



MASTER PARTS LIST

1966 - 1967 - 1968

for models

**650SS : Atlas : N15CS : P11 : P11A
G15CS : G15CSR : G15 Mark II**

FOR DIAGRAMS SEE 1963-65 ATLAS BOOK

INDEX

	Page		Page
Alternator ...	32	Kickstart ...	14
Air cable—Amal Monobloc carburettor ...	22	Magneto ...	8
Air filter—Amal Monobloc carburettor ...	35	Main bearings ...	5
Air filter—Amal Type 930 carburettor ...	36	Mudguard—front ...	19
Battery and fittings ...	33	Mudguard—rear ...	20
Battery box and carrier ...	27	Number plate—front ...	21
Bearing—main ...	5	Number plate—rear ...	21
Brake anchor—front ...	28	Oil pipes ...	23
Brake and air lever ...	21	Oil pump ...	6
Brake cable ...	22	Oil tank ...	24
Brake operating parts ...	30	Petrol tank ...	23
Cable clips ...	36	Pillion footrests ...	25
Carburettor ...	9	Pistons and rings—standard ...	4
Centre stand ...	16	Pistons and rings—oversize ...	5
Chaincase—front ...	25	Pressure release ...	4
Chaincase—rear ...	26	Prop stand ...	16
Chains ...	11	Rear lamp ...	31
Clutch ...	13	Rear suspension units ...	16
Clutch cable ...	22	Rectifier and Zener diode ...	33
Clutch lever ...	22	Revolution counter ...	35
Clutch operating parts ...	14	Rockers and covers ...	6
Connecting rod ...	3	Seat—twin ...	23
Crankcase ...	3	Sidecar fork conversion ...	35
Crankcase bolts ...	7	Silencers ...	11
Crankcase breather ...	4	Speedometer ...	31
Crankcase shield ...	35	Stator housing ...	7
Crankshaft ...	3	Steering damper ...	35
Crashbar—front ...	35	Stop-light ...	32
Crashbar—rear ...	35	Swinging arm ...	15
Cylinder barrel and head ...	4	Switches and electrical sundries ...	34
Chainguard—rear ...	26		
Engine plates and bolts ...	7		
Engine sprocket ...	8		
Exhaust pipe ...	11		
Footrests ...	17		
Frame ...	14	Tappets and push rods ...	6
Front forks ...	18	Throttle cable ...	23
Gasket sets ...	34	Timing gear ...	5
Gearbox bearings and seals ...	13	Toolbox and tool tray ...	26
Gearbox fixing parts ...	12	Tool kit ...	34
Gearbox shell ...	12	Tools ...	34
Gearbox sprocket ...	13	Twin seat ...	23
Gearchange ...	13	Twist grip ...	22
Gears and shafts ...	12	Valves, guides and springs ...	4
Handlebar ...	19		
Handbrake and air lever ...	21		
Headlamp ...	31	Wheel—front ...	27
Head steady stay ...	7	Wheel—rear ...	28
Horn ...	31	Zener diode, rectifier ...	33

Part No.	Description	Qty.	Models fitted to	Bin No.
CRANKSHAFT				
23286	Crankshaft assembly, less connecting rods	...	1 650SS
24276	Crankshaft assembly, less connecting rods	...	1 ALL except 650SS	...
23262	Crankcheek—timing side	...	1 ALL	...
23261	Crankcheek—driving side	...	1 ALL	...
23315	Flywheel only	...	1 650SS	...
24248	Flywheel only	...	1 ALL except 650SS	...
T.2105	Flywheel/crankcheek dowel	...	1 ALL	...
T.2033	Crankcheek bolts	...	4 ALL	...
T.2086	Crankcheek studs	...	2 ALL	...
T.2032	Dowel retaining plates	...	2 ALL	...
T.2031	Crankcheek—stud nuts	...	6 ALL	...
23280	Crankcheek—bolt nuts	...	2 ALL	...
E.4591	Crankshaft plug	...	1 ALL	...
CONNECTING ROD				
25369	Connecting rods, with cap	...	2 ALL	...
23254	Connecting-rod cap bolts	...	4 ALL	...
23253	Cap-bolts nuts	...	4 ALL	...
25384	Con-rod bearing shell (top half)—standard	...	2 ALL	...
23255	Con-rod bearing shell (bottom half)—standard	...	2 ALL	...
25409	Con-rod bearing shell (top half)—.010 in.	...	2 ALL	...
25410	Con-rod bearing shell (top half)—.020 in.	...	2 ALL	...
25411	Con-rod bearing shell (top half)—.030 in.	...	2 ALL	...
25413	Con-rod bearing shell (top half)—.040 in.	...	2 ALL	...
25165	Con-rod bearing shell (bottom half)—.010 in.	...	2 ALL	...
25166	Con-rod bearing shell (bottom half)—.020 in.	...	2 ALL	...
25167	Con-rod bearing shell (bottom half)—.030 in.	...	2 ALL	...
25168	Con-rod bearing shell (bottom half)—.040 in.	...	2 ALL	...
CRANKCASE				
25376	Crankcase complete with timing cover	...	1 650SS
25377	Crankcase complete with timing cover	...	1 Atlas
25378	Crankcase complete with timing cover	...	1 G15 Mark II, G15CS, N15CS, 1968 G15CSR	...
25379	Crankcase complete with timing cover	...	1 G15CSR, PII	...
25373	Crankcase halves assembled, less timing cover	...	1 650SS
25374	Crankcase halves assembled, less timing cover	...	1 Atlas
25375	Crankcase halves assembled, less timing cover	...	1 G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
25187	Timing-gear cover	...	1 ALL
25305	Timing-gear cover	...	1 G15CSR, PII	...
21011	Crankcase (drive side)	...	1 650SS
24280	Crankcase (drive side)	...	1 Atlas
25043	Crankcase (drive side)	...	1 G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
25371	Crankcase (timing side)	...	1 650SS
25372	Crankcase (timing side)	...	1 ALL except 650SS	...
T.2236	Timing-cover gasket	...	1 ALL
T.2018	Cylinder-barrel studs	...	6 650SS
24251	Cylinder-barrel studs	...	6 ALL except 650SS	...
T.2209	Cylinder-barrel studs (stepped)	...	2 ALL	...
18943	Cylinder-barrel studs (front)	...	1 ALL	...
24689	Timing-cover screws	...	6 ALL	...
E.6980	Timing-cover screws	...	6 ALL	...
20621A	Timing-cover screw washers	...	12 ALL	...
24689	Sump screws	...	2 ALL	...
T.2036	Camshaft bush (timing side)	...	1 ALL	...
T.2037	Camshaft bush (drive side)	...	1 ALL	...
048023	Oil-seal (timing-side shaft)	...	1 ALL	...
048079	Oil-seal circlip	...	1 ALL	...
16945	Sump-filter body	...	1 ALL	...
16949	Filter-body washer	...	1 ALL	...
16948	Filter-body circlip	...	1 ALL	...
16946	Sump-filter gauze	...	1 ALL	...
16947	Filter-gauze washer	...	1 ALL	...
E.4591	Timing-cover oilway plug	...	1 ALL	...
16902	Oilway set pin	...	1 ALL	...
T.1084	Set-pin washer	...	1 ALL	...

Part No.	Description	Qty.	Models fitted to	Bin No.
CRANKCASE BREATHER				
19629	Rubber breather pipe—26 $\frac{1}{8}$ in.	...	1 ALL except 650SS	...
24300	Breather-pipe elbow	...	1 ALL except 650SS	...
13786	Elbow washer	...	1 ALL except 650SS	...
24303	Elbow nut	...	1 ALL except 650SS	...
24313	Crankcase-breather pipe-assembled	...	1 650SS	...
22240	Breather-flange gasket	...	1 650SS	...
T.2213	Breather-flange screw	...	1 650SS	...
19629	Rubber breather pipe—20 $\frac{3}{8}$ in.	...	1 650SS	...
PRESSURE RELEASE				
T.2059A	Pressure-release body assembly	...	1 ALL	...
T.2054	Release-body piston	...	1 ALL	...
T.2061	Release-body piston spring	...	1 ALL	...
15404	Packing shim	...	AR ALL	...
T.2060	Release-body nut	...	1 ALL	...
T.2058	Release-union washer	...	1 ALL	...
T.2057	Release-union nut washer	...	1 ALL	...
CYLINDER BARREL AND HEAD				
25327	Cylinder barrel	...	1 650SS	...
25323	Cylinder barrel	...	1 ALL except 650SS	...
25358	Cylinder head, with valve guides	...	1 650SS	...
25359	Cylinder head, with valve guides	...	1 ALL except 650SS	...
25324	Cylinder-head gasket	...	1 650SS	...
25318	Cylinder-head gasket	...	1 ALL except 650SS	...
T.2016	Cylinder-barrel stud nut— $\frac{3}{8}$ in.	...	7 650SS	...
T.2016	Cylinder-barrel stud nut— $\frac{5}{16}$ in.	...	1 ALL except 650SS	...
24250	Cylinder-barrel stud nuts	...	6 ALL except 650SS	...
T.2210	Cylinder-barrel stud nuts— $\frac{5}{16}$ in.	...	2 ALL	...
000011	Cylinder-barrel stepped-stud washers	...	2 ALL	...
24252	Cylinder-barrel stud washers	...	6 ALL except 650SS	...
T.2093	Cylinder-base gasket	...	1 650SS	...
24249	Cylinder-base gasket	...	1 ALL except 650SS	...
T.2161	Head-to-barrel studs— $\frac{5}{16}$ in.	...	2 ALL	...
18756	Head-to-barrel studs	...	3 650SS	...
24389	Head-to-barrel studs	...	3 ALL except 650SS	...
T.2034	Head-stud nuts	...	2 650SS	...
24260	Head-stud nuts	...	2 ALL except 650SS	...
T.2017	Head-stud nuts— $\frac{3}{8}$ in.	...	2 ALL	...
10637	Head-stud nut	...	1 650SS	...
000011	Cylinder-head stud washers	...	2 ALL	...
24250	Head-stud nut (rear)	...	1 ALL except 650SS	...
T.2096	Cylinder-head bolt—long	...	4 650SS	...
24253	Cylinder-head bolts—long	...	4 ALL except 650SS	...
25313	Cylinder-head bolt—short	...	1 ALL	...
16213	Cylinder-head bolt washers	...	5 650SS	...
16213	Cylinder-head bolt washer	...	1 ALL except 650SS	...
E.5456	Cylinder-head bolt washers	...	4 ALL except 650SS	...
VALVES, GUIDES AND SPRINGS				
24592	Valve seat, inlet	...	2	...
T.2226	Valve seat, exhaust	...	2	...
25499	Inlet valve (after engine No. 125871)	...	2 650SS	...
17221	Inlet valves	...	2 650SS	...
24330	Inlet valves	...	2 ALL except 650SS	...
T.2204	Exhaust valves	...	2 ALL	...
T.2011	Valve guides	...	4 ALL	...
23392	Heat-resisting washers	...	4 ALL	...
T.2073	Valve-spring cups	...	4 ALL	...
22839	Valve-spring (inner)	...	4 ALL	...
22838	Valve-spring (outer)	...	4 ALL	...
T.186	Valve-spring collars	...	4 ALL	...
T.187	Valve cotters	...	Pairs 4 ALL	...
25501	Inlet valve (after engine No. 125871)	...	2 ALL	...
25500	Exhaust valve (after engine No. 125871)	...	2 ALL	...
PISTONS AND RINGS (STANDARD)				
25387	Piston complete (left hand)	...	1 650SS	...
25389	Piston complete (left hand)	...	1 ALL except 650SS	...
25388	Piston complete (right hand)	...	1 650SS	...
25390	Piston complete (right hand)	...	1 ALL except 650SS	...
23272	Piston rings (top)—chrome	...	2 650SS	...

Part No.	Description	Qty.	Models fitted to	Bin No.
PISTONS AND RINGS (STANDARD)—continued				
24284	Piston rings (top)—chrome ...	2	ALL except 650SS	...
23273	Piston rings—plain ...	2	650SS
24285	Piston rings—plain ...	2	ALL except 650SS	...
25381	Piston rings—oil control ...	2	650SS
25382	Piston rings—oil control ...	2	ALL except 650SS	...
23275	Gudgeon pins ...	2	650SS
24383	Gudgeon pins ...	2	ALL except 650SS	...
23276	Gudgeon-pin circlips ...	4	ALL
PISTONS AND RINGS (OVERSIZE)				
25414	Piston complete (left hand)—+ .010 in. ...	1	650SS
25415	Piston complete (left hand)—+ .010 in. ...	1	ALL except 650SS	...
25417	Piston complete (left hand)—+ .020 in. ...	1	650SS
25418	Piston complete (left hand)—+ .020 in. ...	1	ALL except 650SS	...
25420	Piston complete (left hand)—+ .030 in. ...	1	650SS
25421	Piston complete (left hand)—+ .030 in. ...	1	ALL except 650SS	...
25423	Piston complete (left hand)—+ .040 in. ...	1	650SS
25424	Piston complete (left hand)—+ .040 in. ...	1	ALL except 650SS	...
25426	Piston complete (right hand)—+ .010 in. ...	1	650SS
25427	Piston complete (right hand)—+ .010 in. ...	1	ALL except 650SS	...
25429	Piston complete (right hand)—+ .020 in. ...	1	650SS
25430	Piston complete (right hand)—+ .020 in. ...	1	ALL except 650SS	...
25432	Piston complete (right hand)—+ .030 in. ...	1	650SS
25433	Piston complete (right hand)—+ .030 in. ...	1	ALL except 650SS	...
25435	Piston complete (right hand)—+ .040 in. ...	1	650SS
25436	Piston complete (right hand)—+ .040 in. ...	1	ALL except 650SS	...
25153	Piston ring (top)—chrome + .010 in. ...	2	650SS
25246	Piston ring (top)—chrome + .010 in. ...	2	ALL except 650SS	...
25154	Piston ring (top)—chrome + .020 in. ...	2	650SS
25247	Piston ring (top)—chrome + .020 in. ...	2	ALL except 650SS	...
25155	Piston ring (top)—chrome + .030 in. ...	2	650SS
25248	Piston ring (top)—chrome + .030 in. ...	2	ALL except 650SS	...
25156	Piston ring (top)—chrome + .040 in. ...	2	650SS
25249	Piston ring (top)—chrome + .040 in. ...	2	ALL except 650SS	...
25157	Piston ring—plain + .010 in. ...	2	650SS
25250	Piston ring—plain + .010 in. ...	2	ALL except 650SS	...
25158	Piston ring—plain + .020 in. ...	2	650SS
25251	Piston ring—plain + .020 in. ...	2	ALL except 650SS	...
25159	Piston ring—plain + .030 in. ...	2	650SS
25252	Piston ring—plain + .030 in. ...	2	ALL except 650SS	...
25160	Piston ring—plain + .040 in. ...	2	650SS
25253	Piston ring—plain + .040 in. ...	2	ALL except 650SS	...
25438	Piston ring—oil-control + .010 in. ...	2	650SS
25439	Piston ring—oil-control + .010 in. ...	2	ALL except 650SS	...
25441	Piston ring—oil-control + .020 in. ...	2	650SS
25442	Piston ring—oil-control + .020 in. ...	2	ALL except 650SS	...
25444	Piston ring—oil-control + .030 in. ...	2	650SS
25445	Piston ring—oil-control + .030 in. ...	2	ALL except 650SS	...
25447	Piston ring—oil-control + .040 in. ...	2	650SS
25448	Piston ring—oil-control + .040 in. ...	2	ALL except 650SS	...
MAIN BEARINGS				
17822	Ball bearing (timing side) ...	1	ALL
T.2008	Sealing washer (timing-side bearing) ...	1	ALL
17824	Roller bearing (drive side) ...	1	ALL
T.2187	Oil seal (drive-side bearing) ...	1	ALL
TIMING GEAR				
T.2035	Half-time pinion ...	1	ALL
000572	Pinion key ...	1	ALL
T.2007	Pinion backing plate ...	1	ALL
22729	Camshaft ...	1	ALL
T.2078	Camshaft-breather plate (stationary) ...	1	ALL
24301	Breather plate (rotary) ...	1	ALL
T.2108	Breather spring ...	1	ALL
20829	Camshaft sprocket ...	1	ALL
000572	Camshaft-sprocket key ...	1	ALL
I7211	Sprocket and rev. counter drive nut ...	1	ALL
I7806	Camshaft chain (38 link—endless) ...	1	ALL
T.2217	Chain-tensioner slipper ...	1	ALL
T.2218	Chain-tensioner plate (thick) ...	1	ALL

Part No.	Description	Qty.	Models fitted to	Bin No.
TIMING GEAR—continued				
T.2218A	Chain-tensioner plate (thin)	...	1 ALL	
T.247	Chain-tensioner studs	...	2 ALL	
E.3231	Chain-tensioner stud nuts	...	2 ALL	
18202	Chain-tensioner stud washers (fan disc— $\frac{1}{2}$ in.)	...	2 ALL	
50008	Intermediate gear with sprockets	...	1 ALL	
T.2026	Intermediate-gear bush	...	1 ALL	
T.2080	Intermediate-gear washer	...	1 ALL	
T.2021	Intermediate-gear spindle	...	1 ALL	
17823	Intermediate-spindle circlip	...	1 ALL	
22771	Tappets (left hand)	...	2 ALL	

TAPPETS AND PUSH RODS

22772	Tappets (right hand)	2 ALL	
T.2142	Tappet locating plates	...	2 ALL	
T.2143	Locating-plate screws	...	2 ALL	
S650-82IN	Inlet push rod complete—long	...	2 ALL	
S650-82EX	Exhaust push rod complete—short	...	2 ALL	
25515	Inlet push rod complete (after engine No. 125871)	...	2 ALL	
25516	Exhaust push rod complete (after engine No. 125871)	...	2 ALL	
23352	Inlet push-rod less ends—long	...	2 ALL	
23354	Exhaust push-rod less ends—short	...	2 ALL	
T.2064	Push-rod ends (top)	...	2 ALL	
T.2182	Push-rod ends (bottom)	...	4 ALL	
25495	Inlet push-rod less ends (long—after engine No. 125871)	2	ALL	
25497	Exhaust push-rod less ends (short—after engine No. 125871)	...	2 ALL	

ROCKERS, COVERS, etc.

