 To 70 83-1356 Engine Plate - Front L&R - 650 1970 82-5909 ... Engine Plate - Rear Right - 650 65 To 70 82-5459 Engine Plate - Rear Left - 63 Only 82-5460 Engine Plate - Rear Right - 63 Only 82-5907 Engine Plate - Rear Left - 64 Only L/H	JRC 0063A Engine Plate Set- Finned Billit Aluminium 82-3771..... Nut - Shouldered Rear Engine Mount Cei 82-7389..... Nut - Shouldered Rear Engine Mount Unf

	ENGINE TORQUE STAY	ENGINE MOUNT - REAR RIGID
A B C	Engine Torque Stay 70-4164.....(A)....- T120 60-62 Engine Torque Stay 70-4778(C)..... - 500-650 83-3537(B)... Engine Torque Stay - T140 Oil Frame	Engine Mount 82-1811..... - Lh Rear Rigid Engine Mount 82-1811A..... - Rh Rear Rigid 57-0275..... Gearbox Adjuster - Rigid Pu Triumph

	ENGINE PLATES - TR5 49-53	
	82-2884/5A..... 82-2979	Engine Plates - Rear - TR5 49-53 Engine Mount - Front - TR5





Engine Plates



**PREUNIT TRIUMPH -
FRONT ENGINE PLATES**

82-2222/3..... Engine Plate Set - Front Generator
82-2646/7..... Engine Plate Set - Front Alternator



**PREUNIT TRIUMPH - REAR
ENGINE PLATES**

82-3437/51 Engine Plate Set - Rear - Duplex Frame
82-3541/3760 Engine Plate Set Rear - Single Tube

FRAME - FOOTRESTS & RUBBERS



**PREUNIT TRIUMPH
DRIVER FOOTRESTS**

82-0987/3593 Footrest Set - Preunit Triumph
82-0991 Footrest Stud - 46-52 Preunit
82-3592 Footrest Stud - 40-45 Preunit
Ds48 Nut - Preunit Footrest



**UNIT TRIUMPH
DRIVER FOOTRESTS**

82-6069/9624 Footrest Set - Unit 650
82-5942A Stud Set - Unit Footrest - Cei
82-5943 Dowel - Triumph Footrest
Ds 47 Nut - Up To 64 Footrest - 7/16X26
21-1800 Stud - 65-70 650
83-7040 Footrest - T140 Left Or Right

TRIUMPH PASSENGER FOOTREST PLATES



**PASSENGER PLATE SET
- PREUNIT - 500 UNIT**

82-3580/3718 Passenger Plate Set - Preunit
82-5087/8 Passenger Plate Set - Unit 500



**PASSENGER PLATE
- 650 UNIT**

70-4711 Passenger Plate - 650 Unit
70-4711A Passenger Plate Set - Alloy Finned



**TRIUMPH PRE OIF
PASSENGER PEGS**

82-9369 Rear Peg Assy - Uk
82-9369P Rear Peg Assy - Plain
82-9369R Rear Peg Assy - India



**OIL IN FRAME
PASSENGER PEGS**

83-3032 Rear Peg Assy - Nos
83-7600 Rear Peg Assy - BSA/Triumph - English
83-7600T Rear Peg Assy - BSA/Triumph - Taiwan





FOOT REST RUBBERS

FOOT REST RUBBER - T20/TR5



82-5022 Foot Rest Rubber - T20/TR5

TRIUMPH DRIVER RUBBER - EARLY

NF704 Footrest Rubber - Script Logo
NF704R Footrest Rubber - Poor Unrestored

TRIUMPH DRIVER RUBBER - LATE



82-9630 Footrest Rubber T150

82-9279 Footrest Rubber - T140 To 78 - Uk

82-9279R Footrest Rubber - T140 To 78 - India

82-9279T Footrest Rubber - T140 To 78 - Taiwan

FOOTREST RUBBERS - TRIUMPH/BSA OIL IN FRAME



82-9051 Footrest Rubber - Oil Driver Folding

82-9054R Footrest Rubber - Oil Passenger

82-9054T Footrest Rubber - Oil Taiwan

BSA FOOTREST RUBBER

FOOTREST RUBBER - BSA A65



82-9602 Footrest Rubber - BSA A65

83-2651 Footrest Rubber - BSA 71On

FOOTREST RUBBER - BSA



82-9603R Footrest Rubber - BSA Rear

82-9608 Footrest Rubber - BSA Short

BSA FOOTREST HARDWARE

PART

DESCRIPTION

82-9047	Stud - Footrest L/H Thread
82-9048	Lock Plate - BSA Foot Rest
82-9049	Washer - BSA Foot Rest

NORTON FOOTREST



062734	Stud - Commando Footrest
067760E	Footrest Rubber - Driver - Uk
067760T	Footrest Rubber - Driver - Taiwan
042569	Footrest Rubber - Rear



Fenders & Stay

TRIUMPH UNIT STAINLESS GUARDS



REAR FENDER - STAINLESS BEADED

Rear Fender
- Stainless
Beaded - UK

JRC 10-300E Beaded - UK
Rear Fender
- Stainless
Beaded - Taiwan

JRC 10-300



REAR FENDER - STAINLESS STRAIGHT

Rear Fender
- Stainless
Straight - UK

JRC 10-301E.....
Rear Fender
- Stainless
Straight - Taiwan

JRC 10-301



FRONT FENDER - STAINLESS BEADED

Front Fender
- Stainless
Beaded - UK

JRC 10-500E Beaded - UK
Front Fender
- Stainless
Beaded - Taiwan

JRC 10-500



FRONT FENDER - STAINLESS STRAIGHT

Front Fender
- Stainless
Straight - UK

JRC 10-501E.....
Front Fender
- Stainless
Straight - Taiwan

JRC 10-501

TRIUMPH UNIT STEEL GUARDS



FENDERS - BARE STEEL BEADED - UK

JRC 10-400

Front Fender - Bare Steel Beaded - UK
Front Fender - Bare Steel Straight - UK

JRC 10-700

Rear Fender - Bare Steel Beaded - UK
Rear Fender - Bare Steel Straight - UK

TRIUMPH PREUNIT FENDERS

PREUNIT ALLOY FRONT GUARDS

PART #	DESCRIPTION
97-0716.....	Front Fender - Alloy - TR5 60-62
97-1294	Front Fender - Alloy - TR6/T120 60-62



REAR FENDER - TRIUMPH BARE STEEL BEADED - UK

82-2756/3012 Rear Fender - Rigid Triumph - 2 Piece
JRC 10-201..... Rear Fender - 54-57 Bare Steel

82-3629S Rear Fender - 54-56 Bare Steel - UK

82-3685 Rear Fender - TR6 1955-59 Bare Steel - UK

82-4687 Rear Fender - 60-62 Bare Steel - UK

FENDER FRONT - 49-57 - 4 TAB WITH CENTER STAY

97-0566 Front Fender - 49-57 - 4 Tab with Center Stay

*Note all guards are undrilled with the exception of chrome ones.





TRIUMPH T140 REAR FENDERS

- 83-7031 Rear Fender - T140 76On - Uk Chrome
- 83-7031S Rear Fender - T140 76On - Stainless
- 83-7031A Rear Fender - 79 Hi Caliper - Chrome
- 83-7261S Rear Fender - T140 79-82 - Stainless
- 83-9001 Rear Fender - T140 73-74 - Uk Chrome
- 83-9001/S Rear Fender - T140 73-74 - Stainless



TRIUMPH FRONT FENDERS T120 71-72 OIF

- 97-4022.....Mounting Bracket
4 Required per Fender
- 82-6673.....Rubber - Fender
Mount 4 Required
Cut one Side
- 97-4270....Front Fender Welded Wire Stays - 71-72 Bare UK
- 97-4270S....Front Fender Welded Stays - Stainless Taiwan
- 97-4271....Front Fender Welded Stays - Chrome UK Short
- 97-4271S.....Front Fender Welded Stays - Stainless Long
- 97-4271R.....Front Fender Welded Stays - Chrome Long



TRIUMPH T140 FRONT FENDERS

- 97-4439.....Front Chrome - 6 Hole
- 97-4439S....Front Stainless - 6 Hole
- 97-7138.....Front Chrome - 5 Hole
- 97-7138S....Front Stainless - 5 Hole
- 97-7004....Bridge - Black 77-83 5 HI
- 97-7004C..Bridge - Chrome 5 Hole

CUSTOM "TRAILER" FENDERS 18-19 IN WHEELS

PART #	DESCRIPTION
JRC 10-804	Fender - Flat Bare Steel 4 In
JRC 10-805	Fender - Flat Bare Steel 5 In
JRC 10-806	Fender - Flat Bare Steel 6 In

FENDER STAYS & GRAB RAILS



TRIUMPH FENDER STAYS & FRONT STANDS

- 97-0412 Fender Stay/ Front Stand - Preunit
- 97-1482 Fender Stay/ Front Stand - Unit
- 97-0424..... Bolt - Front Stand Pivot
- 97-0569 Fender Stay - Preunit Front (4 Req)



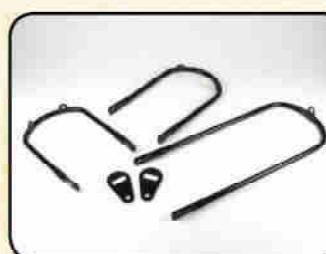
BSA FRONT FENDER STAYS

- 97-3650/8347/8.....Stay Set - BSA A65
- 82-8347Fender Stay A65 L/H 68-70
- 82-8348Fender Stay A65 R/H 68-70



CHROME TRIUMPH FRONT FENDER STAYS

- 97-3663Fender Stay - Front - Chrome T120
- 97-3664Fender Stay - Center - Chrome T120
- 97-3886Fender Stay - Lower - Chrome 1 Tab
- 97-3897.....Fender Stay - Lower - Chrome 2 Tab
- 97-4533Fender Stay - Front - Chrome T140
- 97-4534Fender Stay - Center - Chrome T140
- 97-4535Fender Stay Lower - Chrome T140



BLACK TRIUMPH FRONT FENDER STAYS

- 97-1685.....Fender Bracket - Tear Drop with Slot
- 97-1681.....Fender Stay - Front - Black T120/100
- 97-1683.....Fender Stay - Center - Black T120/100
- 97-1683.....Fender Stay - Lower - Black 1 Tab T120/100
- 97-3885.....Fender Stay - Lower - Black 2 Tab T120/100
- 97-3683.....Fender Stay - Lower - Black 1 Tab 68 Wide



Fenders & Stay

GRAB RAILS



BSA GRAB RAIL - A50/65

68-9327 BSA Grab Rail - A50/65
 41-9152 BSA Grab Rail - B25/44
 O63819 Norton Grab Rail - Roadster



GRAB RAIL - 71-72 BSA/TRI OIF

82-2768 Grab Rail - 71-72 BSA/Tri Oif
 83-2879 Grab Rail - T150 - T100
 83-5145 Grab Rail - T140 By Lfh
 83-5147 Grab Rail - T160



GRAB RAIL - 70 T120

83- 1571 Grab Rail - 70 T120



**TRIUMPH GRAB RAIL
- BOLTS TO SEAT PAN**

82-9498 Grab Rail - 69 Only - 500/650



**LIFTING HANDLE
- 54-62 TWIN**

82-3896 Lifting Handle - 54-62 Twin



**REAR FENDER LOOP
- 63-67 650**

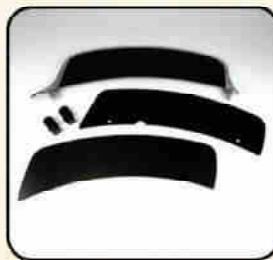
82-5424 Rear Fender Loop - 63-67 650
 82-7860 Rear Fender Loop - 68-69 650

NUMBER PLATE CARRIERS



**LICENSE PLATE FRAME
- WHITE PLATE**

JRC 42600 License Plate Frame - White Plate
 JRC 42601 License Plate Frame - Black Plate
 82-6850 Licence Plate Bracket
 82-5924 Number Plate - Rear 57-66 Triumph



FRONT FENDER NUMBER PLATES

JRC 24-111.....Number
Plate Decal set 2



82-2698 Number Plates - With Chrome Trim
 82-2996 Number Plates - Drilled With Relief
 82-6470 Number Plates - Drilled With Relief
 JRC J23 Number Plates - Universal
 97-0741 Clip Set- Number Plate





RIGID FRAME SOLO SEATS



**SOLO SEAT
- SMALL LYCETTE COPY**



**SOLO SEAT
- LARGE LYCETTE COPY**

82-2992 Solo Seat - Small Lycette Copy
82-2992A Seat Cover - Small Lycette Copy

82-1729 Solo Seat - Large Lycette Copy
83-1729A/T Seat Cover - Large Lycette Copy

BATES TYPE COPY SEAT - SMALL

PART #	DESCRIPTION
JRC 2110	Custom Solo Seat - Plain Top - USA
JRC 2110A	Custom Solo Seat - 1.5 In Pleat Top - USA
JRC 2110B	Custom Solo Seat - 2 In Pleat Top - USA

SEAT SPRINGS



SEAT SPRING SETS

- 82-1729S-3 3 In Barrel
- 82-1729S-4 4 In Straight
- 82-1729S-5 5 In Barrel
- 82-1729S-5A 5 In Straight
- 82-1729S-6 6 In Straight
- 82-2835 7.75 In Barrel

ALL BS SEAT NUMBERS ARE MADE IN THE UK BY P&P SEATING LTD

BSA SEATS



SEAT - BSA B25

Seat - BSA A10 1958-On
Black With
Bs17 White Pipe
Seat - B44/B25 67-70
- Black With Black Pipe
Bs19.....



SEAT - BSA A50/65 67-70

Seat - BSA A50/65 67-70
Bs20 Black With Hump
Bs21 Seat - BSA A50/65 1962-66 - Black Flat Top



SEAT - BSA A65 71-72

Seat - BSA A65
Bs22 71-72



BSA 3 CYLINDER SEATS

Seat - BSA A75 1969
Bs24 - Black - White Pipe
Seat - BSA A75
Bs25 1971 - Black
Seat - BSA A75
Bs26 1972 - Quilted

B50MX SEAT



SEAT - BSA B50MX SOLO

Seat - BSA
Bs29 B50mx Solo



**SEAT - ROADSTER MK1
- RIB TOP**

Seat - Roadster Mk1
Bs39 - Rib Top

NORTON SEATS



Seats & Hardware



**SEAT - INTERSTATE MK1
- RIB TOP**

Bs44 Seat - Interstate Mk1 - Rib Top



**SEAT - MK1 INTERSTATE -
ROADSTER - BASKET WEAVE**

Seat - Interstate 71
Bs41..... - Mk1 - Basket Weave
Bs36 Seat - Roadster Mk1 - Basket Weave



**SEAT - INTERSTATE 74
- MK2 - SQ TOP**

Seat - Interstate
Bs42..... 74 - Mk2 - Sq Top



**SEAT - ROADSTER
MK2 - SQ TOP**

Seat - Roadster
Bs37 Mk2 - Sq Top



SEAT - MK3 INTERSTATE - ROADSTER - SQ TOP

Bs43.....
Bs38.....
Seat - Interstate Mk3 - Sq Top
Seat - Roadster Mk3 - Sq Top

TRIUMPH SEATS



**SEAT - PREUNIT
- BLACK DUAL**

Seat - Preunit Tr5/6
Bs64 - Black Dual
Seat - Preunit Triumph
Bs64A.....1949-53 Short Dual



**SEAT - T110/120 54-59
- LONG BLACK**

Seat - T110/120
Bs65 54-59 - Long Black



**SEAT - T120 62
- BLACK TOP**

Seat - T120
Bs66A 62 - Black Top



**SEAT - T120 62 - 66
- GREY/BLACK**

Bs66B Seat - T120 62 - Grey Top/Black Sides
Bs67..... Seat - T100/120 63-66 - Grey Top
Bs67B..... Seat - T100/120 63-66 - Black Top



**SEAT - T100/120 67
- GREY TOP**

Bs68 Seat - T100/120 67 - Grey Top





**SEAT - T100/120 67
- BLACK TOP**

Bs68A Seat - T100/120 67 - Black Top



**TRIUMPH SEATS
500/650 68-70**

Seat - 68 Black Top	/Chrome Trim
Bs80A.....	
Seat - 69	
Bs80B.....	Black Top/ Trim
Seat - 1970 Basket Weave	
Bs80C.....	Top/Chrome Trim



**TRIUMPH 71/72
OIL IN FRAME SEATS**

Bs70	Seat - T120 71
	Seat - T120 72
Bs71	- Suit Case Latch
Bs89.....	Seat - T120 72 1/2 - R/H Hinge

*Note There Were A Number Of Undocumented Factory Changes In 71 & 72



**SEAT - T140 US
- BLACK 78-79**

Bs74 Seat - T140 Us - Black 78-79



TRIUMPH T140 SEATS

Bs72	Seat - T140 Us 73-77
Bs72A.....	Seat - T140 Uk 73-77
Bs73	Seat - T140 Jubilee - Us
Bs73A	Seat - T140 Jubilee - Uk



TRIUMPH SINGLE SEATS

Bs77B..... Seat - T20 Cub 62-67 - Grey Top/ Black Sides



**SEAT - T20 CUB 62-67
- ALL BLACK**

Bs77C..... Seat - T20 Cub 62-67 - All Black



TRIUMPH 250 SEATS

Bs78 Seat - TR25W 250 1968-70 - Quilted Top

Bs79 Seat - TR25T/SS 1971-On - Oif

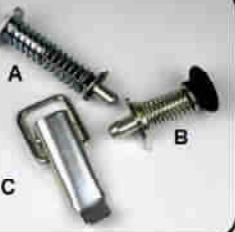


TRIUMPH 3 CYLINDER SEATS

Bs81.....	Seat - T150 69 - Basket Weave/Chrome Trim
Bs90	Seat - T150 71-74 - Long Us Type
Bs82	Seat - T160 - Basket Weave/Chrome Trim

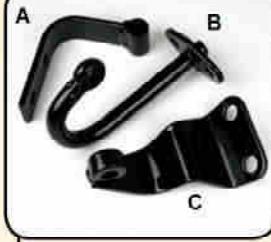


Seats & Hardware



TRIUMPH SEAT LATCHES

- 82-6659A.....(A). Seat Latch Assembly - 60-67
 82-7560K.....(B). Seat Latch Assembly - 67-82
 83-3061(C) Seat Latch - 71/72 Oif (Suitcase Type)



SEAT HINGES

- 82-4222.....(B) Seat Hinge - J Hook
 82-7862.....(A) Seat Hinge - Short
 82-8026(A) Seat Hinge - Long
 83-4782.....(C) Seat Hinge - Oil In Frame

PART

PART #	DESCRIPTION
82-4898	Seat Buffer - Rubber - D Shape
82-7835.....	Seat Buffer - Rubber - Thick

SEATS WITH "R" SUFFIX MAY REQUIRE METRIC HARDWARE WHICH IS NOT PROVIDED

TRIUMPH SEATS



**SEAT - T100/120
1959-66 - INDIA**



**SEAT - T20 CUB 63-67
- GREY TOP - INDIA**

Seat - T100/120
82-4239R 1959-66 - India

Seat - T20 Cub
63-67 - Grey Top
82-4516 - India



**SEAT - T100/120 1967
- BLACK - INDIA**



**SEAT - T100/120 67
- GREY TOP - INDIA**

Seat - T100/120
82-7482R..... 1967- Black - India

Seat - T100/120
67 - Grey Top
82-7776R..... - India



**SEAT - T100/120
1969-70 - INDIA
(HAS LUGS FOR HANDLE)**



**SEAT - T140 73-77
- US TANK - INDIA**

Seat - T140 73-77
83-7065R Us Tank - India
 Seat - T140e 79-82
83-7272R Uk Tank - India
 83-7391R Seat - T140d Special - India

82-9996R - India (Has Lugs For Handle)

NORTON SEATS



**SEAT - INTERSTATE MK2
- SQ TOP - INDIA**



**SEAT - ROADSTER MK2
- SQ TOP - INDIA**

Seat
063677R..... - Sq Top - India

Seat
063676R..... - Sq Top - India


SEAT - ROADSTER MK3 - SQ TOP -INDIA

065612R Seat - Roadster Mk3 - Sq Top - India

BSA SEATS


**SEAT - A50/65 1963-65
FLAT TOP - INDIA**

Seat - A50/65
1963-65
68-9331R.....Flat Top - India


**SEAT - A50/65 1966-70
HUMP BACK - INDIA**

Seat - A50/65
1966-70
68-9330R . Hump Back - India

SEAT COVERS

*Note seat covers are made to fit oe and p&p seat pans.