25332	Rocker-inlet (right hand)	...	1 ALL	
25330	Rocker-inlet (left hand)	...	1 ALL	
25336	Rocker-exhaust (right hand)	...	1 ALL	
25334	Rocker-exhaust (left hand)	...	1 ALL	
T.2063	Rocker ball ends	...	4 ALL	
T.2074	Rocker adjusters	...	4 ALL	
T.232	Rocker-adjuster nuts	...	4 ALL	
25350	Rocker shafts	...	4 ALL	
I8102	Rocker-shaft thrust washers	...	4 ALL	
I8103	Rocker-shaft spring washers	...	4 ALL	
T.2083	Rocker-shaft joint washers	...	4 ALL	
T.2238	Rocker-shaft locking plates	...	4 ALL	
T.2239	Rocker-shaft retaining plates	...	4 ALL	
T.2240	Rocker-shaft plate joint washers	...	4 ALL	
T.2256	Retaining-plate set pins	...	8 ALL	
T.2162	Rear-cap domed nut	...	1 ALL	
T.2082	Domed-nut washer	...	1 ALL	
I8094	Rear-rocker cap	...	1 ALL	
T.2084	Rear-cap sealing washer	...	1 ALL	
I8033	Rear-cap stud	...	1 ALL	
000579	Rear-cap dowel	...	1 ALL	
T.2085	Front-cap nuts	...	4 ALL	
I8093	Front-rocker caps	...	2 ALL	
T.2088	Front-cap sealing washers	...	2 ALL	
T.2252	Front-cap studs	...	4 ALL	
25328	Rocker-box oil-feed pipe	...	1 ALL	
018155	Rocker-box oil-feed pipe clip	...	1 ALL	
I8101	Rocker feed-pipe banjo bolts	...	3 ALL	
T.1084	Banjo-bolt fibre washers	...	6 ALL	

OIL PUMP

25396	Oil pump complete	...	1 ALL	
15511A	Oil-pump spindle nut	...	1 ALL	
24733	Worm gear wheel (on pump)	...	1 ALL	
17697	Gear-wheel key	...	1 ALL	
15515	Pump feed bush	...	1 ALL	
T.272	Feed-bush sealing washer	...	1 ALL	
24732	Driving worm on mainshaft and pinion nut	...	1 ALL	
E.4440	Pump-to-crankcase studs	...	2 ALL	
E.3231	Pump-stud nuts	...	2 ALL	
E.4590	Oil-stop grub screw	...	1 ALL	

Part No.	Description	Qty.	Models fitted to	Bin No.
STATOR HOUSING				
20885	Stator housing	1	ALL except G15, G15CS, G15CSR	
25116	Housing screws	3	ALL except G15, G15CS, G15CSR	
HEAD STEADY STAY				
23868	Head steady plate	1	650SS, Atlas	
18032	Plate stud (in head)	1	650SS, Atlas	
000010	Stud washer	1	650SS, Atlas	
E.3224	Stud nut	2	650SS, Atlas	
E.3798	Steady plate-to-frame bolts	2	650SS, Atlas	
11796	Bolt washers	2	650SS, Atlas	
18202	Bolt washers	2	650SS, Atlas	
E.3223	Bolt nuts	2	650SS, Atlas	
032284	Head steady-stay assembled	1	G15 Mark II, G15CS, N15CS, G15CSR	
030424	Head steady-stay bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	
000010	Head steady-stay bolt washer	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	
033091	Engine-steady-stay	1	PII, PIIA	
026873	Stay-to-frame bolt	1	PII, PIIA	
000011	Stay-to-frame bolt washer	1	PII, PIIA	
CRANKCASE BOLTS				
13870	Crankcase bolt—short	1	ALL	
E.5456	Crankcase-bolt washer	1	ALL	
E.3223	Crankcase-bolt nut	1	ALL	
T.2013	Crankcase stud (top rear)	1	ALL	
000010	Crankcase-stud washer	1	ALL	
E.3224A	Crankcase-stud nut	1	ALL	
19077	Crankcase-stud (top front)	1	ALL	
T.2221	Crankcase-stud washer	1	ALL	
E.3229	Crankcase-stud nut	1	ALL	
E.3214	Crankcase stud	1	650SS, Atlas	
E.3231	Stud nuts	2	650SS, Atlas	
ENGINE PLATES AND BOLTS				
15621	Engine plates (front)	2	650SS, Atlas	
20999	Engine-plate cover	1	650SS, Atlas	
T.2012	Crankcase/engine-plate stud (top and centre front)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224A	Stud nuts	2	650SS, Atlas	
22694	Crankcase/engine-plate and frame stud (bottom)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224	Stud nuts	2	650SS, Atlas	
T.2012	Crankcase/engine-plate stud (top rear)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224A	Stud nuts	2	650SS, Atlas	
T.2021	Crankcase/engine-plate stud (centre rear)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224	Stud nuts	2	650SS, Atlas	
E.4261	Crankcase/engine-plate bolt (bottom rear)	1	650SS, Atlas 1966	
E.3223	Bolt nut	1	650SS, Atlas 1966	
000371	Engine plate/frame bolt (bottom)	1	650SS, Atlas	
014117	Bolt washers	4	650SS, Atlas	
000004	Bolt nuts	2	650SS, Atlas	
16317	Engine/plate frame bolts (front and rear)	6	650SS, Atlas	
014119	Bolt washers	12	650SS, Atlas	
E.3224	Bolt nuts	6	650SS, Atlas	
20700	Engine plate (rear left hand)	1	650SS, Atlas	
50229	Engine plate (rear right hand)	1	650SS, Atlas	
19100	Engine plate rear cover	1	650SS, Atlas	
030216	Front engine plate assembled (left hand)	1	ALL G15 Models	
030219	Front engine plate assembled (right hand)	1	ALL G15 Models	
000303	Crankcase/engine plate studs	2	ALL G15 Models	
014119	Stud washers	4	ALL G15 Models	
000003	Stud nuts	4	ALL G15 Models	
010823	Front engine-plate-to-frame stud	1	ALL G15 Models	
000003	Stud nuts	2	ALL G15 Models	
014119	Stud washers	2	ALL G15 Models	
000277	Front engine-plate-to-engine stud	1	ALL G15 Models	
000004	Stud nuts	2	ALL G15 Models	

Part No.	Description	Qty.	Models fitted to	Bin No.
ENGINE PLATES AND BOLTS—continued				
030221	Front engine-plate spacers	2	ALL G15 Models
032240	Rear engine plate (left hand)	...	1	ALL G15 Models
033046	Rear engine plate (right hand)	...	1	ALL G15 Models
000304	Rear engine-plate studs (top)	...	2	ALL G15 Models
014119	Plain washers for 000304 stud	...	4	ALL G15 Models
014117	Spring washers for 000304 stud	...	2	ALL G15 Models
000003	Nuts for 000304 stud	...	4	ALL G15 Models
000288	Rear engine-plate stud (bottom)	...	1	ALL G15 Models
000011	Plain washers for 000288 stud	...	2	ALL G15 Models
000004	Nuts for 000288 stud	...	2	ALL G15 Models
030233	Engine-plate cover	1	ALL G15 Models
033089	Engine plates (front)	2	P11, P11A
033133	Front engine-to-frame stud	1	P11, P11A
000010	Front engine-plate-to-frame-stud washers	...	2	P11, P11A
000003	Front engine-plate-to-frame-stud nuts	...	2	P11, P11A
000003	Front engine-plate-to-engine stud	1	P11, P11A
014119	Front engine-plate-to-engine stud washer	...	2	P11, P11A
000003	Front engine-plate-to-engine-stud nuts	...	2	P11, P11A
033194	Front engine-plate-lug-scaper	1	P11, P11A
033193	Front engine-plate-lug-spacer (driving side)	...	1	P11, P11A
033114	Engine plate (rear left side)	1	P11, P11A
033115	Engine plate (rear right side)	1	P11, P11A
000304	Rear engine-plate stud (top)	...	2	P11, P11A
014119	Rear engine-plate top-stud washers	...	4	P11, P11A
000003	Rear engine-plate top-stud nuts	...	2	P11, P11A
033137	Rear engine-plate top-stud spacer	1	P11, P11A
000304	Rear engine-plate stud (centre)	...	2	P11, P11A
014119	Rear engine-plate centre-stud washers	...	4	P11, P11A
000003	Rear engine-plate centre-stud nuts	...	2	P11, P11A
033137	Rear engine-plate centre-stud spacer	...	1	P11, P11A
014735	Rear engine-plate stud (bottom)	...	2	P11, P11A
014117	Rear engine-plate bottom-stud washers	...	4	P11, P11A
000004	Rear engine-plate bottom-stud nuts	...	2	P11, P11A
025054	Rear engine-plate bottom-stud spacer	...	1	P11, P11A
000304	Rear engine-plate centre stud	...	1	G15
000277	Crankcase engine stud	...	1	650SS, Atlas 57
014117	Crankcase engine stud washer	...	1	650SS, Atlas 68
000004	Crankcase engine stud nut	...	1	650SS, Atlas 67-68

ENGINE SPROCKET

T.2180A	Sprocket—17 teeth (alternative)	...	8	ALL
T.2180B	Sprocket—18 teeth (alternative)	...	8	ALL
T.2180C	Sprocket—19 teeth (alternative)	...	8	ALL
T.2180D	Sprocket—20 teeth (alternative)	...	8	ALL
T.2180E	Sprocket—21 teeth (standard fitting)	...	1	450SS, Atlas, G15CS, N15CS, P11, P11A
T.2180F	Sprocket—22 teeth (standard fitting)	...	1	G15, Clark 11, G15CSR
T.2180G	Sprocket—23 teeth (alternative)	...	8	ALL
E.3681	Engine-sprocket key	8	ALL

MAGNETO

42453B	Magneto (Lucas K2R)	1	
47508D	Sprocket with auto advance	...	1	
458865	Pick-up with brush and spring (right hand)	...	1	
458866	Pick-up with brush and spring (left hand)	1	
451260	Brush and spring for pick-up	...	2	
410600	H.T. cable nuts	...	2	
459269	Contact-breaker cover	...	1	
492854	Contact breaker	...	1	
455191	Brush and spring (earthing) with holder	...	1	
54440888	Contact set	...	1	The majority of 1967 models are fitted with Lucas coil-capacity igni- tion systems. See parts list on page 00
498157	Auto-advance spring set	...	1	
T.2191	Magneto joint washer	...	1	
T.2245	Magneto fixing studs	2	
11796	Magneto fixing-stud washers	...	2	
E.3231	Fixing-stud nuts	...	2	
25105	Magneto fixing bolt	...	1	
01076	Fibre washer for bolt	...	1	
015306	Shakeproof washer for bolt	...	1	
E.3229	Bolt nut	...	1	
14490	H.T. lead clip	...	1	
18257	Magneto chain	...	1	

Part No.	Description	Qty.	Models fitted to	Bin No.
CARBURETTOR				
23874	Inlet port sleeves ...	2	650SS, 66-67	...
23358	Carburettor spacers—thin ...	2	ALL
23872	Carburettor spacers—thick ...	2	650SS, Atlas 1966	...
030561	Carburettor spacers ...	2	ALL
23873	Balance unions ...	2	ALL
11775	Balance-union washers ...	2	ALL
23580	Balance pipe hose 5½ in.	1	ALL
23395	Carburettor fixing screw ...	1	650SS, Atlas 1966	...
030343	Carburettor fixing screw ...	1	ALL
11796	Carburettor screw washer ...	1	ALL
23563	Carburettor fixing studs ...	3	650SS, Atlas 1966	...
21999	Carburettor fixing studs ...	3	ALL
E.3231	Carburettor fixing-stud nuts ...	3	ALL
11796	Carburettor-stud washers ...	3	ALL
000952	Float-chamber-to-carburettor pipe—2 in. ...	1	ALL except PII, PIIA, Atlas 67-68	...
041014	Carburettor flange 'O' rings ...	2	ALL except PII, PIIA, Atlas 67-68	...
25199	Carburettor complete less cables (left hand) ...	1	650SS
23405	Carburettor complete less cables (left hand) (389 236)	1	Atlas 1966
25407	Carburettor complete less cables (left hand) (389 241)	1	G13 Mark II 1966
32279	Carburettor complete less cables (left hand) (389 237)	1	G13CS, N13CS, 1966	...
032277	Carburettor complete less cables (left hand) (389 242)	1	G13CSR, 1966	...
033077	Carburettor complete less cables (left hand) (L930 8)	1	PII, PIIA, 1966, G13CS	...
25200	Carburettor complete less cables (right hand) ...	1	650SS, 1966
23406	Carburettor complete less cables (right hand) (689 236)	1	Atlas 1966
25408	Carburettor complete less cables (right hand) (689 241)	1	G13 Mark II, 1966
032280	Carburettor complete less cables (right hand) (689 237)	1	G13CS, N13CS, 1966	...
032278	Carburettor complete less cables (right hand) (689 242)	1	G13CSR, 1966	...
033078	Carburettor complete less cables (right hand) (R 930 7)	1	PII, PIIA, G13CS, 1968	...
033071	Carburettor complete (left hand) Amal L930 ...	1	650SS (without Air Filter)
033073	Carburettor complete (left hand) Amal L930 ...	1	650SS (with Air Filter)
033077	Carburettor complete (left hand) Amal L930 8 ...	1	USA, Atlas, G13, Mark II, PII, PIIA, G13CS, N13CS, Home Atlas (with Air Cleaner)
033075	Carburettor complete (left hand) Amal L930 6 ...	1	G13CSR, Home Atlas (without Air Filter)
033072	Carburettor complete (right hand) Amal L930 ...	1	650SS (without Air Filter)
033074	Carburettor complete (right hand) Amal L930 ...	1	650SS (with Air Filter)
033078	Carburettor complete (right hand) Amal L930 7 ...	1	USA, Atlas, G13, Mark II, PII, PIIA, G13CS, N13CS, Home Atlas (with Air Cleaner)
033076	Carburettor complete (right hand) Amal L930 5 ...	1	G13CSR, Home Atlas (without Air Filter)
930/002	Carburettor body only (left hand) ...	1	ALL
930/001	Carburettor body only (right hand) ...	1	ALL
376-003	Body only (left hand) ...	1	650SS
389-002	Body only (left hand) ...	1	ALL except PII, PIIA, 650SS	...
L930-002	Body only (left hand) ...	1	PII, PIIA, Atlas 67-68	...
376-164	Body only (right hand) ...	1	650SS
689-028	Body only (right hand) ...	1	ALL except PII, PIIA, 650SS	...
R930-001	Body only (right hand) ...	1	PII, PIIA, 67-68	...
376-077	Float-chamber covers ...	1	ALL except PII, PIIA, 67-68	...
376-078	Side-cover washers ...	2	ALL except PII, PIIA, 650SS	...
376-079	Side-cover screws ...	2	ALL except PII, PIIA, 67-68	...
376-083	Float only ...	1	ALL except PII, PIIA, 67-68	...
376-094	Float-spindle bush ...	1	ALL except PII, PIIA, 67-68	...
376-089	Float needle ...	1	ALL except PII, PIIA, 67-68	...
376-088	Float-needle seating ...	1	ALL except PII, PIIA, 67-68	...
376-065	Mixing-chamber cap rings ...	2	650SS
389-065	Mixing-chamber cap rings ...	2	ALL except PII, PIIA, 650SS, 67-68	...
4-235	Springs for ring ...	2	650SS
29-201	Springs for ring ...	2	ALL except PII, PIIA, 67-68	...
4-241	Screws for spring ...	2	ALL except PII, PIIA, 67-68	...
376-064	Mixing-chamber caps ...	2	650SS
389-064	Mixing-chamber caps ...	2	ALL except PII, PIIA, 650SS, 67-68	...
4-035	Control-cable adjusters ...	4	ALL
376-062	Air valves ...	2	650SS
389-062	Air valves ...	2	ALL except PII, PIIA, 650SS, 67-68	...
Atlas			Atlas	...
6-047	Air-valve guides ...	2	650SS
29-057	Air-valve guides ...	2	ALL except PII, PIIA, 650SS, 67-68	...
Atlas			Atlas	...
376-060	Throttle valves size 3½ in. ...	2	650SS

Part No.	Description	Qty.	Models fitted to	Bin No.
CARBURETTOR — continued				
389-060	Throttle valves—size 3 (left hand)	...	1 1966 Atlas, G15 Mark II	...
389-060	Throttle valves—size 3 (left hand)	...	1 G15CS, N15CS	...
389-060	Throttle valves—size 3 (left hand)	...	1 G15CSR	...
689-060	Throttle valves—size 3 (right hand)	...	1 ALL except PII, PIIA, 650SS, 67-68 Atlas	...
4-046	Air valve-springs	...	2 ALL except PII, PIIA, 67-68 Atlas	...
376-132	Throttle-valve springs	...	2 650SS	...
389-092	Throttle-valve springs	...	2 ALL except PII, PIIA, 650SS, 67-68 Atlas	...
376-068	Throttle-stop screws	...	2 ALL except PII, PIIA, 67-68 Atlas	...
376-069	Throttle-stop screw springs	...	2 ALL except PII, PIIA, 67-68 Atlas	...
332-017	Pilot air-adjusting screws	...	2 ALL except PII, PIIA, 67-68 Atlas	...
4-148	Adjusting-screw springs	...	2 ALL except PII, PIIA, 67-68 Atlas	...
376-063	Taper needle jets	...	2 ALL except PII, PIIA, 67-68 Atlas	...
389-063	Taper needle jets	...	2 ALL except PII, PIIA, 650SS, 67-68 Atlas	...
4-230	Jet-needle clips	...	2 ALL except PII, PIIA, 67-68 Atlas	...
376-072	Needle jets—size 1065	...	2 ALL except PII, PIIA, 67-68 Atlas	...
376-100	Main jets—size 270	...	2 650SS	...
376-100	Main jets—size 350	...	2 Atlas 1966	...
376-100	Main jets—size 420	...	2 G15 Mark II	...
376-100	Main jets—size 380	...	2 G15CS, N15CS	...
376-100	Main jets—size 360	...	2 G15CSR	...
376-073	Main-jet holders	...	2 ALL except PII, PIIA, 67-68 Atlas	...
376-074	Jet-holder washers	...	2 ALL except PII, PIIA, 67-68 Atlas	...
376-075	Main-jet covers	...	2 ALL except PII, PIIA, 67-68 Atlas	...
376-076	Pilot jets size 25	...	2 650SS	...
376-076	Pilot jets size 20	...	2 ALL except PII, PIIA, 67-68 Atlas, 650SS	...
376-095	Pilot-jet cover nuts	...	2 ALL except PII, PIIA, 67-68 Atlas	...
116-162	Jet cover-nut washers	...	2 ALL except PII, PIIA, 67-68 Atlas	...
376-057	Choke or jet block—1½ in.	...	2 650SS	...
389-056	Choke or jet block—1¾ in.	...	2 ALL except PII, PIIA, 650SS, 67-68 Atlas	...
389-056	Choke or jet block (left hand)	...	1 1966 Atlas	...
689-056	Choke or jet block (right hand)	...	1 1966 Atlas	...
376-067	Jet block washers	...	2 ALL except PII, PIIA, 67-68 Atlas	...
376-070	Jet-block locating pegs	...	2 ALL except PII, PIIA, 67-68 Atlas	...
376-097	Petrol-feed banjo (left hand)	...	1 ALL except PII, PIIA, 650SS, 67-68 Atlas	...
244-1730	Petrol-feed banjo (left hand)	...	1 650SS	...
376-141	Petrol-feed banjo (right hand)	...	1 ALL except PII, PIIA, 67-68 Atlas	...
376-091	Banjo bolt (left hand)	...	1 ALL except PII, PIIA, 67-68 Atlas	...
376-140	Banjo bolt (right hand)	...	1 ALL except PII, PIIA, 67-68 Atlas	...
376-092	Banjo-bolt washers	...	1 ALL except PII, PIIA, 67-68 Atlas	...
14-175	Banjo-bolt seating washers	...	2 ALL except PII, PIIA, 67-68 Atlas	...
376-093	Filter gauze	...	2 ALL except PII, PIIA, 67-68 Atlas	...
343-011	Tickler body	...	1 ALL except PII, PIIA, 67-68 Atlas	...
376-086	Tickler plunger	...	1 ALL except PII, PIIA, 67-68 Atlas	...
376-067	Tickler spring	...	1 ALL except PII, PIIA, 67-68 Atlas	...
376-066	Intake venturi (plastic)	...	2 650SS	...
389-066	Intake venturi (plastic)	...	2 ALL except PII, PIIA, 650SS, 67-68 Atlas	...
622/050	Float-chamber bodies	...	2 PII, PIIA, 67-68 Atlas	...
928/060	Throttle valves—size 3 in.	...	2 PII, PIIA, 67-68 Atlas	...
928/062	Air valves	...	2 PII, PIIA, 67-68 Atlas	...
928/064	Mixing-chamber tops	...	2 PII, PIIA, 67-68 Atlas	...
622/061	Throttle-valve springs	...	2 PII, PIIA, 67-68 Atlas	...
622/065	Air-valve springs	...	2 PII, PIIA, 67-68 Atlas	...
622/067	Throttle-needle clips	...	2 PII, PIIA, 67-68 Atlas	...
928/063	Throttle needles	...	2 PII, PIIA, 67-68 Atlas	...
622/068	Float needles	...	2 PII, PIIA, 67-68 Atlas	...
622/069	Floats	...	2 PII, PIIA, 67-68 Atlas	...
622/071	Float spindles	...	2 PII, PIIA, 67-68 Atlas	...
622/073	Float-chamber washers	...	2 PII, PIIA, 67-68 Atlas	...
622/076	Pilot air-adjuster screws	...	2 PII, PIIA, 67-68 Atlas	...
622/077	Throttle stops	...	2 PII, PIIA, 67-68 Atlas	...
622/078	Banjo bolts	...	2 PII, PIIA, 67-68 Atlas	...
622/079	Needle jets—size 107	...	2 PII, PIIA, 67-68 Atlas	...
622/080	Jet holders	...	2 PII, PIIA, 67-68 Atlas	...
376/100	Main jets—with air filter size 250	...	2 PII, PIIA, 67-68 Atlas	...
124/026	Pilot jets—size 25 c.c.	...	2 PII, PIIA, 67-68 Atlas	...
622/101	Flange "O" rings	...	2 PII, PIIA, 67-68 Atlas	...
14/032	Tickler springs	...	2 PII, PIIA, 67-68 Atlas	...