BSA SEAT COVERS

PART #	DESCRIPTION
B2.....	Seat Cover - BSA A10
B4.....	Seat Cover - BSA A65 Flat Top 62-65
B5.....	Seat Cover - BSA A65 Hump 65-70
B6.....	Seat Cover - BSA A65 71-On
B9.....	Seat Cover - BSA Unit Single
B10	Seat Cover - BSA Single 71-72

NORTON SEAT COVERS

PART #	DESCRIPTION
N102.....	Seat Cover - Norton 88/99/Ss - Black/White Pipe
N103.....	Seat Cover - Norton Atlas
N104.....	Seat Cover - Norton Fastback
N105A.....	Seat Cover - Norton Mk3 - Big Sq
N105B.....	Seat Cover - Norton Roadster - Rib
N106.....	Seat Cover - Norton Interstate - Mk1 Weave
N106B.....	Seat Cover - Norton Interstate Mk2 - Sq
N106C.....	Seat Cover - Norton Interstate Rib
N108.....	Seat Cover - Norton Hi Rider - Long Type

TRIUMPH SEAT COVERS

PART #	DESCRIPTION
T200... T200A.....	Seat Cover - Triumph 500/650 50-53 - Dual Seat Seat Cover - Triumph 500/650 51-53 - White Pipe
T201.....	Seat Cover - Triumph 500/650 1954-59
T202.....	Seat Cover - Triumph 1960 T120 - White Pipe
T202A.....	Seat Cover - Triumph 63-66 - All Black
T202B.....	Seat Cover - Triumph 62-66 -Grey Top Seat Cover - Triumph 1967
T203.....	- Grey Top/Black & Grey Side
T204.....	Seat Cover - Triumph 68-70 - Basket Weave
T205A.....	Seat Cover - Triumph 68 - Grey Top
T206.....	Seat Cover - T120/Tr6 71/72 - Wide
T206A.....	Seat Cover - T120/Tr6 71/72 - Narrow Nose
T207.....	Seat Cover - T140 73-77 - Us Tank
T207A.....	Seat Cover - T140 73-77 Uk Tank
T208.....	Seat Cover - T140 Black 78-79

PART #	DESCRIPTION
T208A.....	Seat Cover - T140 79 - Uk Wide Tan
T208B.....	Seat Cover - T140 78 - Brown Top
T209.....	Seat Cover - T140 79 T140d
T209A.....	Seat Cover - T140d Uk Seat
T210.....	Seat Cover - Tr25w 68-70
T211.....	Seat Cover - Tr25 1971
T212.....	Seat Cover - T20 All Black
T212A.....	Seat Cover - T20 Cub Grey/Black
T213.....	Seat Cover - T160
T214.....	Seat Cover - X75 Hurricane
T215.....	Seat Cover - T140 Executive
T216.....	Seat Cover - Triumph Tsx 1983
T217.....	Seat Cover - Tr5t 1973
T218A.....	Seat Cover - 1977 Silver Jubilee
T219.....	Seat Cover - Triumph T150
T220.....	Seat Cover - Triumph T150 - Long Seat

SEAT COVER FITTINGS

PART #	DESCRIPTION
60-0696	Seat Trim - Silver "Chrome"
60-0696B.....	Seat Trim - Black
82-4475	Seat Cover Clips - Bag Of 10

SEAT FOAMS

PART #	DESCRIPTION
Bs19F.....	Seat Foam - Bsa B44 66-70
Bs20F.....	Seat Foarn - Bsa A50/65 1966-70
Bs64F.....	Seat Foam - Triumph 1954-59
82-5366F.....	Seat Foam - Triumph 60-66 500/650
83-1573F.....	Seat Foam - Triumph 67-70 500/650
83-7065F.....	Seat Foam - Triumph 73-82 T140

Slide Covers & Batteries



**TRIUMPH SIDE PANEL
500/650 68-70**

Side Panel
- With Tool Box
83-1358P - Black

83-1357 Knob - Side Panel Knob 68-70
83-0222 Nut - Captive Panel Screw
82-6673 Grommet - Side Panel To Frame Pin



TRIUMPH RIGID TOOL BOX

82-1692F Tool Box - Preunit Rigid - Fiberglass
82-1699 Clip - Tool Box Mounting To Bottom Tube
82-1700 Clip - Tool Box Mounting To Stay



**TRIUMPH SIDE PANELS
500/650 64-67**

82-6931...Black Side Panel - Rotary Sw (D) & Large Ign Sw Hole - 63 T120/TR6, TT/T100 66 - Horz Tab
82-6962 Black Side Panel - No Hole - 63 TR6C/T120TT, 66/67 TT Special - Horz Tab
82-7036 Mounting Eyebolt TT Special
82-6964 Bare Steel Side Panel - No Hole - 66 5TA/67 T100C - Horz Tab
82-7359 Black Side Panel - Large Ign Sw Hole - 67 T120/TR6 - Horz Tab

82-7361 Bare Steel Side Panel - Large Ign Sw Hole - 67 T120/TR6 - Horz Tab
82-5394 Black Side Panel - 2 Sml Holes Rotary & Ign - 64 TR6/T120/T100 - Vert Tab

82-5939....Lower Mount Bracket
82-5923 Mounting Strap
82-5466.....Grommet

T140 OIL IN FRAME PANEL FITTINGS

PART

DESCRIPTION

83-4807 Air Box Cover - Tr7 Left - Black Abs
83-4808 Air Box Cover - Tr7 Right - Black Abs
83-7067 Air Box Cover - T140 Left - Black Abs
83-7068 Air Box Cover - T140 Right - Black Abs
60-4152 .. Rubber Plug - Air Box Cover Mounting Hole
60-4150 Chrome Motif Holder - 73/74 T140

60-4384 Motif - Tiger 750 Gold On Black
60-4385 Motif - Bonneville 750 Gold On Black
83-8174/5 Side Panel Set - 1982 Triumph - Grey
83-7070 Spring - Side Panel 76 On
83-7316 Badge - Side Panel Silver/Black
83-7317 Badge - Side Panel Gold/Black



TRIUMPH OIL IN FRAME RETRO SIDE PANELS

JRC TSF14F Side Cover Set - Retro Fiberglass
JRC TSF14 Side Cover Set - Retro Plastic
82-6673 Grommet - Side Panel

SIDE PANEL ODDIE FASTENERS



DESCRIPTION

60-0982 Oddie Fastener - 3/4 Uh - BSA A50/65
60-3632 Oddie Fastener - 1 1/16 Uh
60-1006 Oddie Fastener - 1 3/16 Uh - BSA A50/65
68-9224 Oddie Fastener - 2 1/4 Uh
83-1430 Oddie Fastener - 7/8 Uh - BSA Rk3
68-9115 Clip - Oddie Fastener
68-9226 Rubber - Oddie Fastener

NORTON COMMANDO SIDE PANELS

PART

DESCRIPTION

064833/4 Side Panel Set - Norton - Grey Primer
064833 Side Panel - Tool Box Side Only



Batteries & Hardware



TRIUMPH PREUNIT OIL TANK SET - SWING ARM

PART #	DESCRIPTION
82-3856/70	Oil Tank/Tool Box - Triumph Preunit 54-59



TRIUMPH BATTERY CARRIER STRAPS - 500/650 UNIT

82-4661	Battery Hold Down Strap - Metal
82-5328	Battery Carrier Strap - Front 63-65
82-5329	Battery Carrier Strap - Rear 63-65
82-6892	Battery Carrier Strap - Front 66-67
82-6894	Battery Carrier Strap - Rear 66-67
82-6897	Battery Clamp - Right Angle Retainer 67
82-9255	Battery Carrier Strap - Front 68-70
82-8028	Battery Carrier Strap - Rear Strap 68-70
82-6673	Grommet - Battery Carrier Strap To Frame
82-7510	Peg - Battery Carrier Strap - Oil Tank/Frame

REPLACEMENT BATTERIES

PART #	DESCRIPTION
6N11a-1B	Battery - 6V For 63-65 Triumph
12N7-4B	Battery - 12V Slightly Shorter Than 12N9
12N9-4B	Battery - 12V British Bikes
12N9-4B-1S	Sealed Battery - 12V British Bikes



TRIUMPH BATTERY CARRIERS & BOXES

82-1670	Battery Carrier - 47-53 Rigid Triumph
82-1670A	Battery Carrier - Tr5 49-52
82-1668A	Battery Strap Assembly (Pre-Unit)
82-5333	Battery Carrier - 6V - 63-65
82-8024	Battery Carrier - 12V Triumph



TRIUMPH BATTERY STRAP FITTINGS

82-8032	Battery Strap - Buckle 90 Degree With Hole
82-8110	Battery Strap - Metal Retaining Bracket
82-9004	Battery Strap Hook
82-9005	Battery Strap - 15" Long
82-9005/18	Battery Strap - 18" Long
82-9355	Battery Strap Buckle

E-1 BATTERY REPLACEMENTS

PART #	DESCRIPTION
JRC E1-R	Battery Case - India
Bat05	"Lucas" Empty Battery Case - Lucas E-1 Look Alike
Bat06	"King of the Road" Empty Battery Case - Lucas E-1 Look Alike
Bat07	"Exide" Empty Battery Case - Lucas E-1 Look Alike
6N6-3B	Battery - 6V Fits E-1 Case
6N6-3B-1S	Sealed Battery - 6V Fits E-1 Case
Ayb3I-A	Battery - 12V Fits E-1 Case

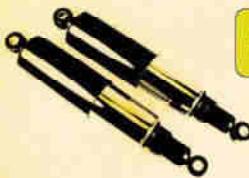


BATTERY APP CHART

MAKE	YEARS	BATTERY
BSA/Tri Unit Singles	67-72	12N9-4B
BSA A50/65	62-65	6N11a-1B
BSA A50/65	66-72	12N9-4B
BSA/Tri 3 Cylinder	69-74	12N9-4B
Norton Atlas	63-68	B39-6 (2)
Norton Commando	69-74	12N9-4B
Norton Mk 3	75	Yb14I-A2
Triumph 500	61-63	MI36p
Triumph 500	64-65	6N11a-1B
Triumph 500	66-74	12N9-4B
Triumph 650	63-65	6N11a-1B
Triumph 650	66-72	12N9-4B
Triumph T140	73-80	12N9-4B
Triumph T140	81-82	Yb14I-A2



Ordering Info: 1.800.634.3250 • www.jrcengineering.com • E-Mail: jrcengineering@aol.com



Shocks & Swingarms

SHOCK APPLICATION CHART

BSA SHOCKS

MODEL/DESCRIPTION	YEAR	LENGTH	SPRING	TYPE	TOP BUSH	BTM BUSH
C15 Star	56-71	11.9	90Lbs	Covered	3/8	1/2
C25/B25	67-69	12.9	100Lbs	Open Spring	3/8	1/2
B40	62-67	11.9	90Lbs	Covered	3/8	1/2
B31/B32	54-58	12.9	110Lbs	Covered	3/8	3/8
B33/B34	54-62	12.9	110Lbs	Covered	3/8	3/8
B44	67-70	12.9	100Lbs	Open Spring	3/8	1/2
B50	71-72	12.9	100Lbs	Open Spring	3/8	3/8
A7	54-62	12.9	110Lbs	Covered	3/8	3/8
A50	63-69	13.4	110Lbs	Covered	3/8	3/8
A50	70-71	12.9	100Lbs	Open Spring	3/8	3/8
A65	62-69	13.4	100Lbs	Covered	3/8	3/8
A65	70-71	12.9	100Lbs	Open Spring	3/8	3/8
A65/A70 Oil In Frame	72-73	12.4	100Lbs	Open Spring	3/8	3/8
A75	69-73	13.4	130Lbs	Open Spring	3/8	3/8

TRIUMPH SHOCKS

MODEL/DESCRIPTION	YEAR	LENGTH	SPRING	TYPE	TOP BUSH	BTM BUSH
TR25W	66-70	12.9	100Lbs	Open Spring	3/8	1/2
3T/T21/T90	57-69	11.9	135Lbs	Covered	3/8	3/8
T100/TR5 Preunit	55-59	12.9	110Lbs	Covered	3/8	3/8
5T/T100	57-68	11.9	135Lbs	Covered	3/8	3/8
T100R/T100c	69-74	12.9	100Lbs	Open Spring	3/8	3/8
T100SS/T100T	69-On	12.4	145Lbs	Open Spring	3/8	3/8
T110/6T/TR6 Preunit	55-62	12.9	110Lbs	Covered	3/8	3/8
T110/6T	63-69	12.9	110Lbs	Covered	3/8	3/8
T120/TR6	63-69	12.9	110Lbs	Open Spring	3/8	3/8
T120/TR6	69-72	12.9	110Lbs	Open Spring	3/8	3/8
T140/TR7	73-83	12.4	100Lbs	Open Spring	3/8	3/8
T150/T160	69-76	13.4	130Lbs	Open Spring	3/8	3/8

NORTON SHOCKS

MODEL/DESCRIPTION	YEAR	LENGTH	SPRING	TYPE	TOP BUSH	BTM BUSH
Jubilee	59-On	11.9	100Lbs	Covered	3/8	3/8
Navigator	61-On	11.9	100Lbs	Covered	3/8	3/8
Model 50	57-60	12.9	110Lbs	Covered	5/16	5/16
Model 50 Slimline	61-On	11.9	110Lbs	Covered	3/8	5/16
ES 400 Electra	65-On	11.9	100Lbs	Covered	3/8	3/8
ES2	57-60	12.9	110Lbs	Covered	5/16	5/16
ES2 Slimline	61-On	11.9	110Lbs	Covered	3/8	5/16
88/99 Wideline	57-60	12.9	110Lbs	Covered	5/16	5/16
88/99 Slim Line	61-On	11.9	110Lbs	Covered	3/8	5/16
Atlas	65-On	11.9	110Lbs	Open Spring	3/8	5/16
Commando 750	68-74	12.9	130Lbs	Open Spring	3/8	3/8
Commando 850	73-75	12.9	130Lbs	Open Spring	3/8	3/8





NJB SHOCK SETS



CHROME EXPOSED SPRINGS

T105R.....	Shock Set - 12.3 - Triumph Oif
T102R.....	Shock Set - 12.9 - Triumph
	Shock Set - 12.9 - Norton
T102Com.....	Commando
T102/337	Shock Set - 13.5 - BSA



COVERED SHOCKS

T105RS.....	Shock Set - 12.3 - Triumph Oif
T102RS.....	Shock Set - 12.9 - Triumph
T102/337RS.....	Shock Set - 13.5 - BSA

EMGO SHOCK SETS - TAIWAN



CHROME EXPOSED SPRINGS

T109T.....	Shock Set - 12.4 100Lb - Triumph Oif
T106T.....	Shock Set - 11.9 110Lb - Norton Atlas
	Shock Set - 11.9
T107T.....	Shock Set - 12.4 130Lb - Norton Atlas
T108T.....	Shock Set - 12.4 145Lb - Triumph Oif
T102T.....	Shock Set - 12.9 - Triumph
T102Com/T...	Shock Set - 12.9 - Norton Commando
T102/337T.....	Shock Set - 13.5 - BSA
T112.....	Shock Set - BSA B25/B44 Victor - 12.9
T113.....	Shock Set - Norton Wideline Frame - 12.9
T114.....	Shock Set - BSA Rocket 3 70-71 - 13.4
T116.....	Shock Set - BSA B40/C15 - 11.9



COVERED SHOCKS

T109RT	Shock Set - 12.4 100Lb - Triumph Oif
T106RT	Shock Set - 11.9 110Lb - Norton Atlas
	Shock Set - 11.9
T107RT.....	Shock Set - 130Lb - Norton Atlas
T108RT.....	Shock Set - 12.4 145Lb - Triumph Oif
T102RT.....	Shock Set - 12.9 - Triumph
T102/337RT.....	Shock Set - 13.5 - BSA
T111T.....	Shock Set - AMC (Requires Clevis Not Supplied)
T115.....	Shock Set - Norton ES2 - 12.9
T117.....	Shock Set - BSA Bantam
9054/151.....	Shock Cover - Black Top - Each
9054/47T.....	Shock Cover - Chrome Lower - Pr



SHOCK BUSHES

99-0122	Shock Bush - 3/8
19-5307	Shock Bush - 1/2



SHOCK BOLTS - 3/8

70-2113 ...	Shock Bolt - Bright Zinc
70-2113C.....	- Chrome Plate



BSA SWING ARM SILENT BLOCKS

42-4115	Swing Arm Bush - BSA A10/B31
42-4362.....	Swing Arm Bush - BSA A50/65



TRIUMPH SWING ARM BUSHINGS

82-3690.....	Swing Arm Bushing - Pre-Unit 54-62
82-4076	Swing Arm Bushing - To 71 500
82-6042.....	Swing Arm Bushing - 650 Unit
82-6042A.....	Swing Arm Bushing - Kit - 650 Unit
82-6821A	Swing Arm Pin & Bush Kit - 650 Unit





Shocks & Swingarms



BSA A65 CHAIN GUARDS

Chain Guard
- A50/65
- 65-68

68-7722 Bare Steel

Chain Guard
- A50/65

82-9192 68-70 Bare Steel

CHAINGUARD - BSA A7/10

PART

DESCRIPTION

42-7730 Chainguard - BSA A7/10 (B) 58 On - Black

3 CYLINDER BSA/TRI CHAIN GUARDS

PART

DESCRIPTION

83-3231 Chainguard - T150 71-74 Bare Steel

82-8490 Chainguard - BSA A75 Mk1

83-3259 Chain Guard - BSA A75 Mk2



TRIUMPH T140 CHAIN GUARDS

83-2641 Chain Guard - Black

83-2641R Chain Guard - Primer Grey

83-8156 Chain Guard - Chrome



TRIUMPH 650 CHAIN GUARDS

82-7067A Chain Guard - 650 63-70 - Bare Steel

82-7067 Chain Guard - 650 63-70 - Black

82-5536 Grommet - Chain Guard



TRIUMPH 650 CHAIN GUARDS

WITHOUT SPLASH GUARD

83-1512 Chainguard

- 650 69-70 - Black

83-1512A Chainguard

- 650 69-70 - Bare

83-1512C Chainguard

- 650 69-70 - Chrome

82-5536 Grommet



TRIUMPH UNIT 500 CHAIN GUARDS

Chain Guard

82-7707 500 - Black

Chain Guard

82-7707A 500 - Bare Steel

TRIUMPH T20 CUB CHAIN GUARDS

PART

DESCRIPTION

82-5053 Chain Guard - T20 With Shield

82-5053A Chain Guard - T20 No Shield



NORTON CHAIN GUARDS

061272 Chain Guard - Norton S Model 68-70

061865 Chain Guard - Norton 71-74- Chrome

061865S Chain Guard - Norton 71-74 - Stainless

064837 Chain Guard - Norton Mk3

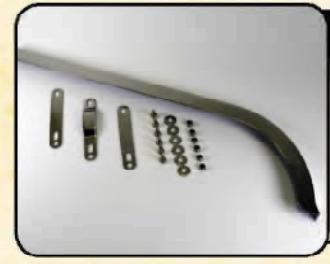


UNIVERSAL CHAIN GUARDS

JRC UC1 Universal Chain Guard - Chrome

JRC UC2 Universal Chain Guard - Black

JRC UC3 Universal Chain Guard - Bare



UNIVERSAL CHAIN GUARD - STAINLESS WITH 3-BRACKETS

JRC UC4 Universal Chain Guard - Stainless With 3-Brackets





PROP STANDS

ALL STANDS ARE MADE IN THE UK UNLESS SPECIFIED



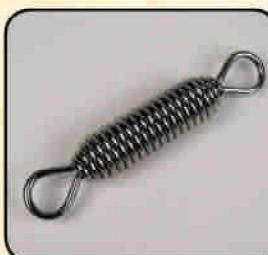
TRIUMPH PROP STANDS - 500/650/750

- 82-5786...Prop Stand 63 650 9.5
 82-6940...Prop Stand 65 650 9.75
 82-7356...Prop Stand 66 T100
 9.75 Late Bolt
 82-7357...Prop Stand 67 650 8.5
 Late Bolt
 82-3723....Prop Stand PreUnit and Unit Pre 67 Long 9.5
 82-4712....Prop Stand Pre 67 6T 18" Front Wheel 8.75



TRIUMPH PROP STANDS - 500/650/750

- 83-1560.....Prop Stand - Forged - Triumph 68-82 UK Made
 83-1560R.....Prop Stand - Forged - Triumph 68-82 Taiwan



TRIUMPH PROP STAND SPRINGS

- Spring - Prop Stand
 82-2610.....To-67
 Spring - Prop Stand
 82-838268-On



REPLACEMENT PROP STAND LUG

- Prop Stand Lug
 83-0035- Weld On
 Pro plug designed for use with 83-1560 stand - requires a shim on pre 68 stands.



BSA UNIT SINGLE PROP STANDS

- 40-4716 ... Spring - Prop Stand
 - C15/B40



TRIUMPH PROP STAND BOLTS

- 82-3097.....Pivot Bolt - Prop To 67
 82-3096...Lock Tab - Pivot Bolt To 67
 82-7021.....Pivot Bolt - Prop 68-On
 14-0703.....Nut - Pivot Bolt 68-On
 14-0216...Stop Bolt 14-0402..Nut
 14-1303.....Lock Nut Prop Stand Pivot



NORTON PROP STAND & HARDWARE

- 066357 Prop Stand Kit -
 Complete - Andover



NORTON PROP STAND SPRINGS

- 060768 Spring - Prop Stand 69-70
 062515 Spring - Prop Stand 1971
 062592 Spring - Prop Stand 72-On



UNIVERSAL CLAMP ON PROP STANDS

- JRC CL013.....Prop Stand 1" Frame Tube - India
 JRC CL014.....Prop Stand 7/8" Frame Tube - India
 JRC CL015.....Prop Stand 1 1/8" Frame Tube - India
 JRC CL016.....Prop Stand 1 1/4" Frame Tube - India



CENTER STANDS



BSA CENTER STAND SPRINGS

- 40-4176 Spring - Center Stand BSA
68-4708 Spring - Center Stand BSA



BSA CENTER STANDS

- 42-4719 Center Stand - BSA Dbd34
68-4729 Center Stand - BSA A65 66-70
42-4744 Pivot Pin - Center Stand - A65



PREUNIT TRIUMPH CENTER STANDS

- 82-3730 Center Stand - 500/650 54-57
82-4304 Center Stand - 6T/T110 61-62
82-4763 Center Stand - Tr6/T120 58-62



TRIUMPH UNIT 500 CENTER STANDS

- 82-5529 Center Stand - 500 Up To '65 W/17" Wheel
82-5153 Center Stand - T100 5 3/4 64-66
82-7693 Center Stand - T100 67-74



TRIUMPH 650/750 CENTER STANDS

- 83-1267 Center Stand - T120 63-70
82-5932 Center Stand - T120 64-68
83-4941 Center Stand - T140 73-79
83-7532 Centre Stand - T140 80-83



TRIUMPH CENTER STAND SPRINGS

- Spring - Center Stand
82-3617 - To-58
Spring - Center Stand
82-3617S S/S To-58
82-4671 Spring - Center Stand - 59-70
82-4671S Spring - Center Stand - S/S 59-70
82-4670 Center Stand Link - Pre-63
83-3793 Spring - Center Stand - 71-On

TRIUMPH CENTER STAND BOLTS

PART #

- 82-3619 Bolt - Center Stand - 59-62
82-5678 Bolt - Center Stand - 63-70
21-2077 Bolt - Center Stand - 71-79
14-0147 Bolt - Center Stand - 80-On

DESCRIPTION

- 82-2725 Nut - Center Stand - 63-70
82-4484 Washer - Tab Center Stand - 59-70
83-1270 Washer - Tab Center Stand - 71-On
82-5679 Washer - Spacer Use With 82-5678 Bolt



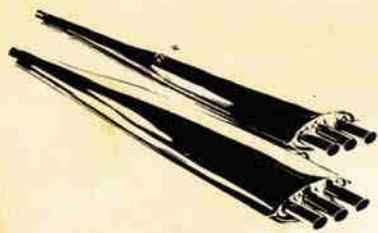
NORTON CENTER STANDS

- 061116 Center Stand - Commando 68/69
064031 Center Stand - Norton 71-On
064057 Bushing - Center Stand



NORTON CENTER STAND SPRINGS

- Spring
061039 - Center Stand 68-70
062514 Spring - Center Stand 71-73
064643 Spring - Center Stand 74-75
067866 Spring - Centerstand - Atlas



Classic British Motorcycle Spares

Triumph Silencers



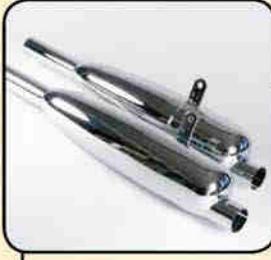
TRIUMPH PREUNIT SILENCERS

70-1567/8W	Silencer Set - 38-53 - 1 3/4 Inlet - Wassell
70-1567/8B	Silencer Set - 38-53 - 1 3/4 Inlet - Brituro
70-3323/4K	Silencer Set - 54 Key Hole - 1 3/4 Inlet - Brituro
70-3323/24	Silencer Set - 54-57 - Non Key Key Hole - Brituro
70-3651/52W	Silencer Set - 58-59 - 1 3/4 Inlet - Wassell
70-3651/52T	Silencer Set - 58-59 - 1 3/4 Inlet - Emgo
70-4118/9W	Silencer Set - 650 60-62 - 1 3/4 Inlet - Wassell
70-4118/9T	Silencer Set - 650 60-62 - 1 3/4 Inlet - Emgo



TRIUMPH 650 UNIT SILENCERS

70-4949	Silencer - T120 63-65 Long Type - 1 1/2 Inlet
70-5866W	Silencer - T120 63-70 - 1 1/2 Inlet - Wassell
70-5866T	Silencer - T120 63-70 - 1 1/2 Inlet - Emgo
70-5866/T140	Silencer - Retro Oif Long Inlet - 1 1/2 - Wassell
70-5866/T140A	Silencer - Retro Oif Long Inlet - 1 3/8 - Wassell
70-5866/T140T	Silencer - Retro Oif Long Inlet - 1 1/2 - Emgo
70-5866-1.75	Silencer - T120 63-70 - 1 3/4 Inlet - Wassell



TRIUMPH UNIT 500 SILENCERS

Silencer Set - T100 58-73 - 1 1/2 Inlet 71-2017/18W	Wassell
Silencer Set - T100 58-73 - 1 1/2 Inlet - Brituro 71-2017/18	
Silencer Set - T100 58-73 - 1 1/2 Inlet - Emgo 71-2017/18T	



TRIUMPH HI LEVEL SILENCERS

70-3470	Silencer - T100C 2-1 - Wassell
70-4132/76	Silencer Set - T120C - One On Each Side- Wassell



SILENCER SET - T100/TR6 C MODELS - 1 3/8 INLET

Silencer Set - C Models 67-68 70-6974/75W	Wassell
Silencer Set - C Models 67-68 - Brituro 70-6974/75B	
Silencer Set - C Models 68-70 - Wassell 70-9669/70W	
Silencer Set - C Models 68-70 - Brituro 70-9669/70B	



SILENCER - 650/750 OIF TRI/BSA

Silencer - Oif Tri/BSA 71-73 - 1 1/2 Inlet 71-2382W	- Wassell
Silencer - Oif Tri/BSA 71-2382	- Brituro
71-4159	Silencer - T140/150 73-82 - 1 3/8 - Brituro
71-4159B	Silencer - T140/150 73-74 - 1 3/8 - Brituro
71-4159T	Silencer - T140/150 73-82 - 1 3/8 - Emgo



Triumph Silencers



**T150/ROCKET
3 SILENCER SET**

Silencer Set
- 3 Cyl
- Ray Gun Set
70-9036/7 - Wassell



**TRIUMPH/NORTON
"BLACK CAP" SILENCERS**

Silencer - T140d 2-1
71-7207.....79-80 - 1 3/4 - Wassell
Silencer - T160/Norton
70-4402B Mk2-3 - 1 3/8 - Brituro
Silencer - T160/Norton
71-4402W...Mk2-3 - 1 3/8 - Wassell

BSA SILENCERS



BSA A10 SILENCERS

Silencer Set
- A10 58-59 - 1 1/2
42-2963/4 - Brituro
Silencer
- A10 60-62
- 1 1/2 Inlet
42-2653 - Wassell
42-2653T Silencer - A10 60-62 - 1 1/2 Inlet - Emgo



BSA A50/A65 SILENCERS

Silencer - A50/A65
63-70 - 1 1/2 Inlet
68-2733 - Wassell
Silencer - A50/A65
68-2733T 63-70 - 1 1/2 Inlet - Emgo

BSA/TRI SINGLE MUFFLERS

PART #	DESCRIPTION
40-2841.....	Silencer - B25/B44ss - Wassell
40-2841T	Silenoer - B25/B44ss - Emgo
	Silencer - B25/B44 66-68
41-2725	Hi Level 1 3/8 Inlet
70-4496W ...	Silencer - T20 57-On - Hi Level - Wassell
70-4496	Silencer - T20 57- On - Hi Level - Brituro



NORTON SILENCERS

Silencer
Norton Jubilee
- 1 5/8 Inlet
JRC BES36A - Brituro



**SILENCER SET - NORTON
ATLAS - 1 5/8 INLET
- BRITURO**

Silencer Set
- Norton Atlas
23767/8... - 1 5/8 Inlet - Brituro



**SILENCER - NORTON
PEASHOOTERS**

Silencer - SS Model
Hi Pipe - 1 3/8 Inlet
061312W - Wassell
Silencer - Interstate
063130..... - 1 3/8 Inlet - Wassell
Silencer
- Commando
061978/S-1.5 - 1 1/2 Inlet - Seamless
Silencer - Commando
061978S/B..... - 1 3/8 Inlet - Seamless - Brituro
Silencer - Commando
061978S-W - 1 3/8 Inlet - Seamless - Wassell
061978W..... Silencer - Commando - 1 3/8 Inlet - Wassell
Silencer - Commando
061978W-1.5 - 1 1/2 Inlet - Wassell
061978T Silencer - Commando - 1 3/8 Inlet - Emgo

SILENCER - NORTON PEASHOOTER WITH TRIUMPH MOUNT

PART #	DESCRIPTION
061978/Tri-1.5	Silencer - Triumph Mount - 1 1/2 Inlet - Wassell
061978/Tri-W	Silencer - Triumph Mount - 1 3/8 Inlet - Wassell
061978-Tri/T	Silencer - Triumph Mount - 1 3/8 Inlet - Emgo

UNIVERSAL SILENCERS

1940'S MEGAPHONE CHROME - 1 3/4 INLET



JRC Muffler/40...
Megaphone - 1940'S
Cocktail Shaker
- Brituro



BROOKLANDS OIL CAN SILENCER - 1 3/4 INLET

JRC-Brooklands ...
Silencer - Brooklands
Can - Uk Chrome

Silencers



**CHROME MEGAPHON
SET - 1 3/8 INLET**

70-2734/5 - Daytona Race kit - no Baffle - UK

**EMGO TRUMPET MEGAPHONES
- 1 3/4 INLET WITH REDUCERS**

PART #	DESCRIPTION
	Megaphone
JRC 84010	Straight 1 3/4 - 1 1/2 - Emgo
JRC 84011/2	Upswept 1 3/4 - 1 1/2 - Emgo
JRC 84014/5.....	Megaphone Set
JRC 84014/5.....	Upswept 1 3/4 - 1 1/2 - Emgo



REVERSE CONE MEGAPHONE - 1 3/4 INLET WITH REDUCERS

JRC 84029 Megaphone - Reverse Cone 17 in - no Baffle - Emgo
 JRC 84030 Megaphone - Reverse Cone 17 in - with Baffle - Emgo



**MEGAPHONE
- REVERSE CONE
27 IN - EMGO**

JRC 84034..... Megaphone - Reverse Cone 27 in - Emgo



**DUNSTALL SILENCER - 1 3/4
INLET WITH REDUCERS**

Silencer - Dunstall
 Chrome - 1 3/4 - 1 1/2
 JRC 84050..... - Emgo
 Silencer - Dunstall
 JRC 84050A..... - as above Bare Steel - Emgo



**UNIVERSAL SHORTY
MUFLER - 1 3/4 OR 1 1/2**

JRC 3310.... Universal Shorty Muffler - 1 3/4 or 1 1/2



**MEGAPHONE - MEGATON
1 3/8- 1 3/4 - BRITURO**

Megaphone - Megaton 1 3/8- 1 3/4 - Brituro
 JRC 3711 - Brituro
 JRC 3712.... Megaphone - Megaton 1 5/8- 1 3/4 - Brituro



**DUNSTALL SILENCER -
1 3/8- 1 3/4 - BRITURO**

JRC 3714..... Silencer - Dunstall
 JRC 3715..... - 1 5/8 - 1 3/4 - Brituro

Silencer - Dunstall
 JRC 3715..... - 1 3/8 - 1 1/2 - Brituro

PART #	DESCRIPTION
JRC 0077.....	Can Opener In Pipe Baffle 1 1/2 Emgo
JRC 0077A.....	Can Opener In Pipe Baffle 1 3/4 Emgo
JRC 0077B.....	Glas-Pak 1 3/8 MAC
JRC 0077C.....	Glas-Pak 1 1/2 MAC
JRC 0077D.....	Glas-Pak 1 5/8 MAC
JRC 0077E.....	Glas-Pak 1 3/4 MAC





Silencers


ROCKET GOLDSTAR MUFFLERS

JRC 84063/4.....Muffler Set - Emgo Rocket Goldstar 1 5/8 inlet - 2" out 28" Long

BSA A10 MUFFLERS - PLUNGER & SWING ARM


67-2711T....Muffler A7/10 Emgo - 47-56 Plunger Frame - 1 1/2 inlet 1 3/4 out 24" Long

42-2774/5T.....Muffler Set A7/10 Emgo - 54-57 Swing Arm - 1 1/2 inlet 1 3/4 out 24" Long


GOLDSTAR DBD34 MUFFLER

42-2896T.....Muffler DBD34 Goldstar - Emgo 1 7/8 inlet - 2" out 29" Long
JRC GS/T.....Muffler Goldstar Style Universal Fit L/H or R/H - Emgo 1 3/4 inlet


ROADHAWK MUFFLER - OVAL

JRC 84031.....Muffler Roadhawk 50 - Emgo Chrome - 1 3/4 inlet 17 1/2" Long


ROADHAWK MEGAPHONE

JRC 84035.....Megaphone Roadhawk - Emgo Chrome - 1 3/4 inlet 16 1/2" Long
Integral Pinch Bolt - Smooth Look
No Clamp Required - Perf Core Baffle


CAFE PEASHOOTER FLAT BLACK

JRC 84033.....Cafe Peashooter - Emgo 1 3/4 with Reducers 19" Long


CAFE PEASHOOTER CHROME

JRC 84032.....Cafe Peashooter - Emgo 1 3/4 with Reducers 19" Long


NEW BONNEVILLE ADAPTERS

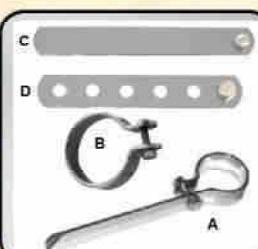
70-5866/NB.....Adapter Set New Triumph Bonnevilles - By Emgo


EXHAUST CLAMPS - CHROME

70-7512A.....Clamp - 1 3/8 UK
70-5874A.....Clamp - 1 1/2 UK
70-2271A.....Clamp - 1 5/8 UK
70-2271T....Clamp - 1 5/8 Taiwan
70-3767A.....Clamp - 1 7/8 UK


MUFFLER REDUCER SET - 3PCS

JRC 0085.....Muffler Reducer set - 1 3/4 Reduces to 1 5/8 - 1 1/2 - 1 3/8


P CLAMPS & MOUNTING STRAPS

JRC 62320.....P Clamp 1 1/2 x 6
JRC 62321.....P Clamp 1 5/8 x 6
JRC 62322.....P Clamp 1 3/4 x 6
JRC 62340.....P Clamp 1 1/2 short
JRC 62341.....P Clamp 1 5/8 short
JRC 62342.....P Clamp 1 3/4 short
JRC 62318....Strap - 6 Holes 8 inch


MUFFLER BRACKETS

70-4951....Muffler Bracket T120 63-70
71-3487....Muffler Bracket T120/4 71-73
71-3761....Muffler Bracket T140 74, 80>
83-7021/2.....Bracket Set T140 76-79
68-2780/1.....Bracket Set A65 to 70
71-2283....Muffler Bracket A65 71-72
061720/21/22...Bracket Set Norton Co
060622....Muffler Rubber Mount Norton



HEAD PIPE CLAMPS AND HARDWARE



TRIUMPH OIL IN FRAME EXHAUST SPIGOT ADAPTERS

- JRC 0076.....Oil In Frame Exhaust Spigot Kit (2 pcs) Steel
 JRC 0075.....Oil In Frame Exhaust Spigot (1 pc) Steel + .025 oversize
 JRC 0074.....Ex Spigot Aluminium



TRIUMPH THREAD IN EXHAUST SPIGOTS - STOCK REPLACEMENT

- 70-9516.....Exhaust Spigot 650 Unit
 70-9516/OS.....Ex Spigot Oversize
 70-9510....Exhaust Spigot 500 & 3 Cyl
 70-9510/OS.....Ex Spigot Oversize
 70-2961....Exhaust Spigot Preunit 500



TRIUMPH FINNED HEAD PIPE CLAMPS AT CYLINDER HEAD

- 70-4501.....Finned Clamp - 650 1 3/4 ID (23 Fin) Early Taiwan
 71-0216T.....Finned Clamp - 650 1 3/4 ID (17 Fin) Late UNF Taiwan
 70-8860.....Spherical washer
 70-0409....Bolt - CEI Early 5/16x26
 70-6744....Bolt - UNF Late 5/16x24
 71-0216S.....Finned Clamp - 650 1 3/4 Stainless Steel



BSA FINNED HEAD PIPE CLAMPS - TRIUMPH OIL IN FRAME CLAMPS

- (For Decorative Purposes Only)
 42-2848.....Finned Head Pipe Clamp BSA Various Twins (Heat Sink)
 71-2465.....Finned Head Pipe Clamp T120 72 Push in Pipes - T140 Except D models (Heat Sink)
 71-2466.....Finned Head Pipe Clamp 500 Tri/ TR5T 72-on Push In Pipes (Heat Sink)



TRIUMPH FINNED HEAD PIPE CLAMPS AT CYLINDER HEAD

- 70-4947.....Finned Clamp - 500 1 1/2 ID UK made
 70-4947T.....Finned Clamp - 500 1 1/2 ID Taiwan Made
 70-4947S.....Finned Clamp - 500 1 1/2 ID UK Stainless Steel
 70-8860.....Spherical Washer
 70-0409.....Bolt - CEI Early 5/16x26
 70-6744.....Bolt - UNF Late 5/16x24



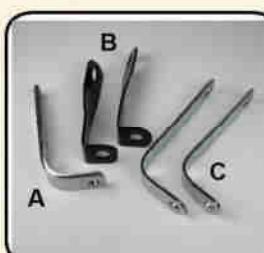
NORTON FINNED EXHAUST NUTS - AND HARDWARE

- 062464.....Finned Exhaust Nut 750 Andover Norton Long Threads
 062464/S.....Finned Exhaust Nut 750 Long Threads Stainless Steel
 062412.....Lock Tab Washer Mk 1 & 2
 063995....Crush Washer Seal Mk 1 & 2
 063990.....Pipe Collet 750/850 MK1 & MK2
 063988....Finned Exhaust Nut 850 Andover Norton Short Trd
 063988/S...Finned Exhaust Nut 850 Short Thread Stainless
 065259...Cone Washer Mk3 065260...Pipe Collet Mk3



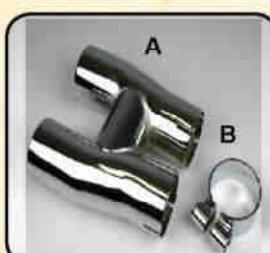
HEAT SHIELDS - OEM AND UNIVERSAL FIT

- 70-4204...Head Shield 500/650 C Model
 70-4204B.....With Clips 70-4207
 70-8960.....Heat Shield B44
 42-2699...Heat Shield BSA Hornet Each (Screws 42-2701)
 JRC 03200.....Heat Shield 7" Universal with Clamps
 JRC 03201.....Heat Shield 12" Universal with Clamps



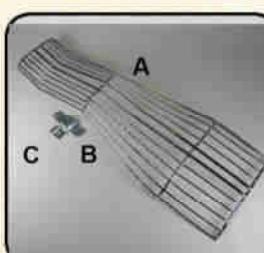
TRIUMPH EXHAUST PIPE BRACKETS (LOW LEVEL PIPES)

- 70-6857..(A)..Pipe Bracket Bonneville 67 on
 70-7641/2..(C)..Pipe Bracket Set T100 68-74
 70-6052.....Pipe Cross Strap 65-66 Bonneville
 70-4707..Bracket L/H T100 59-67 70-4283..Bracket R/H to 67
 70-2989/90..(B)..Bracket Set PreUnit Triumph Low Pipe 50-62



TRIUMPH C MODEL H PIPE

- 70-9673..(A)...H Pipe At Mufflers TR6& T100C Models 69-70
 70-7299..(B)..Clamp - Upper Pipe At H Pipe
 70-5874A.....Clamp - Lower Pipe
 70-2271A.....Clamp - Muffler To H Pipe
 70-6979.....Muffler Mounting Strap TR6C 67-68
 70-9692.....Muffler Mounting Bracket TR6C 69-70
 82-7549....TR6 Frame Clip 82-7550....T100 Frame Clip



TRIUMPH C MODEL HEAT SHIELD & OTHER HARDWARE

- 70-9680.(A).Heat Shield (Chip Basket) TR6/T100C Models 69-70
 70-9696.(B)Clip - Retains Shield Goes in Back Side of Pipe 2 required
 70-9688.(C)Clip - Retains Heat Shield
 70-6978.....TR6 Ex Pipe Mount Strap
 70-6981.....T100 Ex Pipe Mount Strap

Triumph Exhaust Pipes

TRIUMPH LOW LEVEL EXHAUST

PART#	TRIUMPH PRE-UNIT EXHAUST	INLET SIZE	TUBE	OUTLET
70-1519/20	Pipe Set - 500/650 38-52 - Harris	1 5/8 Cup	1 3/4	1 3/4
70-1519/20W	Pipe Set - 500/650 38-52 - Wassell	1 5/8 Cup	1 3/4	1 3/4
70-1519/3127	Pipe Set - 1950 Alternator - Harris	1 5/8 Cup	1 3/4	1 3/4
70-2985/87W	Pipe Set - 5T/6T 53-62 Dyno - Wassell	1 5/8 Cup	1 3/4	1 3/4
70-3350/3426	Pipe Set - 5/6T 53-62 Alternator - Harris	1 5/8 Cup	1 3/4	1 3/4
70-3350/3426W	Pipe Set - 5T/6T 53-62 Alternator - Wassell	1 5/8 Cup	1 3/4	1 3/4
70-3346/49	Pipe Set - T100 1954-57 - Harris	1 3/4 Cup	1 3/4	1 3/4
70-3629/33	Pipe Set - T100 57-58 1 5/8 - Harris	1 5/8 Cup	1 3/4	1 3/4
70-3347/50	Pipe Set - T110 54-57 1 3/4 - Harris	1 3/4 Cup	1 3/4	1 3/4
70-3628/3632	Pipe Set - T110/T120 54-59 - Harris	1 3/4 Cup	1 1/2	1 3/4
70-3632/4133	Pipe Set - T110/T120 60-62 - Duplex Frame	1 3/4 Cup	1 1/2	1 3/4
PART#	TRIUMPH 500 EXHAUST 58-74	INLET SIZE	TUBE	OUTLET
70-3992/4	Pipe Set - 350/500 58-66 - Low Tab - Harris	1 5/8 Cup	1 1/2	1 1/2
70-3992/4W	Pipe Set - 350/500 58-66 - Low Tab - Wassell	1 5/8 Cup	1 1/2	1 1/2
70-7637/8	Pipe Set - 350/500 67-68 - Front Tab - Harris	1 5/8 Cup	1 1/4	1 1/2
70-7637/8W	Pipe Set - 350/500 67-68 - Front Tab - Wassell	1 5/8 Cup	1 1/4	1 1/2
70-7639/40	Pipe Set - 500 1967 - Hi Performance	1 5/8 Cup	1 3/8	1 1/2
70-9662/3	Pipe Set - 500 69-71 - Front Tab X-Over	1 5/8 Cup	1 3/8	1 1/2
71-2037/8	Pipe Set - 500 71 - Front Tab X-Over (Short for Late Muffler)	1 5/8 Cup	1 1/2	1 1/2
71-2628/9	Pipe Set - 500 72-73 - Front Tab X-Over	1 3/8 Push In	1 1/2	1 1/2
71-3764/6	Pipe Set - Tr5t 73-74 2-1 - Wassell	1 3/8 Push In	1 1/4	1 3/8
71-3803/7	Pipe Set - 500 74 - X-Over - Harris	1 3/8 Push In	1 1/4	1 3/8
JRC 500TT	Pipe Set - Triumph 500 TT Special	1 5/8 Cup	1 5/8	1 5/8
PART#	TRIUMPH 650 LOW STOCK BEND 63-71 NO X-OVER	INLET SIZE	TUBE	OUTLET
70-4716/8	Pipe Set - 650 1963-65 - Low Tabs	1 3/4 Cup	1 1/2	1 1/2
70-5957/8	Pipe Set - 650 63-71 - Front Tabs - Harris	1 3/4 Cup	1 1/2	1 1/2
70-5957/8W	Pipe Set - 650 63-71 - Front Tabs - Wassell	1 3/4 Cup	1 1/2	1 1/2
70-5957/8T	Pipe Set - 650 63-71 Front Tabs - Taiwan	1 3/4 Cup	1 1/2	1 1/2
70-5957/8TB	Pipe Set - 650 63-71 Front Tabs - Bare Steel	1 3/4 Cup	1 1/2	1 1/2
70-5957/8USA	Pipe Set - 650 63-71 - Front Tabs - Usa	1 3/4 Cup	1 1/2	1 1/2
70-5957/8-C	Pipe Set - 650 63-71 - Equal Length 650	1 3/4 Cup	1 1/2	1 1/2
70-5957/8SP	Pipe Set - 650 63-71 Side Slash	1 3/4 Cup	1 1/2	1 1/2
70-5957/8-Cafe	Pipe Set - 650 63-71 - Equal Length 3" Tip Up	1 3/4 Cup	1 1/2	1 1/2
PART#	TRIUMPH 650 STOCK BEND 63-71 1.75 - NO X-OVER	INLET SIZE	TUBE	OUTLET
70-5957/8-1.75	Pipe Set - 650 63-71 - 1 3/4 - Front Tabs	1 3/4 Cup	1 3/4	1 3/4
70-5957/8-1.75B	Pipe Set - 650 63-71 - 1 3/4 - Bare Steel	1 3/4 Cup	1 3/4	1 3/4
70-5957/8-1.75C	Pipe Set - 650 63-71 - 1 3/4 - Last 12" Tip Up	1 3/4 Cup	1 3/4	1 3/4
70-5957/8-1.75CB	Pipe Set - 650 63-71 - 1 3/4 - Bare - Last 12" Tip Up	1 3/4 Cup	1 3/4	1 3/4
PART#	TRIUMPH 650 TT SPECIAL PIPES - 63-67	INLET SIZE	TUBE	OUTLET
70-5959/61	Pipe Set - TT Special - Front Lug - Harris	1 3/4 Cup	1 3/4	1 3/4
70-5959/61W	Pipe Set - TT Special - Front Lug - Wassell	1 3/4 Cup	1 3/4	1 3/4
70-5964/5	Stay Set - TT Special - Front Lug To Case Stud			
70-5963	Stud - TT Special - Front Case			
70-5966	Bracket - TT Special - Supports Rear of Pipe			
PART#	TRIUMPH 650 LOW PIPES WITH CROSS OVER	INLET SIZE	TUBE	OUTLET
70-9363/4	Pipe Set - 650 69-70 - Front Tabs - Harris	1 3/4 Cup	1 1/2	1 1/2
70-9363/4USA	Pipe Set - 650 69-70 - Front Tabs - Usa	1 3/4 Cup	1 1/2	1 1/2
70-9363/4W	Pipe Set - 650 69-70 - Front Tabs - Wassell	1 3/4 Cup	1 1/2	1 1/2
71-2753/56	Pipe Set - 650 71 - X Over Front Tabs	1 3/4 Cup	1 1/2	1 1/2



Triumph Exhaust Pipes

PART#	TRIUMPH 650 LOW PIPES PUSH IN	INLET SIZE	TUBE	OUTLET
71-3731/33	Pipe Set - 650 72 - With X-Over Front Tabs	1 3/8 Push In	1 3/8	1 1/2
71-3731/33A	Pipe Set - 650 72 - No X-Over Front Tabs	1 3/8 Push In	1 3/8	1 1/2
PART#	TRIUMPH 750 LOW PUSH IN PIPES	INLET SIZE	TUBE	OUTLET
71-3755/8	Pipe Set - T140 73-80 - With X-Over - Harris	1 3/8 Push In	1 3/8	1 3/8
71-3755/8W	Pipe Set - T140 73-80 - With X-Over - Wassell	1 3/8 Push In	1 3/8	1 3/8
71-3755/8-1.75	Pipe Set - T140 73-80 - No X-Over - 1 3/4 Inch	1 3/8 Push In	1 3/4	1 3/4
PART#	TRIUMPH 750 LOW PUSH OVER SPIGOTS 81-82	INLET SIZE	TUBE	OUTLET
71-7507/8	Pipe Set - T140 81-82 - With X-Over Front Tabs	1 3/4 Cup	1 3/8	1 3/8
71-7507/8A	Pipe Set - T140 81-82 - No X-Over Front Tabs	1 3/4 Cup	1 3/8	1 3/8

TRIUMPH HI LEVEL EXHAUST

PART#	TRIUMPH HI LEVEL 2-1 EXHAUST	INLET SIZE	TUBE	OUTLET
70-4125/30	Pipe Set - TR6 2-1 Hi Level - 1960 On	1 3/4 Cup	1 3/8	1 3/8
70-3472/73	Pipe Set - TR6 2-1 Hi Level - Preunit 54-59	1 3/4 Cup	1 3/8	1 3/8
	70-4513/14 Pipe Set - T100 2-1 Hi Level	1 5/8 Cup	1 3/8	1 3/8
PART#	TRIUMPH HI LEVEL ONE ON EACH SIDE	INLET SIZE	TUBE	OUTLET
70-4884/86	Pipe Set - 650 Unit Hi-Level One Each Side	1 3/4 Cup	1 3/8	1 3/8
70-4177/79	Pipe Set - 650 Preunit Hi-Level One Each Side	1 3/4 Cup	1 3/8	1 1/2
PART#	TRIUMPH 650 EKINS PIPES - ONE ON EACH SIDE	INLET SIZE	TUBE	OUTLET
TRUN-650-TU	Pipe Set - 650 Hi Level Each Side - Chrome	1 3/4 Cup	1 1/2	1 1/2
TRUN-650-TUB	Pipe Set - 650 Hi Level Each Side - Bare	1 3/4 Cup	1 1/2	1 1/2