Part No.	Description	Qty.	Models fitted to	Bin No.
CARBURETTOR — continued				
622/086	Float-chamber and mixing-chamber top screws ...	4	PII, PIIA, 67-68 Atlas	...
033281	Carburettor flange "O" rings ...	2	PII, PIIA, 67-68 Atlas	...
376/097	Banjo unions ...	2	PII, PIIA, 67-68 Atlas	...
622/082	"O" rings ...	4	PII, PIIA, 67-68 Atlas	...
928/066	Air funnels ...	2	PII, PIIA, 67-68 Atlas	...
5/077	Cable adjuster lock nuts ...	4	PII, PIIA, 67-68 Atlas	...
EXHAUST PIPE				
23432	Exhaust-pipe-bare (left) large bore ...	1	650SS, Atlas	...
030262	Exhaust-pipe-bare (left) ...	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	...
031583	Exhaust-pipe-bare (left) ...	1	G15CSR 1966-67	...
033116	Exhaust-pipe-bare (left) ...	1	PII	...
23433	Exhaust-pipe-bare (right) large bore ...	1	650SS, Atlas	...
030266	Exhaust-pipe-bare (right) ...	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	...
031585	Exhaust-pipe-bare (right) ...	1	G15CSR 1966-67	...
033118	Exhaust-pipe-bare (right) ...	1	PII	...
24020	Exhaust-pipe (left hand) small bore ...	1	650SS, Atlas	...
24021	Exhaust-pipe (right hand) small bore ...	1	650SS, Atlas	...
034025	Exhaust-pipe (left hand) ...	1	PIIA	...
034026	Exhaust-pipe (right hand) ...	1	PIIA	...
034044	Exhaust-pipe clip ...	2	PIIA	...
032246	Exhaust-pipe stays (right and left) ...	2	G15 Mark II, G15CSR	...
18092	Exhaust-pipe lock rings ...	2	ALL	...
T.2166	Exhaust-pipe lock-ring washers ...	2	ALL	...
000367	Exhaust-pipe bolts ...	2	G15CS, N15CS	...
000192	Exhaust-pipe bolt washers ...	2	G15CS, N15CS	...
000004	Exhaust-pipe bolt nuts ...	2	G15CS, N15CS	...
033277	Tail pipes assembled ...	2	PII	...
SILENCERS				
23768	Silencer (left hand) ...	1	650SS, Atlas, G15CS, N15CS	...
23767	Silencer (right hand) ...	1	650SS, Atlas, G15CS, N15CS	...
029727	Silencer (left hand) ...	1	G15 Mark II, G15CSR	...
029728	Silencer (right hand) ...	1	G15 Mark II, G15CSR	...
033151	Silencers only ...	2	PII	...
034027	Silencer (left hand) ...	1	PIIA	...
034028	Silencer (right hand) ...	1	PIIA	...
034041	Silencer stays ...	2	PIIA	...
000363	Bolt for silencer stay ...	2	PIIA	...
022083	Nut for silencer stay bolt ...	4	PIIA	...
E.3154	Silencer clamping bolts ...	2	650SS, Atlas, G15CS, N15CS	...
000349	Silencer clamping bolts ...	2	G15 Mark II, G15CSR	...
16255	Silencer clips ...	2	650SS, Atlas, G15CS, N15CS	...
025059	Silencer clips ...	2	PII	...
E.3231	Silencer clamping-bolt nuts ...	2	650SS, Atlas, G15CS, N15CS	...
024558	Silencer clamping-bolt washers ...	4	G15 Mark II, G15CSR	...
000012	Silencer clamping-bolt washers ...	2	G15 Mark II, G15CSR	...
25190	Silencer stays (right and left) ...	2	650SS, Atlas, G15CS, N15CS	...
E.3135	Silencer-stay bolts ...	4	650SS, Atlas, G15CS, N15CS	...
025239	Silencer-stay bolts ...	2	G15 Mark II, G15CSR, PII	...
18202	Silencer-stay bolt washers ...	4	650SS, Atlas, G15CS, N15CS	...
000011	Plain washers for clip bolt ...	2	PII	...
000004	Clip-bolt nuts ...	2	PII	...
000192	Silencer-stay-bolt spring washers ...	2	G15 Mark II, G15CSR, PII	...
000004	Silencer stay-bolt nuts ...	2	G15 Mark II, G15CSR	...
025239	Silencer/frame-bracket bolt ...	1	G15CSR 1966	...
000192	Spring washer for bolt ...	1	G15CSR 1966	...
000004	Bolt nut ...	1	G15CSR 1966	...
22475	Silencer bolts ...	2	650SS, Atlas 1967	...
18202	Silencer-bolt washers ...	2	650SS, Atlas	...
000363	Silencer-stay bolts ...	4	PII	...
000011	Silencer stay-bolt spacers ...	8	PII	...
031589	Silencer stay-bolt spacers ...	2	PII	...
CHAINS				
17835	Front-chain-76 link, $\frac{1}{2}$ in. \times .305 in.	1	650SS, Atlas	...
022870	Front-chain-68 link, $\frac{1}{2}$ in. \times .305 in.	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
022876	Rear chain—97 link, $\frac{1}{2}$ in. \times $\frac{3}{8}$ in. ...	1	ALL except G15 CSR	...
017376	Rear chain—98 link, $\frac{1}{2}$ in. \times $\frac{3}{8}$ in. ...	1	G15CSR	...

Part No.	Description	Qty.	Models fitted to	Bin No.
CHAINS—continued				
033156	Rear chain—100 link, $\frac{1}{8}$ in. x .380 in.	PII, PIIA	...
18257	Contact-breaker chain—42 link (endless)	ALL	...
I7806	Camshaft chain	ALL	...
GEARBOX FIXING PARTS				
033152	Fixing bolt (top)	PII, PIIA	...
14367	Fixing bolt (top)	650SS, Atlas	...
030234	Fixing bolt (top)	G15 Mark II, G15CS, N15CS, G15CSR	...
15170	Fixing-bolt nut (top)	650SS, Atlas	...
000002	Fixing-bolt nut (top)	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
000177	Fixing bolt washers (top) ...	2	G15 Mark II, G15CS, N15CS, G15CSR	...
000009	Fixing-bolt washers (top) ...	2	PII, PIIA	...
030250	Fixing-bolt spacer (top) ...	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
16410	Pivot stud (bottom) ...	1	650SS, Atlas	...
024276	Pivot stud (bottom) ...	1	G15 Mark II, G15CS, N15CS, G15CSR	...
033153	Pivot stud (bottom) ...	1	PII, PIIA	...
000008	Pivot-stud washers ...	2	650SS, Atlas	...
000009	Pivot-stud washers ...	2	PII, PIIA	...
041265	Pivot-stud nuts ...	2	650SS, Atlas	...
000002	Pivot-stud nuts ...	2	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
030250	Pivot-stud spacer ...	1	PII, PIIA	...
16997	Gearbox adjuster assembled ...	1	650SS, Atlas	...
023259	Gearbox adjuster bolt ...	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
E.3231	Adjuster nuts ...	2	650SS, Atlas	...
000004	Adjuster nut ...	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
022504	Adjuster crosshead ...	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
000402	Crosshead bolt ...	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
000010	Crosshead-bolt washer ...	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
GEARBOX SHELL				
040097	Shell with two bushes and studs ...	1	Atlas, 650SS	...
040413	Shell with two bushes and studs ...	1	G15 Mark II, G15CS, N15CS, G15CSR, PII, PIIA	...
028534	Kickstart case (inner) ...	1	ALL	...
028535	Kickstart case (outer) ...	1	ALL	...
040030	Inner-case gasket ...	1	ALL	...
040055	Outer-cover gasket ...	1	ALL	...
040138	Drain plug ...	1	ALL	...
000200	Drain plug washer ...	1	ALL	...
040137	Oil-level plug ...	1	ALL	...
000203	Oil-level plug washer ...	1	ALL	...
040058	Inspection cover ...	1	ALL	...
040057	Inspection-cover gasket ...	1	ALL	...
000450	Inspection-cover screws ...	2	ALL	...
000577	Kickstart-case dowels ...	2	ALL	...
040064	Kickstart-case studs ...	2	ALL	...
000271	Kickstart-case studs ...	5	ALL	...
000004	Kickstart-case stud nuts ...	7	ALL	...
000577	Kickstart-cover dowels ...	2	ALL	...
000482	Kickstart-cover screws ...	5	ALL	...
GEARS AND SHAFTS				
040001	Gearbox mainshaft ...	1	ALL	...
040025	Gearbox layshaft ...	1	ALL	...
040422	Main gear with bushes ...	1	ALL	...
040026	Mainshaft first gear ...	1	ALL	...
040418	Mainshaft second gear ...	1	ALL	...
040012	Mainshaft third gear ...	1	ALL	...
040115	Layshaft first gear ...	1	ALL	...
040019	Layshaft second gear ...	1	ALL	...

Part No.	Description	Qty.	Models fitted to	Bin No.
GEARS AND SHAFTS—continued				
040420	Layshaft third gear ...	1	ALL	
040284	Layshaft top gear pinion ...	1	ALL	
040062	Main driving-gear bushes ...	2	ALL	
040084	Mainshaft second gear ...	1	ALL	
040047	Layshaft third gear ...	1	ALL	
040046	Layshaft first gear bush ...	1	ALL	
GEARBOX BEARINGS AND SEALS				
040098	Main-gear ball bearing ...	1	ALL	
040099	Mainshaft ball bearing in kickstart case ...	1	ALL	
040100	Layshaft ball bearing in shell ...	1	ALL	
040056	Camplate/quadrant bushes in shell ...	2	ALL	
040132	Main-gear bearing oil seal ...	1	ALL	
040129	Quadrant and camplate 'O'-ring seal ...	1	ALL	
040473	Kickstart-spindle bush in kickstart case ...	1	ALL	
040061	Footchange-spindle bush in kickstart case ...	1	ALL	
040472	Kickstart-spindle bush in cover ...	1	ALL	
040063	Footchange-spindle bush in cover ...	1	ALL	
040079	Ratchet-spindle 'O' ring ...	1	ALL	
040006	Footchange spindle and pawl carrier 'O' rings ...	2	ALL	
040005	Kickstart 'O' ring ...	1	ALL	
040036	Camplate-plunger bush ...	1	ALL	
GEARBOX SPROCKET				
040480	Gearbox sprocket (final drive)—19 teeth $\frac{5}{8}$ in. x $\frac{3}{8}$ in. ...	1	650SS, Atlas, G15CSR, PII, PIIA	
040451	Gearbox sprocket (final drive)—17 teeth $\frac{5}{8}$ in. x $\frac{3}{8}$ in. ...	1	G15 Mark II, G15CS, N15CS	
040131	Gearbox-sprocket spacer ...	1	ALL	
040070	Gearbox-sprocket nut ...	1	ALL	
040076	Gearbox-sprocket lock washer ...	1	ALL	
000450	Gearbox-sprocket lock-washer screw ...	1	ALL	
GEAR CHANGE				
040018	Cam-plate only ...	1	ALL	
040578	Cam-plate only ...	1	G15CSR 1966-67	
040015	Spindle only ...	1	ALL	
040109	Quadrant assembly ...	1	ALL	
000174	Washer for cam-plate and quadrant spindle ...	2	ALL	
040136	Screws for cam-plate and quadrant spindle ...	2	ALL	
040022	Selector forks ...	2	ALL	
040035	Selector-fork shaft ...	1	ALL	
040111	Ratchet-gear assembly ...	1	ALL	
040078	Knuckle-pin roller ...	1	ALL	
040038	Gear-change pawl spring ...	1	ALL	
040110	Pawl-carrier assembly ...	1	ALL	
040002	Pawl carrier only ...	1	ALL	
040067	Pawl-carrier pin ...	1	ALL	
040024	Footchange pawl ...	1	ALL	
040049	Circlip for pawl ...	1	ALL	
040066	Ratchet spindle ...	1	ALL	
040479	Gear-change return spring ...	1	ALL	
040135	Return-spring washer ...	1	ALL	
040052	Gear-change stop plate ...	1	ALL	
041400	Stop-plate screws ...	2	ALL	
041117	Stop-plate screw spring washers ...	2	ALL	
041311	Footchange pedal ...	1	ALL	
040632	Footchange pedal ...	1	G15CSR 1966-67	
040086	Footchange-pedal rubber ...	1	ALL	
040105	Footchange-pedal bolt ...	1	ALL	
045062	Footchange pedal bolt washer ...	1	ALL	
000005	Footchange-pedal bolt nut ...	1	ALL	
040051	Gear indicator ...	1	ALL	
040137	Gear-indicator screw ...	1	ALL	
000012	Indicator-screw washer ...	1	ALL	
040034	Cam-plate plunger ...	1	ALL	
040442	Cam-plate plunger spring ...	1	ALL	
CLUTCH				
040478	Clutch complete ...	1	ALL	
040366	Clutch centre ...	1	ALL	
040584	Clutch back plate ...	1	ALL	

Part No.	Description	Qty.	Models fitted to	Bin No.
CLUTCH—continued				
040351	Race plate	1	ALL	
040367	Roller cage	1	ALL	
000075	Clutch rollers	15	ALL	
040359	Clutch sprocket	1	ALL	
043443	Shock-absorber centre	1	ALL	
043445	Shock-absorber centre cover plate	1	ALL	
025552	Cover-plate screws	3	ALL	
040386	Centre rubbers—large	3	ALL	
040387	Centre rubbers—small	3	ALL	
043191	Plain-steel clutch plates	5	ALL	
043192	Double-sided friction plates	5	PII, PIIA	
043193	Clutch friction plate—single sided	1	ALL	
043362	Pressure plate—bare	1	ALL	
043441	Clutch spring studs	3	ALL	
043442	Clutch friction plates—double sided	5	ALL except PII PIIA	
040358	Clutch springs	3	ALL	
040388	Clutch-spring cups	3	ALL	
040389	Clutch-spring-adjustment nuts	3	ALL	
040356	Clutch stud-to-centre nuts	3	ALL	
040360	Adjuster pressure plate	1	ALL	
040376	Adjuster lock nut	1	ALL	
040373	Clutch retaining nut	1	ALL	
040374	Clutch nut lock washer	1	ALL	

CLUTCH OPERATING PARTS

040607	Clutch rod	1	ALL	
040029	Operating lever	1	ALL	
040059	Operating-lever body	1	ALL	
040003	Operating body locking ring	1	ALL	
040031	Operating ball	1	ALL	
040060	Operating roller	1	ALL	
040065	Roller-sleeve	1	ALL	
000457	Roller screw	1	ALL	
011846	Roller screw nut	1	ALL	

KICKSTART

040477	Kickstart axle with bush	1	ALL	
040032	Kickstart axle bush	1	ALL	
040017	Axle pawl	1	ALL	
040033	Pawl pin	1	ALL	
040044	Pawl spring	1	ALL	
040069	Pawl plunger	1	ALL	
040042	Axle stop	1	ALL	
040071	Axle cam	1	ALL	
040041	Axle-cam rivet	1	ALL	
040474	Axle-stop rivet	1	ALL	
040023	Mainshaft nut—kickstart end	1	ALL	
040636	Kickstart-crankcase assembly	1	PII, PIIA	
040637	Kickstart crank (folding)	1	PII, PIIA	
040101	Kickstart crank with integral pin	1	650	
040434	Kickstart-crank assembly—folding type	1	ALL except 650SS, PIIA	
040429	Kickstart-crank only—folding type	1	ALL except 650SS	
033218	Kickstart pedal rubber	1	ALL except G15CS, N15CS, PII, PIIA	
040431	Folding crank-pin pedal pin	1	ALL except 650SS	
040432	Pedal-pin domed nut	1	ALL except 650SS	
040433	Pedal-pin spring washer	1	ALL	
000010	Pedal-pin plain washer	1	ALL	
040102	Crank-to-axle clamping bolt	1	ALL	
040475	Kickstart-crank return spring	1	ALL	

FRAME

034014	Frame	1	PII, PIIA	
033125	Frame	1	PII 1967	
000304	Rear engine-lug studs (top)	2	PII, PIIA	
014119	Rear engine-lug top-stud washers	4	PII, PIIA	
000003	Rear engine-lug top stud nuts	4	PII, PIIA	
033157	Rear engine-lug stud spacers	2	PII, PIIA	
033154	Engine-to-frame stud (bottom)	1	PII, PIIA	
031589	Front engine-stud spacer	1	PII, PIIA	
000011	Engine-to-frame bottom-stud washer	2	PII, PIIA	

Part No.	Description	Qty.	Models fitted to	Bin No.
FRAME—continued				
000004	Engine-to-frame bottom-stud nuts	...	2 PII, PIIA	...
012620	Handlebar-lug race	...	1 PII, PIIA	...
000806	Frame headlug top and bottom races	...	2 PII, PIIA	...
000805	Fork-crown race	...	1 PII, PIIA	...
000072	Steering-head balls	...	set 56 PII, PIIA	...
25301	Frame only	...	1 650SS, Atlas, 1966-67	...
18940	Transfer—registered design	...	1 650SS, Atlas	...
25302	Gusset-plate cover	...	1 650SS, Atlas	...
12342	Gusset-plate bolt (upper)	...	1 650SS, Atlas	...
000012	Gusset-plate bolt washers	...	2 650SS, Atlas	...
25502	Frame	...	1 650SS, Atlas 1968	...
000806	Rear engine lug stud	...	1 PII, PIIA	...
000513	Rear engine lug stud nut	...	1 PII, PIIA	...
E.3229	Gusset-plate bolt nut	...	1 650SS, Atlas	...
21099	Distance tube (top rear)	...	1 650SS, Atlas	...
21134	Distance-tube stud	...	1 650SS, Atlas	...
000010	Distance-tube stud washers	...	4 650SS, Atlas	...
E.3224	Distance-tube stud nuts	...	2 650SS, Atlas	...
030097	Frame ball races (top and bottom)	...	2 ALL except PII, PIIA	...
030098	Crown ball races (top and bottom)	...	1 ALL except PII, PIIA	...
000021	Steering-head balls	...	36 ALL except PII, PIIA	...
17429	Ball-race washers	...	2 ALL except PII, PIIA	...
15628	Bearing dust cover	...	1 ALL except PII, PIIA	...
030211	Front frame only	...	1 ALL except 650SS, Atlas, PII, PIIA	...
000306	Rear engine-lug stud (top)	...	1 G15 Mark II	...
22610	Rear engine-lug stud (top)	...	1 G15CS, N15CS, G15CSR	...
000306	Rear engine-lug stud (bottom)	...	1 ALL except 650SS, Atlas, PII, PIIA	...
014119	Rear engine-lug-stud washers	...	3 ALL except 650SS, Atlas	...
000003	Rear engine-lug stud nuts	...	4 G15 Mark II	...
000003	Rear engine-lug stud nuts	...	2 G15CS, N15CS, G15CSR	...
E.3224	Rear engine-lug stud nuts	...	2 G15CS, N15CS, G15CSR	...
026161	Rail junction-lug stud	...	1 ALL except 650SS, Atlas, PII, PIIA	...
000010	Rail junction-stud washers	...	2 ALL except 650SS, Atlas, PII, PIIA	...
000003	Rail junction-stud nuts	...	2 ALL except 650SS, Atlas, PII, PIIA	...
023250	Seat-lug stud	...	1 G15 Mark II	...
026282	Seat-lug stud	...	1 G15CS, N15CS, G15CSR	...
016873	Seat-lug stud washers	...	2 G15 Mark II	...
000176	Seat-lug stud washers	...	2 G15CS, N15CS, G15CSR	...
000292	Seat-lug stud nuts	...	2 ALL except 650SS, Atlas, PII, PIIA	...
030315	Rear frame loop	...	1 G15 Mark II, G15CS, N15CS, 1968 G15CSR	...
031603	Rear frame loop	...	1 G15CSR 1966-67	...
032266	Frame-loop stud (bottom)	...	1 ALL except 650SS, Atlas, PII, PIIA	...
029833	Frame-loop stud spacer	...	1 ALL except 650SS, Atlas, PII, PIIA	...
000009	Frame-loop stud washer	...	1 G15 Mark II, G15CS, N15CS	...
000009	Frame-loop stud washers	...	2 G15CSR	...
000002	Frame-loop stud nut	1 G15 Mark II, G15CS, N15CSR	...
000002	Frame-loop stud nuts	...	2 G15CSR	...