Triumph Exhaust Pipes

PART#	TRIUMPH HI LEVEL ON THE LEFT	INLET SIZE	TUBE	OUTLET
70-7020/22	Pipe Set - T100C 67-68 Hi-Level Left	1 5/8 Cup	1 3/8	1 3/8
71-0017/19	Pipe Set - T100C 69-71 Hi-Level Left	1 5/8 Cup	1 3/8	1 3/8
70-6370/72	Pipe Set - TR6C 67 West Hi-Level Left Slash	1 3/4 Cup	1 3/8	1 3/8
70-7024/26	Pipe Set - TR6C 67-68 Hi-Level Left	1 3/4 Cup	1 3/8	1 3/8
71-0022/24	Pipe Set - TR6C 69-71 Hi-Level Left	1 3/4 Cup	1 3/8	1 3/8
PART#	TRIUMPH 650 EKINS PIPES - LEFT SIDE	INLET SIZE	TUBE	OUTLET
TRUN 120 XO TRUN 120XO/B	Pipe Set - 650 Hi Level Left - Chrome Pipe Set - 650 Hi Level Left - Bare Steel	1 3/4 Cup 1 3/4 Cup	1 1/2 1 1/2	1 1/2 1 1/2
				
PART#	BSA 650 EXHAUST	INLET SIZE	TUBE	OUTLET
42-2690/92	Pipe Set - BSA A10 Spitfire - Hi Level Left	1 1/2	1 1/2	1 1/2
42-2766/8	Pipe Set - BSA A10 1954-57 Early S/Arm	1 1/2	1 1/2	1 1/2
42-2957/59	Pipe Set - BSA A10 58-62 - Swing Arm	1 1/2	1 1/2	1 1/2
PART#	BSA A50/A65 LOW LEVEL EXHAUST	INLET SIZE	TUBE	OUTLET
68-2706/12	Pipe Set - BSA A65 63-65 - No X-Over No Lugs	1 1/2	1 1/2	1 1/2
68-2789/91	Pipe Set - BSA A65 66-68 - No X-Over Tie Lugs	1 1/2	1 1/2	1 1/2
68-2789/91W	Pipe Set - BSA A65 66-68 - No X-Over Tie Lugs	1 1/2	1 1/2	1 1/2
70-9127/30	Pipe Set - BSA A65 69-70 - X-Over Lower Tab	1 1/2	1 1/2	1 1/2
71-2043/45	Pipe Set - BSA A65 71-72 - X-Over Front Strap	1 1/2	1 1/2	1 1/2
JRC BSATT	Pipe Set - BSA A65 TT Style	1 1/2	1 1/2	1 1/2
68-2735/8	Pipe Set - BSA A65 - Low Level 2-1	1 1/2	1 1/2	1 1/2
				
68-2794...Tie Strap - Chrome - A65 66 on Low Level Exhaust At Head				
PART#	BSA A65 HI LEVEL EXHAUST	INLET SIZE	TUBE	OUTLET
68-2796/97	Pipe Set - A65 Hornet Hi-Level One Each Side	1 1/2	1 1/2	1 1/2
70-9198/9200	Pipe Set - A65 Firebird 69-70 - Chrome	1 1/2	1 3/8	1 1/2
70-2580/81	Pipe Set - BSA A65f 71-72 - Black	1 1/2	1 3/8	1 1/2
PART#	NORTON EXHAUST	INLET SIZE	TUBE	OUTLET
033116/18	Pipe Set - P11 - Hi Level One Each Side	1 3/4	1 3/4	1 3/4
23432/33	Pipe Set - Atlas 63-65 - Large Diameter	1 5/8	1 5/8	1 5/8
24020/21	Pipe Set - Atlas 66-On - Small Diameter	1 5/8	1 3/8	1 5/8
060620/2	Pipe Set - 750 Fastback 68-70	1 5/8	1 3/8	1 3/8
061320/21	Pipe Set - Norton S - 71- On - Hi Level Left	1 3/8	1 3/8	1 3/8
062380/81	Pipe Set - Norton Ss Pipe - One On Each Side	1 3/8	1 3/8	1 3/8
063299/40	Pipe Set - Norton Interstate	1 3/8	1 3/8	1 3/8
063375/6	Pipe Set - Commando 71-On Upswept - Harris	1 3/8	1 3/8	1 3/8
063375/6B	Pipe Set - Commando 71-On Upswept - Brituro	1 3/8	1 3/8	1 3/8
063375/6T	Pipe Set - Commando 71-On Upswept - Emgo	1 3/8	1 3/8	1 3/8
063375/6W	Pipe Set - Commando 71-On Upswept - Wassell	1 3/8	1 3/8	1 3/8
063999/4000	Pipe Set - Interstate 73-74 - With X-Over	1 3/8	1 3/8	1 3/8
065256/7	Pipe Set - Mk3 Commando - With X-Over	1 3/8	1 3/8	1 3/8
065256/7A	Pipe Set - Mk3 Commando - No X-Over	1 3/8	1 3/8	1 3/8



Classic British Motorcycle Spares



Instruments & Instrument Spares

SMITHS MAGNETIC COPY INSTRUMENTS



TAIWAN COPY SPEEDO

Ssm5001/06... Speedometer
- Grey 150Mph 1.25:1
Emgo

Note will Not Fit Bsa Rigid Rubber Cup!



TAIWAN COPY SPEEDO

60-1930..... Speedometer
- Black 150Mph 1.25:1
Emgo

Note will Not Fit Bsa Rigid Rubber Cup!



TAIWAN COPY TACH

Rsm3003/01 Tachometer
Triumph - Grey Face 4:1
Emgo

Rsm3003/06 Tachometer
BSA - Grey Face 3:1
Emgo

Note will Not Fit Bsa Rigid Rubber Cup!



TAIWAN COPY TACH

99-0166 Tachometer
- Black Face 4:1
Emgo

19-8950 Tachometer
- Black Face 3:1
Emgo

Note will Not Fit Bsa Rigid Rubber Cup!

INSTRUMENT SPARES



INSTRUMENT BULB HOLDERS

504..... Instrument
Bulb Crimped Base - Repo Holder
989..... Instrument
Bulb 12V 3W Push/turn - Stock
989LED Led Instrument Bulb

988..... Instrument
Bulb 6V 3W Push/turn - Stock

99-9886 Bulb Holder - Taiwan Speedo & Tach
99-0695 Bulb Holder - As Stock
- Magnetic Smiths (Same as Pilot Holder)
P53279/1 Bulb Holder - Chronometric Smiths



OIL IN FRAME INSTRUMENT MOUNT

97-4026 Instrument Mount Chrome - Oif
97-4026S Instrument Mount Stainless - Oif
60-2600 Instrument Rubber Cup - Oif - UK
60-2600T Instrument Rubber Cup - Oif - Taiwan



Instruments & Instrument Spares

BSA INSTRUMENT MOUNTING

68-9415.....Instrument Mounting Cup - Rubber
 68-9418A.....Hardware Kit - For Rubber Mount Cup
 68-9138.....Instrument Mount Ring - Rubber (Metal Cup)
 67-5088.....Instrument Mount Ring - Rubber A10

68-9148.....Instrument Mount Speedo/Tach - A65 Cast Alloy
 97-3689.....Instrument Mount Speedo/Tach - A65/B Range
 82-8283....Speedo Mount BSA A65
 Black in Steel



TRIUMPH INSTRUMENT MOUNTING

DS40.....Bracket - Chronometric
 97-1083...(B)...Bracket - Speedo And Tach - Duplex PU 60-63
 97-1596...(B)...Bracket - Speedo And Tach - 64-65
 97-1083.....(D).....Bushing - Mount 60-65
 97-1946.....(B).....Bracket - Speedo And Tach 66/67
 97-1946A...Bracket 68/69 97-1946B...Bracket - 1970
 97-1668...(C).....Bracket - Offset Speedo for TR6C 64-67
 97-2138...(A)....Bracket - Center Speedo for TR6C 68-70



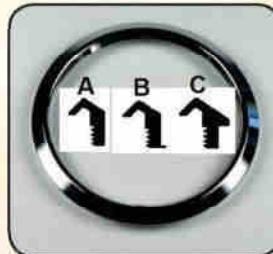
SMITHS MAGNETIC SPARES

JRC 24-100.....Decal - Trip Reset on Glass
 JRC 2401.....Glass/ Bezel Kit - NZ
 JRC 2406.....Glass - Magnetic 88mm
 JRC 2707.....Bezel - Smiths Magnetic
 JRC 2409.....Rubber - Glass Seal
 JRC 2405.....Screw & Rubber Kit
 JRC 2408..Rubber Grommet - in back
 JRC 2430.....Smiths Face Retainer - Magnetic
 JRC 2431.....Smiths SSM Bridge Rivet - Magnetic
 99-0695.....Magnetic Bulb Holder with Wire - UK



TRIP RESET - MAGNETIC

JRC 2403Knob Trip Reset Magnetic Steel Knurled Black
 JRC 2403A.....Knob Trip Reset Magnetic 2"
 JRC 2417.....Knob Trip Reset Magnetic Aluminum and Plastic



SMITHS CHRONOMETRIC SPARES

JRC 2404....Glass Chrono 74.8mm
 JRC 2404B.....Seal Sponge Cord
 JRC 2410...(A)..Bezel - Stand Alone
 JRC 2414...(B)..Bezel - Nacelle
 JRC 2415...(C)..Bezel - Panel (tank)
 JRC 2416A...Screw - Works Mount
 JRC 2423...Speedo Face 80mph JRC 2404C.....Needle -
 JRC 2424...Bezel 80mm Flat Top JRC 2404C.....Chrono State Shape A-E
 JRC 2425...Bezel 80mm V Top
 JRC 2426...Glass - 65mm Cub / JRC 2427....Glass - 56mm
 JRC 2428...Light Mount Repair / JRC 2429..Glass Lite Ring



FACE - MAGNETIC & CHRONOMETRIC

JRC 2411....Face - Chrono Speedo 10-120 SC5301
 JRC 2412....Face - Chrono Rev-Speed SC3304
 JRC 2412B...Face - Tach 4-1
 RC1307/1
 JRC 2412C.....Face - Macgnetic Tach RC1309
 JRC 2413.....Face - Chrono Speedo SC3303/17
 JRC 2413A.....Face - Chrono Speedo S608/11
 JRC 2419.....Face - Magnetic Spdo 10-120 Black
 JRC 2416A.....Screw - Works to Case Chronometric



TRIP RESET - CHRONO

JRC 2403B.....Knob Trip Reset - Chrome
 41-118-127-72.....Knob Trip Reset -
 Chrono 64-66 6T
 JRC 2416.....Trip Reset - 8 Inch - Chrono

VEGLIA SPARES

PART

DESCRIPTION

JRC 2402A.....Bezel Kit - Veglia
JRC 2402Bezel - Veglia Speedo



Smiths - Speedo Cable Chart

BSA SPEEDOMETER CABLES

MODEL	YEAR	LENGTH	REFERENCE
C15	59-65	4' 8"	Chrono Sq/Sq
B25	67-71	5' 3"	Mag Sq/Sq
B31	54-55	4' 8"	Chrono Sq/Sq
B31S/A	54-57	3' 10 3/4"	Chrono Sq/Sq
B31S/A	58-59	3' 8"	Chrono Sq/Sq
B32	54-61	3' 5"	Chrono Sq/Sq
B32	62-ON	3' 10 3/4"	Chrono Sq/Sq
B40	61-62	4' 8"	Chrono Sq/Sq
B40	63-65	4' 10 1/2"	Mag Sq/Sq
B40	66-On	5' 1"	Mag Sq/Sq
B44E	66-On	5' 1"	Mag Sq/Sq
B44VE	68-On	5' 6"	Mag Sq/Sq
B44VS/SS	68-On	5' 3"	Mag Sq/Sq
M20/33	54-57	4' 8"	Chrono Sq/Sq
M20	58-62	4' 2"	Chrono Sq/Sq
M21	54-57	4' 8"	Chrono Sq/Sq
M21	58-60	4' 2"	Chrono Sq/Sq
B33	54-55	4' 8"	Chrono Sq/Sq
B33 S/A	54-57	3' 10 3/4"	Chrono Sq/Sq
B33 S/A	58-60	3' 8"	Chrono Sq/Sq
B34	54-62	3' 10 3/4"	Chrono Sq/Sq
A7	54-55	3' 5"	Chrono Sq/Sq
A7/A10 S/A	54-62	3' 10 3/4"	Chrono Sq/Sq
A10	54-57	3' 5"	Chrono Sq/Sq
A50	62	3' 8"	Chrono Sq/Sq
A50	63	3' 5"	Chrono Sq/Sq
A50 R/S	64-65	3' 4"	Mag Sq/Sq
A50 R/W	66-On	5' 6"	Mag Sq/Sq
A65	62-63	3' 8"	Chrono Sq/Sq
A65	64-65	3' 4"	Mag Sq/Sq
A65	66-71	5' 6"	Mag Sq/Sq
A75	69-70	5' 8"	Mag Sq/Sq
A75	71-On	5' 5"	Mag Sq/Sq

NORTON SPEEDOMETER CABLES

16H	54-On	4' 6"	Chrono Sq/Sq
Es2	54-55	4' 6"	Chrono Sq/Sq
Es2	56-63	5' 7 1/2"	Chrono Sq/Sq
Es2	65-66	5' 5"	Mag Sq/Sq
Model 7	54-55	4' 6"	Chrono Sq/Sq
Model 88	54-55	4' 9"	Chrono Sq/Sq
Model 88	56-63	5' 7 1/2"	Chrono Sq/Sq
Model 88 SS	64	5' 9"	Mag Sq/Sq
Model 88 SS	65-66	5' 7 1/2"	Mag Sq/Sq
Model 99	56-63	5' 7 1/2"	Chrono Sq/Sq
Model 99	64-67	5' 9"	Mag Sq/Sq
Dominator 650	63-64	5' 7 1/2"	Chrono Sq/Sq
Dominator 650	65-67	5' 7 1/2"	Mag Sq/Sq
Atlas & N15	64-67	5' 9"	Mag Sq/Sq
Commando	69-On	5' 9"	Mag Sq/Sq

TRIUMPH SPEEDOMETER CABLES

T20	54-56	4' 1"	Chrono Sq/Sq
T20	57-62	4' 10"	Chrono Sq/Sq
T20	63-66	4' 10"	Mag Sq/Sq
T20S	66-67	5' 1"	Mag Sq/Sq
T20 Bantam	67-On	4' 10"	Mag Sq/Sq
TR25W	69-71	5' 3"	Mag Sq/Sq
T21 & 3TA	57-63	4' 10"	Chrono Sq/Sq
3TA	64-66	4' 10"	Mag Sq/Sq
T90	63-	4' 10"	Chrono Sq/Sq
T90	64-66	4' 10"	Mag Sq/Sq
T90	68-	5' 3"	Mag Sq/Sq
5T & T100	54-	3' 9"	Chrono Sq/Sq
5T/T100/TR5	55-58	3' 9"	Chrono Sq/Sq
5TA & T100	59-63	4' 10"	Chrono Sq/Sq

TRIUMPH SPEEDOMETER CABLES CON'T.

MODEL	YEAR	LENGTH	REFERENCE
5TA & T100	64-67	4' 10"	Mag Sq/Sq
T100	68-On	5' 3"	Mag Sq/Sq
T110/6T/TR6/T120	54-62	3' 9"	Chrono Sq/Sq
6T & TR6	63-64	3' 4 1/2"	Mag Sq/Sq
6T	65	3' 8"	Mag Sq/Sq
TR6	64-65	3' 4 1/2"	Mag Sq/Sq
6T/TR6/T120	66-72	5' 6"	Mag Sq/Sq
T140 & TR7	73-78	5' 6"	Mag Sq/Sq
T140 & TR7 Veglia	79-On	5' 11"	Veglia
T150	69-70	5' 8"	Mag Sq/Sq
T150	71-73	5' 5"	Mag Sq/Sq
T150	74-76	6' 0"	Mag Sq/Sq

VELOCETTE SPEEDOMETER CABLES

Mac/Mss/Viper	55-64	5' 3"	Chrono Sq/Sq
Mss/Venom	64-67	5' 3"	Mag Sq/Sq



CHRONOMETRIC CABLES (SHORT NUT)

60-0498	Speedometer Cable - 3' 4 1/2"
67-9063	Speedometer Cable - 3' 5"
65-9267	Speedometer Cable - 3' 8"
60-0245	Speedometer Cable 3' 8"
60-0245A.....	Speedometer Cable - Armored
60-0246	Speedometer Cable - 3' 9"
67-9057.....	Speedometer Cable - 3' 10 3/4"
60-0356	Speedometer Cable - 4' 10"
60-0356A.....	Speedometer Cable - Armored

MAGNETIC CABLES (SQ/SQ)

Df9106/134	Speedometer Cable 3' 4 1/2"
Df9110/0048	Speedometer Cable 4' 8" - Uk
Df9110/00410.....	Speedometer Cable 4' 10" - Uk
Df9110/00410T.....	Speedometer Cable 4' 10" - Taiwan
Df9110/00411	Speedometer Cable 4' 11" - Taiwan
Df9110/0051.....	Speedometer Cable 5' 1" - Uk
Df9110/0051T.....	Speedometer cable 5' 1" - Taiwan
Df9110/0053T	Speedometer Cable 5' 3" - Taiwan
Df9110/0054	Speedometer Cable 5' 4" - Uk
Df9110/0055	Speedometer Cable 5' 5" - Uk
Df9110/0056	Speedometer Cable 5' 6" - Uk
Df9110/0056T	Speedometer Cable 5' 6" - Taiwan
Df9110/0058	Speedometer Cable 5' 8" - Uk
Df9110/0059	Speedometer Cable 5' 9" - Uk
Df9110/0059T	Speedometer Cable 5' 9" - Taiwan
Df9110/00511	Speedometer Cable 5' 11" - Uk
Df9110/00511T	Speedometer Cable 5' 11" - Taiwan
Df9110/0067	Speedometer Cable 6' 7" - Taiwan

VEGLIA DRIVE CABLE - TRIUMPH 79-ON

60-7306	Speedometer Cable 5' 11" Veglia
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Smith's Tach Cable Chart

BSA TACHOMETER CABLES

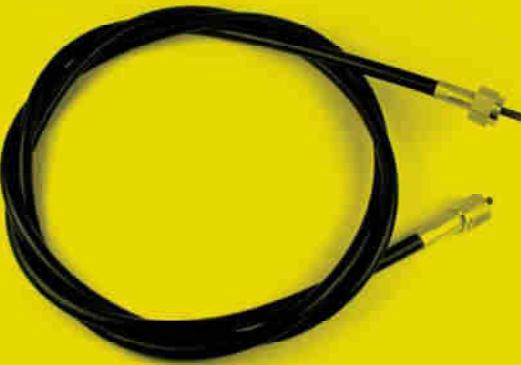
MODEL	YEAR	LENGTH	REFERENCE
B25	69-70	2' 7"	Mag Sq/Sq
B25	71-On	2' 1"	Mag Sq/Spd
B32	54-57	3' 2"	Chrono Sq/Spd
B34	59-62	3' 2"	Chrono Sq/Spd
B44E	66-68	2' 9"	Mag Sq/Sq
B44SS	68-On	2' 7"	Mag Sq/Sq
B44VS	69-70	2' 7"	Mag Sq/Sq
B50	71-On	2' 7"	Mag Sq/Sq
A10	54-59	3' 2"	Chrono Sq/Spd
A10	60-63	2' 10 1/2"	Chrono Sq/Sq
A50	66-On	2' 7"	Mag Sq/Sq
A65	64-On	2' 9'	Mag Sq/Sq
A75	69-70	2' 1"	Mag Sq/Spd
A75	71-On	2' 4"	Mag Sq/Spd

NORTON TACHOMETER CABLES

Es2	64-66	2' 8"	Mag Sq/Spd
Model 88	64-67	2' 8"	Mag Sq/Spd
650 SS	64-67	2' 8'	Mag Sq/Spd
Atlas & P11	65-67	2' 8"	Mag Sq/Spd
Commando	69-On	2' 5"	Mag Sq/Spd

TRIUMPH TACHOMETER CABLES

T20	60-63	2' 4"	Chrono Sq/Spd
T20	64-67	2' 10 1/2"	Mag Sq/Spd
TR25W	69-70	2' 7"	Mag Sq/Sq
TR25T & TR25SS	71-On	2' 1'	Mag Sq/Spd
T90	66-67	2' 4"	Mag Sq/Sq
T90	68-	2' 2 1/2"	Mag Sq/Spd
TR5 & T100	58-66	2' 4"	Chrono Sq/Spd
T100SS/T	66-67	2' 2 1/2"	Mag Sq/Sq
T100	68-On	2' 2 1/2"	Mag Sq/Spd
TR6	60-62	2' 4"	Chrono Sq/Spd
TR6 & T120	64-65	2' 10 1/2"	Mag Sq/Spd
TR6 & T120	66-70	2' 4"	Mag Sq/Spd
TR6 & T120	71-72	2' 6"	Mag Sq/Spd
T140 & TR7	73-78	2' 6"	Mag Sq/Spd
T140 & TR7	79-On	2' 6"	Veglia
T150	69-70	2' 1"	Mag Sq/Spd
T150	71-73	2' 4"	Mag Sq/Spd
T150	74-76	2' 6"	Mag Sq/Spd



CHRONOMETRIC TACHOMETER CABLES

- 52091/5 Tachometer Cable 2' 4' Sq/Spd
65-9172 Tachometer Cable - 2' 10 1/2" Sq/Sq

MAGNETIC TACH CABLE (SQ/SPADE)

- Df9111/0021 Tachometer Cable 2' 1" - Uk
Df9111/0022 Tachometer Cable 2' 2" - Uk
Df9111/0024 Tachometer Cable 2' 4" - Uk
Df9111/0024T Tachometer Cable 2' 4" - Taiwan
Df9111/0025 Tachometer Cable 2' 5" - Uk
Df9111/0026 Tachometer Cable 2' 6' - Uk
Df9111/0026T Tachometer Cable 2' 6" - Taiwan
60-4456 Tachometer Cable 2' 6" Armored
Df9111/0028 Tachometer Cable 2' 8" - Uk
Df9111/0030 Tachometer Cable 3' 0" - Uk
Df9111/0032 Tachometer Cable 3' 2" - Uk

MAGNETIC TACH CABLE (SQ/SQ)

- 19-9700 Tachometer Cable 2' 7" - Uk
19-9076 Tachometer Cable 2' 9" - Uk
19-9076T Tachometer Cable 2' 9" - Taiwan



Smiths Speedo Gear Box Application Chart / Product Listings



For Speedometer Drive Rings see the Wheel Section

120 Mph Speedometer Uses 2:1 Gear Box

150 Mph Speedometer Uses 1.25:1 Gear Box

BSA

MODEL	YEAR	RATIO	NUMBER
A65H	66-67	2:1	BG5330/287
A50 & A65L	67-70	1.25:1	BG5330/171
A75	69-70	1.25:1	BG5330/168
A75	71-72	1.25:1	BG5330/164

NORTON

MODEL	YEAR	RATIO	NUMBER
Commando	68-74	1.25:1	BG5330/171
Commando	75	1.25:1	60-4403 L/H Drive

TRIUMPH

MODEL	YEAR	RATIO	NUMBER
T100	64-74	2:1	BG5330/287
T100 & T120	64-67	2:1	BG5330/287
T100 & TR6C	68-70	2:1	BG5330/287
T120 & TR6R	68-70	1.25:1	BG5330/168
T120 & TR6	71-72	1.25:1	BG5330/164
T140	73-78	1.25:1	BG5330/164
T150	68-70	1.25:1	BG5330/168
T150	71-72	1.25:1	BG5330/168
T150	73-74	1.25:1	BG5330/164
T160	75-76	1.25:1	60-4403 L/H Drive



SPEEDOMETER DRIVES - REAR WHEEL (SMITHS MAGNETIC)

BG5330/164	Speedo Drive - 1.25:1 - 5/8" Hole - India
BG5330/164T	Speedo Drive - 1.25:1 - 5/8" Hole - Taiwan
BG5330/168	Speedo Drive - 1.25:1 - 3/4" Hole - India
BG5330/168R	Speedo Drive - 1.25:1 - 3/4" Hole - India
BG5330/171	Speedo Drive - 1.25:1 - 11/16" Hole - Taiwan
BG5330/287T	Speedo Drive - 2:1 - 3/4" Hole - Taiwan
BG5330/287R	Speedo Drive - 2:1 - 3/4" Hole - India
60-4403	Speedo Drive - T160 & Norton Mk3 L/H 1.25:1 Speedo Drive Decal - Shoot With Handgun



LATE T140/TR7 SPEEDOMETER DRIVE

60-7091	Speedo Drive - Veglia 79-On - 1.25:1
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Smiths Tach Gear Box

BRASS TACHOMETER DRIVE BOXES



TACHOMETER DRIVE BRASS
1:1 - 1950's BSA

70549-1/1.....Tachometer Drive
1:1 Cast Brass Antique Finish

Applications: BSA B34 Goldstar
A7/A10 - 1950's

Smiths Reference: BG1508/04



TACHOMETER DRIVE BRASS
2:1 - EARLY NORTON

70549-2/1.....Tachometer Drive
2:1 Cast Brass Antique Finish

Applications: Early Norton Atlas

Smiths Reference: BG1508/06

TRIUMPH TACHOMETER DRIVE BOXES



TACHOMETER DRIVE
BLANK OFF PLUGS

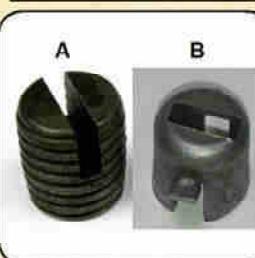
70-4706.....Plug - Tach Drive R/H 16Tpi
21-1871Plug - Tach Drive L/H 20Tpi
70-8896Sealing Washer - Case To Plug



TRIUMPH TACHOMETER DRIVES

99-0173Spade - Tach Drive
70-4699ATach Drive Assembly
63-65 - Straight 2:1

71-4138.....Tach Drive 500 69-On - 20Tpi L/H Short 4:1
70-5756.....Tach Drive 650 66-68 - 16Tpi R/H Long 4:1
71-7011..Tach Drive 650/750 69-On - 20Tpi L/H Long 4:1



TACHOMETER
DRIVE THIMBLES



With Tabs

70-4700... (B)....Tach Drive Thimble - Must Split Case
70-7050.....(A)..... - No Need To Split Case
70-4783.....(B).....Tach Drive Thimble Adapter



TACHOMETER DRIVE SPARES

70-5153Threaded Drive Retainer - 16Tpi R/H
70-9332Threaded Drive Retainer - 20Tpi L/H
70-5157Tach Gear - Driving



TACHOMETER DRIVE PLUGS

70-5759.....End Plug - Outside Drive End - 1 Cap
71-2481.....Welsh Plug - Bottom Driven End - 1 Cap
71-2480.....End Plug - Outside Drive End - 2 Cap
71-4131.....End Plug - Bottom Driven End - 2 Cap

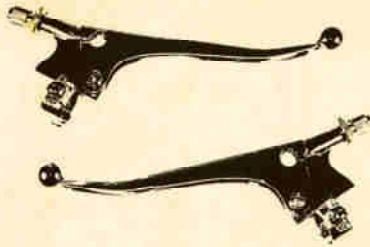


TACHOMETER DRIVE SEALS

70-7351Sealing Washer - Tach Drive To Case
70-6299O-Ring - Tach Drive - Internal
70-6300O-Ring - Tach Drive - On Threaded Cap
70-3309O-Ring - Tach Drive - Gear Housing



Classic British Motorcycle Spares



Controls



LEVERS FOR 7/8 BARS

Lever Set - 7/8 Ball & Adjuster 60'S
00-0108 - No Choke - LFH



LEVER SET - 7/8 BLADE & ADJUSTER

Lever Set - 7/8 Blade & Adjuster
00-0112 - No Choke - LFH



LEVER SET - 7/8 BALL & ADJUSTER

Lever Set - 7/8 Ball & Adjuster
60-2073/4 - With Choke Lever (No Mirror)



LEVER SET - 7/8 BALL & ADJUSTER

Lever Set - 7/8 Ball & Adjuster
60-2241/2 - With Mirror Hole - LFH



BRAKE LEVER - 7/8 BALL & ADJUSTER

Brake Lever - 7/8 Ball & Adjuster
60-2241C - With Choke Lever - Emgo



BRAKE LEVER - 7/8 BALL & ADJUSTER

Brake Lever - 7/8 Ball & Adjuster
60-2241T - With Mirror Hole - Emgo
Clutch Lever - 7/8 Ball & Adjuster
60-7021T - With Mirror Hole - Emgo



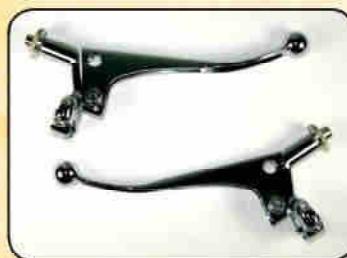
CLUTCH LEVER - 7/8 BALL & ADJUSTER - EMGO

JRC 208L/J Clutch Lever - 7/8 Ball & Adjuster - Emgo
JRC 208R/J Brake Lever - 7/8 Ball & Adjuster - Emgo





Controls



**CLUTCH LEVER
- 7/8 BALL
& ADJUSTER - EMGO**

JRC 219L/T Clutch Lever - 7/8 Ball & Adjuster - Emgo
JRC 219R/T Brake Lever - 7/8 Ball & Adjuster - Emgo



**BRAKE LEVER - 7/8 BLADE
& NO ADJUSTER
- AIR LEVER - EMGO**

JRC 69691 Brake Lever - 7/8 Blade & No Adjuster - Air Lever - Emgo
JRC 69692 Clutch Lever - 7/8 Blade & No Adjuster - Mag Lever - Emgo



**BRAKE LEVER - 7/8
BALL & ADJUSTER
- AIR LEVER - EMGO**

JRC 69693 Brake Lever - 7/8 Ball & Adjuster - Air Lever - Emgo
JRC 69694 Clutch Lever - 7/8 Ball & Adjuster - Mag Lever - Emgo



**BRAKE LEVER - 7/8 BLADE
& NO ADJUSTER - EMGO**

JRC 69641 Brake Lever - 7/8 Blade & No Adjuster - Emgo
JRC 69642 Clutch Lever - 7/8 Blade & No Adjuster - Emgo



**BRAKE LEVER - 7/8
ALLOY AMAL COPY
- EMGO**

JRC 0070 Brake Lever - 7/8 Alloy Amal Copy - Emgo
JRC 0071 Clutch Lever - 7/8 Alloy Amal Copy - Emgo



**LEVER SET - 7/8
TOMASELLI COPY - EMGO**

JRC 0072 Lever Set - 7/8 Tomaselli Copy - Emgo



LEVER SET - 7/8 ALLOY TYPE 200 - EMGO

JRC 0073 Lever Set - 7/8 Alloy Type 200 - Emgo



**ALLOY LEVER BLADES**

60-2627T Lever Blade - Clutch In Alloy Mounts To Switch Perch - Emgo
 60-2628T Lever Blade - Brake In Alloy - Mounts To Switch Perch - Emgo
 97-7035 Lever Blade - Clutch In Alloy - Uk Made

**LEVERS FOR 1 IN BARS**

18/886/894 Lever Set - 1 In Blade & Adjuster
 18/908/9 Lever Set - 1 In Ball & Adjuster - LFH

**CLUTCH LEVER
- 1 IN BLADE
& NO ADJUSTER - EMGO**

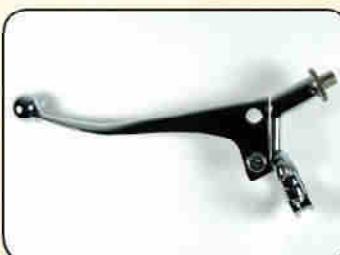
Clutch Lever
- 1 In Blade
& No Adjuster
JRC 208L/J-1.....- Emgo

 Brake Lever - 1 In Blade
& No Adjuster - Emgo
JRC 208R/J-1

**CLUTCH LEVER - 1 IN
BALL & ADJUSTER
DOHERTY COPY - EMGO**

Clutch Lever - 1 In Ball
JRC 217L/T-1..... & Adjuster Doherty Copy - Emgo

 Brake Lever - 1 In Ball & Adjuster
JRC 217R/T-1 Doherty Copy - Emgo

**CLUTCH LEVER
- 1 IN BALL & ADJUSTER
- DRILLED FOR SWITCH**

Clutch Lever
- 1 In Ball & Adjuster
JRC 217L-Sw..... - Drilled For Switch

 97-0668T Lever Cap - 1 In Bar - Drilled For Switch

**BRAKE LEVER - 1 IN BLADE
& NO ADJUSTER - AIR LEVER - EMGO**

Brake Lever - 1 In Blade
& No Adjuster
JRC 69661..... - Air Lever - Emgo

 Clutch Lever - 1 In Blade & No Adjuster
JRC 69662 - Mag Lever - Emgo

**AIR & SPARK
ADVANCE LEVERS**

12/608 Mag Lever - 7/8 Right Hand - Emgo
 12/609 Air Lever - 7/8 Left Hand - Emgo
 12/613 Mag Lever - 1In Right Hand - Emgo
 12/614 Air Lever - 1 In Left Hand - Emgo

**COMPRESSION RELEASE LEVER**

JRC 107 Decompressor Lever -7/8 Bar - Emgo

Controls / Clutch Cables

ALL CABLES LISTED ARE FOR US BARS UNLESS NOTED!

TRIUMPH PREUNIT CLUTCH CABLES

PART #	DESCRIPTION
60-0308	Clutch Cable - 500/650 46-54
60-0307	Clutch Cable - 500/650 55-57
60-0388	Clutch Cable - 650 58-59
60-0389	Clutch Cable - 650 58-62 Slick Shift

TRIUMPH UNIT CLUTCH CABLES

PART #	DESCRIPTION
60-0366	Clutch Cable - 3Ta/T100 57-62
60-0366T	Clutch Cable - 3Ta/T100 57-62 - Taiwan
60-0434	Clutch Cable - T110/T120 60-62
60-0466	Clutch Cable - 6T/Tr6 60-64 - Doherty
60-0466T	Clutch Cable - 6T /Tr6 60-64 - Taiwan
60-1994 ...	Clutch Cable - T100/T120 62-67 - No Adjuster
60-1994+6 ...	Clutch Cable - T100/T120 62-67 +6 Inches
60-1994T	Clutch Cable - T100/T120 62-67 - Taiwan
60-1994V.....	Clutch Cable - T100/T120 62-67 - Superlite
	Clutch Cable - T120/Tr6 68-72
60-1993	- Adjuster @ Cover
	Clutch Cable - T120/Tr6
60-1993+12T.....	68-72 +12In - Taiwan
	Clutch Cable - T120/Tr6 68-72
60-1993H	- Heavy Duty
60-1993T	Clutch Cable - T120/Tr6 68-72 -Taiwan
60-1993V.....	Clutch Cable - T120/Tr6 - Superlite

TRIUMPH SINGLE CLUTCH CABLES

PART #	DESCRIPTION
60-2083	Clutch Cable - 250 68-71
60-2083T	Clutch Cable - 250 68-71 - Taiwan
60-0332	Clutch Cable - T20 54-64
60-0504	Clutch Cable - T20 65-On

T140 CLUTCH CABLES

PART #	DESCRIPTION
60-3925	Clutch Cable - T140 73-82 - Us Bar
	Clutch Cable - T140 73-82
60-3925T	- Us Bar - Taiwan
60-3925V	Clutch Cable - T140 73-82 - Superlite
60-4168	Clutch Cable - T140 73-82 - Uk Bar
	Clutch Cable - T140 73-82
60-4168T	- Uk Bar - Taiwan

3 CYLINDER TRIUMPH & BSA CLUTCH CABLES

PART #	DESCRIPTION
60-1946	Clutch Cable - T150 69-72 - A75 69-70
60-1946T	Clutch Cable - T150 69-72 - Taiwan
60-2445	Clutch Cable - T150 73-74 - A75 70-72
60-2445H.....	Clutch Cable - T150 73-74 Nylon
60-4362	Clutch Cable - T150 69-74 - Uk Bars
60-4454	Clutch Cable - T160 75-76 - Us & Uk Bars
60-4454H.....	Clutch Cable - T160 75-76 Nylon
60-4454+5.....	Clutch Cable - T160 75-76 + 5In

CLUTCH CABLE FITTINGS

PART #	DESCRIPTION
57-1644	Abutment - Clutch Cable 650/500 Unit Till 67
57-3784	Abutment - Clutch Cable 500 69-On
57-2540	Abutment - Clutch Cable - 650 68 Only
57-3762	Abutment - Clutch Cable - 650 69-82
57-1646	Boot - Clutch Cable @ Gear Box

CLUTCH CABLE SPACERS - USE AS REQUIRED

PART #	DESCRIPTION
57-1645	Adapter Abutment - Clutch Cable To 65
	Adapter Abutment
57-2062.....	- Clutch Cable - Short 66-67
	Adapter Abutment
57-2063.....	- Clutch Cable - Long 66-67

CLUTCH SPOKE SPARES

PART #	DESCRIPTION
57-1945A.....	Clutch Spoke Kit - 350/500
57-1945 ...	Spoke - Clutch Lever In Gear Box - 350/500
57-1714	Spoke - Clutch Lever In Gear Box - 650
57-1946	Connector - Cable To Clutch Spoke

BSA CLUTCH CABLES

BSA SINGLE CLUTCH CABLES

PART #	DESCRIPTION
65-8680	Clutch Cable - B & M Models 48-58
40-8620	Clutch Cable - C15/B40 65-66
40-8615	Clutch Cable - B31/33 59-On - B44 66-68
60-2083	Clutch Cable - Unit Single 68-On
60-2083T	Clutch Cable - Unit Single 68-On

BSA TWIN CLUTCH CABLES

PART #	DESCRIPTION
67-8681	Clutch Cable - A7/A10 55-58
42-8775	Clutch Cable - A7/A10 & B33/34 59-On
68-8611.....	Clutch Cable - A50/A65 64-68 - Doherty
68-8611T	Clutch Cable - A50/A65 64-68 - Taiwan
60-2080T	Clutch Cable - A50/A65 69-70 - Taiwan
60-2456	Clutch Cable - A50/A65 70-72 - Doherty
60-2456T	Clutch Cable - A50/A65 70-72 - Taiwan
68-3257/59/63	Clutch Cable Abutment Kit

NORTON CLUTCH CABLE

PART #	DESCRIPTION
Nm25035	Clutch Cable - Norton Atlas 63-66
Nm25036	Clutch Cable - Norton Atlas 67-68
062492 ..	Clutch Cable - Commando 68-75 - Roadster
062492T....	Clutch Cable - Commando 68-75 -Taiwan
	Clutch Cable - Commando
062813	68-75 Hi Bar - Andover



ALL CABLES LISTED ARE FOR US BARS UNLESS NOTED!

TRIUMPH BRAKE CABLES

PART #	DESCRIPTION
60-0222A	Front Brake Cable - TR5/6T
60-0305	Front Brake Cable - 6T/T100/T110 46-57 Nacelle
60-0414	Front Brake Cable - 6T 59-61
60-0415	Front Brake Cable - T110/TR6 58-62
60-0418	Front Brake Cable - 3Ta/T100 57-64
60-0436	Front Brake Cable - T110/120 61-64
60-0559	Front Brake Cable - T100/T120 65-67
60-0559T	Front Brake Cable - T100/T120 65-67 - Emgo
60-0560	Front Brake Cable - T100ss 65-68
60-0561	Front Brake Cable - 3Ta/T100 65-67
60-0665	Front Brake Cable - T120/TR6 1968
60-0665T	Front Brake Cable - T120/TR6 1968 - Emgo
60-0664T	Front Brake Cable - T120/TR6 1968 - Uk Bars

TRIUMPH 500/650

FRONT BRAKE CABLES - TLS WITH SWITCH

PART #	DESCRIPTION
60-2076SW	Front Brake Cable W/Switch
60-2076T	Front Brake Cable T120/T100 69-70 - Switch
60-2077	Front Brake Cable T120/T100 69-70 - Uk Bar
60-3557T	Front Brake Cable - T120/TR6 71-2 Taiwan
60-3075T	Front Brake Cable - T120/TR6 71-2 Uk Bar
60-4088	Front Brake Cable - TR5T 73-74

TRIUMPH CUB BRAKE CABLES

PART #	DESCRIPTION
60-0321	Front Brake Cable - T15/20 55-64
60-0564	Front Brake Cable - T20s/T20m 65-67
60-0569	Front Brake Cable - T20sh 65-67

BSA TWIN BRAKE CABLES - SINGLE LEADING

PART #	DESCRIPTION
42-8771	Front Brake Cable - A7 58-62
67-8610	Front Brake Cable - A10 To 57
42-8774	Front Brake Cable - A10 58-62
68-8596	Front Brake Cable - A50/A65 64-65
60-0861	Front Brake Cable - A65 Spitfire 1968
68-8600	Front Brake Cable - A50/A65 65-69 Sls
68-7025	Rear Brake Cable - A50/A65 62-65

NORTON REAR BRAKE CABLES

PART #	DESCRIPTION
060482	Rear Brake Cable - Commando To 74 - Uk
060482T	Rear Brake Cable - Commando - Taiwan
JRC Nor1	Spring - Brake Pedal Safety Retainer
060553	Clip - Rear Brake Cable
060780	Barrel - Rear Brake Lever
060806	Trunnion - Rear Brake @ Cable Yoke

BRAKE CABLE FITTINGS

PART #	DESCRIPTION
37-2006	Clevis Pin - With Integral Clip 1/4 In X 7/16 Long
60-4252	Clevis Pin - 1/4 In X 7/16 Long
60-0638A	Brake Cable End - Wrap Around And Clamp On



Throttle Cables & Throttles

ALL CABLES LISTED ARE FOR US BARS UNLESS NOTED!

TRIUMPH THROTTLE CABLES

TRIUMPH PREUNIT

THROTTLE CABLES - 6T/TR6/T100

PART #	DESCRIPTION
60-0257.....	Throttle Cable - 50-61 (34") Angle @ Twist Grip
60-0257.....	Throttle Cable - 50-62 (40") Angle @ Twist Grip
60-0410	Throttle Cable - 500 57-62

T120 PREUNIT THROTTLE CABLES - 2-1

PART #	DESCRIPTION
60-0422	Throttle Cable - T120 58-63 - Upper
60-0423	Throttle Cable - T120 58-63 - Lower

2-1 THROTTLE CABLES - 900 CONCENTRIC

PART #	DESCRIPTION
60-0499	Throttle Cable 2-1 68-70 T120
60-0500	Throttle - 68-70 T120 - Upper
60-0500T	Throttle - 68-70 T120 - Upper - Taiwan
60-0684T	Throttle - 68-70 T120 - Lower

THROTTLE CABLES - MONOBLOC

PART #	DESCRIPTION
60-0519	Throttle Cable - 63-67 Tr6/6T
60-0528	Throttle Cable - 64-67 T100/T120
60-0528T	Throttle Cable - 64-67 T100/T120
60-0507.....	Air Cable - 63-67 Tr6 - Monobloc

T100 THROTTLE CABLES - 600 CONCENTRIC

PART #	DESCRIPTION
60-0735.....	Throttle Cable - 68 T100C
60-0740.....	Throttle Cable - 68 T100R
60-0745.....	Throttle Cable - T100R 68-70 - Lower
60-0746.....	Throttle Cable - TR5T & Tr6 68-70
60-1822....	Throttle Cable - T100 68-74 - Twin Throttle
60-1824	Air Cable - 68-70 T100C

T120 THROTTLE CABLES - 900 CONCENTRIC

PART #	DESCRIPTION
60-0660	Throttle 68 T120
60-1819	Throttle Cable - T120/T140 - Twin Throttle
60-1819T	Throttle Cable - T120/T140 - Taiwan
60-1806	Throttle Cable - T120/T140 - Twin Throttle
60-1806T	Throttle Cable - T120/T140 - Taiwan

T140 2-1 THROTTLE CABLES

PART #	DESCRIPTION
60-7002.....	Throttle Cable 2-1 76-78
60-7001	Throttle Cable - Upper
60-7001T	Throttle Cable - Upper - Taiwan
60-0733.....	Throttle Cable - Lower
60-0733T	Throttle Cable - Lower - Taiwan

T140 THROTTLE CABLES - MK2 CONCENTRIC

PART #	DESCRIPTION
60-7145 ..	Throttle Cable - T140 Mk2 Amal 2-1 - Uk Bar
60-7149	Throttle Cable - T140 Mk2 Amal - Upper
60-7151 ..	Throttle Cable - T140 Mk2 Amal - 2-1 Us Bar
60-1806	Throttle Cable - TR7 73-77 Amal - Us Bar
60-7183	Throttle Cable - TR7 79 - Uk Bars
60-7184	Throttle Cable - TR7 79 - Us Bars

T140 MK2 COLD START CABLES

PART #	DESCRIPTION
62-0065	Cold Start Cable - Lower - Mk1.5 Or Mk2
62-0067	Cold Start Cable - Upper - Mk1.5 Or Mk2

T140 THROTTLE CABLES - BING

PART #	DESCRIPTION
60-7427.....	Throttle Cable - T140 Bing - Upper Us Bar
60-7509.....	Throttle Cable - T140 Bing - Lower Us Bar
60-7150	Throttle Cable - T140 Bing - Upper Uk Bar
60-7084.....	Throttle Cable - T140 Bing - Lower Uk Bar

3 CYLINDER THROTTLE CABLES

PART #	DESCRIPTION
60-0890	Throttle Cable - T150 68-70/ Rk3 69-71
60-1984	Throttle Rod - T150
60-4458	Throttle Cable - T160 75-On
60-4315	Throttle Rod - T160



Throttle Cables & Throttles



T150 AIR CABLES

PART #	DESCRIPTION
60-1968	Air Cable - T150 69-70 - Lever To Jb
60-3566	Air Cable - T150 1971-75 - Lever To Jb
60-2062	Air Cable - T150 69-75 - J/B To Left Carb
60-2061 ..	Air Cable - T150 69-75 - J/B To Center Carb
60-2060	Air Cable - T150 69-75 - J/B To Right Carb

TRIUMPH SINGLE THROTTLE CABLES

PART #	DESCRIPTION
60-0315 ..	Throttle Cable - T15 & T20c 53-57 332 Amal
60-0317	Throttle Cable - T15 & T20 53-57 332 Amal
60-0420	Throttle Cable - T20 Cub 66-67 376
60-0962	Throttle Cable - 68-71 Bsa/Tri 250

BSA THROTTLE CABLES

PART #	DESCRIPTION
60-0528	Throttle Cable - A10/A65 To 67- Monobloc
68-8679.....	Throttle Cable- A65 65-67
68-8731	Throttle Cable - Gp Amal
60-1819.....	Throttle - A65t 68-On - Twin Throttle
60-0813	Throttle - A65/F/H 68-On - Twin Throttle
60-0826	Throttle - A65 68-On - Jb To Carb

NORTON THROTTLE CABLES - US BARS ONLY

PART #	DESCRIPTION
033145	Throttle Cable - 68-74 - Lower
061451	Throttle Cable - 68-74 - Upper

NORTON THROTTLE CABLE - TWIN THROTTLE

PART #	DESCRIPTION
60-0528	Throttle Cable - Atlas - Monobloc
60-1819.....	Throttle Cable - Commando - Concentric
066341	Throttle Cable - Commando - Mk3

THROTTLE ASSEMBLIES



**PRE-UNIT
TRIUMPH THROTTLE**



**SINGLE PULL THROTTLE
- 1 IN BARS**



AMAL COPY THROTTLE



**SINGLE PULL THROTTLE
- 7/8 IN BARS**



**DUAL PULL THROTTLE
- 7/8 IN**



Throttle Dual
99-0351T - 7/8 In - Taiwan

16/011 Cable Stop - Amal Throttle Housing





MASTER CYLINDERS



TRIUMPH FRONT MASTER CYLINDERS - STAINLESS

Front Master Cylinder
60-4102 73-78 - Single Disc
Front Master Cylinder
60-7163 79-On - Single Disc

60-9802 Front Master Cylinder 75-82 - Dual Disc
99-7027A M/C Barrel With Internals (SS)
99-2768 Seal Kit - Front Triumph M/C



TRIUMPH REAR MASTER CYLINDERS

60-4401 Rear Master Cylinder - Stainless
99-7027A M/C Barrel With Internals (SS)
99-7022 Seal Kit - Rear Triumph M/C

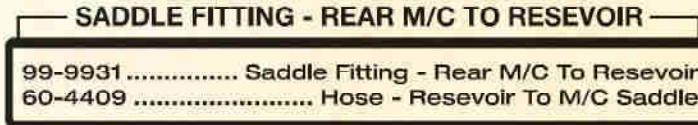
For proper rear brake bleeding instructions please refer to your factory triumph workshop manual.
We will not accept returns on damaged hydraulic brake components!