SWINGING ARM

22586	Swinging arm only	...	1 650SS, Atlas	...
20083	Silent bloc bearing	...	1 650SS, Atlas	...
18578	Bearing spacer tube	...	1 650SS, Atlas	...
15894	Swinging-arm rod	...	1 650SS, Atlas	...
000008	Swinging-arm rod washers	...	2 650SS, Atlas	...
15356	Swinging-arm rod nuts	...	2 650SS, Atlas	...
19264	Rear-wheel adjusters	...	2 650SS, Atlas	...
E.3229	Rear-wheel adjuster nuts	...	2 650SS, Atlas	...
030001	Swinging arm only	...	1 ALL except 650SS, Atlas, PII, PIIA	...
010096	Bearing end cap (left hand)	...	1 ALL except 650SS, Atlas, PII, PIIA	...
010095	Bearing end cap (right hand)	...	1 ALL except 650SS, Atlas, PII, PIIA	...
000485	Oil-screw plug	...	1 ALL except 650SS, Atlas, PII, PIIA	...
000203	Fibre washer for oil-plug screw	...	1 ALL except 650SS, Atlas, PII, PIIA	...
010098	Paper gasket for bearing-end cap	...	2 ALL except 650SS, Atlas, PII, PIIA	...
010094	Bearing spoke	...	1 ALL except 650SS, Atlas, PII, PIIA	...
012472	Bearing-spoke nipple	...	1 ALL except 650SS, Atlas, PII, PIIA	...
010093	Felt washers for bearing end cap	...	2 ALL except 650SS, Atlas, PII, PIIA	...
010116	Bearing tube	...	1 ALL except 650SS, Atlas, PII, PIIA	...
022879	Bearing-tube cotter pin	...	1 ALL except 650SS, Atlas, PII, PIIA	...
014117	Shakeproof-washer for cotter pin	...	1 ALL except 650SS, Atlas, PII, PIIA	...
000004	Cotter-pin nut	...	1 ALL except 650SS, Atlas, PII, PIIA	...
014746	Sleeve assemblies-bushed	...	2 ALL except 650SS, Atlas, PII, PIIA	...
19264	Rear-wheel adjusters	...	2 650SS, Atlas	...

Part No.	Description	Qty.	Models fitted to	Bin No.
SWINGING ARM—continued				
030510	Rear-wheel adjusters	...	G15 Mark II
030500	Rear-wheel adjusters	...	G15CS, N15CS, G15CSR	...
029245	Rear-wheel adjuster nuts	...	ALL except PII	...
033053	Swinging arm ...	1	PII
032184	Swinging-arm bearings	4	PII, PIIA
032183	Swinging-arm spindle	1	PII, PIIA
000176	Spindle washers	2	PII, PIIA
000292	Spindle nuts ...	2	PII, PIIA
032196	Bearing-spindle tube ...	1	PII, PIIA
032097	Rear-chain adjusters ...	2	PII, PIIA
014734	Rear-chain adjuster nuts	2	PII, PIIA
034031	Swinging arm ...	1	PII
REAR SUSPENSION UNITS				
24036	Rear-suspension units	2	650SS, Atlas
043312	Rear-suspension-unit spring—solo ...	2	650SS, Atlas
023372	Rear-suspension-unit spring—sidecar	2	650SS, Atlas
22674	Rear-suspension-unit top bolts	2	650SS, Atlas
000010	Top-bolt washers	4	650SS, Atlas
E.3224	Top-bolt nuts ...	2	650SS, Atlas
22655	Rear-suspension-unit bottom bolts	2	650SS, Atlas
11796	Bottom-bolt washers	4	650SS, Atlas
E.3223	Bottom-bolt nuts	2	650SS, Atlas
029612	Rear-suspension units	2	G15 Mark II
030248	Rear-suspension units	2	G15CS, N15CS, PII, PIIA
031578	Rear-suspension units	2	G15CSR
029786	Rear-suspension-unit spring—solo	2	G15 Mark II
029787	Rear-suspension-unit springs—sidecar	2	G15 Mark II
018648	Rear-suspension-unit top bolts	2	G15 Mark II
016359	Rear-suspension-unit top bolts	2	G15CS, N15CS	...
029627	Rear-suspension-unit top bolts	2	G15CSR
025248	Rear-suspension-unit top bolts	2	PII, PIIA
000010	Top-bolt washers	2	G15 Mark II, N15CS, G15CS, PII, PIIA
23298	Top-bolt washers	4	G15CSR
016712	Top-bolt sleeve nuts ...	2	G15 Mark II
000003	Top-bolt nuts ...	2	G15CS, N15CS, G15CSR, PII, PIIA	...
029627	Rear-suspension-unit bottom bolts	2	ALL except 650SS, Atlas
000010	Bottom-bolt washers	4	G15 Mark II
000010	Bottom-bolt washers	2	G15CS, N15CS, G15CSR	...
22636	Bottom-bolt washers	2	G15CS, N15CS, G15CSR, PII, PIIA	...
000003	Bottom-bolt nuts	2	ALL except 650SS, Atlas
CENTRE STAND				
17175	Stand assembled	1	650SS
23882	Stand assembled	1	Atlas
16763	Centre-stand bolts	2	650SS, Atlas
16764	Centre-stand bolt nuts	2	650SS, Atlas
24074	Return spring for stand	1	650SS, Atlas
24078	Stand spring clip	1	650SS, Atlas
17591	Stand rubber stop	1	650SS, Atlas
E.5278	Stand rubber stop pin	1	650SS, Atlas
24151	Spring-anchor stud	1	650SS, Atlas
000011	Anchor-stud washer	1	650SS, Atlas
E.5456	Anchor-stud washer	1	650SS, Atlas
E.3223	Anchor-stud nut	1	650SS, Atlas
029490	Stand assembled	1	G15 Mark II
032253	Stand assembled	1	G15CS, N15CS	...
031606	Stand assembled	1	G15CSR
014629	Centre-stand rod	1	ALL except 650SS, Atlas, PII, PIIA	...
000009	Centre-stand-rod washers	2	ALL except 650SS, Atlas, PII, PIIA	...
000002	Centre-stand rod nuts	2	ALL except 650SS, Atlas, PII, PIIA	...
014626	Centre-stand bushes	2	ALL except 650SS, Atlas, PII, PIIA	...
014630	Centre-stand spacer	1	ALL except 650SS, Atlas, PII, PIIA	...
014627	Stand return spring	1	ALL except 650SS, Atlas, PII, PIIA	...
029488	Stand stop spring plate	1	ALL except 650SS, Atlas, PII, PIIA	...
012565	Stop-spring bolts	2	ALL except 650SS, Atlas, PII, PIIA	...
000039	Stop-spring-bolt washers	2	ALL except 650SS, Atlas, PII, PIIA	...
PROP STAND				
18750	Prop-stand leg	1	650SS
034048	Prop-stand leg	1	Atlas, PII, 1966-67
25175	Prop-stand leg lug	1	650SS, Atlas, PII, PIIA

Part No.	Description	Qty.	Models fitted to	Bin No.
PROP STAND—continued				
034070	Prop-stand leg	...	1968 Atlas, PIIA	...
033278	Fulcrum pin	...	1968 Atlas, PIIA	...
033279	Fulcrum pin circlip	...	1968 Atlas, PIIA	...
033158	Bolt	...	PIIA	...
25176	Prop-stand leg back lug	...	650SS, Atlas, PII, PIIA	...
25179	Lug and spring stud	...	650SS, Atlas, PII, PIIA	...
11824	Stud nut	...	650SS, Atlas, PII, PIIA	...
033158	Prop stand clip-lug bolt	...	PII, PIIA	...
16374	Lug stud	...	650SS, Atlas	...
E.3224	Lug-stud nut	...	650SS, Atlas	...
16174	Fulcrum pin	...	1966-67 650SS, Atlas, PII	...
16176	Prop-stand return spring	...	650SS, Atlas, PII, PIIA	...
014719	Prop-stand leg	...	ALL except 650SS, Atlas, PII, PIIA	...
014713	Prop-stand leg pivot bolt	...	ALL except 650SS, Atlas, PII, PIIA	...
014139	Pivot-bolt nut	...	ALL except 650SS, Atlas, PII, PIIA	...
000014	Pivot-bolt split pin	...	ALL except 650SS, Atlas, PII, PIIA	...
021261	Prop-stand leg return spring	...	ALL except 650SS, Atlas, PII, PIIA	...
FOOTRESTS				
18149A	Footrest hanger assembled (left hand)	...	650SS, Atlas	...
18772	Footrest hanger assembled (right hand)	...	650SS, Atlas	...
14366	Footrest rod	...	650SS, Atlas	...
15641	Footrest-rod spacer	...	650SS, Atlas	...
E.5377	Footrest-rod washer	...	650SS, Atlas	...
E.3220	Footrest-rod nut-domed	...	650SS, Atlas	...
E.3238	Footrest-rod nut-plain	...	650SS, Atlas	...
18268	Serrated end on engine plate (right hand)	...	650SS, Atlas	...
20936	Footrest tube assembled	...	650SS, Atlas	...
042055	Footrest-tube felt washer	...	650SS, Atlas	...
018601	Footrest arm (left and right hand)	...	2 G15 Mark II, 1968 G15CSR	...
018604	Footrest rod	...	1 G15 Mark II, G15CS, N15CS, 1968 G15CSR	...
000009	Footrest-rod washers	...	2 G15 Mark II, G15CS, N15CS, G15CSR	...
000002	Footrest-rod nuts	...	2 G15 Mark II, G15CS, N15CS, G15CSR	...
030236	Outer spacer (left hand)	...	1 G15 Mark II, G15CSR	...
010911	Outer spacer (right hand)	...	1 G15 Mark II, G15CSR	...
030237	Engine-plates spacer	...	1 G15 Mark II, G15CSR, 1968 G15CS	...
030474	Footrest hanger assembled (left hand)	...	1 G15CS, N15CS	...
030475	Footrest hanger assembled (right hand)	...	1 G15CS, N15CS	...
029859	Footrest folding arms	...	2 G15CS, N15CS, PIIA	...
011599	Footrest-arm bolts	...	2 G15CS, N15CS, PIIA	...
000073	Footrest-arm bolt nuts	...	2 G15CS, N15CS, PIIA	...
030235	Footrest outer spacers	...	2 G15CS, N15CS	...
031579	Footrest yokes (left and right hand)	...	2 G15CSR 1966-67	...
18254	Footrest folding arms	...	2 G15CSR 1966-67	...
16248	Footrest arm bolts	...	2 G15CSR 1966-67	...
16250	Footrest-arm bolt washers	...	2 G15CSR 1966-67	...
18202	Footrest-arm bolt washers	...	2 G15CSR 1966-67	...
16247	Footrest-arm bolt nuts	...	2 G15CSR 1966-67	...
017015	Footrest rod	...	1 G15CSR 1966-67	...
000010	Footrest-yoke washers	...	2 G15CSR 1966-67	...
000003	Footrest-yoke nuts	...	2 G15CSR 1966-67	...
19983	Footrest rubbers	...	2 ALL except G15CS, N15CS, PII, PIIA	...
033092	Footrest assembled (left hand)	...	1 PII, PIIA	...
033096	Footrest assembled (right-hand)	...	1 PII, PIIA	...
033098	Footrest-support spacer (left hand)	...	1 PII, PIIA	...
000010	Footrest-support washer	...	1 PII, PIIA	...
000003	Footrest-support nut	...	1 PII, PIIA	...
032206	Footrest-mounting studs	...	2 PII, PIIA	...
016213	Footrest-mounting-stud washers	...	4 PII, PIIA	...
032305	Footrest-mounting-stud nuts	...	4 PII, PIIA	...
031913	Footrest-support bolt (right hand)	...	1 PII, PIIA	...
000010	Footrest support-bolt washer	...	1 PII, PIIA	...
029859	Footrest arms (folding)	...	2 PII, PIIA, G15CS	...
011599	Footrest-arm bolts	...	2 PII, PIIA	...
000073	Footrest-arm bolt nuts	...	2 PII, PIIA	...
033097	Footrest-support stud (right hand)	...	1 PII, PIIA	...
000010	Footrest-support stud washer	...	1 PII, PIIA	...
031800	Footrest-support stud nut	...	1 PII, PIIA	...
033211	Footrest stud spacer	...	1 PII, PIIA	...

Part No.	Description	Qty.	Models fitted to	Bin No.
FRONT FORKS				
031642	Forks complete	1	650SS, Atlas	...
030555	Forks complete	1	G15 Mark II	...
032321	Forks complete	1	G15CS, N15CS	...
031644	Forks complete	1	G15CSR	...
030031	Fork slider (left hand)	1	ALL except PII, PIIA	...
030030	Fork slider (right hand)	1	ALL except PII, PIIA	...
000485	Slider drain plugs	2	ALL	...
000203	Drain-plug fibre washers	2	ALL	...
16664	Slider pinch stud	1	ALL except PII, PIIA	...
E.3231	Slider pinch-stud nut	1	ALL except PII, PIIA	...
20253	Damper tubes	2	650SS, Atlas	...
030037	Damper tubes	2	ALL except 650SS, Atlas, PII, PIIA	...
15801	Damper rods	2	ALL except PII, PIIA	...
E.3224A	Damper-rod lock nuts	2	ALL except PII, PIIA	...
14275	Damper-tube anchor bolts	2	ALL except PII, PIIA	...
T.1009	Damper-tube anchor bolt washers	2	ALL except PII, PIIA	...
T.814	Damper-tube anchor bolt washers	2	ALL except PII, PIIA	...
14119	Damper-valve stop pins	2	ALL except PII, PIIA	...
14118B	Damper valves	2	ALL except PII, PIIA	...
030584	Damper-valve seat	2	ALL except PII, PIIA	...
E.3231	Damper-valve seat nuts	2	ALL except PII, PIIA	...
14605	Damper-tube caps	2	ALL except PII, PIIA	...
18482	Main inner tubes	2	650SS, Atlas	...
030036	Main inner tubes	2	ALL except 650SS, Atlas, PII, PIIA	...
16998	Fork-inner-tube top bolts	2	ALL except PII, PIIA	...
T.320	Inner-tube top-bolt washers	2	ALL except PII, PIIA	...
T.1048	Main-tube bushes	2	ALL except PII, PIIA	...
14298	Main-tube bush circlips	2	ALL except PII, PIIA	...
T.1055	Fork-end bushes	2	ALL except PII, PIIA	...
17713	Oil seals	2	ALL except PII, PIIA	...
T.1049	Oil-seal washers	2	ALL except PII, PIIA	...
030454	Slider extensions	2	650SS, Atlas	...
030453	Slider extensions	2	ALL except 650SS, Atlas, PII, PIIA	...
18813	Main springs	2	ALL except PII, PIIA	...
25003	Fork spring locating bushes	2	ALL except PII, PIIA	...
19307	Bottom cover tubes	2	650SS, Atlas	...
030531	Bottom cover tubes	2	ALL except 650SS, Atlas, PII, PIIA	...
T.831	Bottom cover tubes washers	2	ALL except PII, PIIA	...
T.702	Cover-tube washer screws	6	ALL except PII, PIIA	...
030041	Bottom cover tube	2	G15 Mark II	...
026725	Crown and head stem	1	PII, PIIA	...
010715	Head stem circlip	1	PII, PIIA	...
016947	H-Bar clip allen screw	3	PII, PIIA	...
012620	H/bar lug ball race	1	PII, PIIA	...
030026	Crown-and-column assembly	1	ALL except G15CS, N15CS, PII, PIIA	...
030499	Crown-and-column assembly	1	G15CS, N15CS	...
16164	Fork-crown pinch studs	2	ALL except PII, PIIA	...
16187	Pinch-stud nuts	2	ALL except PII, PIIA	...
15628	Top-bearing cover	1	ALL except PII, PIIA	...
15630	Steering-column bottom nut	1	ALL except PII, PIIA	...
031544	Top cover tube (left hand)	1	ALL except PII, PIIA	...
031545	Top cover tube (right hand)	1	ALL except PII, PIIA	...
T.597	Top cover-tube rubber spigots	2	ALL except PII, PIIA	...
030027	Head clip	1	ALL except PII, PIIA	...
15627	Column-tube washer	1	ALL except PII, PIIA	...
19490	Column-tube top nut	1	ALL except PII, PIIA	...
19021A	Handlebar clip	1	ALL except PII, PIIA	...
19437	Handlebar-clip screws	4	ALL except PII, PIIA	...
030098	Fork-stem race	1	ALL except PII, PIIA	...
020463	Front-fork gaiters	2	G15CS, N15CS, G15CSR, PII, PIIA	...
042775	Front-fork gaiter clips	4	G15CS, N15CS, G15CSR, PII, PIIA	...
030175	Steering lock with two keys	1	ALL except G15CS, N15CS, PII, PIIA	...
033193	Fork assembly	1	PII, PIIA	...
026322	Crown-and-stem assembly	1	PII	...
026529	Fork stops (pinch bolt)	2	PII, PIIA	...
000003	Fork-stop nuts...	2	PII, PIIA	...
000193	Fork-stop washers	1	PII, PIIA	...
033262	Handlebar lug	1	PII, PIIA	...
000051	Grease nipple (handlebar lug)	1	PII, PIIA	...
021741	Fork-crown stem adjusting nut	1	PII, PIIA	...
021811	Fork-crown stem lock nut	1	PII, PIIA	...
022823	Fork inner tubes	2	PII, PIIA	...

Part No.	Description	Qty.	Models fitted to	Bin No.
FRONT FORKS—continued				
016148	Inner-tube rubber sleeves ...	6	PII, PIIA	...
021495	Fork inner-tube bottom bushes	2	PII, PIIA	...
021651	Bottom-bush circlip ...	4	PII, PIIA	...
027047	Inner-tube top bolts ...	2	PII, PIIA	...
014355	Inner-tube top-bolt sealing rings	2	PII, PIIA	...
022216	Inner-tube top-bolt grommets	2	PII, PIIA	...
022794	Slider with cap, studs and nuts	2	PII, PIIA	...
022799	Fork-slider caps ...	2	PII, PIIA	...
010713	Fork slider-cap studs ...	4	PII, PIIA	...
000011	Fork slider cap-stud washers	4	PII, PIIA	...
000004	Fork slider cap-stud nuts	4	PII, PIIA	...
028051	Fork-slider extensions	2	PII, PIIA	...
022700	Fork inner tube plastic bushes	2	PII, PIIA	...
022699	Fork inner-tube oil seal	2	PII, PIIA	...
022369	Main springs—for road use ...	2	PII, PIIA	...
016782	Main-springs—cross-country use only	2	PII, PIIA	...
021785	Leather washers (top)	2	PII, PIIA	...
021785	Leather washers (bottom)	2	PII, PIIA	...
031546	Cover tube (top left) ...	1	PII, PIIA	...
031547	Cover tube (top right)	1	PII, PIIA	...
021742	Top cover-tube spigot rings ...	2	PII, PIIA	...
021912	Top cover-tube housings ...	2	PII, PIIA	...
028046	Cover tubes (bottom)—silver	2	PII, PIIA	...
021910	Bottom cover-tube rubber seats	2	PII, PIIA	...
000485	Slider drain screws ...	2	PII, PIIA	...
000203	Drain-screw washers ...	2	PII, PIIA	...
022890	Fork damper-tubes for road use	2	PII, PIIA	...
022079	Buffer-springs—for road use...	2	PII, PIIA	...
022021	Buffer-spring collars—for road use ...	2	PII, PIIA	...
028048	Fork-damper tubes—cross country use only	2	PII, PIIA	...
010697	Damper-tube-to-slider bolts...	2	PII, PIIA	...
010706	Damper-tube-bolt fibre washers	2	PII, PIIA	...
017357	Fork-damper rods ...	2	PII, PIIA	...
000004	Damper-rod nuts (top end) ...	2	PII, PIIA	...
016072	Damper plunger sleeves ...	2	PII, PIIA	...
016339	Damper-rod sleeve clips	2	PII, PIIA	...
016304	Damper valves...	2	PII, PIIA	...
010721	Damper-valve stop pins	2	PII, PIIA	...
010719	Damper-valve seats ...	2	PII, PIIA	...
000005	Damper valve-seat nuts	2	PII, PIIA	...
020463	Fork-extension gaiters	2	PII, PIIA	...
042775	Fork-gaiter clips—top	2	PII, PIIA	...
033217	Fork-gaiter clips—bottom	2	PII, PIIA	...
022213	Damper rod adaptor ...	2	PII, PIIA	...
HANDLEBAR				
030408	Handlebar, bare	1	650SS, Atlas (Home)...	...
22460	Handlebar, bare	1	Atlas (U.S.A.)
031664	Handlebar, bare	1	G15 Mark II
031651	Handlebar, bare	1	G15CS, NI5CS, PII, PIIA	...
031604	Handlebar, bare	1	G15CSR
021978	Handlebar, half clip ...	1	PII, PIIA
016947	Handlebar half-clip screws ...	3	PII, PIIA
FRONT MUDGUARD				
24985D	Front mudguard assembled ...	1	650SS, Atlas
030060	Front mudguard assembled ...	1	G15 Mark II
031667	Front mudguard assembled ...	1	G15CS, NI5CS	...
031591	Front mudguard assembled ...	1	G15CSR
24984	Mudguard bridge ...	1	650SS, Atlas
030062	Mudguard bridge-stays ...	2	G15 Mark II
030479	Mudguard bridge-stay screws ...	8	G15 Mark II
000012	Mudguard bridge-stay screw washers	8	G15 Mark II
22886	Mudguard bridge-stay screw nuts ...	8	G15 Mark II
12342	Mudguard bridge/mudguard bolts ...	2	650SS, Atlas
000012	Mudguard bridge/mudguard bolt washer	2	650SS, Atlas
11796	Mudguard bridge/mudguard bolt washer	4	650SS, Atlas
E.3229	Mudguard bridge/mudguard bolt nuts	2	650SS, Atlas
T.1085	Mudguard bridge/slider studs ...	4	ALL except PII, PIIA	...
000012	Mudguard bridge/slider stud washers	4	ALL except PII, PIIA	...
E.3229	Mudguard bridge/slider stud nuts ...	4	ALL except PII, PIIA	...
031653	Mudguard stay (front position) ...	1	G15CS, NI5CS