TRIUMPH BRAKE SPARES



RESEVOIR ASSEMBLY - REAR TRIUMPH

Reservoir Assembly
83-4781..... - Rear Triumph
83-5465... Rear M/C Reservoir
Mount - Rear
83-5466..... Reservoir T160
83-7056 Mount - Rear Reservoir T140
60-4365 Cap - Master Cylinder Reservoir
60-4328 Washer - Reservoir Cap Sealing
60-4366 Diaphragm - Inside Reservoir
60-4374 O-ring - Reservoir To M/C Body
60-4397 Reservoir - Triumph



SADDLE FITTING - REAR M/C TO RESEVOIR

99-9931 Saddle Fitting - Rear M/C To Reservoir
60-4409 Hose - Reservoir To M/C Saddle



TRIUMPH MASTER CYLINDER - FRONT

JRC 37281....Master Cylinder - Universal - 14mm - Black

SEAL & REPAIR KITS TRIUMPH & NORTON



SEAL KIT - FRONT TRIUMPH MASTER CYLINDER

Seal Kit - Front Triumph
99-2768 Master Cylinder
60-7164A..... Seal Kit - Front Tri M/C With Dual Disc
064244..... Seal Kit - Norton Master Cylinder



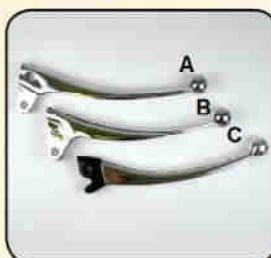
SEAL KIT - REAR TRIUMPH MASTER CYLINDER

99-7022 Seal Kit - Rear Triumph Master Cylinder



LOCKHEED TYPE CALIPER SEAL KITS

99-7006 Caliper Seal Kit - Triumph
064243..... Caliper Seal Kit - Norton

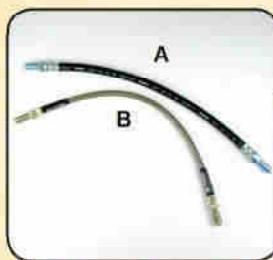


HYDRAULIC BRAKE LEVERS

(A) 60-3980 Brake Lever Blade - Chrome Uk
(B) 60-4206 Brake Lever Blade - Chrome Uk
(C) 97-5074 Brake Lever Blade - Alloy (79-82) Uk

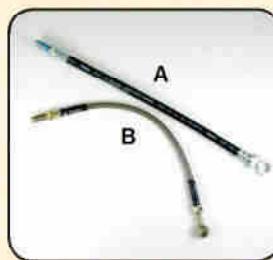


TRIUMPH BRAKE HOSES



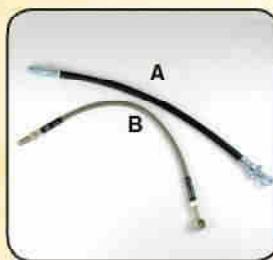
BRAKE HOSE - FRONT LOWER

60-4175(A)... Brake Hose - Front Lower - 12 1/2 In
60-4175S ..(B)... Brake Hose - Front Lower - Stainless



BRAKE HOSE - FRONT TOP

60-4176(A)... Brake Hose - Front Top - Hi Bar 12 1/2 In
60-4176S ..(B)... Brake Hose - Front Top - Stainless



BRAKE HOSE - FRONT TOP

60-7174... (A) ... Brake Hose - Front Top Hi Bar - 14 3/4
60-7174S ... (B) ... Brake Hose - Front Top - Stainless



BRAKE HOSE - FRONT TOP LOW BAR

60-4177(A)... Brake Hose - Front Top Low Bar - 5 1/2
60-7028(B)..... Brake Hose - Rear (76-79) 6 3/4
60-7028S(C).... Brake Hose - Rear 6 3/4 - Stainless



BRAKE HOSE - REAR WITH GUARD - 21 1/4

60-7233.....Brake Hose - Rear With Guard - 21 1/4



RUBBER BOOT - BRAKE HOSE BANJO AT M/C

60-4626Rubber Boot - Brake Hose Banjo At M/C



BRAKE PIPE - METAL LINES - CALIPER TO HOSE

60-4178 - Caliper To Hose
Brake Pipe - Metal Line
Brake Pipe - Metal Line
60-4179 - Top Lug /Middle
60-4338 .. Brake Pipe - Metal Line - Top Lug To Jnct
60-7177.... Brake Pipe - Metal Line - Top Lug To Jnct
60-7178 ... Brake Pipe - Metal Line - Top Lug To Jnct



BRAKE HOSE - NORTON

062707.....	Brake Hose - Norton 25 In
063507	Brake Hose - Norton 28 In
063508	Brake Hose - Norton 23 In
063540.....	Brake Hose - Norton 34 In - Hi Bar
066237.....	Brake Hose - Norton Mk3

NORTON BRAKE HOSES

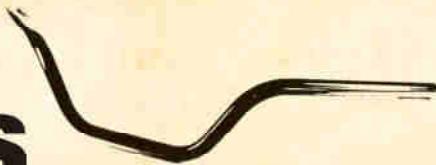
AFTER MARKET STAINLESS BRAKE LINES



SS BRAKE LINES

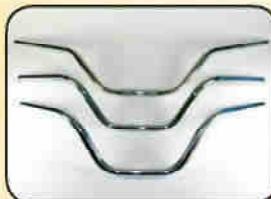
JRC 3612	SS Brake Line - Norton Uk Bar - 29 In
JRC 3613	SS Brake Line - Norton Us Bar - 34 In
JRC 3614	SS Brake Line - Triumph Us Bar - 38 In
JRC 3614A.....	SS Brake Line - Triumph Uk Bar - 32 In

Classic British Motorcycle Spares



Handlebars, Dimension Chart & Handlebar Hardware

HANDLE BARS



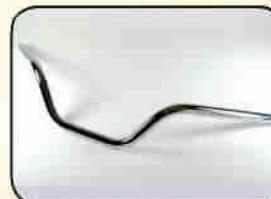
BSA HANDLE BARS 7/8

Handle Bar	
022484.....	- Matchless
Handle Bar	
40-4960	- BSA A75 - Uk
40-4960T	Handle Bar - BSA A75 - Emgo
42-4968	Handle Bar - A65/A75 - Uk
42-4968T	Handle Bar - A65/A75 - Taiwan
65-4960	Handle Bar - BSA A10 - Uk
65-4960T	Handle Bar - BSA A10 - Taiwan
97-4062.....	Handle Bar - B50/TR5T
97-4173	Handle Bar - B50



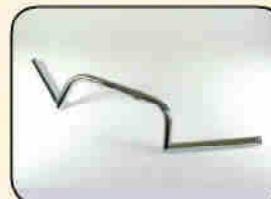
TRIUMPH PREUNIT HANDLE BARS 7/8

Handle Bar	
97-0811	- T120 60-63
Handle Bar	
97-1003	- T120/TR6 - Us Bend
97-0659.....	Handle Bar - 6T/T110
97-1009	Handle Bar - 6T/T110 - Nacelle
97-1014	Handle Bar - Tr6



NORTON HANDLE BARS 7/8

Handle Bar	
061046	- 68-75 Us Bar - Uk
Handle Bar	
061046T ...	- 68-75 Us Bar - Taiwan
064132	Handle Bar - 68-75 Euro Low - Uk



UNIVERSAL HANDLE BARS 7/8

Clubman	
Clubman-Uk	Handle Bar - Uk
Clubman	
Clubman.....	Handle Bar - Taiwan
Clubman-Black.....	Clubman Handle Bar - Black
JRC 12534.....	Handle Bar - High Rise
JRC 92401.....	Handle Bar - Trials Type

BSA HANDLE BAR DIMENSIONS

PART NUMBER	WIDTH (A)	CENTER WIDTH (B)	RISE (C)	PULL BACK (D)	NOTES
022484	28	4	2	4	
40-4960	28	5	5	6	
42-4968T	30	5	5.5	6	
42-4968	26	5	5	7	
65-4960T	27	5	2.5	4	
65-4960	29	5	2.5	4	

TRIUMPH PREUNIT HANDLE BAR DIMENSIONS

97-0659	27	5	2.5	6	
97-1003	30	4	3	6.5	Knurled Drilled Kill 1 X 15/16
97-1009	27	5	2.5	6	Knurled 1 X 15/16
97-1014	30	4	2.5	6	1 X 15/16

TRIUMPH HANDLE BAR DIMENSIONS

97-1870	32	5	5	6	
97-1870T	33	5	4.5	6	Knurled
97-1871	26	5	1.5	6	Knurled Drilled S/W
97-4252	31	5	5	6	Knurled Drilled S/W
97-7040	28	6	8	7	Knurled Not Drilled
97-7041	26	6	5	2	Knurled
					Knurled Drilled S/W



Handlebars, Dimension Chart & Handlebar Hardware



NORTON HANDLE BAR DIMENSIONS

PART NUMBER	WIDTH (A)	CENTER WIDTH (B)	RISE (C)	PULL BACK (D)	NOTES
061046	30	5	4.5	6.5	
061046T	32	5	4.5	7	
064132	28	4	5	3.5	
CUSTOM HANDLE BAR DIMENSIONS					
Clubman	28	9	3.5	4	
JRC 12534	33	6	12	7.5	
JRC 92401	33	5	2.5	2.5	Knurled

HANDLE BARS - CLIP ON 35MM

Handle Bars - Clip On 35MM - Chrome - Uk
JRC 229.....

HANDLE BARS - CLIP ON - CHROME

Handle Bars - Clip On 34MM - Chrome - Emgo
JRC 93123..... Handle Bars - Clip On 35MM - Chrome - Emgo
JRC 93121

HANDLE BARS - CLIP ON - BLACK - EMGO

JRC 93124..... Handle Bars - Clip On 34MM - Black - Emgo
JRC 93122..... Handle Bars - Clip On 35MM - Black - Emgo

HANDLE BAR HARDWARE

TRIUMPH HANDLE BAR MOUNTS

97-1523 Handlebar P Clamp - Cei Chrome - Uk
(A) Handlebar P Clamp
97-1523C - Cei Cad Plate - Uk
97-2291 Handlebar P Clamp - Unf Chrome - Uk
(B) Handlebar P Clamp
97-2291T - Unf Chrome - Taiwan
97-1425 (C) Shim - Handle Bar 1In To 7/8

U BOLT - HANDLE BAR MOUNTING

U Bolt - Handle Bar Mounting
97-0660 (A) Mounting
97-0722 (B) Cap - Handlebar 7/8 Bar - Black
97-0506 (B) Cap - Handlebar 1In Bar - Black
97-2655 (C) Cap - Handlebar 7/8 Bar - Chrome

CHROME HANDLE BAR BOLTS

97-0436 ... (B) Handle Bar Pinch Bolt - Pu Triumph
97-1340 ... (B) Handle Bar Pinch Bolt - Cei - Uk
21-0589 ... (B) Handle Bar Pinch Bolt - Unf - Uk
21-0589R... (B) Handle Bar Pinch Bolt - Unf - Taiwan
65-5334 ..(A) Handle Bar Pinch Bolt - Bsa - Uk
65-5334S ... (A) Bolt, Handle Bar Stainless
82-1335 ... (C) Washer - Handle Bar Pinch Bolt

HANDLE BAR MOUNTING HARDWARE

Bush - Bonded Handlebar
97-1527 (A) Mount Each
Bush - Solid Handlebar Mount - Set 4
97-1616

WASHER KIT - HANDLEBAR MOUNT

97-1580A Handlebar Mount - Kit
97-1529 (A) Washer - Dished Handlebar 4 required
97-1580 (D) Rubber - Handle Bar Mount 2 required
97-1581 (C) Spacer - Handle Bar Mount 2 required
97-2221 (B) Cup - Handlebar Mounting 2 required





Handlebars, Dimension Chart & Handlebar Hardware



GRIP SET - 7/8 60'S TYPE - UK

Grip Set - 7/8

16/069/70 60'S Type - Uk
16/069/70R Grip Set - 7/8 60'S Type - India



GRIP SET - 1 IN TRIUMPH PREUNIT

Grip Set - 1 In

97-0230 Triumph Preunit - Uk
97-0230R Grip Set - 1 In Triumph Preunit - India



GRIP SET - 7/8 JRC NAVA TURISMO

Grip Set - 7/8 JRC

97-2125/42 Nava Turismo
97-2125/42A ... Grip Set - 7/8 Long Type 5 In - Emgo



GRIP SETS - ANDERSON (JACK HAMMER)

Grip Set - 7/8 - Anderson

JRC 56578 (Jack Hammer)
JRC 56510 Grip Set - 1In - Anderson (Jack Hammer)



GRIP SET - 7/8 COKE BOTTLE SOLID & METAL FLAKE

JRC 56640 Coke Bottle Black
JRC 56641 Coke Bottle White
JRC 56642 Coke Bottle Red

JRC 56660 Metal Flake Coke Bottle Black
JRC 56664 Metal Flake Coke Bottle Red
JRC 56669 Metal Flake Coke Bottle Silver



GRIP SET - 7/8 METAL FLAKE ANDERSON JACK HAMMER

JRC 21120 Black Metalflake - 7/8
JRC 21123 Blue Metalflake - 7/8
JRC 21124 Red Metalflake - 7/8
JRC 21125 Yellow Metalflake - 7/8
JRC 21126 Green Metalflake - 7/8
JRC 21129 Silver Metalflake - 7/8



GRIP SET - 7/8 AMAL TYPE 366

JRC 366 Grip Set - Amal Black USA
JRC 366G Grip Set - Amal Grey USA
JRC 366L Grip Set - Amal Long Black

JRC 56580 Grip Set - Amal Black 7/8 - Taiwan
JRC 56580 Grip Set - Amal Grey 7/8 - Taiwan



GRIP SET - 7/8 AMAL COPY - BLACK

Grip Set - 7/8
Amal Copy
366/011/12B - Black
366/011/12G Grip Set - 7/8 Amal Copy - Grey
366/011/12W Grip Set - 7/8 Amal Copy - White

Forks & Fork Spares



TRIUMPH FORK COVERS - UK MADE

Fork Ear Set

97-0963/4 - Triumph 57-64

Fork Ear Set

97-1887/8 - Triumph 63-67

Fork Ear Set

97-2161/2 - Triumph 68-70 - Switch In Ear

97-1696 Fork Shroud - TT Special - No Ear



TRIUMPH FORK COVERS - REPRODUCTION

Fork Ear Set

97-0963/4R - Triumph 57-64

Fork Ear Set

97-1887/8R - Triumph 63-67

Fork Ear Set

97-2161/2R - Triumph 68-70 - Switch In Ear



TRIUMPH OIL IN FRAME FORK EARS

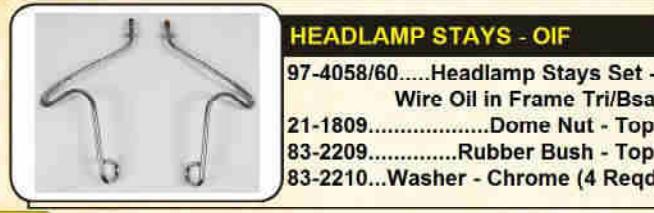
Fork Ear - Black

97-4121 - Left Hand 73-78

Fork Ear - Black

97-4203 - Right Hand 73-78

97-4480 Fork Shroud - Chrome - Left Hand 73-78
97-4481 Fork Shroud - Chrome - Right Hand 73-78
97-2208 Rubber Pad - Fork Ear Fixing - Oif 73-78
97-2209 Rubber - Fork Ear Fixing - Oif 73-78
97-2210 Washer - Fork Ear Fixing - Oif 73-78
21-2095 Bolt - Fork Ear Fixing - Oif 73-78



HEADLAMP STAYS - OIF

97-4058/60 Headlamp Stays Set - Wire Oil in Frame Tri/Bsa
21-1809 Dome Nut - Top
83-2209 Rubber Bush - Top
83-2210 Washer - Chrome (4 Reqd)



FORK EAR SETS - CUSTOM

JRC 35830....Fork Ear Set - Alloy
Polished with sleeves
JRC 35832....Fork Ear Set - Black
Painted Alloy with sleeves



FORK EAR SET - NORTON CHROME

Fork Ear Set
062028/9 - Norton Chrome



FORK EAR SETS - CUSTOM

JRC 6810.....Fork Ear Set - Custom - Chrome
JRC 6810A.....Fork Ear Set - Custom - Black



FORK EAR TO HEADLAMP SPACERS

(C) Headlamp Spacer
97-1932... - Steel Pre Oil In Frame
Bolt (Set) 5/16
- Headlamp To Ear
..... - Chrome
97-4125S....(A).Headlamp Spacer - Steel - Oil In Frame
97-4125(B)...Headlamp Spacer - Abs - Oil In Frame
22-0013. Bolt (Each) 7/16 - Headlamp To Ear - Chrome



FORK BOOT SET - TRIUMPH PREUNIT - UK

97-0962.....Fork Boot Set - Triumph Preunit - Uk
97-0962R ...Fork Boot Set - Triumph Preunit - India

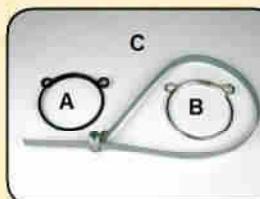


FORK BOOT SETS

Fork Boot Set
- Triumph 63-70

97-1645T - Taiwan

97-1645R.....Fork Boot Set - Triumph 63-70 - India
42-5320T...Fork Boot Set - BSA A10 & A65 67 - Taiwan
42-5320R.....Fork Boot Set - BSA A10 & A65 67 - India



FORK BANDS - FOR BOOTS - ZINC PLATE

60-0340....Zinc Plate - Each
(C) Fork Bands
- For Boots - Stainless - Set 4
60-0340S- For Boots - Zinc Plate - Each
(A) Fork Bands - For Boots
- Black Finish - Each
(B) Fork Bands - For Boots
- Zinc Plate - Each



FORK BOOT SET - TRIUMPH 68-70 - TAIWAN

Fork Boot Set

97-3635TFork Boot Set - Triumph 68-70 - Taiwan
97-2513T - BSA & Triumph Single - India



FORK BOOT SET - NORTON & CUSTOM - TAIWAN

065743- Taiwan
97-1510Fork Boot - T140 European - Taiwan



FORK DUST BOOTS - TAIWAN

Fork Dust Boot
- Each - Triumph

97-4002 - Taiwan

061115.....Fork Dust Boot - Set - Norton - Taiwan

SPRINGS



FORK SPRINGS

97-1865	Fork Spring - Triumph Cub (8 1/2 In)
97-1891.....	Fork Spring - Triumph 500 & 650 Unit (9 3/4 In)
97-1891P	Fork Spring - Triumph - Progressive (9 3/4 In)
97-1892.....	Fork Spring - Triumph - Side Car (9 3/4 In)
97-2644	Fork Spring - BSA A10 To A65 (11 In)
97-2644P	Fork Spring Set - BSA A10 To A65 Progressive





Forks & Fork Spares



FORK SPRINGS - TRIUMPH PREUNIT

(Length Inches)

- Fork Spring - Triumph Preunit
97-0384... (20) 47-59
97-1300 ..(19)... Fork Spring - Triumph Preunit - 60-62
Fork Spring - Triumph Preunit - 60-62 Side Car
97-4011 ... (19)..... Fork Spring - Triumph Oil In Frame
Fork Spring - Triumph Oil In Frame- Progressive
97-4011P (19.75)- Triumph Oil In Frame- Progressive
97-4215 Fork Spring - Triumph T150 & T160
97-4556..... Fork Spring - Triumph T160 (35Lb)



TRIUMPH FORK TUBES (ALL ARE HARD CHROME)

- Fork Tube (Each)
- Triumph Pre 1960
97-0382 - No Nacelle
Fork Tube (Each)
97-0382A - Triumph Pre 1960 - Uk Nacelle
Fork Tube (Set)
97-0382A/T - Triumph Preunit - Nacelle
Fork Tube (Set)
97-1123T - Triumph 6T 60-63- Taiwan
Fork Tube (Each)
97-1299 - Triumph T100/120 60-63 - Uk
97-1889 Fork Tube (Each) - Triumph 63-67 - Uk
97-1889T ... Fork Tube (Set) - Triumph 63-67 - Taiwan
97-3904..... Fork Tube (Each) - Triumph 68-70 - Uk
97-3904T... Fork Tube (Set) - Triumph 68-70 - Taiwan
97-4007..... Fork Tube (Each) - Triumph 71-72 - Uk
97-4007T.... Fork Tube (Set) - Triumph 71-72 - Taiwan
97-4380..... Fork Tube (Each) - Triumph 73-On - Uk
97-4380T...Fork Tube (Set) - Triumph 73-On - Taiwan



FORK DAMPENERS

- Fork Damper - Assembly 46-59
97-0394A - Uk Set
Bolt - Fork Damper
97-0398.....Retaining
97-0399.....Rod - For Fork Damper - Each
97-1897.....Rod - For Fork Damper - Each
Fork Damper
97-1913 - Assembly TT Special - Uk Set



LOWER BEARING RETAINER NUTS

- 97-0444(A) Nut - Bearing Retainer - Internal Damper Pre 63 Triumph
97-1058 (A) Nut - Bearing Retainer - Pre Shuttle Valve
97-2091 ..(B) .. Nut - Bearing Retainer - Shuttle Valve



FORK SPRING ABUTMENTS - TRIUMPH UNIT

- Abutment
Fork Spring Early
97-1657E..... - No Groove
97-1657.....Abutment - Fork Spring Late - Boot Groove
82-4047.....Cork - Fork Spring



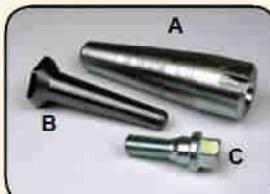
BSA FORK TUBES (ALL ARE HARD CHROME)

- Fork Tube (Each)
41-5116..... - BSA B44 - Uk
Fork Tube (Each)
42-5027 - BSA Dbd34 - Uk
89-5061 Fork Tube (Each) - BSA A10 - Taiwan
89-5061T Fork Tube (Set) - BSA A10 - Taiwan
68-5144 ... Fork Tube (Each) - BSA A50/A65 64-67 - Uk
Fork Tube (Set)
68-5144T - BSA A50/A65 64-67 - Taiwan
Fork Tube (Set)
97-3906T - BSA A50/A65 68-70 - Taiwan
97-4007 Fork Tube (Each) - BSA 71-72 - Uk
97-4007T Fork Tube (Set) - BSA 71-72 - Taiwan



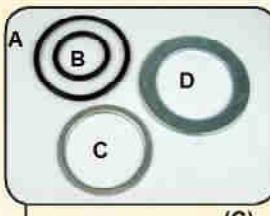
NORTON FORK TUBES

- Fork Tube (Each)
- Norton Single
Nm18487.....1946-56 Uk
Fork Tube (Each)
067714 - Norton Dominator - Uk
067714T ...Fork Tube (Set) - Norton Dominator - Taiwan
063423..... Fork Tube (Each) - Norton Commando - Uk
Fork Tube (Set)
063423T - Norton Commando - Taiwan



TRIUMPH FORK SPARES

- (A) Restrictor - In Bottom
97-1499.....Of Fork Pre Shuttle
(B) Restrictor - In Bottom
97-2090 Of Fork Late
97-1063(C)... Bolt - Restrictor Securing - Pre Shuttle
97-2126 Bolt - Restrictor Securing - Shuttle Type
Washer - Inside
97-1062Under Restrictor - Aluminium



ORINGS & STEEL WASHERS

- Oring - Seal Holder
97-2119(A)..... To Slider Seal
(B) Oring - Oil In Frame
97-4003Fork Damper
97-0431(C).... Washer - Inside Seal Holder - Steel
97-1656 (D)Washer - On Top Of Seal Under Spring - Steel



DRAIN PLUGS & SEALING WASHERS

- Drain Plug
(B) - Fork With Locating Pin
97-0519.....Locating Pin

97-1071(A).....Drain Plug - Fork With Locating Pin
97-3894(C).....Drain Plug - Late 71 On Forks
97-0430(D).....Washer - Drain Plug Seal - Fiber
97-3893(E).....Washer - Drain Plug Seal - Alloy 71 On Forks



TRIUMPH FORK BUSHINGS

- Fork Bushing & Seal Kit
99-9935.....63-70 Triumph

97-0441Fork Bush - Upper Bronze - Uk
97-0441AFork Bush - Upper Bronze - USA
97-0443Fork Bush - Lower Bronze - Uk
97-0443AFork Bush - Lower Bronze - USA



TRIUMPH FORK SEALS 71-79

- 97-4001Fork Seal - Triumph 71-78 - Taiwan
97-4001AFork Seal Set - Tri 71-78 - Leakproof
97-4001BFork Seal Set - Tri 71-78 - Pro Moly
97-7079Fork Seal - Triumph 79-On - Taiwan



TRIUMPH UNIT SEAL HOLDERS

- 97-1654Seal Holder - Triumph 63-67 - Chrome
97-1654SSeal Holder - Triumph 63-67 - Stainless
97-3633Seal Holder - Triumph 68-70 - Chrome
97-3633S ...Seal Holder - Triumph 68-70 - Stainless



TRIUMPH FORK TOP CAP - 71-73 OIF

- 97-4258.....Fork Top Cap - 71-73 T120/T140 - Zinc
Fork Top Cap
97-4258S..... - 71-73 T120/T140 - Stainless



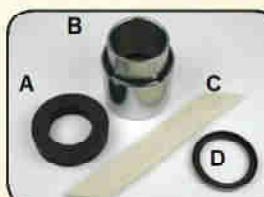
TRIUMPH DAMPENING COMPONENTS

- (B) Circlip
97-2127 .. - Shuttle Valve Securing
(C) Shuttle Valve
97-2154 .. - Triumph 68-70 Fork
(A) Sleeve - Fork Dampening
97-1896A..... - Alloy Black Finish



TRIUMPH FORK SEALS 63-70

- Fork Seal - Triumph 63-70
97-1500..... - Taiwan
97-1500A..... Fork Seal Set - Tri 63-70 - Leakproof
97-1500B..... Fork Seal Set - Tri 63-70 - Pro Moly



TRIUMPH PREUNIT SEAL HOLDERS

- Seal Holder - Preunit (Use Felt Seal)
97-0390..... - Stainless Uk
(B) Seal Holder - Preunit (Use Oil Seal) - Chrome Uk
97-1194..... Seal Holder - Preunit (Use Oil Seal) - Stainless Uk
97-1194/S(Use Oil Seal) - Stainless Uk
97-0420(A).....Fork Seal - Early Preunit - Felt Type
97-0391(C).....Fork Seal- Flat Felt
97-1461.....(D).....Fork Seal - Late Preunit Forks



TRIUMPH PRE OIL IN FRAME TOP CAPS

- Fork Top Cap - Pre 1960 Non Nacelle - 26 Tpi - Chrome
97-0432 ..
Fork Top Cap Pre 1960 Non Nacelle - 26 Tpi - Stainless
97-0432S ..
Fork Top Cap - Pre 1960 Nacelle - 26 Tpi - Chrome
97-0432A ..
Fork Top Cap - Pre 1960 Nacelle - 26 Tpi - Stainless
97-0432A/S..... - Pre 1960 Nacelle - 26 Tpi - Stainless
97-1065Fork Top Cap - 60-63 - 26 Tpi - Chrome
97-1065S.....Fork Top Cap - 60-63 - 26 Tpi - Stainless
Fork Top Cap
97-1762TT Forks 26Tpi - Threaded For Damper
Fork Top Cap
97-1762STT Forks 26Tpi - Threaded For Damper
97-1658Fork Top Cap - 64-67 26 Tpi
97-2245Fork Top Cap - 68-70 - 28 Tpi - Chrome
97-2245SFork Top Cap - 68-70 - 28 Tpi - Stainless



Forks & Fork Spares



TRIUMPH FORK TOP CAP - T140 DISC

Fork Top Caps
- 74-79 T140

97-4387 (A) Lower

97-4395 (B) ... Fork Top Caps - 74-79 T140 - Upper

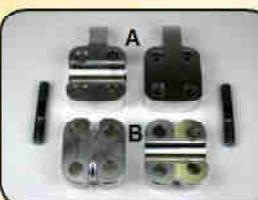
97-4259 (C) Decal - Oil Fill 190Cc

97-4310 (D) Decal - Oil Fill 230Cc



FORK AXLE CAPS - TRIUMPH PRE OIF

97-1844 Fork Axle Cap - Pre Oil In Frame
97-1070 Bolt - Fork Cap Retaining - Cei
14-0218 Bolt - Fork Cap Retaining - Unf



FORK AXLE CAPS - TRIUMPH OIF

97-3947 (B) Fork Axle Cap - 71-72 Tri & BSA Oil In Frame - Billet
97-4456 (A) Fork Axle Cap - Left 73-82 Triumph T140 - Billet
97-4457 (A) Fork Axle Cap - Right 73-82 Triumph T140 - Billet
97-4456/7R Fork Axle Cap Set - 73-82 Triumph T140 - Cast
21-2102 Stud - Fork Axle Cap Retaining

BSA FORK SPARES



SEAL HOLDER - BSA TWIN - CHROME

Seal Holder
- BSA Twin

29-5310 Chrome

29-5310S Seal Holder - BSA Twin - Stainless



SEAL HOLDER - BSA/TRI SINGLE LONG - CHROME

Seal Holder

- BSA/Tri Single Long

97-2514 Chrome

97-3639.... Seal Holder - BSA/Tri Single Short - Chrome



FORK BUSH KIT - WITH SEALS - BSA TWINS & SINGLES

Fork Bush Kit
- With Seals
- BSA Twins
& Singles

97-2637/8 & Singles

97-2461T Fork Seal - BSA Pre Oil In Frame



FORK TOP CAP - BSA PRE OIF RANGE

65-5331 Fork Top Cap - BSA Pre Oif Range - Chrome

NORTON FORK SPARES



FORK BUSH KIT - NORTON COMMANDO

Fork Bush Kit
- Norton

JRC 194 Commando

067521..... (A) Fork Bush - Norton Top

067519..... (B) Fork Bush - Norton Bottom

065783.... Fork Seal - Norton Commando - Taiwan

(C) Fork Seal Set

065783A..... - Norton Commando - Leakproof

Fork Seal Set

065783B..... - Norton Commando - Pro Moly



FORK TOP CAP - COMMANDO 68-75

060345 Fork Top Cap - Commando 68-75

TAPERED STEERING KITS



TRIUMPH TAPERED STEERING KITS

Taper Bearing Set
- 650 54-70

(A) & 500 67-On

JRC 3600 (A) Taper Bearing Set - 350/500 57-66

97-4145 (B).... Adapter Sleeve - Disc Fork To Pre Oif

JRC 3600B ..(A).Taper Bearing Set - 650 Frame 1" Stem





BSA TAPERED STEERING KITS



- SRMTR1 Taper Bearing Set - A10/A65
 SRMTR5 Taper Bearing Set - B25/44
 SRMTR8 Taper Bearing Set - BSA
 - Disc Fork to Pre Oil In Frame



BSA & TRIUMPH OIL IN FRAME

- 97-4031 Taper Roller Bearing (Each) - USA
 97-4028 Dust Cover - Oil In Frame



X75 TRIPLE CLAMPS

- 97-4183 Bottom Yoke - Hurricane X75
 97-4185 Steering Stem - Hurricane X75
 97-4189 Top Yoke - Hurricane X75



TRIUMPH FORK STEM NUTS

- Stem Nut
 97-2263 - Triumph 67-70 28 Tpi - Chrome
 Stem Nut
 97-2263/S - Triumph 67-70 28 Tpi - Stainless



OIL IN FRAME FORK STEM NUTS

- 97-4318 Stem Nut - Oil In Frame With Damper
 97-4092 Stem Nut - Oil In Frame With Damper
 97-7070 Stem Nut - T140 79-82



OEM STEERING BEARINGS

- T120 Neck Bearing Set - 650 54-70
 97-9998 & 500 67- On
 97-9999 T100 Neck Bearing Set - 350/500 57-66
 99-9910 Pu Neck Bearing Set - 500/650 46-55
 Cp129 Neck Bearing Kit - T20 Cub
 82-8988A Neck Bearing Set - BSA A Group
 82-8988B Neck Bearing Set - BSA B Group

NORTON



- 0700099 Neck Bearing - Sealed Ball - Commando



TRIUMPH FORK STEM NUTS - DAMPENER

- 97-0405 Stem Nut - Up To 66 - 26 Tpi - Chrome
 97-0405/S Stem Nut - Up To 66 - 26 Tpi - Stainless
 97-0405/A Stem Nut - Up To 66 - 26 Tpi - Shoulderless
 97-2108 Stem Nut - 67 On - 28 Tpi - Chrome
 97-2108/S Stem Nut - 67 On - 28 Tpi - Stainless



OIL IN FRAME FORK STEM NUTS

- Stem Nut - Tri/BSA Conical - 16 Tpi - Chrome
 97-4029 - 16 Tpi - Chrome
 Stem Nut - Tri/BSA Conical - 16 Tpi - Dampener
 97-4159 - Oil In Frame 73-78 - 24Tpi - Chrome
 Stem Nut - Oil In Frame 73-78 - 24 Tpi - Stainless
 97-4317 - Oil In Frame 73-78 - 24 Tpi - Stainless



STEERING LOCKS

- 82-6738 Steering Lock 67-On - Uk
 82-6738R Steering Lock 67-On - Emgo
 97-2266 Grub - Steering Lock
 21-0578 Pin - Steering Lock Fixing
 60-7271 Steering Lock - To 67

Classic British Motorcycle Spares

Wheel Spares

BRITISH CHROME RIMS

TRIUMPH REAR RIMS

	Rear - Chrome Rim - Triumph Preunit
37-0079A.....	Wm 2X19 Spool Hub 47-62
	Rear - Chrome Rim - Triumph Pu/Unit
	3X19 Wm Spool
37-0270.....	Hub Tr5 - T150 To 70
	Rear - Chrome Rim - Triumph Preunit
37-0643.....	Wm 2X19 Sprung Hub 48-54
	Rear - Chrome Rim - Triumph Pu/Unit
37-1007.....	Wm 3X18 Spool Hub To 70 650 (500 To 74)
	Rear - Chrome Rim - Triumph Oil In Frame
37-3784.....	Wm 3X18 Conical 71-74
	Rear - Chrome Rim - Triumph T150
37-3920.....	Wm 3X19 Conical 71-74
	Rear - Chrome Rim - Triumph Oil In Frame
37-7030.....	Wm 3X18 Disc 75-79
	Rear - Chrome Rim - Triumph T160
37-4243.....	Wm 3X19 Disc 75

TRIUMPH FRONT RIMS



	Front - Chrome Rim - Triumph Preunit
37-0351.....	Wm 2X19 Half Width Hub 47-57
	Front - Chrome Rim - Triumph Pu/Unit
37-1230.....	Wm 2X19 Full Width Hub 58-70 650 (500 To 74)
	Front - Chrome Rim - Triumph Oil In Frame
37-3818.....	Wm 2X19 Conical 71-72
	Front - Chrome Rim - Triumph Oil In Frame
37-4129.....	Wm 2X19 Disc 73-79
	Front - Chrome Rim
37-4151.....	- Triumph Tr5 Wm 1X21 Conical

BSA REAR RIMS

	Rear - Chrome Rim
43-6371.....	- BSA A65 Wm 3X18 66-70
	Rear - Chrome Rim
67-6005	- BSA A65 Wm 2X19 Quick Detach
	Rear - Chrome Rim
37-0270	- BSA Rk3 69-70 Wm 3X19 Spool
	Rear - Chrome Rim
37-3784	- BSA A65 71-72 B50
	71-73 Wm 3X18 Conical
	Rear - Chrome Rim
37-3920	- BSA Rk3 71 Wm 3X19 Conical

BSA FRONT RIMS

	Front - Chrome Rim
42-5514.....	- BSA A65 65 Half Width Hub
	Front - Chrome Rim
37-0351.....	- BSA A65 66 Half Width Hub 2X19
	Front - Chrome Rim
68-5556	- BSA A50/65 66-68 Half Width 2X19
37-1230	Front - Chrome Rim - BSA A50/65 67-70
37-4151.....	Front - Chrome Rim - BSA B50mx

NORTON REAR RIMS

067838	Rear - Chrome Rim - Norton Atlas Wm 2X18 Drum To 68
067712	Rear - Chrome Rim - Norton Atlas & Commando Wm 2X19 Drum To 74
066119.....	Rear - Chrome Rim - Norton Commando Wm 2X19 Disc





NORTON FRONT RIMS

067838	Front - Chrome Rim- Norton Atlas Wm 2X18 Drum To 68
067712	Front - Chrome Rim - Norton Atlas & Commando Wm 2X19 To 73
061951.....	Front - Chrome Rim - Norton Commando Wm 2X19 Disc 74-75

Reproduction Polished Stainless Rims

TRIUMPH FRONT RIMS



37-0079R/S.....	Rear - Stainless Rim - Triumph Preunit Wm 2X18 Spool Hub 47-62
37-0351R/S	Front - Stainless Rim - Triumph Preunit Wm 2X19 Half Width Hub 47-57
37-1007R/S.....	Rear - Stainless Rim - Triumph Pu/Unit Wm 3X18 Spool Hub To 70 650 (500 To 74)
37-1230R/S	Front - Stainless Rim - Triumph Pu/Unit Wm 2X19 Full Width Hub 58-70 650
37-1373R/S.....	Front - Stainless Rim - Triumph Pu/Unit Wm 2X18 Full Width Hub 6T
37-3784R/S.....	Rear - Stainless Rim - BSA/Tri 650 71-72 B50 71-73 Wm 3X18 Conical
37-3818R/S	Front - Stainless Rim - Triumph Oil In Frame Wm 2X19 Conical 71-72
37-4129R/S	Front - Stainless Rim - Triumph Oil In Frame Wm 2X19 Disc 73-79
37-7030R/S.....	Rear - Stainless Rim - Triumph Oil In Frame Wm 3X18 Disc 75-79

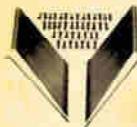
BSA

42-6371R/S	Rear - Chrome Rim - BSA A65 Wm 3X18 Quick Detach 66-70
67-6005R/S	Rear - Chrome Rim - BSA A65 Wm 2X19 Quick Detach
68-5556R/S	Front - Chrome Rim - BSA A50/65 66-68 Half Width 2X19

NORTON

067838R/S	Front/Rear - Stainless Rim - Norton Atlas Wm 2X18 Drum To 68
067712R/S	Front/Rear - Stainless Rim - Norton Atlas & Commando Wm 2X19 Drum
061951R/S	Front - Stainless Rim - Norton Commando Wm 2X19 Disc 74-75



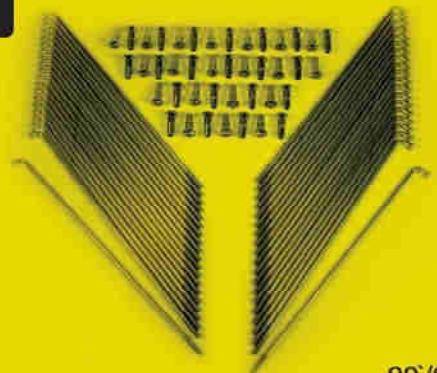


Wheel Spokes

The spoke sets we stock are all stainless with the option of chrome or stainless nipples. We stock both buccanan and central wheel spoke sets. If butted spokes are preferred please specify when ordering.

SPOKE PROFILES

A



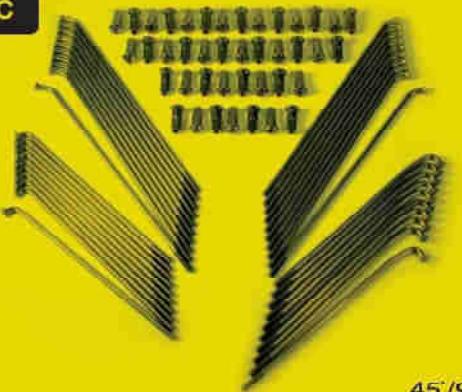
90°/90°

B



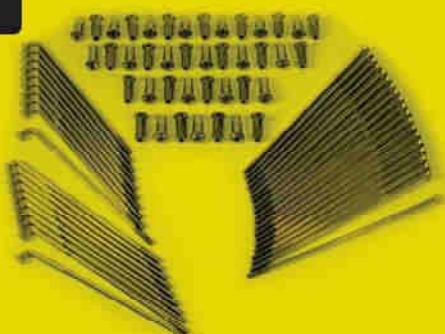
180°/180°

C



45°/90°

D



90°/180°

TRIUMPH REAR SPOKE KITS

- A. 37-0079Sp-ScRear - 19 In Spool Ss Spokes & Chrome Nipples**
Rear - 19 In Spool Ss Spokes & Stainless Nipples
- A. 37-0079Sp-Ss**Rear - 19 In Quick Detach Ss Spokes & Nipples
- A. 37-0079/Qd-Ss**Rear - 19 In Sprung Hub Ss Spokes & Nipples
- A. 37-1007Sp-Sc....Rear - 18 In Spool Ss Spokes & Chrome Nipples**
- A. 37-1007Sp-Ss.....Rear - 18 In Spool Ss Spokes & Nipples**
Rear - 18 In Conical
- C. 37-3784Sp-Sc**Ss Spokes & Chrome Nipples
- C. 37-3784Sp-Ss**Rear - 18 In Conical Ss Spokes & Nipples
Rear - 19 In Conical
- C. 37-3920Sp-Sc.....Ss Spokes & Chrome Nipples**
- C. 37-3920Sp-Ss.....Rear - 19 In Conical Ss Spokes & Nipples**
Rear - 18 In Disc
- A. 37-7030Sp-Sc3**Ss Spokes & Chrome Nipples (.300)
- A. 37-7030Sp-Ss3 ...Rear - 18 In Disc WSs Spokes & Nipples (.300)**

TRIUMPH FRONT SPOKE KITS

- Triumph 7" front brake: to 53 - 7 & 8" 54 on
- A. 37-0351Sp-Ss**Front - 19 In Half Width 7In - Ss Spokes & Nipples
- A. 37-0351Sp-8**Front - 19 In Half Width 8In - Ss Spokes & Nipples
Front - 19 In Full Width 8In
- B. 37-1230E-Sc**Sls - Ss Spokes & Chrome Nipples
- B. 37-1230E-SsFront - 19 In Full Width 8In - Sls - Ss Spokes & Nipples**
Front - 19 In Full Width 7In - Sls
- B. 37-1230/7E-Ss**- Ss Spokes & Nipples
Front - 19 In Full Width 8In - Tls
- D. 37-1230L-Sc**Ss Spokes & Chrome Nipples
- D. 37-1230L-SsFront - 19 In Full Width 8In - Tls - Ss Spokes & Nipples**
Front - 19 In Conical
- C. 37-3818Sp-Sc**Ss Spokes & Chrome Nipples
- C. 37-3818Sp-Ss**Front - 19 In Conical - Ss Spokes & Nipples
Front - 19 In Disc
- A. 37-4129Sp-Sc250.....Ss Spokes & Chrome Nipples (.250)**
- A. 37-4129Sp-Ss250.....Front - 19 In Disc - Ss Spokes & Nipples (.250)**
Front - 19 In Disc
- A. 37-4129Sp-Sc**Ss Spokes & Chrome Nipples (.290)
- A. 37-4129Sp-Ss**Front - 19 In Disc - Ss Spokes & Nipples (.290)

BSA REAR SPOKE KITS

- Rear - 18 In Quick Detach
- B. 42-6371Sp-Sc**Ss Spoke & Chrome Nipple
- B. 42-6371Sp-Ss**Rear - 18 In Quick Detach - Ss Spoke & Nipple
- B. 67-6005Sp-Ss**Rear - 19 In Quick Detach - Ss Spoke & Nipple

BSA FRONT SPOKE KITS

- Front - 19 In 1/2 Width
- A. 68-5556Sp-Sc.....Ss Spoke & Chrome Nipple**
- A. 68-5556Sp-Ss.....Front - 19 In 1/2 Width - Ss Spoke & Nipple**

NORTON FRONT & REAR SPOKE KITS

- Front/Rear - 18 In Atlas Drum
- A. 23319Sp-Sc**Ss Spoke & Chrome Nipple
- A. 23319Sp-Ss**Front/Rear - 18 In Atlas Drum - Ss Spoke & Nipple
Front/Rear - 19 In Atlas/Commando Drum
- A. 067712Sp-Sc.....Ss Spoke & Chrome Nipple**
- A. 067712Sp-Ss.....Front/Rear - 19 In Atlas/Commando Drum**
Front/Rear - 19 In Commando Disc
- A. 061951Sp-Sc**Ss Spoke & Chrome Nipple
- A. 066119Sp-Sc.....Ss Spoke & Chrome Nipple**
Rear - 19 In Commando Disc
- A. 066119Sp-Ss.....Rear - 19 In Commando Disc - Ss Spoke & Nipple**



TRIUMPH 500/650 DRUM BRAKE SPROCKETS

37-1276	Sprocket/Drum - T100/120 43T - Uk
37-1276T.....	Sprocket/Drum - T100/120 43T - Emgo
37-0951	Sprocket/Drum - T100/120 47T - Uk
37-0951T	Sprocket/Drum - T100/120 47T - Emgo
37-1376	Sprocket/Drum - T100/120 43T - Qd Type



TRIUMPH 500/650 DRUMS BOLT ON SPROCKET

Brake Drum Supplied without Sprocket!