Part No.	Description	Qty.	Models fitted to	Bin No.
FRONT MUDGUARD—continued				
031595	Mudguard stay (front position)	...	G15CSR	...
031655	Mudguard stay (rear position)	...	G15CS, N15CS	...
031595	Mudguard stay (rear position)	...	G15CSR	...
030065	Mudguard stay (rear position)	...	G15 Mark II	...
19291	Mudguard stay (front position)	...	2 650SS, Atlas	...
E.3798	Mudguard stay-to-slider bolts	...	4 ALL except PII, PIIA	...
11796	Mudguard stay-to-slider bolt washers	...	4 ALL except PII, PIIA	...
14481	Mudguard stay-to-mudguard bolts	...	4 650SS, Atlas	...
000012	Mudguard stay-to-mudguard bolt washer	...	8 650SS, Atlas	...
13192	Mudguard stay-to-mudguard bolt washer	...	4 650SS, Atlas	...
E.3229	Mudguard stay-to-mudguard bolt nuts	...	4 650SS, Atlas	...
000070	Mudguard stay-to-mudguard bolts	...	2 G15 Mark II	...
000012	Mudguard stay-to-mudguard bolt washer	...	2 G15 Mark II	...
000191	Mudguard stay-to-mudguard bolt spring washers	...	2 G15 Mark II	...
000005	Mudguard stay-to-mudguard bolt nuts	...	2 G15 Mark II	...
012565	Mudguard stay-to-mudguard bolts	...	8 G15CS, N15CS, G15CSR, PII, PIIA	...
000039	Mudguard stay/mudguard bolt washer—small	...	8 G15CS, N15CS, G15CSR, PII, PIIA	...
024236	Mudguard stay/mudguard bolt washer—large	...	8 G15CS, N15CS, G15CSR, PII, PIIA	...
000190	Mudguard stay/to-mudguard bolt spring washers	...	8 G15CS, N15CS, G15CSR, PII, PIIA	...
000080	Mudguard stay-to-mudguard bolt nuts	...	8 G15CS, N15CS, G15CSR, PII, PIIA	...
027025	Front mudguard assembled	...	1 PII, PIIA	...
010624	Mudguard bridge-to-slider studs	...	2 PII, PIIA	...
014117	Mudguard-bridge-stud washers	...	2 PII, PIIA	...
000004	Mudguard-bridge-stud nuts	...	2 PII, PIIA	...
010795	Mudguard bridge-to-slider bolts	...	2 PII, PIIA	...
000192	Mudguard-bridge bolt washers	...	2 PII, PIIA	...
013928	Mudguard stay (front position)	...	1 PII, PIIA	...
013929	Mudguard stay (rear position)	...	1 PII, PIIA	...
010795	Stay-to-slider bolts	...	4 PII, PIIA	...
000011	Stay-to-slider bolt plain washers	...	2 PII, PIIA	...
000192	Stay-to-slider bolt spring washers	...	4 PII, PIIA	...

REAR MUDGUARD

25060B	Rear mudguard	...	650SS, Atlas	...
029522	Rear mudguard	...	G15 Mark II	...
031633	Rear mudguard	...	G15CS, N15CS	...
031588	Rear mudguard	...	G15CSR	...
12342	Mudguard bottom-bracket bolts	...	2 650SS, Atlas	...
000012	Mudguard bottom-bracket bolt washers	...	4 650SS, Atlas	...
E.3229	Mudguard bottom-bracket bolt nuts	...	2 650SS, Atlas	...
22634A	Lifting handle (left hand)	...	1 650SS, Atlas	...
22633A	Lifting handle (right hand)	...	1 650SS, Atlas	...
14481	Lifting-handle bolts	...	4 650SS, Atlas	...
000012	Lifting-handle bolt washers	...	8 650SS, Atlas	...
E.3229	Lifting-handle bolt nuts	...	4 650SS, Atlas	...
22673	Mudguard-support studs	...	2 650SS, Atlas	...
22635	Mudguard support-stud spacers	...	4 650SS, Atlas	...
22636	Mudguard support-stud washers	...	2 650SS, Atlas	...
000010	Mudguard support-stud washers	...	4 650SS, Atlas	...
E.3224	Mudguard support-stud nuts	...	4 650SS, Atlas	...
029533	Mudguard bottom-fixing brackets	...	2 G15 Mark II	...
000275	Bottom-bracket stud	...	1 G15 Mark II	...
000011	Bottom-bracket stud washers	...	2 G15 Mark II	...
000004	Bottom-bracket stud nuts	...	2 G15 Mark II	...
000070	Bottom-bracket bolts	...	2 G15 Mark II	...
000012	Bottom-bracket bolt washers	...	2 G15 Mark II	...
000172	Bottom-bracket bolt washers	...	2 G15 Mark II	...
000005	Bottom-bracket bolt nuts	...	2 G15 Mark II	...
029440	Lifting handle (left hand)	...	1 G15 Mark II	...
029441	Lifting handle (right hand)	...	1 G15 Mark II	...
029446	Lifting-handle spacers	...	2 G15 Mark II	...
025117	Lifting-handle bolts	...	2 G15 Mark II	...
022549	Lifting-handle bolt washers	...	2 G15 Mark II	...
000191	Lifting-handle bolt-spring washers	...	2 G15 Mark II	...
000005	Lifting-handle bolt nuts	...	2 G15 Mark II	...
024236	Mudguard-fixing washers	...	2 G15CS, N15CS, G15CSR	...
031597	Mudguard bottom-fixing bracket	...	G15CS, N15CS, G15CSR	...
014577	Bottom-bracket bolt	...	G15CS, N15CS, G15CSR	...
000012	Bottom-bracket bolt washer	...	G15CS, N15CS, G15CSR	...
000172	Bottom-bracket bolt washer	...	G15CS, N15CS, G15CSR	...
000005	Bottom-bracket bolt nut	...	G15CS, N15CS, G15CSR	...
031590	Mudguard-support spacer	...	G15CS, N15CS, G15CSR	...
000004	Mudguard-support nut	...	G15CS, N15CS, G15CSR	...

Part No.	Description	Qty.	Models fitted to	Bin No.
REAR MUDGUARD—continued				
000370	Mudguard-support bolt	...	G15CS, N15CS, G15CSR	...
029814	Mudguard clamp	...	G15CS, N15CS, G15CSR	...
029849	Mudguard-clamp packing	...	G15CS, N15CS, G15CSR	...
000343	Mudguard-clamp bolts	...	G15CS, N15CS, G15CSR	...
000012	Mudguard clamp-bolt washers	...	G15CS, N15CS, G15CSR	...
000005	Mudguard clamp-bolt nuts	...	G15CS, N15CS, G15CSR	...
032256	Mudguard-support tube	...	G15CS, N15CS, 1968 G15CSR	...
031586	Mudguard-support tube	...	G15CSR 1967	...
012565	Support-bridge bracket bolts	...	G15CS, N15CS, G15CSR	...
000039	Support-bridge bracket bolt washers—small	...	G15CS, N15CS, G15CSR	...
000190	Support-bridge bracket-bolt spring washers	...	G15CS, N15CS, G15CSR	...
000080	Support-bridge bracket-bolt nuts	...	G15CS, N15CS, G15CSR	...
033138	Rear mudguard only polished	...	PII, PIIA	...
034075	Accessory cover	...	PIIA	...
034019	Mudguard stay	...	PIIA	...
034039	Mudguard polished	...	PIIA	...
034072	Grommet	...	PII, PIIA	...
000012	Washer	...	PII, PIIA	...
014357	Screw	...	PII	...
14481	Mudguard fixing bolts	...	PII, PIIA	...
000012	Mudguard fixing bolt washers	...	PII, PIIA	...
018160	Mudguard fixing-bolt nuts	...	PII, PIIA	...
011094	Mudguard fixing-bolt grommets	...	PII, PIIA	...
033127	Rear-mudguard stay	...	PII	...
032213	Mudguard-stay sleeves	...	PII, PIIA	...
000342	Mudguard-stay bolts	...	PII, PIIA	...
000012	Mudguard stay-bolt washers	...	PII, PIIA	...
033150	Accessory cover complete	...	PII	...
033257	Accessory cover/coil fixing bolt	...	PII, PIIA	...
000191	Washers	...	PII, PIIA	...
FRONT NUMBER PLATE				
011835	Front number plate	...	G15CSR, 650SS, Atlas	...
031605	Front number plate	...	G15CSR	...
18755	Number-plate beading	...	650SS, Atlas	...
011836	Number-plate stanchions	...	650SS, Atlas, G15CSR	...
000012	Number-plate stud washers	...	650SS, G15CSR, Atlas	...
000005	Number-plate stud nuts	...	650SS, G15CSR, Atlas	...
000861	Number plate-to-stud fixing screws	...	650SS, G15CSR, Atlas	...
REAR NUMBER PLATE				
029431	Rear number plate	...	650SS, G15CSR, Atlas	...
029427	Rear number plate	...	ALL except 650SS, G15CSR, PII, PIIA	...
000342	Number-plate bolt	...	ALL except PII, PIIA	...
000172	Number-plate bolt washer	...	ALL except PII, PIIA	...
13192	Number-plate bolt spacer	...	G15CSR	...
014577	Number-plate bracket bolts	...	ALL except PII, PIIA	...
000172	Number-plate bracket-bolt washers	...	ALL except PII, PIIA	...
209760	Rear number plate only—bare	...	PII	...
034007	Rear number plate fairing	...	PIIA	...
034009	Rear number plate bracket	...	PIIA	...
000070	Rear number plate bracket bolt	...	PIIA	...
034011	Side reflector rear	...	PIIA	...
034012	Side reflector spire fastener	...	PIIA	...
034013	Side reflector front	...	PIIA	...
034010	Side reflector front bracket	...	PIIA	...
000070	Number-plate bolts	...	PII	...
000012	Number-plate bolt washers	...	PII	...
000005	Number-plate bolt nuts	...	PII	...
011094	Number-plate bolt grommet	...	PII	...
033264	Number-plate bracket	...	PII	...
000012	Number-plate bracket-bolt washers	...	PII	...
018160	Number-plate bracket nut	...	PII	...
HAND BRAKE AND AIR LEVER				
026320	Front-brake and air-lever assembly	...	ALL except G15 Mark II	...
026238	Front-brake and air-lever assembly	...	G15 Mark II	...
022715	Front-brake lever only	...	G15 Mark II	...
18-535	Front-brake lever only	...	G15 Mark II	...
18-812	Front-brake lever body	...	ALL except G15, Mark II	...

Part No.	Description	Qty.	Models fitted to	Bin No.
HAND BRAKE AIR LEVER—continued				
18-816	Front-brake lever body	...	G15 Mark II	...
18-087	Lever pivot screw	...	ALL	...
18-053	Pivot-screw nut	...	ALL	...
12-556	Air lever only	...	ALL	...
12-594	Air-lever body	...	ALL	...
12-607	Air-lever central body	...	ALL	...
12-606	Air-lever cap	...	ALL	...
12-033	Air-lever spring washer	...	ALL	...
11-013	Body clamping screw	...	ALL	...
11-014	Body clamping screw	...	ALL	...
023707	Brake-lever trunnion	...	ALL	...
CLUTCH LEVER				
026258	Clutch lever assembly	...	ALL except G15 Mark II	...
026232	Clutch lever assembly	...	G15 Mark II	...
022714	Lever only	...	ALL except G15 Mark II	...
18-528	Lever only	...	G15 Mark II	...
18-814	Body only	...	ALL	...
18-087	Lever pivot screw	...	ALL	...
18-053	Pivot-screw nut	...	ALL	...
12-595	Lever-body clamp	...	ALL	...
11-014	Body-clamp screws	...	2 ALL	...
023707	Clutch-lever trunnion	...	ALL	...
TWIST GRIP				
016658	Twist grip assembled	...	ALL	...
16-060	Body (top half)	...	ALL	...
16-061	Body (bottom half)	...	ALL	...
16-091	Rotor only	...	ALL	...
11-013	Clamping screw—long	...	ALL	...
11-014	Clamping screw—short	...	ALL	...
16-008	Friction spring	...	ALL	...
16-009	Friction-spring screw	...	ALL	...
16-010	Screw lock nut	...	ALL	...
16-070	Plastic rotor, grip	...	ALL	...
023740	Dummy grip	...	ALL	...
026476	Slotted abutment	...	ALL	...
BRAKE CABLE				
031615	Front-brake cable assembled	...	G15CSR	...
032287	Front brake cable assembled	...	PII, PIIA	...
24987	Front brake cable assembled	...	650SS, 1968 Atlas	...
25220	Front brake cable assembled	...	G15 Mark II, G15CS	...
025583	Cable adjuster	...	ALL	...
025584	Cable adjuster lock nut	...	ALL	...
042856	Cable adjuster	...	PII	...
011373	Cable adjuster lock nut	...	PII	...
042764	Plastic brake-cable sleeve—12½ in.	...	PII	...
CLUTCH CABLE				
25035	Clutch cable assembled	...	650SS, Atlas	...
25036	Clutch cable assembled	...	G15 Mark II, G15CS, N15CS	...
026250	Clutch cable assembled	...	G15CSR	...
023753	Clutch cable assembled	...	PII, PIIA	...
042856	Cable adjuster	...	PII, PIIA	...
011373	Cable-adjuster lock nut	...	PII, PIIA	...
AIR CABLE				
25033	Air cables assembled—carburettor end	...	2 650SS	...
031613	Air cables assembled—carburettor end	...	2 ALL except 650SS, PII	...
031614	Air cable assembled—handlebar end	...	1 650SS, G15CSR	...
031612	Air cable assembled—handlebar end	...	1 Atlas, G15 Mark II, G15CS, N15CS, PII	...
033216	Air cable assembled—handlebar end	...	1 PIIA	...
033143	Air cable assembled—carburettor end	...	2 1968 650SS	...
033144	Air cable assembled—carburettor end	...	2 ALL 1968 except 650SS, PIIA	...
033144	Air cable complete—carburettor end	...	1 PII, PIIA	...
018956	Midway adjuster	...	1 PII, PIIA	...
019824	Junction box for control cables	...	1 ALL	...

Part No.	Description	Qty.	Models fitted to	Bin No.
THROTTLE CABLE				
028238	Throttle cables assembled—carburettor end	...	2 ALL except PII, PIIA	...
031614	Throttle cable assembled—handlebar end	...	1 650SS, G15CSR	...
031612	Throttle cable assembled—handlebar end	...	1 ALL except 650SS, G15CSR	...
031612	Throttle cable assembled—handlebar end	...	1 PII, PIIA	...
033145	Throttle cables assembled—carburettor end	...	2 PII, all 1968	...
018956	Midway adjuster	...	1 PII, PIIA	...
OIL PIPES				
029845	Oil feed-pipe assembly—tank end	...	1 ALL except 650SS, Atlas, PII, PIIA	
032047	Junction block and oil pipes	...	1 650SS, Atlas	...
032046	Junction block and oil pipes	...	1 ALL except 650SS, Atlas, PII, PIIA	
032044	Junction-block gasket	...	1 ALL	...
030448	Junction-block bolt	...	1 ALL	...
000950	Oil feed and return pipe hose—12 in.	...	2 650SS, Atlas	...
023376	Oil feed and return pipe hose ferrules	...	4 ALL except 650SS, Atlas	...
000950	Oil feed hoses—11½ in.	...	2 ALL except 650SS, Atlas, PII, PIIA	
000950	Oil return pipe—11 in.	...	1 ALL except 650SS, Atlas, PII, PIIA	
000950	Feed-pipe hose—12½ in.	...	1 PII, PIIA	...
000950	Return-pipe hose—11½ in.	...	1 PII, PIIA	...
000951	Plastic sleeve for oil-pipe hose—5 in.	...	1 ALL except 650SS, Atlas	...
25349	Oil return-pipe adaptor	...	1 650SS, Atlas	...
13786	Oil return-pipe adaptor washers	...	2 650SS, Atlas	...
18101	Oil pipe banjo bolts	...	3 ALL	...
T.1084	Oil pipe banjo bolt washers	...	6 ALL	...
033165	Junction block and oil pipes assembled	...	1 PII, PIIA	...
000951	Plastic sleeve for oil-pipes—5 in.	...	1 PII, PIIA	...
033213	Oil pipe clips	...	2 PII, PIIA	...
TWIN SEAT				
23926	Twin seat only	...	1 650SS, Atlas	...
029449	Twin seat only	...	1 G15 Mark II	...
032271	Twin seat only	...	1 G15CS, N15CS, G15CSR 1968	...
031528	Twin seat only	...	1 G15CSR 1967	...
026536	Twin seat fixing nuts	...	2 G15CS, N15CS, G15CSR, PIIA	...
000176	Twin seat fixing-nut washer	...	1 G15CS, N15CS, G15CSR, PIIA	...
21851	Twin seat rubber bushes	...	2 650SS, Atlas	...
21852	Twin seat rubber buttons	...	2 650SS, Atlas	...
23265	Twin seat 'DZUS' fastener	...	1 650SS, Atlas	...
23264	'DZUS'-fastener grommet	...	1 650SS, Atlas	...
23153	Rubber 'DZUS'-fastener washers	...	3 650SS, Atlas	...
023251	Twin seat fixing screws	...	2 G15 Mark II	...
000192	Twin seat fixing-screw washers	...	2 G15 Mark II	...
000004	Twin seat fixing-screw nuts	...	2 G15 Mark II	...
032134	Seat-only—single	...	1 PII	...
21851	Rubber bushes for seat	...	2 PII	...
034021	Twin seat only	...	1 PIIA	...
000012	Twin seat fixing washers	...	2 PIIA	...
000005	Twin seat fixing nuts	...	2 PIIA	...
PETROL TANK				
033061	Petrol tank, bare—Candy Apple Red	...	1 PII	...
22630A	Petrol tank, bare—Silver	...	1 650SS	...
22630A	Petrol tank, bare—Candy Apple Red	...	1 Atlas	...
22630A	Petrol tank, bare—Flamboyant Green	...	1 Atlas	...
031508	Petrol tank, bare—Red and Chrome	...	1 G15 Mark II	...
033004	Petrol tank, bare—Candy Apple Red	...	1 G15CS, N15CS, PIIA, 1968 G15CSR	
031508	Petrol tank, bare—Candy Apple Red and Chrome	...	1 G15CSR 1967	...
24298	"Atlas" transfer	...	1 Atlas	...
25101	"Crossed Flags" transfer	...	1 Atlas	...
009195	"Reserve" transfer	...	1 G15CS, N15CS, PII, PIIA	...
034058	Green ball transfer Norton	...	1 650SS, Atlas, N15	...
034059	Green ball transfer Matchless	...	1 G15, PII, PIIA	...
031553	Tank-motif screws	...	4 PII, PIIA	...
033001	Tank filler cap	...	1 PII, PIIA, 1968 G15CSR	...
17735	Tank-cap split pin	...	1 PII, PIIA	...
23305	Petrol tap-main and reserve	...	1 650SS, Atlas	...
E.5264	Tap washer	...	1 650SS, Atlas	...
033155	Main tap with tube in filter	...	1 G15CS, N15CS, PII, PIIA	...
031746	Reserve tap without tube in filter	...	1 G15CS, N15CS, PII, PIIA	...
000183	Tap washers	...	2 ALL except 650SS, Atlas	...
19402	Petrol feed-pipe-rubber (left hand)—3½ in.	...	1 650SS, Atlas, G15 Mark II, G15CSR	...

Part No.	Description	Qty.	Models fitted to	Bin No.
PETROL TANK — continued				
19402	Petrol feed-pipe-rubber (right hand)—6½ in.	...	1 650SS, Atlas, G15 Mark II, G15CSR	
19402	Petrol feed-pipes-rubber (left hand)—4 in.	...	2 G15CS, N15CS, PII, PIIA	
19402	Rubber pipe for "T" piece—2¾ in.	...	1 650SS, Atlas, G15 Mark II, G15CSR	
19402	Petrol feed-pipes-rubber (right hand)—2 in.	...	2 G15CS, N15CS, PII, PIIA	
19402	Rubber pipe for "T" piece—8 in.	...	1 G15CS, N15CS, PII, PIIA	
22017	Petrol-pipe nipples	...	2 PII, PIIA	
000513	Petrol-pipe union nuts	...	2 PII, PIIA	
22714	Styling strip (left hand)	...	1 650SS, Atlas	
22713	Styling strip (right hand)	...	1 650SS, Atlas	
22755	Styling-strip screws	...	6 650SS, Atlas	
048499	Tank motifs	...	2 G15 Mark II, G15CS, G15CSR	
048500	Motif rubbers	...	2 G15 Mark II, G15CS, G15CSR	
031553	Motif screws	...	4 G15 Mark II, G15CS, G15CSR, PII, PIIA	
25217	Tank motifs	...	2 N15CS	
25197	Motif rubbers	...	2 N15CS	
000873	Motif screws	...	4 N15CS	
22722	Rubber grip (left hand)	...	1 650SS, Atlas	
22721	Rubber grip (right hand)	...	1 650SS, Atlas	
042889	Rubber grip (left hand)	...	1 G15 Mark II, G15CSR	
021844	Petrol pipe "T" piece	...	2 G15CS, PIIA	
013325	Petrol-tank filler cap	...	1 650SS, Atlas, G15 Mark II, G15CS, 1968	
042890	Rubber grip (right hand)	...	1 G15 Mark II, G15CSR	
013325	Petrol-tank filler cap	...	1 ALL 1967 except PII	
024201	"Reserve" petrol cap	...	1 G15CS, N15CS, 1966 only	
048529	Main and "reserve" petrol tap	...	1 G15 Mark II, G15CSR	
000183	Petrol-tap washer	...	1 G15CS, N15CS	
021387	Petrol-tap adaptors	...	2 G15CS, N15CS	
000183	Petrol-tap adaptor washers	...	2 G15CS, N15CS	
22265	Petrol feed pipe	...	1 650SS, Atlas 1966	
000908	Petrol feed hose—10 in.	...	1 G15 Mark II, G15CSR, 1966	
000908	Petrol feed hose (left hand)—1½ in.	...	1 G15CS, N15CS, 1966	
000908	Petrol feed hose (right hand)—13½ in.	...	1 G15CS, N15CS 1966	
021844	Petrol-pipe "T" piece	...	1 G15CS, N15CS, PII, 1966-67	
000575	Drain plug	...	1 G15 Mark II, G15CSR	
000183	Drain-plug washer	...	1 G15 Mark II, G15CSR	
16237	Frame-mounting rubber	...	1 650SS, Atlas	
027138	Tank-support rubber (rear)	...	1 ALL except 650SS, Atlas	
026359	Tank-support rubber (rear)—thin	...	1 ALL except 650SS, Atlas	
22764	Rear-fixing rubber ring	...	1 650SS, Atlas	
027137	Rear-fixing rubber ring	...	1 ALL except 650SS, Atlas	
22081	Tank bolt	...	1 650SS, Atlas	
24979	Tank bolt	...	1 650SS, Atlas	
22082	Tank-bolt rubbers	...	2 650SS, Atlas	
E.6743	Tank-bolt rubbers	...	2 650SS, Atlas	
014999	Tank rubber washers	...	2 650SS, Atlas	
E.6742	Tank-bolt cups	...	2 650SS, Atlas	
027161	Tank bolts	...	2 ALL except 650SS, Atlas	
021174	Tank-bolt rubbers	...	2 ALL except 650SS, Atlas	
014996	Tank-bolt buffer rubbers	...	2 ALL except 650SS, Atlas	
021453	Tank-bolt washers	...	2 ALL except 650SS, Atlas	
000177	Tank-bolt washers (inner)	...	2 ALL except 650SS, Atlas	
016845	Tank-bolt nuts	...	2 ALL except 650SS, Atlas	
032229	Tank support-rubber (thin)	...	1 G15 Mark II, G15CS, G15CSR, PIIA	

COLOUR MUST BE QUOTED WHEN ORDERING PETROL TANKS

OIL TANK

034123	Oil tank	...	PIIA	...
033148	Oil tank only, bare—black	...	PII	...
24304	Oil tank only, bare—black	...	650SS, Atlas	...
032054	Oil tank only, bare—state colour	...	G15 Mark II, G15CSR, G15CS	...
032054	Oil tank only, bare—Candy Apple Red	...	N15CS	...
21467	"Top level" transfer	...	650SS, Atlas	...
029593	Tank cover—state colour	...	G15 Mark II	...
029593	Tank cover—Candy Apple Red	...	G15CS, N15CS, G15CSR	...
023277	"Top level" transfer	...	G15 Mark II, G15CSR, PII	...
030352	"Top level" transfer	...	G15CS, N15CS	...
023279	"Low level" transfer	...	G15 Mark II, G15CSR	...
030353	"Low level" transfer	...	G15CS, N15CS	...
022632	Tank-cover screws	...	2 ALL except 650SS, Atlas, PII, PIIA	
000012	Cover-screw washers	...	2 ALL except 650SS, Atlas, PII, PIIA	
000203	Cover-screw fibre washers	...	2 ALL except 650SS, Atlas, PII, PIIA	
030461	"Oil recommendation" transfer	...	1 ALL	...

Part No.	Description	Qty.	Models fitted to	Bin No.
OIL TANK—continued				
22475	Tank-fixing bolt (top)	...	1	650SS, Atlas
22715	Top fixing-bolt grommet	...	1	650SS, Atlas
22716	Top fixing-bolt sleeve	...	1	650SS, Atlas
E.5456	Top fixing-bolt washers	...	2	650SS, Atlas
E.3223	Top fixing-bolt nut	...	1	650SS, Atlas
13053	Tank studs	...	2	650SS, Atlas
E.5456	Tank-stud washers	...	2	650SS, Atlas
E.3223	Tank stud nuts	...	2	650SS, Atlas
000364	Tank fixing bolt (top)	...	1	G15 Mark II
031537	Top fixing-bolt sleeve	...	1	G15 Mark II
000011	Top fixing-bolt washer	...	1	G15 Mark II
000367	Tank fixing bolt	...	1	G15 Mark II
000011	Fixing bolt washers	...	2	G15 Mark II
000004	Fixing bolt nut	...	1	G15 Mark II
029832	Tank fixing bolt (top)	...	1	G15CS, NI5CS, G15CSR
000011	Top fixing-bolt washer	...	1	G15CS, NI5CS, G15CSR
000371	Tank fixing bolt	...	1	G15CS, NI5CS, G15CSR
000011	Fixing-bolt washers	...	2	G15CS, NI5CS, G15CSR
000004	Fixing-bolt nut	...	1	G15CS, NI5CS, G15CSR
031590	Tank bolt sleeve	...	1	G15CS, NI5CS, G15CSR
025352	Filler cap	...	1	ALL except PII, PIIA
13765	Drain plug	...	1	ALL except PII, PIIA
000200	Drain-plug washer	...	1	ALL except PII, PIIA
25348	Oil feed-pipe filter	...	1	650SS, Atlas, PII, PIIA
048515	Oil feed-pipe filter	...	1	ALL except 650SS, Atlas, PII, PIIA
E.6640	Filter washer	...	1	650SS, Atlas, PII, PIIA
016170	Filter washer	...	1	ALL except 650SS, Atlas, PII, PIIA
19629	Tank breather hose—13½ in.	...	1	650SS, Atlas
000895	Vent-pipe hose—18 in.	...	1	ALL except 650SS, Atlas, PII, PIIA
19629	Tank breather hose—24 in.	...	1	PII, PIIA
021282	Tank filler cap	...	1	PII, PIIA
021329	Tank filler-cap washer	...	1	PII, PIIA
033264	Tank fixing bolts	...	2	PII
042272	Tank fixing-bolt washers	...	4	PII
014995	Tank fixing-bolt rubbers—thick	...	4	PII
014996	Tank fixing-bolt rubbers—thin	...	4	PII
033263	Oil tank studs	...	2	PII
022083	Oil-tank nuts	...	2	PII
014998	Fixing-bolt sleeves	...	4	PII
034104	Oil tank clamping bracket (top lower)	...	1	PIIA
034105	Oil tank clamping bracket (top upper)	...	1	PIIA
034114	Oil tank mounting rubber	...	1	PIIA
034111	Oil tank bolt plate	...	1	PIIA
022083	Oil tank bolt	...	2	PIIA
042272	Oil tank bolt washer	...	2	PIIA
034106	Oil tank clamping bracket (bottom)	...	1	PIIA
034127	Oil tank clamping bracket assembly	...	1	PIIA
034129	Oil tank clamping bracket nut	...	2	PIIA
042272	Oil tank clamping bracket washer	...	2	PIIA
034115	Oil tank mounting rubber	...	1	PIIA

COLOUR MUST BE QUOTED WHEN ORDERING OIL TANKS AND OIL TANK COVERS

PILLION FOOTRESTS

029333	Footrest bars	...	2	650SS, Atlas, G15 Mark II
034037	Pillion footrest	...	2	PIIA
16249	Pillion footrest rubbers	...	2	PIIA
23018	Pillion footrest studs	...	2	PIIA
E.3224A	Pillion footrest nuts	...	2	PIIA
000343	Footrest-bar bolts	...	2	650SS, Atlas, G15 Mark II, PIIA
000005	Footrest-bar bolt nuts	...	2	650SS, Atlas, G15 Mark II, PIIA
030321	Footrest lugs	...	2	650SS, Atlas, G15 Mark II, PIIA
000010	Footrest-lug washers	...	2	650SS, Atlas, G15 Mark II, PIIA
23870	Footrest-lug nuts	...	2	650SS, Atlas, G15 Mark II
22574	Footrest and silencer fixing studs	...	2	650SS, Atlas, G15 Mark II
042569	Footrest rubbers	...	2	650SS, Atlas, G15 Mark II

FRONT CHAINCASE

033130	Inner chaincase assembled	...	1	PII, PIIA
25178	Inner chaincase assembled	...	1	650SS, Atlas
032238	Inner chaincase assembled	...	1	ALL except 650SS, Atlas, PII, PIIA
20939	Chaincase-spigot washer	...	1	650SS, Atlas
20942	Inner-chaincase fixing screws	...	3	650SS, Atlas, PII, PIIA

Part No.	Description	Qty.	Models fitted to	Bin No.
FRONT CHAINCASE—continued				
031541	Inner-chaincase fixing screws	...	3	ALL except 650SS, Atlas, PII, PIIA
030243	Spacer behind chaincase	...	1	ALL except 650SS, Atlas
20937	Chaincase-support stud	...	1	650SS, Atlas
032241	Chaincase-support-stud	...	1	ALL except 650SS, Atlas, PII, PIIA
000011	Chaincase support-stud washers	...	2	ALL except PII, PIIA
E.3223	Chaincase support-stud nut	...	1	650SS, Atlas
000214	Chaincase support-stud nut	...	1	ALL except 650SS, Atlas, PII, PIIA
16247	Chaincase support-stud nut	...	1	650SS, Atlas
019882	Chaincase support-stud nut	...	1	ALL except 650SS, Atlas, PII, PIIA
25223	Outer chaincase only—black	...	1	650SS
25225	Outer chaincase only—chrome	...	1	Atlas
025021	Outer chaincase only—polished	...	1	ALL except 650SS, Atlas, PII, PIIA
14837	Inspection cover	...	1	650SS, Atlas
042040	Inspection covers	...	2	ALL except 650SS, Atlas
24320	Inspection-cover gasket	...	1	650SS, Atlas
042025	Inspection-cover gaskets	...	2	ALL except 650SS, Atlas
25341	Clutch adjustment rubber plug	...	1	650SS, Atlas
13185	Chaincase halves joint washer	...	1	650SS, Atlas
025037	Chaincase halves joint washer	...	1	ALL except 650SS, Atlas
000484	Chaincase halves joint screws	...	14	ALL except 650SS, Atlas
13765	Drain plug	...	1	ALL
000200	Drain-plug washer	...	1	ALL
E.6055	Chaincase attachment nut	...	1	650SS, Atlas
E.6056	Chaincase attachment-nut washer	...	1	650SS, Atlas
24322	Sealing chaincase washer	...	1	650SS, Atlas
17731	"Oil bath" transfer	...	1	650SS, Atlas
033270	Spacer for inside chaincase halves	...	1	PII, PIIA
000010	Washer behind chaincase	...	1	PII, PIIA
033120	Chaincase centre stud	...	1	PII, PIIA
000010	Centre-stud washer	...	1	PII, PIIA
031800	Centre-stud nut	...	1	PII, PIIA
033135	Outer chaincase only	...	1	PII, PIIA
REAR CHAINGUARD				
21832	Chainguard assembled (top)—black	...	1	650SS
21832A	Chainguard assembled (top)—chrome	...	1	Atlas
029469	Chainguard assembled (top)—black	...	1	G15 Mark II, G15CS, N15CS
029469	Chainguard assembled (top)—chrome	...	1	G15CSR
034033	Chainguard—black	...	1	PIIA
000070	Chainguard front bolt	...	1	PIIA
000012	Chainguard front bolt washer	...	2	PIIA
000005	Chainguard rear bolt nut	...	1	PIIA
22022B	Chainguard fixing bolt (front)	...	1	650SS, Atlas
000371	Chainguard fixing bolt (front)	...	1	ALL except 650SS, Atlas, PII, PIIA
22022A	Chainguard fixing bolt (rear)	...	1	650SS, Atlas
000374	Chainguard fixing bolt (rear)	...	1	ALL except 650SS, Atlas, PII, PIIA
T.2221	Chainguard-bolt washers	...	2	650SS, Atlas
000011	Chainguard-bolt washers	...	2	ALL except 650SS, Atlas, PII, PIIA
19435	Chainguard front-bolt washer	...	1	650SS, Atlas
23574	Chainguard rear-bolt nut	...	1	650SS, Atlas
REAR CHAINCASE (OPTIONAL) 1966-1967				
19734K	Chaincase (upper half)	...	1	650SS, Atlas
19735K	Chaincase (lower half)	...	1	650SS, Atlas
22022B	Chaincase fixing bolt (front)	...	1	650SS, Atlas
22022A	Chaincase fixing bolt (rear)	...	1	650SS, Atlas
T.2221	Chaincase fixing-bolt washers	...	2	650SS, Atlas
19435	Chaincase fixing-bolt washers	...	2	650SS, Atlas
23574	Chaincase fixing-bolt nut	...	1	650SS, Atlas
030009	Rear chaincase (upper half)	...	1	G15 Mark II
030012	Rear chaincase (lower half)	...	1	G15 Mark II
024449	Chaincase fixing bolt (front)	...	1	G15 Mark II
014522	Chaincase fixing bolt (rear)	...	1	G15 Mark II
000012	Chaincase fixing-bolt washers	...	2	G15 Mark II
042378	Inspection rubber plug	...	1	ALL except PII, PIIA
TOOL BOX AND TOOL TRAY				
25462	Tool tray assembled	...	1	650SS, Atlas
12342	Tool-tray bolts	...	3	650SS, Atlas
000012	Tool-tray bolt plain washers	...	5	650SS, Atlas
021579	Tool-tray washer	...	1	650SS, Atlas
E.3229	Tool-tray bolt nuts	...	3	650SS, Atlas

Part No.	Description	Qty.	Models fitted to	Bin No.
TOOL BOX AND TOOL TRAY—continued				
031520	Tool box less lid—state colour	...	G15 Mark II	...
031520	Tool box less lid—Candy Apple Red	...	G15CS, NI5CS, G15CSR	...
048300	Tool-box-lid—state colour	...	G15 Mark II	...
048300	Tool-box-lid—Candy Apple Red	...	G15CS, NI5CS, G15CSR	...
014511	Tool-box lid screw	...	ALL except 650SS, Atlas, PII, PIII	...
000012	Tool-box lid-screw washer	...	ALL except 650SS, Atlas, PII, PIII	...
011373	Tool-box lid-screw nuts	...	2 ALL except 650SS, Atlas, PII, PIII	...
000070	Tool-box bolt	...	ALL except 650SS, Atlas, PII, PIII	...
000012	Tool-box bolt washer	...	ALL except 650SS, Atlas, PII, PIII	...
000005	Tool-box bolt nut	...	ALL except 650SS, Atlas, PII, PIII	...
000342	Tool box-to-channel bolt	...	ALL except 650SS, Atlas, PII, PIII	...
031521	Tool box/channel bolt spacer	...	ALL except 650SS, Atlas, PII, PIII	...
000012	Tool box/channel bolt washers	...	2 ALL except 650SS, Atlas, PII, PIII	...
000005	Tool box/channel bolt nut	...	1 ALL except 650SS, Atlas, PII, PIII	...

BATTERY AND BOX CARRIER

033006	Battery-box body assembled	...	650SS, Atlas	...
19189	Battery-box lid	...	650SS, Atlas	...
19086	Battery-box platform	...	650SS, Atlas	...
19093	Battery "U" bolt	...	650SS, Atlas	...
19101	Retaining strap	...	1 650SS, Atlas	...
000190	"U"-bolt washers	...	2 650SS, Atlas	...
E.3221	"U"-bolt nuts	...	2 650SS, Atlas	...
19195	Battery-box lid knobs	...	2 650SS, Atlas	...
11796	Knob washers	...	2 650SS, Atlas	...
17735	Knob split pins	...	2 650SS, Atlas	...
15689	Battery-box grommet	...	1 650SS, Atlas	...
14481	Top fixing bolt	...	1 650SS, Atlas	...
000012	Top fixing-bolt washers	...	2 650SS, Atlas	...
E.3229	Top fixing-bolt nut	...	1 650SS, Atlas	...
19092	Bottom fixing bolts	...	2 650SS, Atlas	...
E.5456	Bottom fixing-bolt washers	...	2 650SS, Atlas	...
19201	Battery-box and oil-tank platform	...	1 650SS, Atlas	...
19212	Platform mat	...	1 650SS, Atlas	...
14481	Platform fixing bolts	...	4 650SS, Atlas	...
000012	Platform fixing-bolt washers	...	8 650SS, Atlas	...
E.3229	Platform fixing-bolt nuts	...	4 650SS, Atlas	...
030094	Battery carrier assembled	...	1 ALL except 650SS, Atlas, PII, PIII	...
014577	Carrier/tool-box bolt	...	1 ALL except 650SS, Atlas, PII, PIII	...
04562	Carrier/tool-box bolt washers	...	2 ALL except 650SS, Atlas, PII, PIII	...
000005	Carrier/tool-box bolt nut	...	1 ALL except 650SS, Atlas, PII, PIII	...
000368	Top fixing bolt (rear)	...	1 ALL except 650SS, Atlas, PII, PIII	...
000011	Top fixing-bolt washer	...	1 ALL except 650SS, Atlas, PII, PIII	...
000004	Top fixing-bolt nut	...	1 ALL except 650SS, Atlas, PII, PIII	...
024218	Front fixing bolts	...	2 ALL except 650SS, Atlas, PII, PIII	...
000012	Front fixing-bolt washers	...	4 ALL except 650SS, Atlas, PII, PIII	...
000005	Front fixing bolt nuts	...	2 ALL except 650SS, Atlas, PII, PIII	...
048454	Battery-carrier rubber	...	1 ALL except 650SS, Atlas, PII, PIII	...
030056	Battery-carrier strap	...	1 ALL except 650SS, Atlas, PII, PIII	...
028044	Battery-strap pin	...	1 ALL except 650SS, Atlas, PII, PIII	...
033184	Battery pad	...	1 PII, PIII	...
034075	Battery box lid	...	1 PII, PIII	...
034072	Grommets	...	2 PII, PIII	...
014387	Thumb screw	...	1 PII, PIII	...
033256	Nut	...	1 PII, PIII	...
000191	Washer	...	1 PII, PIII	...