37-3585.....	Brake Drum - Bolt On Sprocket - Uk
37-3585T.....	Brake Drum - Bolt On Sprocket - Emgo
37-1499	Sprocket - Triumph 67-70 47T - Uk
37-1499T	Sprocket - Triumph 67-70 47T - Emgo
37-1500	Bolt - Sprocket To Drum - 1/4 Cei



CONICAL HUB SPROCKETS 650/750 TRIUMPH

37-3747S.....	Sprocket - 71-74 BSA/Tri 47T - Uk
37-3747T	Sprocket - 71-74 BSA/Tri 47T - Emgo
37-4046.....	Sprocket - T150 Conical 50T - Emgo
37-3903.....	Sprocket - T150 Concial 53T - Emgo



DISC HUB SPROCKETS 750 TRIUMPH

37-7064/43	Sprocket - T140 76-82 43T - Emgo
37-7072T	Sprocket - T140 76-82 45T - Emgo
37-7064S.....	Sprocket - T140 76-82 47T - Uk
37-7064T	Sprocket - T140 76-82 47T - Emgo
37-4209.....	Sprocket - Dished For T160 50T - Uk
37-7089/43	Sprocket - T140D Special 43T - Taiwan
37-7089/45	Sprocket - T140D Special 45T - Taiwan
37-7089T.....	Sprocket - T140D Special 47 T - Taiwan



BSA SPROCKETS

68-6088	Sprocket BSA 47T - Uk
68-6088T.....	Sprocket BSA 47T - Emgo
37-2319	Bolt Sprocket To Drum



NORTON DRUM BRAKE SPROCKETS

E2/463.Sprocket/Drum - Plunger Frame UK	
030052 .Sprocket/Drum Atlas - Uk	
Cush Drive	
040386/7	Rubber Set - Atlas
060319 ...	Sprocket/Drum - Norton 71-74 - Uk
062764.....	Sprocket/Drum - Norton 71-74 - India
062764R	Sprocket/Drum - Norton 71-74 - India
062074/5	Cush Drive Rubber Set - 71-74



NORTON DISC BRAKE SPROCKETS

066011.....	Sprocket - Mk3 Norton - Andover
066011R	Sprocket - Mk3 Norton - India
064811/2.....	Cush Drive Rubber Set - Mk3





Brake Shoes & Pads



TRIUMPH BRAKE SHOES

37-0977E.....	Brake Shoe Set - T20 Cub Front & Rear - Ferodo
37-0977.....	Brake Shoe Set - T20 Cub Front & Rear - Emgo
37-0093	Front Shoes - Use 37-1406/7 Floating Type
37-1406/7	Brake Shoe Set - T100/120 47-70, 500 To 74 - Rear - UK
37-1406/7T	Brake Shoe Set - T100/120 47-70, 500 To 74 - Rear - Emgo
37-1410/1T	Brake Shoe Set - 8In Full Width No Flng - 58-65 - Emgo
37-1732/3.....	Brake Shoe Set - 8In Full Width Sls - 66-67 - Ferodo
37-1732/3T	Brake Shoe Set - 8In Full Width Sls - 66-67 - Emgo
37-1996T	Brake Shoe Set - 8In Full Width Tls- 68-70 - Emgo
37-0135	Spring- Brake Shoe Return - Triumph



BSA BRAKE SHOES

65-5940	Brake Shoe Set - BSA Rear - 66-70 - Ferodo
65-5940T	Brake Shoe Set - BSA Rear - 66-70 - Emgo
67-5558	Brake Shoe Set - BSA Front - 8In A7/A10 B31/4 - Emgo
68-5541/43	Brake Shoe Set - BSA Front - 8In 66-68 A & B - Emgo
37-2328	Spring - Brake Shoe Return - BSA



NORTON BRAKE SHOES

Brake Shoe Set - Norton	
060006	Front - Ferodo
Brake Shoe Set - Norton Rear To	
063417	-74 - Ferodo
Brake Shoe Set	
063417T	Norton Rear To-74 - Emgo
067607	Spring - Brake Shoe Return - Norton



CONICAL HUB BRAKE SHOES BSA/TRI

Brake Shoe Set BSA/Tri Front 71 & 72	
37-3713T	Emgo
Brake Shoe Set	
37-3925/6	BSA/Tri Rear 71-74 - Emgo
37-2328....	Spring - Shoe Return - BSA/Tri Conical Rear



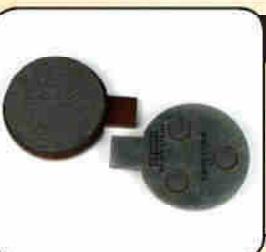
TRIUMPH BRAKE PADS FRONT & REAR

Brake Pad Set - Triumph	
99-2769.....	Ferodo UK
Brake Pad Set - Triumph	
99-2769C	Premium Quality
Brake Pad Set	
99-2769M	- Triumph Metallic By Emgo
99-2769T	Brake Pad Set - Triumph - Emgo



TRIUMPH BRAKE ROTORS

37-7175	Brake Rotor - Bare 4 Hole - India
37-4275...	Brake Rotor - Hard Chrome 4 Hole - Taiwan
37-7079.....	Brake Rotor - T140d 6 Hole - Taiwan



NORTON BRAKE PADS - FRONT & REAR

066186	Brake Pad Set - Norton - Ferodo
066186T	Brake Pad Set- Norton - Emgo
066186M	Brake Pad Set - Norton - Metallic By Emgo

BRAKE ROTOR - NORTON

061885.....	Brake Rotor - Norton - UK
061885R.....	Brake Rotor - Norton - India





CHROME HUB CAPS

All Chrome Unless Noted Otherwise

TRIUMPH STARBURST HUB CAPS



- | | |
|----------------|--|
| 37-1334E | Hub Cap 7 In - 58/59 Pu Triumph - Starburst - Uk |
| 37-1332E | Hub Cap 8 In - 59 Pu Triumph - Starburst - Uk |

TRIUMPH ONE RING HUB CAPS



- | | |
|----------------|---|
| 37-1334 | Hub Cap 7 In - 60-68 T100 Triumph - One Ring - Nz |
| 37-1332A | Hub Cap 8 In - 66-67 T120 Triumph - One Ring - Nz |

TRIUMPH TWO RING HUB CAPS



- | | |
|----------------|---|
| 37-1334A | Hub Cap 7 In - 60-68 T100 Triumph - Two Ring - Nz |
| 37-1332 | Hub Cap 8 In - 64-65 T120 Triumph - Two Ring - Nz |

TRIUMPH VENTED HUB CAP



- | | |
|---------------|--|
| 37-1992 | Hub Cap 11 In - 68 T120 Triumph - Aluminium - Nz |
|---------------|--|

TRIUMPH MULTI RING HUB CAPS



- | | |
|----------------|---|
| 37-3443 | Hub Cap 7 In - 68 On T100 Tri - Multi Ring - Nz |
| 37-3460 | Hub Cap 8 In - 69/70 On T120 Tri - Multi Ring - Nz |
| 37-3460S | Hub Cap 8 In - 69/70 On T120 Tri - Multi Ring - Stainless |

BSA LOUVERED HUB CAPS



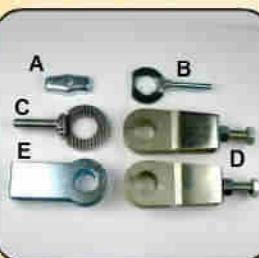
- | | |
|----------------|--|
| 37-2240 | Hub Cap 11 In - A65/75 Bsa - Louvered Aluminium - Uk |
| 37-2240S | Hub Cap 11 In - A65/75 Bsa - Louvered Stainless - Uk |





Wheel Spares / Axles, Nuts, Adjusters

TRIUMPH WHEEL SPARES



TRIUMPH AXLE ADJUSTERS

- Plate - Rear Adjuster
37-1015 (A) Pre Oil In Frame
Axle Adjuster
37-1224 (B) T20 Cub
37-2089 (C) Axle Adjuster - T100/T120 Unit - Unf
37-3742 (E) Axle Adjuster - 71-79 Twin - Sheet Metal
37-7127 (D) Axle Adjuster - 79 T140 On



TRIUMPH AXLES

- 37-1025 (C) Rear Axle - T150
Rear Axle
37-3589 (C) 64-70 T100/T120
Rear Axle
37-3980 (C) 71-73 Conical
Front Axle
37-1239 (B) 60-64 650 (7In Oa)
Front Axle - 65-68 (7.25In Oa)
37-3582 (A) Front Axle - 69-70 T120/T150 (7.5In Oa)
37-3796 (A) Front Axle - 71-72 Conical Hub



TRIUMPH AXLE NUTS

- Front:
37-1246 (C) Extra Thin 3/4 to 68
21-1995 (C) Thin T120/150 70 TLS
37-2058 (C) Thin Conical 3/4 x 20
Rear: 37-1282 & 82-1747 add C 4 Chrome
37-1282 (C) Thin 3/4 x 20 till 70 500/650
82-1747 (A) Axle Nut Thick 3/4 x 20 to 70 500/650
37-1026 (B) Axle Nut Pre 66 No Speedo Drv 3/4 x 20 Long
37-1000 (D) Axle Nut T20 Cub 5/8 x 20 Stainless



TRIUMPH WHEEL SPACERS

- 37-0006 (G) - Rigid Rear Axle
37-0581 (C) Spacer - Bearing
Spacer - Rear
37-1477 (E) Wheel Speedo
37-1053 (I) 37-1262 (H)
37-3750 (B) - Bearing Tube Inner
37-7005 (F) Spacer - Spacer Tube T140
37-7006 (A) Spacer - Lh Wheel
37-1024 (G) Spacer - Rear Wheel - L/H



TRIUMPH BEARING RINGS

- 37-1476 Speedo Drive
(A) Ring 66-69 CEI
37-3588 Speedo Drive
(A) Ring 70 UNF
37-3751 Speedo Drive
(C) Ring 71-74
37-7004 Speedo Drive
(C) Ring 76-79

- 37-1237 (E) Dust Cover 43-54 Front Hub 1/2 Width
37-1237 (E) Dust Cover 55-85 Front Full Width Hub
37-1637 (E) Dust Cover Rear Hub 65
37-1654 (E) Dust Cover Rear Hub (Inside Hub)
37-1475 (E) Dust Cover Rear Hub (Outside Hub)
37-4135 (E) Dust Cover Front Wheel Disc Brake
67-6133 Dust Cover BSA Rear Wheel Crink Hub
67-6051 Dust Cover BSA Rear Wheel
67-6128 Dust Cover BSA Rear Wheel



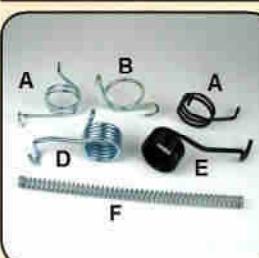
- 37-0582 (F) Bearing Retainer Front Wheel R/H to 70
57-0280 (F) Bearing Snap Ring Front Wheel to 85
37-3759 (F) Bearing Retainer Front Wheel R/H 71-72
37-4134 (F) Bearing Retainer Front Wheel L/H 73-On

- 37-1021 (D) Bearing Retainer Rear Wheel L/H to 68
37-3587 (D) Bearing Retainer Rear Wheel L/H 1970
37-4181 (D) Bearing Retainer Rear Wheel 71-74
37-4134 (D) Bearing Retainer Rear Wheel 76-On
37-1710 Screw - 2BA Socket Head 1/4 Long
Retains Bearing Ring

Triumph Rear Spool

COMMON WHEEL BEARINGS - DIMENSIONS AND OTHER BEARINGS ON PAGES 89-90

- 37-7041...
37-7042...
37-2363...
Wheel Bearing - Tri Disc Brake
Wheel Bearing - Tri Drum Brake
Wheel Bearing - Bsa Various Years



BRAKE SPRINGS

- 37-0592 (A) Brake Spring - Front Tri to 68 Zinc & Black Finish Available
37-3522 (E) Brake Spring - Front Tri & Bsa 69/70 TLS
37-4014 (F) Brake Spring - Front Tri & Bsa 71/72 Conical
37-1090 (D) Brake Spring Rear Tri To 70 650 (74 500)
37-3880 (B) Brake Spring Rear 71 Tri/Bsa
37-4049 (B) Brake Spring Rear 72/73 Tri
68-6134 (B) Brake Spring Rear BSA to 70



REAR BRAKE LEVERS

- 82-6064... Rear Brake Lever At Pedal - Triumph 650



**REAR BRAKE LEVERS**

Lever
Rear Brake Cam
37-2015 Up To 70

**REAR BRAKE LEVERS**

Lever
37-4034 Rear Brake Conical

**TRIUMPH
FRONT BRAKE LEVERS - TLS**

Brake Linkage
TLS Front
37-3453/5A Stainless

**TRIUMPH
REAR BRAKE PLATE 500/650**

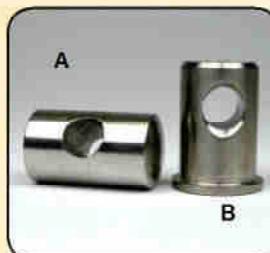
Brake Anchor Plate
37-3590 Rear Up To 70

**DUST SHIELD ONLY
TRIUMPH BRAKE PLATE**

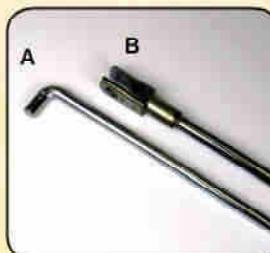
37-3590R.... Dust Shield Only - Triumph Brake Plate

**FRONT BRAKE PINS**

- | | |
|---------------|--|
| 37-2006 | (D) Clevis Clip |
| 37-3996 | (C) Bush Cable Stop With Slot |
| 37-3997 | (A) Bush Cable Stop Without Slot |
| 60-4252 | (B) Pin For Front Brake Cable |

**TRIUMPH REAR BRAKE PINS**

- | | |
|---------------|--|
| 37-0011..... | (A) Pin - Rear Brake Rod Pivot - Early |
| 37-1467 | (B) Pin - Rear Brake Rod Pivot - Late |

**BRAKE RODS**

- | | |
|---------------|---|
| 68-7062 | (B) Brake Rod - BSA A65 |
| 82-1015 | (B) Brake Rod - Rigid Triumph |
| 82-3597 | (A) Brake Rod - 63-66 Triumph - Cei |
| 83-1925 | (A) Brake Rod - 67-70 Triumph - Unf |
| 83-2616 | (A) Brake Rod - B50-Tr5t |
| 83-2860 | (A) Brake Rod - 1971-74 |

**BRAKE ROD NUTS**

- | | |
|---------------|--------------------------------------|
| 82-2896 | (D) Brake Rod Nut - Gp Triumph |
| 82-3463 | (E) Brake Rod Nut - T20 |
| 82-4585 | (B) Brake Rod Nut - Cei 4 Wing |
| 82-6070 | (B) Brake Rod Nut - Cei 2 Wing |
| 82-7387 | (B) Brake Rod Nut - Unf 2 Wing |
| 82-9039 | (C) Brake Rod Nut - Rear BSA |
| Ns372 | (A) Brake Rod Nut - Rigid |



MIRRORS AND DECALS



MIRROR - ROUND - CLAMP ON

JRC 6804..... 4" / 4" Stem L or R
 JRC 6808..... 4" / 8" Stem L or R
 JRC 6810A..... 4" / 10" Stem L or R
 JRC 6814..... 3" / 4" Stem L or R
 JRC 6816..... 3" / 6" Stem L or R
 Will Fit Either 7/8 or 1 inch bars



MIRROR - ROUND - SCREW ON 8MM

JRC 42408..... Mirror Round - 4"
 JRC 64503..... Mirror Round - 4"
 Screw on 8mm - Black ABS - L or R
 JRC 28109....Adapter 8mm to 10mm
 JRC 28120....Clamp on Bracket 10mm Black
 JRC 28121...Clamp on Bracket 10mm Chrome



MIRROR - MALTESE CROSS - CLAMP ON

JRC 34843....Mirror - Maltese Cross L or R

Will Fit Either 7/8 or 1 inch bars



MIRROR - BAR END - BLACK OR CHROME

JRC 6809..... Mirror - Bar End - Chrome Emgo

JRC 6809A.....Mirror Bar End - Black Emgo



MIRROR - SQUARE - SCREW IN

JRC 21705..... Mirror - Square - set 2 Die Cast sided Chrome
 JRC 34810..... Mirror - Square Crm L or R
 064102.... Mirror Norton Commando
 064103.... Stem - Norton Mirror



MIRROR - SQUARE - BAR END

JRC 34020.....Mirror Bar End - Square Chrome

TIGER
650

MINIMUM OIL LEVEL
BONNEVILLE 750

DECALS

Made in England



TRIUMPH DECALS

TANK TOP DECALS: 60-2025...Tiger 650 Sml A61...Small Made in England 60-2027...Trophy 650 Sml JRC 24-150....Bonneville Lrg 60-0678...Trophy Sports JRC 24-157....Bonneville 120 AIR CLEANER DECALS: JRC 24-158.....Thunderbird JRC 24-162...Dry Element blk JRC 24-200..Bonneville TT Sp JRC 24-164...Wash in Petrol

TRIUMPH

MADE IN ENGLAND

TRIUMPH DECALS

TANK SIDE DECALS: APPROX 6" JRC 24-2005...Triumph - Red
 60-3157...Triumph (TR5T) Blk/Sil JRC 24-2001.....Triumph Blue
 JRC 24-2002.....Triumph Silver JRC 24-2003.....Triumph Gold
 JRC 24-2004.....Triumph Black JRC 24-2007...Triumph - Black/Silver

62-0043...Seat Specs T140

NORTHERN LIGHTNING

TRIUMPH DECALS

OIL TANK DECALS: 60-3748...5 Speed 60-0003...Minimum Oil Level 99-3509...Made in England 60-1819...Drain and Refill Script - Blk/Gld FRAME: JRC 24-161...Positive Earth 60-2138...Points Cover Info 60-7159...Negative Earth 60-4556...Made in England NVT

TRIUMPH DECALS

SIDE PANEL DECALS: 60-2105...Trophy 500 60-0676...Trophy 500 60-2106...Daytona 60-0677...Daytona SS JRC 24-140..Daytona 500 60-2102...Tiger 650 83-4925/26...X75 Tank Decal Set 60-2103...Bonneville 60-4192...X75 Cvr Decal Set 60-2104...Trophy 650 60-0853/4..RK3 Cvr Decal Set

BSA DECALS



BSA

BSA

BSA DECALS

TANK DECALS: 68-8102/3...Hornet Decal set L/R 60-1999...650 Lightning 41-8107...B44 Victor Red/Yellow 60-0834...Thunderbolt JRC 24-BSA _ ...BSA Logo Color 40-9185...Starfire : (B)lack, (G)old, (R)ed, (W)hite, 41-8076...Shooting Star (Y)ellow 60-2042...Victor Special

JRC 24-165...BSA Safety Standards

Norton

Norton

COMMANDO

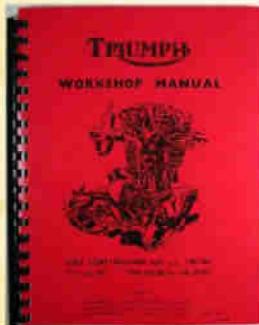
NORTON DECALS

TANK DECALS: 064880...Norton Decal Gold 062019...750 Decal Gold 064881...Norton Decal Black 062020...750 Decal Black 064882...Norton Decal Silver 064014...850 Decal Gold 035039...Norton Decal Blk/Gld 064013...850 Decal Black JRC 24-2013...Norton Decal Red



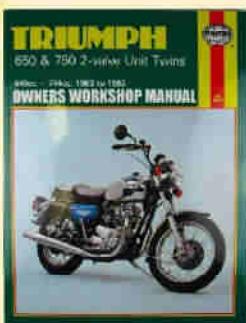
PARTS MANUALS

TRIUMPH PREUNIT: IE JRC 18-PREU/YEAR 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60-62
 TRIUMPH UNIT: IE JRC 18-650/YEAR 63, 64, 65, 66, 67, 68, 69, 70, 71, 72 (NOTE 63 HAS NO DIAGRAMS)
 TRIUMPH UNIT: IE JRC 18-500/YEAR 60-63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74 TR5T: 18-500/YRT: 73, 74
 TRIUMPH UNIT: IE JRC 18-750/YEAR 73, 74, 76-77, 78, 79, 80-82, 83 TSS (NOTE THERE WERE NO 75 T140S)
 TRIUMPH TRIPLE: IE JRC 18-TRID/YEAR 68, 69, 70, 71, 72, 73, 74, 75
 TRIUMPH SINGLE 250: JRC 18-250/YR 68, 69, 71 // CUB: 18-CUB/YR 57, 58, 59, 60-61, 62-63, 64, 65-66, 67
 NORTON: 18-NOR/YR: 63-68, 69-70, 71, 72, 73, 74, 75
 BSA PREUNIT: 18-BSA/YR 54-57, 58, 60-62, // BSA UNIT: 64, 65, 66, 67, 68, 69, 70, 71, 72
 BSA TRIPLE: 18-A75/YR 69, 70, 71
 BSA PREUNIT SINGLE: 18-M20 (WM 20 POST WAR) 18-GS/58 (GOLD STAR DBD 34)
 BSA UNIT SINGLE: B25 67, 69 // B40 65, // B44 66, 67, 68, 69, 70 // B50 71, 72, 73



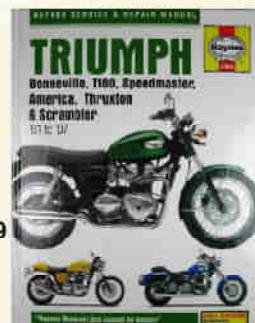
FACTORY MANUALS

TRIUMPH PREUNIT: JRC 18-101 500/650 45-55 // JRC 18-102 500/650 56-62
 TRIUMPH 500: JRC 18-201 63-66, JRC 18-204 67, JRC 18-205 68, JRC 18-202 69-70, JRC 18-203 TR5T 73-74
 TRIUMPH 650/750: JRC 18-309 63-65, JRC 18-312 66, JRC 18-303 67, JRC 18-301 68, JRC 18-311 69-70
 JRC 18-308 71-72 // 750: JRC 18-302 73-74 JRC 18-306 76-78, JRC 18-307 79-82
 GLENN'S MANUAL 500/650/750: JRC 18-310 (UNIT TRIUMPH TWINS)
 TRIUMPH TRIPLE: JRC 18-402 T150 68-71, JRC 18-401 T160 75-76
 TRIUMPH 250: JRC 18-054 69, JRC 18-026 70, JRC 18-056 71 // CUB: JRC 18-024 57-ON
 NORTON: 18-606 55-70, JRC 18-604 71-74, JRC 18-603 75 MK3
 BSA UNIT TWIN: JRC 18-801 62-65, JRC 18-803 66-68, JRC 18-802 69-70, JRC 18-804 71-72
 BSA PREUNIT SINGLE: JRC 18-902 M20, JRC 18-903 B31-3, JRC 18-904 M21
 BSA B44/25: JRC 18-051 66-68, JRC 18-028 69-70, JRC 18-052 70
 BSA ROCKET 3: JRC 18-403 ALL YEARS



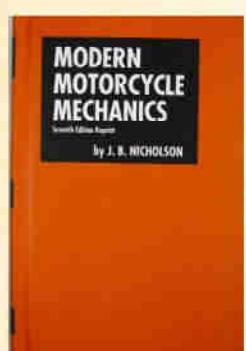
HAYNES MANUALS

TRIUMPH PREUNIT: JRC 18-100
 TRIUMPH 500 UNIT 59-74: JRC 18-200
 TRIUMPH 650/750 UNIT 63-82: JRC 18-300
 BSA/TRIUMPH TRIPLE: JRC 18-400
 TRIUMPH CUB: JRC 18-025
 TRIUMPH/BSA SINGLE: JRC 18-050
 BSA PREUNIT SINGLES 54-61: JRC 18-049
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THESE NUMBERS DO NOT CONVERT.**

S = 21

W = 37

T = 57

D = 60

E = 70

E = 71 (5 DIGITS) E12349 = 71-2349

DROP 1ST NUMBER AFTER LETTER

F = 82

F = 83 (5 DIGITS) F10002 = 83-0002

DROP 1ST NUMBER AFTER LETTER

H = 97

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