FRONT WHEEL

25004	Wheel complete, less tyre and tube	...	ALL except G15 Mark II, PII, PIII	
25292	Wheel complete, less tyre and tube	...	G15 Mark II	
512-2-428	Wheel, bare, less fittings	...	ALL except G15 Mark II, PII, PIII	
24293	Wheel, bare, less fittings	...	G15 Mark II	
18350	Rim only—WM2-19	...	ALL except G15, Mark II, PII, PIII	
23319	Rim only—WM3-18	...	G15 Mark II	
20063	Spokes—long head	...	20 ALL except G15 Mark II, PII, PIII	
23331	Spokes—long head	...	20 G15 Mark II	
20061	Spokes—short head	...	20 ALL except G15 Mark II, PII, PIII	
23332	Spokes—short head	...	20 G15 Mark II	
021693	Spoke nipples	...	40 ALL except PII, PIII	
19664	Front-hub shell only	...	1 ALL except PII, PIII	
040100	Bearing (right side)	...	1 ALL except PII, PIII	
17721	Bearing (left side)	...	1 ALL except PII, PIII	
16783	Bearing spacer	...	1 ALL except PII, PIII	

Part No.	Description	Qty.	Models fitted to	Bin No.
FRONT WHEEL—continued				
E.6888	Bearing locking ring	I ALL except PII, PIIA	...
E.6885	Bearing felt washers	2 ALL except PII, PIIA	...
E.6889	Retaining ring	I ALL except PII, PIIA	...
19719	Oil-retaining washer	I ALL except PII, PIIA	...
18551	Dust cover	I ALL except PII, PIIA	...
19646	Bearing spacer assembled	...	I ALL except PII, PIIA	...
030055	Front-wheel spindle	I ALL except PII, PIIA	...
E.4768	Wheel spindle nut	I ALL except PII, PIIA	...
50257	Front-wheel cover plate	...	I ALL except PII, PIIA	...
E.5944A	Brake plate packing washer	...	I ALL except PII, PIIA	...
50249	Brake-shoe cam	...	I ALL except PII, PIIA	...
18502	Brake shoes with lining	...	2 ALL except PII, PIIA	...
16782	Brake shoe lining only	...	pair I ALL except PII, PIIA	...
E.5061	Brake-shoe lining rivets	...	set 16 I ALL except PII, PIIA	...
E.5832	Brake-shoe return springs	...	2 ALL except PII, PIIA	...
14454	Pivot-retaining plate	I ALL except PII, PIIA	...
14506	Retaining-plate tab washer	...	I ALL except PII, PIIA	...
12342	Retaining-plate bolts	2 ALL except PII, PIIA	...
20052	Expanding lever	...	I ALL except PII, PIIA	...
E.3255	Lever clevis pin	...	I ALL except PII, PIIA	...
17735	Clevis pin split pin	...	I ALL except PII, PIIA	...
E.5455	Expander-lever washer	...	I ALL except PII, PIIA	...
E.3224	Expander-lever nut	...	I ALL except PII, PIIA	...
033297	Wheel complete with brake...	...	I ALL except PII, PIIA	...
033298	Wheel only	I PII, PIIA	...
024248	Rim-only—WM2-19	...	I PII, PIIA	...
021152	Spokes	40 I PII, PIIA	...
021154	Spoke nipples	40 I PII, PIIA	...
032019	Hub shell with liner	I PII, PIIA	...
029261	Hub spindle	I PII, PIIA	...
029264	Spindle bearings	...	2 I PII, PIIA	...
029271	Hub disc	...	I PII, PIIA	...
029265	Tube between bearings	...	I PII, PIIA	...
029269	Bearing retainer	...	I PII, PIIA	...
029270	Felt seal	...	I PII, PIIA	...
029237	Oil, seal	...	I PII, PIIA	...
029268	Oil-seal collar	I PII, PIIA	...
029238	Bearing-retaining lock ring	...	I PII, PIIA	...
029263	Oil seal	I PII, PIIA	...
029262	Oil-seal collar	I PII, PIIA	...
000001	Hub-spindle nut	...	I PII, PIIA	...
000008	Hub-spindle washer (outer)	...	I PII, PIIA	...
25465	Brake shoe with lining	...	2 ALL except PII, PIIA	...
029246	Hub-spindle nut (inner)	...	I PII, PIIA	...
029221	Cover-plate spacer (outer)	...	I PII, PIIA	...
029258	Cover plate assembled	...	I PII, PIIA	...
000051	Grease nipple	I PII, PIIA	...
029260	Brake shoe pivot pin	I PII, PIIA	...
000011	Pivot-pin washer	...	I PII, PIIA	...
000004	Pivot-pin nut	I PII, PIIA	...
029247	Brake shoes with linings	...	pair I PII, PIIA	...
029248	Brake-shoes linings	pair I PII, PIIA	...
000113	Brake-shoe lining rivets	...	set 16 I PII, PIIA	...
029226	Brake-shoe springs	...	2 I PII, PIIA	...
013291	Adjusting thrust pins	2 I PII, PIIA	...
029489	Brake-shoe expander	I PII, PIIA	...
029272	Expander lever	...	I PII, PIIA	...
000009	Expander-lever washer	...	I PII, PIIA	...
024546	Expander-lever nut	...	I PII, PIIA	...
000736	Clevis pin for lever	I PII, PIIA	...
000014	Split pin for clevis pin	...	I PII, PIIA	...
029222	Expander washer	...	I PII, PIIA	...

BRAKE ANCHOR

021474	Cover-plate anchor arm	...	I PII, PIIA	...
014807	Anchor-arm bolt	...	I PII, PIIA	...
014119	Anchor-arm bolt washer	...	I PII, PIIA	...
019629	Brake-cable yoke end...	...	I PII, PIIA	...

REAR WHEEL

25351	Wheel complete with sprocket and brake parts	I 650SS	...
25352	Wheel complete with sprocket and brake parts	I Atlas	...

Part No.	Description	Qty.	Models fitted to	Bin No.
REAR WHEEL — continued				
032322	Wheel complete with sprocket and brake parts	I G15 Mark II
032323	Wheel complete with sprocket and brake parts	I G15CS, N15CS	...
032324	Wheel complete with sprocket and brake parts	I G15CSR
M12-2-649	Wheel bare less fittings	I 650SS, G15CSR	...
25296	Wheel bare less fittings	I Atlas, G15 Mark II	...
25298	Wheel bare less fittings	I G15CS, N15CS	...
18350	Rim only—WM2-19	I 650SS, G15CSR	...
23319	Rim only—WM3-18	I Atlas, G15 Mark II	...
030432	Rim only—WM3-18	I G15CS, N15CS	...
20053	Spokes—long head ...	20	650SS, G15CSR	...
23331	Spokes—long head ...	20	Atlas, G15 Mark II	...
030433	Spokes—long head ...	20	G15CS, N15CS	...
20051	Spokes—short head ...	20	650SS, G15CSR	...
23332	Spokes—short head ...	20	Atlas, G15 Mark II	...
030434	Spokes—short head ...	20	G15CS, N15CS	...
021693	Spoke nipples ...	40	650SS, Atlas, G15 Mark II, G15CSR	...
021694	Spoke nipples ...	40	G15CS, N15CS	...
19689	Rear hub shell only ...	1	ALL except PII, PIIA	...
030052	Sprocket and brake drum ...	1	ALL except PII, PIIA	...
18233	Sleeve nut for brake drum and sprocket ...	3	ALL except PII, PIIA	...
040100	Bearing (right side) ...	1	ALL except PII, PIIA	...
17721	Bearing (left side) ...	1	ALL except PII, PIIA	...
18234	Bearing spacer... ...	1	ALL except PII, PIIA	...
18232	Bearing locking ring ...	1	ALL except PII, PIIA	...
E.6889	Bearing washer ...	1	ALL except PII, PIIA	...
E.6885	Felt washers ...	2	ALL except PII, PIIA	...
19714	Retaining ring ...	1	ALL except PII, PIIA	...
18231	Inner sleeve ...	1	ALL except PII, PIIA	...
E.4760	Brake drum retaining stud ...	1	ALL except PII, PIIA	...
18348	Hub diaphragm ...	1	ALL except PII, PIIA	...
25100	Hammer-drive screws ...	6	ALL except PII, PIIA	...
18731	Diaphragm grommets ...	3	ALL except PII, PIIA	...
19265	Rear-wheel spindle ...	1	650SS, Atlas
24882	Rear-wheel spindle ...	1	ALL except 650SS, Atlas, PII, PIIA	...
19266	Wheel-spindle washers ...	2	650SS, Atlas
030023	Wheel-spindle washer ...	1	ALL except 650SS, Atlas, PII, PIIA	...
19267	Wheel-spindle nut ...	1	ALL except PII, PIIA	...
18235	Wheel-spindle spacer... ...	1	650SS, Atlas
030018	Wheel-spindle spacer... ...	1	ALL except 650SS, Atlas, PII, PIIA	...
25453	Brake cover plate ...	1	ALL except PII, PIIA	...
19847	Torque pivot pin ...	1	ALL except PII, PIIA	...
19848	Torque pivot-pin nut... ...	1	ALL except PII, PIIA	...
50011	Brake-expander cam ...	1	ALL except PII, PIIA	...
19584	Brake shoes with linings ...	2	ALL except PII, PIIA	...
16547	Brake-shoe lining ...	pair	1 ALL except PII, PIIA	...
E.5061	Brake-shoe lining rivets ...	set 14	ALL except PII, PIIA	...
E.5832	Brake-shoe return springs ...	2	ALL except PII, PIIA	...
23436	Brake-expander lever ...	1	ALL except PII, PIIA	...
E.5455	Expander-lever washer ...	1	ALL except PII, PIIA	...
E.3224	Expander-lever nut ...	1	ALL except PII, PIIA	...
14454	Pivot-pin retaining plate ...	1	ALL except PII, PIIA	...
14506	Retaining-plate tab washer ...	1	ALL except PII, PIIA	...
12342	Retaining-plate bolts ...	2	ALL except PII, PIIA	...
19268	Brake-plate spacer—inner ...	1	650SS, Atlas
030017	Brake-plate spacer—outer ...	1	ALL except 650SS, Atlas, PII, PIIA	...
E.5276	Brake-plate washer ...	AR	ALL except PII, PIIA	...
033197	Rear wheel complete with bearings ...	1	PII, PIIA	...
033198	Rear wheel only ...	1	PII, PIIA	...
033051	Rear rim only—WM3-18 ...	1	PII, PIIA	...
030366	Spokes ...	40	PII, PIIA	...
021694	Spoke nipples ...	40	PII, PIIA	...
033052	Hub shell only... ...	1	PII, PIIA	...
014868	Hub bearings ...	2	PII, PIIA	...
021586	Hub-bearing spacer ...	1	PII, PIIA	...
012436	Oil-seal packing washer ...	1	PII, PIIA	...
018095	Oil-seal retaining ring—large	1	PII, PIIA	...
021585	Oil-seal retaining ring—small	1	PII, PIIA	...
014387	Oil-seal ...	1	PII, PIIA	...
018094	Oil-seal cups ...	2	PII, PIIA	...
010740	Oil-seal circlips ...	1	PII, PIIA	...
021608	Oil-seal spacers ...	2	PII, PIIA	...
021583	Bearing adjuster ...	1	PII, PIIA	...
021584	Bearing adjuster lock ring ...	1	PII, PIIA	...
033124	Rear-hub spindle ...	1	PII, PIIA	...

Part No.	Description	Qty.	Models fitted to	Bin No.
REAR WHEEL—continued				
033083	Hub-spindle spacer	...	I PII, PIIA	...
014869	Hub-spindle nut	...	I PII, PIIA	...
033090	Hub-spindle-nut spacer	...	I PII, PIIA	...
021582	Hub disc	...	I PII, PIIA	...
021550	Grommet	...	I PII, PIIA	...
028070	Speedometer/gearbox spacer	...	I PII, PIIA	...
021454	Speedometer/gearbox washer	...	I PII, PIIA	...
028073	Speedometer/gearbox locating bush	...	I PII, PIIA	...
029242	Speedometer/gearbox nut	...	I PII, PIIA	...
025225	Sprocket and brake drum	...	I PII, PIIA	...
025247	Brake drum/sprocket bolts	...	I PII, PIIA	...
25466	Brake shoe with linings	...	5 PII, PIIA	...
016213	Brake drum/sprocket bolt washers	...	2 ALL except PII, PIIA 1968	...
023281	Brake drum/sprocket bolt nuts	...	5 PII, PIIA	...
033081	Rear brake cover plate assembly	...	I PII, PIIA	...
000051	Grease nipple	...	I PII, PIIA	...
012891	Brake-shoe cam	...	I PII, PIIA	...
013620	Rear-brake shoes with linings	...	pair I PII, PIIA	...
010440	Rear brake-shoe linings	...	pair I PII, PIIA	...
000113	Rear brake-shoe lining rivets	...	set 14 I PII, PIIA	...
012892	Brake-shoe return springs	...	2 PII, PIIA	...
013291	Brake-shoe adjusting thrust pins	...	2 PII, PIIA	...
033171	Brake-shoe expander lever	...	I PII, PIIA	...
000174	Expander-lever washer	...	I PII, PIIA	...
000004	Expander-lever nut	...	I PII, PIIA	...
033031	Cover-plate spacer (inner)	...	I PII, PIIA	...
028071	Cover-plate spacer (outer)	...	I PII, PIIA	...
033059	Torque strap	...	I PII, PIIA	...
019625	Torque-strap bolts	...	2 PII, PIIA	...
000010	Torque-strap bolt washers	...	2 PII, PIIA	...
016845	Torque-strap bolt nuts	...	2 PII, PIIA	...

BRAKE OPERATING PARTS

19995	Rear-brake pedal	...	I 650SS, Atlas	...
19929	Pedal return spring	...	I 650SS, Atlas	...
19978	Grease and retaining-pin nipple	...	I 650SS, Atlas	...
19996	Brake-pedal spindle	...	I 650SS, Atlas	...
000008	Pedal-spindle washer	...	I 650SS, Atlas	...
041265	Pedal-spindle nut	...	I 650SS, Atlas	...
19977	Pedal-spindle spacer	...	I 650SS, Atlas	...
19976	Pedal stop	...	I 650SS, Atlas	...
15819A	Brake rod	...	I 650SS, Atlas	...
033023	Brake-rod yoke end	...	I 650SS, Atlas	...
E.3255	Yoke-end clevis pin	...	I 650SS, Atlas	...
17735	Clevis-pin split pin	...	I 650SS, Atlas	...
029559	Rear-brake pedal	...	I G15 Mark II, G15CS, N15CS, G15CSR, 1968	...
021700	Pedal return spring	...	I G15 Mark II, G15CS, N15CS, G15CSR 1968	...
000051	Grease nipple	...	I ALL except 650SS, Atlas, PII, G15CSR 1968	...
021699	Brake-pedal spindle	...	I G15 Mark II, G15CS, N15CS, G15CSR 1968	...
022609	Pedal bolt	...	I G15 Mark II, G15CS, N15CS	...
022314	Pedal stop	...	I G15 Mark II, G15CS, N15CS	...
022297	Brake rod	...	I G15 Mark II, G15CS, N15CS, G15CSR 1968	...
023299	Brake-rod yoke end	...	I G15 Mark II, G15CS, N15CS	...
000736	Yoke-end clevis pin	...	I G15 Mark II, G15CS, N15CS	...
000014	Clevis-pin split pin	...	I G15 Mark II, G15CS, N15CS	...
18929	Cam-lever roller	...	I ALL except PII, PIIA	...
022743	Brake-rod adjusting nut	...	I ALL except PII, PIIA	...
031573	Rear-brake pedal	...	I G15CSR 1966-67	...
029896	Pedal return spring	...	I G15CSR 1966-67	...
029893	Pedal spring	...	I G15CSR 1966-67	...
029902	Brake rod	...	I G15CSR 1966-67	...
029895	Brake pedal sleeve or pivot	...	I G15CSR 1966-67	...
000009	Pedal-spindle washer	...	I G15CSR 1966-67	...
000002	Pedal-spindle nut	...	I G15CSR 1966-67	...
033162	Rear-brake pedal	...	I PII, PIIA	...
023269	Brake-pedal bolt	...	I PII, PIIA	...
032162	Brake-pedal pivot or sleeve	...	I PII, PIIA	...
000010	Brake-pedal bolt washers	...	2 PII, PIIA	...

Part No.	Description	Qty.	Models fitted to	Bin No.
BRAKE OPERATING PARTS—continued				
023281	Brake-pedal-bolt nut	I PII, PIIA	...
022297	Brake rod	I PII, PIIA	...
000005	Brake rod adjusting nuts	...	2 PII, PIIA	...
017227	Brake-rod adjusting clip	...	I PII, PIIA	...
023299	Brake-rod yoke	...	I PII, PIIA	...
000736	Brake-rod clevis pin	...	I PII, PIIA	...
000014	Split pin	I PII, PIIA	...
SPEEDOMETER				
030258	Speedometer head—m.p.h. only	...	I ALL	...
030259	Speedometer head—k.p.h. only	...	I ALL	...
22888	Speedometer-drive gearbox	...	I ALL except PII, PIIA	...
13270	Speedometer-gearbox spacer	...	I ALL except PII, PIIA	...
028073	Locating bush	I PII, PIIA	...
029242	Nut	I PII, PIIA	...
028070	Speedometer/gearbox spacer	...	I PII, PIIA	...
021454	Spacer washer	I PII, PIIA	...
25087	Speedometer-drive cable complete	...	I 650SS, Atlas	...
030344	Speedometer-drive cable complete	...	I ALL except 650SS, Atlas	...
000012	Speedometer-head spacing washers	...	2 G15CS, N15CS, G15CSR	...
030435	Speedometer light lead	...	I ALL except 650SS	...
024448	Speedometer/gearbox drive (BG-5330-267)	...	I PII, PIIA	...
000190	Gearbox drive screw spring washers	...	2 PII, PIIA	...
L643	Bulb 12 volt 2.2 watt	I ALL P.Tax 4d.	...
HEADLAMP				
59666A	Headlamp complete less harness	...	I ALL except G15CSR	...
59579A	Headlamp complete less harness	...	I G15CSR	...
033166	Headlamp with harness (Lucas 54052779)	...	I PII, PIIA	...
033012	Headlamp with harness	...	I ALL except PII, PIIA	...
554248	Headlamp rim	I ALL	...
516798	Reflector and glass light unit	...	I ALL	...
144921	Rim fixing screw	...	I ALL	...
534296	Rim fixing plate	...	I ALL	...
554710	Pilot-bulb holder	...	I ALL	...
031540	Headlamp-bolt washers	...	2 ALL	...
031555	Headlamp spacers	...	2 ALL	...
112201	Headlamp bolts	...	2 ALL	...
38189	Warning-light assembly	...	I ALL 1968	...
54952937	Cable harness	I PII, PIIA	...
54939967	Cable harness	I ALL except 650SS, Atlas, PII, PIIA	...
54939968	Cable harness	I 650SS, Atlas	...
RV336	Bulb 12 volt 50/40 watt	...	I ALL P.Tax Is. Od.	...
989	Bulb 12 volt 6 watt	I ALL P.Tax 4d.	...
36296	Ammeter	I ALL	...
REAR LAMP				
030071	Lamp complete (Lucas 564)	...	I 650SS, Atlas, G15CSR	...
24840	Lamp complete (Lucas 679)	...	I ALL except 650SS, G15CSR, Atlas	...
54576001	Lens—red (model 564)	...	I 650SS, G15CSR	...
54572932	Lens—red (model 679)	...	I ALL except 650SS, G15CSR	...
575219	Lens nuts (model 564)	...	2 650SS, G15CSR	...
572289	Lens screws (model 679)	...	2 ALL except 650SS, G15CSR	...
575208	Lens-seating gasket (model 564)	...	I 650SS, G15CSR	...
54571677	Lens-seating gasket (model 679)	...	I ALL except 650SS, G15CSR	...
575207	Bulbholder grommet (model 564)	...	I 650SS, G15CSR	...
54574348	Bulbholder with reflector (model 679)	...	I ALL except 650SS, G15CSR	...
575209	Bulbholder (model 564)	...	I 650SS, G15CSR	...
573825	Cable entry grommet (model 564)	...	I 650SS, G15CSR	...
380	Bulb 12 volt, 21/6 watt	...	I ALL	...
19429	Grommet	I 650SS, Atlas	...
011094	Grommet	I G15 Mark II, G15CS, N15CS	...
HORN				
030045	Electric horn	I ALL	...
23389	Horn fixing screws	2 650SS, Atlas	...
E.3221	Fixing-screw nuts	2 650SS, Atlas	...
23410	Fixing-screw washers	2 650SS, Atlas	...
000342	Fixing bolts	2 ALL except 650SS, Atlas	...
000012	Fixing-bolt washers	2 ALL except 650SS, Atlas	...
000005	Fixing-bolt nuts	2 ALL except 650SS, Atlas	...
030044	Horn-bracket	I ALL except 650SS, Atlas	...

Part No.	Description	Qty.	Models fitted to	Bin No.
STOP LIGHT				
031621	Stop-light switch	ALL ...	
033042	Light-switch bracket	650SS, Atlas ...	
22807	Light-switch bracket bolt	650SS, Atlas ...	
000010	Switch bracket-bolt washers	...	2 650SS, Atlas ...	
E.3224A	Light-switch bracket-bolt nut	...	1 650SS, Atlas ...	
000450	Light-switch screws	2 G15 Mark II, G15CS, N15CS	
000451	Light-switch screws	2 650SS, Atlas, G15CSR, PII, PIIA	
000039	Light-switch screw washers	4 ALL ...	
000080	Light-switch screw nuts	...	2 650SS, Atlas, G15CSR, PII, PIIA	
014340	Light-switch bracket spacer	1 G15CSR 1967 ...	
033173	Brake-switch cable	1 PII, PIIA ...	
20245	Brake-switch cable	1 ALL except PII, PIIA	
021595	Stop-light/brake-pedal bolt	1 ALL except 650SS, Atlas, PII, PIIA	
029245	Stop-light/brake-pedal bolt nut	...	1 ALL except 650SS, Atlas, PII, PIIA	
033019	Stop-light/brake pedal bolt	1 G15CS, G15CSR, G15 Mark II, 1968 PIIA	
380	Bulb 12 volt, 21/6 watt	...	1 ALL P.Tax 8d.	

ALTERNATOR

029632	Alternator (rotor and stator)	...	ALL ...	
47204A	Stator only	ALL ...	
54213901	Rotor only	ALL ...	
041065	Alternator grommet	ALL except 650SS, Atlas ...	
24595	Alternator grommet	650SS, Atlas ...	
21433	Stator studs	3 650SS, Atlas ...	
021579	Stator-stud washers	3 650SS, Atlas 1967	
18403	Stator-stud nuts	...	3 650SS, Atlas	
23738	Rotor spacer	1 650SS, Atlas	
20948	Rotor key	1 ALL ...	
19147	Rotor washer	1 650SS, Atlas	
20692	Rotor nut	1 650SS, Atlas	
011826	Stator studs	3 ALL except 650SS, Atlas	
000012	Stator-stud washers	3 ALL except 650SS, Atlas 1966-67, ALL 1968 ...	
011843	Stator-stud nuts	...	3 ALL except 650SS, Atlas, PII	
030251	Rotor spacer	1 ALL except 650SS, Atlas	
24948	Rotor washer	1 ALL except 650SS, Atlas	
24947	Rotor nut	1 ALL except 650SS, Atlas	
031834	Contact-breaker plate complete	...	1 ALL except 650SS, Atlas	
033045	Contact-breaker complete	1 PII, 1967 ...	
034049	Contact-breaker housing and bearing c/w bush	...	1 ALL except PII, PIIA	
034051	Contact-breaker shaft	...	1 ALL ...	
033069	Contact-breaker housing bush	...	1 ALL ...	
19429	Contact-breaker cover grommet	...	1 ALL ...	
033016	Ignition switch	...	1 ALL ...	
033044	Ignition switch (lock with 2 keys)	...	1 G15CS, N15CS, PII, PIIA	
033058	Ignition switch bracket	...	1 ALL except PII, PIIA	
000174	Ignition switch bracket washer	...	1 650SS, Atlas ...	
033066	Contact-breaker housing c/w bush	1 ALL ...	
54415803	Contact set	1 ALL except PIIA	
425377	Condensers	2 ALL except PIIA	
54418910	Auto-advance unit	1 ALL except PIIA	
54415642	Auto-advance unit springs	...	2 ALL ...	
033015	Coils complete with clips	...	2 ALL ...	
030479	Coil fixing bolts	...	3 650SS, Atlas ...	
000070	Coil fixing bolts	...	3 ALL except 650SS, Atlas	
000012	Coil fixing bolt washers	...	3 ALL except PII, PIIA	
000005	Coil fixing bolt nuts	3 ALL except 650SS, Atlas	
E.3229	Coil fixing bolt nuts	3 ALL except 650SS, Atlas	
033100	Coil rubbers	3 650SS, Atlas ...	
033008	Coil bracket	2 ALL ...	
033009	Coil strap	1 ALL except 650SS, Atlas, PII, PIIA	
020319	Contact-breaker cam bolt	1 ALL except 650SS, Atlas, PII, PIIA	
T.2221	Contact-breaker cam-bolt washer	1 ALL 1967-68 ...	
015306	Contact-breaker cam-bolt washer (fan disc)	...	1 ALL 1967-68 ...	
029983	Contact-breaker fixing screws	2 ALL 1967-68 ...	
029984	Contact-breaker fixing screw washers	...	2 ALL 1967-68 ...	
033067	Contact-breaker shaft	...	1 ALL 1967-68 ...	
030080	Contact-breaker shaft pin	1 ALL 1967-68 ...	
033007	Contact-breaker shaft sprocket	...	1 ALL 1967-68 ...	
033068	Contact-breaker shaft bearing	...	1 ALL 1967-68 ...	
033066	Contact-breaker housing c/w bush	1 ALL PIIA ...	
030082	Contact-breaker cover	...	1 ALL PIIA ...	

Part No.	Description	Qty.	Models fitted to	Bin No.
ALTERNATOR — continued				
033056	Contact-breaker cover gasket	...	1	ALL PIIA
19429	Contact-breaker cover grommet	...	1	ALL PIIA
030084	Contact-breaker cover spring clip	...	1	ALL
031921	H.T. leads (54934904)...	...	2	PII, PIIA
25105	Contact-breaker housing bolt	...	1	PII
010706	Contact-breaker housing-bolt washer	...	1	PII
015306	Contact-breaker housing-bolt washer (fan disc)	...	1	PII
E.3229	Contact-breaker housing-bolt nut	...	1	PII
T.2245	Contact-breaker housing studs	...	2	PII
11796	Contact-breaker housing-stud washers	...	2	PII
E.3231	Contact-breaker housing-stud nuts...	...	2	PII
T.2191	Contact-breaker housing-flange gasket	...	1	PII
031075	Capacitor (Lucas 54170009)	1	PII
031080	Capacitor spring	...	1	PII, PIIA
030479	Capacitor bolt...	...	1	ALL except PII, PIIA
E.3229	Capacitor bolt nut	...	1	ALL except PII, PIIA
T.2221	Contact-breaker cam bolt washer	...	1	ALL 1968
033045	Contact-breaker plate complete	...	1	ALL 1968 except PII, PIIA
033257	Capacitor-spring bolt...	...	1	PII
000012	Capacitor-spring bolt washers	...	2	PII, PIIA
000005	Capacitor-spring bolt nut	...	1	PII, PIIA
034086	Contact-breaker complete	...	1	PIIA
54419097	Contact-breaker plate	...	1	PIIA
54419827	Contact-breaker set	...	1	PIIA
54419340	Auto-advance unit	...	1	PIIA
54420128	Condenser	...	2	PIIA
54418528	Cover	...	1	PIIA
033107	Rectifier bracket	...	1	PIIA
06-0573	Condenser pack	...	1	PIIA
54190387	Fuse holder	...	1	PII, PIIA

35 AMP FUSE FOR ABOVE NOT SOLD SEPARATELY

BATTERY AND FITTINGS

030047	Batteries with lids (charged but dry)	...	2	ALL except PII
030351	Link for batteries	...	1	ALL except PII
040137	Battery to earth bolt...	...	1	ALL except PII
000012	Earth bolt washer	...	1	ALL except PII
033049	Battery (Lucas PUZ5A)	...	1	PII, PIIA
033184	Battery strap	...	1	PII, PIIA
028044	Battery-strap pins	...	2	PII, PIIA
026359	Battery cushioning pad—large	...	1	PII
033185	Battery cushioning pad—small	...	2	PII, PIIA
19101	Battery strap	...	1	650SS, Atlas 1968
030056	Battery strap	...	1	G15 1968
040454	Battery pad	...	1	G15 1968

RECTIFIER AND ZENER DIODE

029604	Rectifier with nut	...	1	ALL
015306	Rectifier washer	...	1	ALL
033057	Rectifier nut	...	1	ALL
030051	Zener diode	...	1	ALL
032018	Heat-sink plates	...	2	ALL
030043	Heat-sink plate spacer	...	1	ALL
000362	Zener diode bolt	...	1	650SS, Atlas
000367	Zener diode bolt	...	1	ALL except 650SS, Atlas
014515	Zener diode spacer	...	1	ALL except 650SS, Atlas
014779	Zener diode bolt washer	...	1	650SS, Atlas
015306	Zener diode nut washer	...	1	ALL
000011	Zener diode bolt washer	...	1	ALL except 650SS, Atlas
000004	Zener diode bolt nut...	...	1	650SS, Atlas
033057	Zener diode fixing nut	...	1	ALL
026656	Zener diode bracket	...	1	650SS, Atlas
014119	Zener diode bracket washer	...	1	650SS, Atlas
033015	Coils only	...	2	PII, PIIA
000070	Coil fixing bolts	...	3	PII, PIIA
000012	Coil fixing-bolt washers	...	8	PII, PIIA
000005	Coil fixing-bolt nuts	4	PII, PIIA
033100	Coil rubbers	...	2	PII, PIIA
030479	Coil fixing bolt	...	3	650SS, Atlas
E.3229	Coil fixing bolt nuts	3	650SS, Atlas
033008	Coil bracket	...	1	G15, G15CS, G15CSR

Part No.	Description	Qty.	Models fitted to	Bin No.
SWITCHES AND ELECTRICAL SUNDRIES				
022548	Horn and dipping switch	...	1 ALL	...
380459	Rubber packing for switch	...	1 ALL	...
021299	Switch screws	...	2 ALL	...
76204D	Magneto cut-out switch	...	1 ALL except PII, PIIA	...
369218	Horn cable	...	R ALL except PII, PIIA	...
369218	Cut-out switch cable	...	R ALL except PII, PIIA	...
033024	H.T. cable for spark plug, with cover (left hand)	...	R ALL except PII, PIIA	...
033025	H.T. cable for spark plug, with cover (right hand)	...	R ALL except PII, PIIA	...
000541	H.T. cable terminal	...	R ALL except PII, PIIA	...
032057	Spark plug (Champion N4)	...	R ALL	...
033016	Ignition switch	...	1 PII, PIIA, ALL 1968	...
033044	Ignition-switch lock with 2 keys	...	1 PII, PIIA, ALL 1968	...
033174	Ignition-switch bracket	...	1 PII	...
030170	Lighting switch (Lucas 54033190)	...	1 PII, ALL 1968	...
033167	Cut-out button lead (Lucas 54952938)	...	1 PII	...
031921	H.T. Cables for spark plug, with cover	...	2 PII	...
033170	Cut-out button contact	...	1 PII	...
034080	Button cover	...	1 PII, PIIA	...
034079	Button cover clips	...	2 PII, PIIA	...
34289	Lighting switch	...	1 ALL except PII, PIIA	...

TOOL KIT

017253	Tool bag	...	1 ALL except PII, 1967 ALL 1968	...
021625	Screwdriver	...	1 ALL except PII 1967, ALL 1968	...
017052	Spanner— $\frac{1}{4}$ in. \times $\frac{3}{16}$ in.	...	2 ALL	...
017248	Sidecutting pliers	...	1 ALL except PII 1967, ALL 1968	...
LTU-07	Tyre levers	...	2 650SS, Atlas	...
017007	Tyre levers	...	2 ALL except 650SS, Atlas	...
017252	Spark-plug spanner	...	1 ALL	...
SBU2-76	Box spanner— $\frac{7}{16}$ in. \times $\frac{1}{2}$ in.	...	1 ALL	...
030459	Tommy bar— $\frac{7}{16}$ in. diameter	...	1 ALL	...
SBU2-20	Rocker-adjusting spanner	...	1 ALL except PII, PIIA	...
017053	Spanner— $\frac{5}{16}$ in. \times $\frac{3}{8}$ in.	...	1 ALL	...
SBU1-183	Box spanner-wheel nut	...	1 ALL	...
023284	Spanner—shock absorber unit	...	1 ALL	...
024365	Contact-breaker screwdriver/gauge	...	1 ALL	...
SBU1-74	Spanner—cylinder head	...	1 ALL except PII, PIIA	...
SBU1-02	Spanner—cylinder head	...	1 ALL except PII, PIIA	...
017257	Spanner— $\frac{1}{8}$ in. \times $\frac{3}{16}$ in.	...	1 ALL except 650SS, Atlas	...
017254	Spanner—clutch adjustment	...	1 ALL except 650SS, Atlas	...
TBU-01	Tommy bar— $\frac{7}{16}$ in. diameter	...	1 ALL except PII, PIIA	...
019869	Allen key	...	1 ALL	...
25299	Tool kit complete less inflator	...	1 650SS, Atlas	...
25308	Tool kit complete less inflator	...	1 ALL except 650SS, Atlas	...
034154	Tool kit complete less inflator	...	1 PII, PIIA	...

GASKET SETS

25360	Gasket set complete	...	R 650SS	...
25361	Gasket set complete	...	R Atlas	...
25362	Gasket set complete	...	R ALL except 650SS, Atlas, PII	...
033200	Gasket set complete	...	1 PII, PIIA	...
T.2236	Timing-cover gasket	...	1 PII, PIIA	...
048023	Oil seal (timing side)	...	1 PII, PIIA	...
T.2187	Oil seal (driving side)	...	1 PII, PIIA	...
16949	Filter-body washer	...	1 PII, PIIA	...
20621A	Timing-cover screw washers	...	12 PII, PIIA	...
T.272	Oil-pump sealing washer	...	1 PII, PIIA	...
033056	Contact-breaker cover gasket	...	1 PII, PIIA	...
T.2191	Contact-breaker housing-flange gasket	...	1 PII, PIIA	...
021329	Oil-tank filler-cap gasket	...	1 PII, PIIA	...
025037	Outer-portion front-chaincase gasket	...	1 PII, PIIA	...
042025	Chaincase inspection-cap gaskets	...	2 PII, PIIA	...
T.1084	Rocker-feed-pipe banjo washers	...	6 PII, PIIA	...
25363	Decarbonising set	...	R 650SS	...
25364	Decarbonising set	...	R ALL except 650SS	...
033199	Decarbonising set	...	1 PII, PIIA	...
25318	Cylinder-head gasket	...	1 PII, PIIA	...
24249	Cylinder-base gasket	...	1 PII, PIIA	...
T.2084	Rocker-cover gasket	...	1 PII, PIIA	...
T.2088	Rocker-cover gaskets	...	2 PII, PIIA	...
T.2083	Rocker-shaft joint washers	...	4 PII, PIIA	...
T.2240	Rocker-shaft plate joint washers	...	4 PII, PIIA	...
T.2166	Exhaust pipe nut washers	...	2 PII, PIIA	...

Part No.	Description	Qty.	Models fitted to	Bin No.
FRONT CRASHBAR				
033295	Crashbar set complete	...	I ALL except PII, PIIA	...
REAR CRASHBAR				
033296	Crashbar set complete	...	I ALL except PII, PIIA	...
STEERING DAMPER				
022060	Steering-damper set	...	I PII, PIIA	...
030331	Steering-damper set	...	I ALL except PII, PIIA	...
017260	Adjusting knob	...	I ALL	...
010808	Steering-damper sleeve	...	I PII, PIIA	...
000073	Damper-sleeve lock nut	...	I PII, PIIA	...
015137	Anchor sleeve	...	I PII, PIIA	...
030323	Assembly sleeve	...	I ALL except PII, PIIA	...
000195	Damper-knob spring washer	...	I ALL PIIA	...
000162	Damper-knob ratchet washer	...	I ALL PIIA	...
019559	Anchor plate	...	I ALL except PII, PIIA	...
017008	Anchor plate	...	I PII, PIIA	...
014577	Anchor-plate bolt	...	I ALL PIIA	...
000012	Anchor-plate bolt washers	...	3 ALL PIIA	...
000191	Anchor-plate bolt spring washers	...	2 ALL PIIA	...
000812	Friction discs	...	2 ALL PIIA	...
030326	Draw stud	...	I ALL except PII, PIIA	...
010807	Draw stud	...	I PII, PIIA	...
030327	Draw-stud spacer	...	I ALL	...
000342	Friction plate bolt	...	I ALL except PII, PIIA	...
019780	Spacer for bolt	...	I ALL except PII, PIIA	...
030333	Fork stem top nut	...	I ALL except PII, PIIA	...
SIDECAR FORK CONVERSION				
030340	Crown assembly with stem	...	I 650SS, Atlas, G15 Mark II	...
030402	Handlebar lug	...	I 650SS, Atlas, G15 Mark II	...
15906A	Front fork main springs	...	2 650SS, Atlas, G15 Mark II	...
24036	Rear suspension units complete	...	2 650SS, Atlas	...
029612	Rear suspension units complete	...	2 G15 Mark II	...
029787	Rear suspension springs only	...	2 650SS, Atlas, G15 Mark II	...
T.2180C	Engine-sprocket—19 teeth	...	I 650SS, Atlas	...
T.2180D	Engine-sprocket—20 teeth	...	I G15 Mark II	...
030331	Steering damper set of parts	...	I 650SS, Atlas, G15 Mark II	...
18265	Front chain—75 link $\frac{1}{2}$ in. \times .305 in.	...	I 650SS, Atlas	...
017299	Front chain—67 link $\frac{1}{2}$ in. \times .305 in.	...	I G15 Mark II	...
CRANKCASE SHIELD				
033086	Crankcase shield	...	I PII, PIIA	...
026491	Shield clips	...	2 PII, PIIA	...
042265	Shield bolts	...	2 PII, PIIA	...
000011	Shield-bolt washers	...	2 PII, PIIA	...
000004	Shield-bolt nuts	...	2 PII, PIIA	...
REVOLUTION COUNTER				
030391	Revolution-counter head only	...	I ALL	...
030392	Revolution-counter cable	...	I ALL	...
030358	Revolution-counter head bracket—black	...	I ALL except G15CSR, PII, PIIA	...
030358	Revolution-counter head bracket—chrome	...	I G15CSR	...
033063	Revolution-counter head bracket—black	...	I PII, PIIA	...
031552	Claylastic strips	...	2 ALL except G15CSR	...
24563	Revolution-counter gearbox	...	I ALL	...
030435	Revolution-counter light lead	...	I ALL	...
23453	Blanking cover-revolution counter gearbox aperture	...	I ALL except PII, PIIA	...
23649	Blanking-cover sealing disc	...	I ALL except PII, PIIA	...
012873	Blanking cover screws	...	2 ALL	...
23446	Washers	...	2 ALL	...
AIR FILTER				
030337	Air filter (Amal Monobloc carburettor)	...	I 650SS	...
23559	Air-filter grommets	...	2 650SS, Atlas, G15CS, N15CS, G15 Mark II	...
23552	Mounting plate	...	I 650SS, G15CS, N15CS, G15 Mark II	...
??2034	Mounting-plate bolts	...	2 650SS	...

Part No.	Description	Qty.	Models fitted to	Bin No.
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AIR FILTER—continued

021579	Mounting-plate bolt washers	...	2	650SS ...
23555	Mounting-plate sleeves	...	2	650SS, Atlas, G15CS, N15CS, G15 Mark II
25403	Air filter (Amal Monobloc carburettor)	...	1	Atlas, G15CS, N15CS, G15 Mark II
25404	Mounting plate	...	1	Atlas, G15CS, N15CS, G15 Mark II
24571	Mounting-plate sleeve	...	1	Atlas, G15CS, N15CS, G15 Mark II
033188	Air-filter element	...	1	PII, PIIA
033258	Perforated plate	...	1	PII, PIIA
033187	Filter element body half (inner)	...	1	PII, PIIA
033186	Filter element body half (outer)	...	1	PII, PIIA
033189	Filter element body stud	...	1	PII, PIIA
000012	Filter-stud washers	...	2	PII, PIIA
000005	Filter-stud nuts	...	2	PII, PIIA
033027	Filter-mounting sleeves	...	2	PII, PIIA

AIR FILTER (FOR 930 CARBURETTOR)

033030	Air filter	...	1	650SS, Atlas, G15CS, N15CS, G15 Mark II
033026	Air filter mounting plate	...	1	650SS, Atlas, G15CS, N15CS, G15 Mark II
033027	Air filter mounting plate sleeves	...	2	650SS, Atlas, G15CS, N15CS, G15 Mark II

CABLE CLIPS

011907	Rubber cable clips—short	...	3	PII, PIIA
026880	Rubber cable clips—medium	...	6	PII, PIIA
026881	Rubber cable clips—long	...	2	PII, PIIA